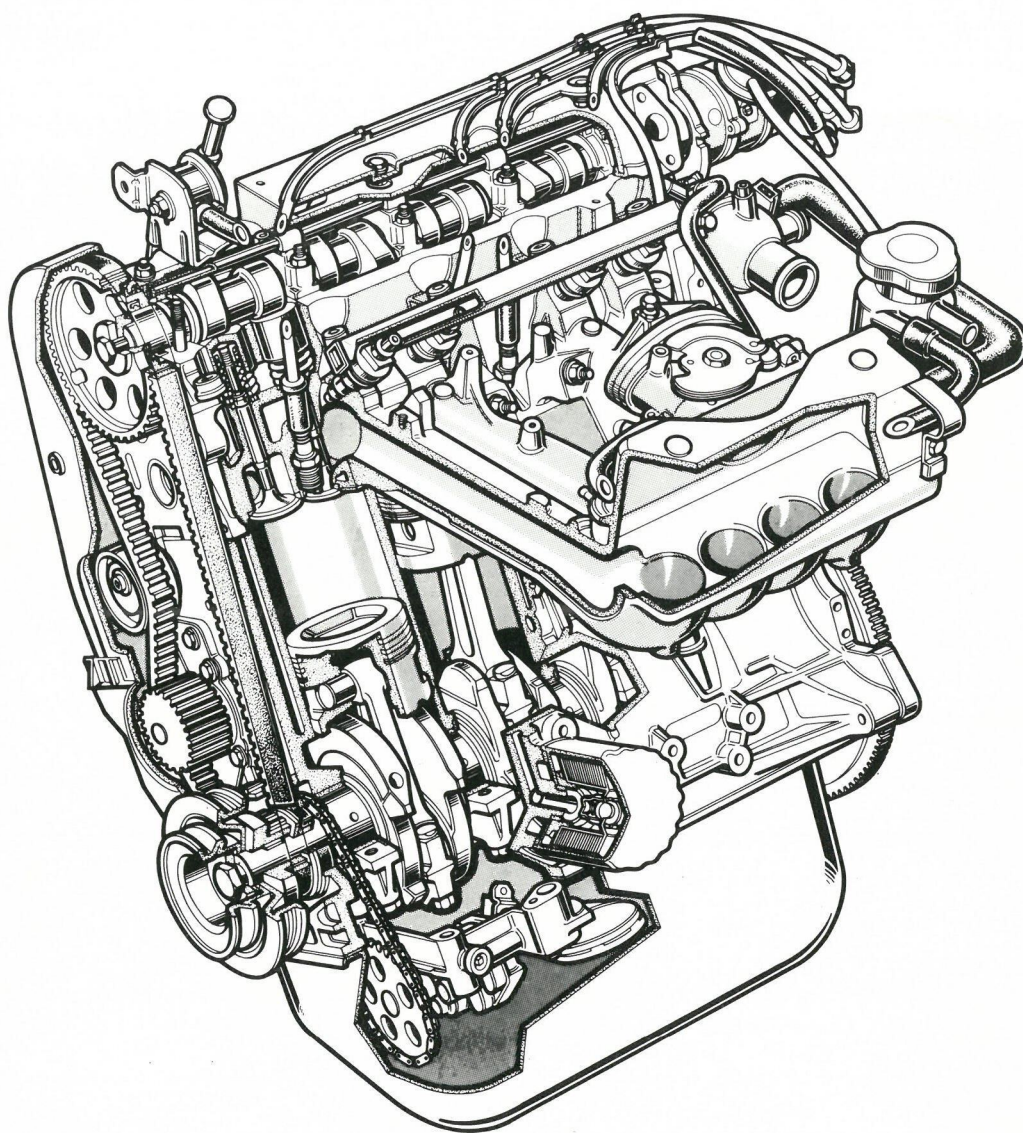
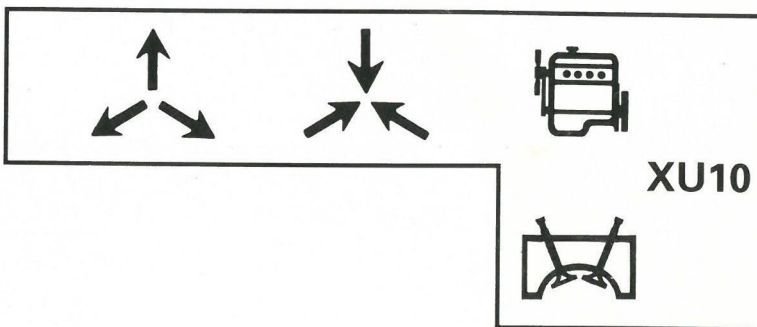




BRE 098936

	(D) Achtung ! Wichtiger Punkt oder Fehlerquelle (DK) Pas på ! Vigtigt punkt eller fejlmulighed (E) Atención ! Punto importante o posible dificultad (GB) Caution ! Important detail or possible trap (I) Attenzione ! Punto importante o possibilità di errore (NL) Let op ! Belangrijk punt, kan gemakkelijk fout gaan ! (P) Atenção ! Ponto importante ou possibilidade de errar (S) Varning ! Viktigt arbetsmoment eller möjlighet till misstag (SF) Huom ! Tärkeä työvaihe tai virhemahdollisuus (F) Attention ! Point important ou piège possible		
	(D) Darauf achten, dass keine Teile herunterfallen oder abspringen (DK) Risiko for at delene falder ud eller forskubber sig (E) Riesgo de caída o de proyección de piezas (GB) Parts may drop or spring out (I) Rischio di caduta o di proiezione di pezzi (NL) Kans op naar beneden vallen of wegspringen van onderdelen (P) Risco de queda ou de projecção de peças (S) Risk för att delar faller ned eller spritter ut (SF) Osan putoamisen tai ulosponnahtamisen vaara (F) Risque de chute ou de projection de pièces		
	(D) Unbedingt Spezialschrauben verwenden (DK) Special - skruer skal anvendes (E) Empleo imperativo de tornillos especiales (GB) Use of special fixing - hardware essential (I) Uso obbligatorio di bulloneria speciale (NL) Uitluitend speciale bouten gebruiken (P) Utilização imperativa de parafusos ou porcas especiais (S) Specialskruv måste ovillkorligen användas (SF) Käytettävä erikoisruuvia (F) Emploi impératif de visserie spéciale		
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	(D) Rechts (DK) Højre (E) Derecho (GB) Right	(I) Destro (NL) Rechts (P) Direita	(S) Höger (SF) Oikea (F) Droite
	(D) Links (DK) Venstre (E) Izquierdo (GB) Left	(I) Sinistro (NL) Links (P) Esquerda	(S) Vänster (SF) Vasen (F) Gauche
	(D) Oben (DK) Opad (E) Alto (GB) Up	(I) Alto (NL) Boven (P) Alto	(S) Uppåt (SF) Ylöspäin (F) Haut
	(D) Unten (DK) Nedad (E) Bajo (GB) Down	(I) Basso (NL) Onder (P) Baixo	(S) Nedåt (SF) Alaspäin (F) Bas
	(D) Hinten (DK) Bag (E) Trasero (GB) Rear	(I) Dietro (Posteriore) (NL) Achter (P) Traseira	(S) Bak (åt). bakre (SF) Taka (F) Arrière
	(D) Vorn (DK) For (E) Delantero (GB) Front	(I) Avanti (Anteriore) (NL) Voor (P) Dianteira	(S) Fram (åt). främre (SF) Etu (F) Avant
	(D) Ausbau. Ausbauen (DK) Fjernelse. Fjerne (E) Quitado. Quitar (GB) Removal. Remove	(I) Stacco. Staccare (NL) Verwijder. Uitbouwen (P) Desmontagem. Desmontar.	(S) Demontering. Demontera (SF) Purkaminen (F) Dépose - Déposer
	(D) Einbau. Einbauen (DK) Anbringelse. Anbringe (E) Colocacion. Poner (GB) Fitting. Fit	(I) Riattacco. Riattaccare (NL) Monteer. Inbouwen (P) Montagem. Montar	(S) Återmontering. Återmontera (F) Pose - Poser (SF) Kokoaminen

	(D) Zerlegen (DK) Afmontering. Afmontere (E) Desmontaje. Desmontar (GB) Dismantling. Dismantle (I) Smontaggio. Smontare (NL) Demontage. Demonteren (P) Desarmar (S) Isärtagning - Tag isär (SF) Irroitus (F) Démontage - Démonter
	(D) Zusammenbau (DK) Påmontering. Påmontere (E) Montaje. Montar (GB) Assembly. Assemble (I) Montaggio. Montare (NL) Montage. Monteren (P) Armar (S) Hopsättning. Sätt ihop (SF) Kiinnitys (F) Montage - Monter
	(D) Lösen (DK) Adskille (E) Desconectar (GB) Disconnect (I) Disinnestare (NL) Losmaken (P) Desligar (S) Koppla bort (SF) Irtytkeminen (F) Déconnecter
	(D) Verbinden (DK) Samle (E) Conectar (GB) Connect (I) Innestare (NL) Aan elkaar maken (P) Ligar (S) Koppla in (SF) Yhteenkytkeminen (F) Connector
	(D) Die Drehung oder Übertragung muss ohne Hartpunkt erfolgen (DK) Sørg for at drejningen eller bevaegelsen sker jævnt og ensartet (E) Asegurarse de que la rotación o la translación se efectua sin punto duro (GB) Ensure that the rotation or movement is without high spots (I) Assicurarsi che la rotazione o la translazione avvenga senza sforzo (NL) Controleer of het draaien of de overbrenging zonder zwaar punt verloopt (P) Certificar-se que a rotação ou a translação se efectua sem ponto duro (S) Kontrollera att runtdragningen eller manövreringen kan ske utan kärvning (SF) Varmista kitkaton liike (F) S'assurer que la rotation ou la translation s'effectue sans point dur
	(D) Anschrauben. 1 = Anzahl der Umdrehungen. 180° = Einstellwinkel (DK) Skrue. 1 = Antal omdrejninger. 180° = Drejningsvinkel (E) Roscar. 1 = Número de vueltas. 180° = Angulo que se debe efectuar (GB) Screw In. 1 = Número of turns. 180° = Angular value (I) Avvitare 1 = Numero di giri. 180° = Rotazione da effettuare (NL) Aandraaien. 1 = Aantal slagen. 180° = In te stellen hoek (P) Aparafusar 1 = Número de voltas. 180° = Ângulo a efectuar (S) Skruva In 1 = Antal Varv 180° = Antal grader (SF) Kierrä kiinni. 1 = kierrosluku, 180° = asteluku (F) Visser - 1 = Nombre de tours. 180° = Angle à effectuer

	(D) Losschrauben. 1 = Anzahl der Umdrehungen. 180° = Einstellwinkel (DK) Skrue løs. 1 = Antal omdrejninger. 180° = Drejningsvinkel (E) Desenroscar. 1 = Número de vueltas. 180° = Ángulo que se debe efectuar (GB) Unscrew. 1 = Number of turns. 180° = Angular value (I) Svitare. 1 = Numero di giri. 180° = Rotazione da effettuare (NL) Losdraaien. 1 = Aantal slagen. 180° = In te stellen hoek (P) Desaparafusar. 1 = Número de voltas. 180° = Ângulo a efectuar (S) Skrúva út. 1 = Antal varv. 180° = Antal grader (SF) Kierrä auki. 1 = kierrosluku, 180° = asteluku (F) Dévisser - 1 = Nombre de tours. 180° = Angle à effectuer												
	(D) Verbot. Nicht verwenden oder wiederverwenden (DK) Forbud. Må ikke anvendes eller genbruges (E) Prohibido. No utilizar o volver a utilizar (GB) Prohibited. Do not use or reuse (I) Proibizione. Non usare o riutilizzare (NL) Verboden Niet gebruiken of niet opnieuw gebruiken (P) Proibido Não utilizar ou reutilizar (S) Förbud Använd eller återanvänd ej (SF) Uudelleenkäyttö kielletty ! (F) Interdiction - Ne pas utiliser ou réutiliser												
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(GB) Flat washer													

	(D) Anzahl der Schraubelemente : Schrauben, Muttern, Stiftschrauben usw (DK) Antal dele i skruesamlingen (E) Cantidad de elementos de tornilleria : tornillos, tuerca, esparrago, etc. (GB) Number of threaded components : screw, nut, stud, etc. (I) Numero di elementi di bulloneria, viti, dadi, prigionieri, ecc. (NL) Aantal : bouten, moeren, tapeinden enz. . . . (P) Número de elementos de parafusos ou porcas, porca, perno, etc. (S) Antal förskruvningspunkter : skruv, mutter, pinnbult, etc. (SF) Ruuvien, mutterien, pinnapulttien ym. lukumäärä (F) Nombre d'éléments de visserie : vis, écrous, goujons, etc.
	(D) Sichern bzw. Entsichern (DK) Låse eller frigøre (E) Frenar o quitar el freno, según el caso (GB) Lock or unlock as appropriate (I) Bloccare o sbloccare, secondo i casi (NL) Borgen of borg verwijderen (P) Travar ou destravar conforme o caso (S) Lås eller avlägsna låsningen (SF) Lukitseminen tai sen irroitus (F) Freiner ou défreiner suivant le cas
	(D) Unbedingt Neuteile verwenden (DK) Ny del skal anvendes (E) Empleo imperativo de una pieza nueva (GB) Use of new part essential (I) Uso obbligatorio di un pezzo nuovo (NL) Noodzakelijk een nieuw onderdeel te gebruiken (P) Utilização imperativa duma peça nova (S) Ny del måste ovillkorligen användas (SF) Osa uusittava ehdottomasti (F) Emploi impératif d'une pièce neuve
	(D) Schmieren (DK) Smøre (E) Aceitar (GB) Oil (I) Oliare (NL) Oliën (P) Olear (S) Anolja (SF) Öljyä (F) Huiler
	(D) Reinigen ... (je nach eventueller Markierung, siehe Tabelle der Klebe-, Schmier- und Dichtmittel) (DK) Rengøre med ... (afhængig af evt. mærkning af produkt) (E) Limpiar ... (siguiendo lo señalado eventualmente, ver cuadro de productos) (GB) Clean ... (according to symbol, if present, see table of recommendations) (I) Pulire ... (secondo eventuale riferimento, vedere tabella ingredienti) (NL) Reinigen ... (zoals aangegeven, zie lijts met benodigdheden) (P) Limpar ... (conforme marca eventual, ver quadro ingredientes) (S) Rengör ... (enligt eventuell märkning, se listan över olika produkter) (SF) Puhdista (kts. materiaaliluettelo) (F) Nettoyer ... (suivant repère éventuel, voir tableau ingrédients)

	D Mit ... schmieren (gemäss Markierung, siehe Tabelle der Klebe , Schmier- und Dichtmittel) DK Overstryge med ... (afængig af reference produkt) E Untar con ... (siguiendo lo señalado, ver cuadro de productos) GB Smear with ... (according to symbol, see table of recommendations) I Spalmare di ... (secondo riferimento, vedere tabella ingredienti) NL Insmeren met ... (zoals aangegeven, zie lijst met benodigdheden) P Untar com ... (conforme marca, ver quadro ingredientes) S Bestryk med ... (enligt märkning, se listan över olika produkter) F Enduire de ... (suivant repère, voir tableau ingrédients) SF Levitä (kts. materiaaliluettelo)
OK	D Gut I Buono S Korrekt DK God NL Goed SF Oikein E Bueno P Bom F Bon GB Serviceable
	D Siehe I Vedere ... riportarsi a ... S Se ... gå tillbaka till ... DK Se ... henvisning til ... NL Zie ... verwijzen naar ... SF Katso... varmista ! E Ver ... dirigirse a ... P Ver ... reportar- se a ... F Voir ... se reporter à ... GB See ... refer to ...
	D Sichtprüfung oder Prüfung mit der Hand DK Kontrollere visuelt eller manuelt E Controlar visualmente o manualmente GB Check visually or physically I Controllare visivamente o manualmente NL Visuele of handmatige controle P Controlar visual ou manualmente S Gör en manuell kontroll eller en okulärkontroll SF Tarkista käsi- tai silmämääräisesti F Contrôler visuellement ou manuellement
	D Mit einem Messgerät prüfen NL Controleren met een instrument DK Kontrollere med måleinstrument P Controlar com um instrumento E Controlar con un instrumento S Kontrollera med instrument GB Check with a measuring instrument SF Tarkista testilaitteella I Controllare con uno strumento F Contrôler avec un instrument



- | | |
|--|---|
| (D) Mehrere Einbaumöglichkeiten (1 - 2 - 3) | (NL) Verschillende mogelijkheden voor montage (1 ; 2 ; 3...) |
| (DK) Flere monteringsmuligheder (1; 2; 3...) | (P) Várias montagens possíveis (1. 2. 3) |
| (E) Varios montajes posibles (1. 2. 3) | (S) Flera monteringsutföranden förekommer (1; 2; 3) |
| (GB) Several assembly possibilities (1, 2, 3) | |
| (I) Diversi montaggi possibili (1 ; 2; 3) | (F) Plusieurs montages possibles (1 - 2 - 3) |
| (SF) Useampia asennusmahdollisuus (1 - 2 - 3) | |



- D** Markieren. Beim Wiedereinbau auf Zugehörigkeit der Teile achten
- DK** Afmærke. Ved genmontering skal delenes rette sammenpasning respekteres
- E** Señalar. Respetar el apareado de las piezas para el nuevo montaje
- GB** Mark. The parts must be kept paired for re-assembly
- I** Segnare. Rispettare l'accoppiamento dei pezzi per il rimontaggio
- NL** Merken. Zorg bij montage dat de onderdelen bij elkaar komen
- P** Marcar. Respeitar o acasalamento das peças para armá-las
- S** Märk ut. Respektera a delarnas märkning vid återmonteringen
- SF** Merkitse osien oikea asennusjärjestys
- F** Repérer - Respecter l'appariement des pièces pour le remontage



- | | | |
|---------------------|---------------------|-------------------|
| D Einstellen | I Regolare | S Ställ in |
| DK Justere | NL Afstellen | SF Säätö |
| E Regular | P Afinar | F Régler |
| GB Adjust | | |



- | | | |
|---------------------------|---------------------|--------------------|
| (D) Abstand, Spiel | (I) Gioco | (S) Spel |
| (DK) Spil | (NL) Speling | (SF) Vällys |
| (E) Juego | (P) Folga | (F) Jeu |
| (GB) Clearance | | |

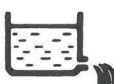


- (D)** Einbau durch Pressen, Vorspannen oder genaues Einpassen
- (DK)** Montering med forspænding, prespasning eller itrykning
- (E)** Montaje con esfuerzo, precarga o apriete ajustado
- (GB)** Assembly force fit, with preload or interference fit
- (I)** Montaggio forzato, precarico o accoppiamento serrato
- (NL)** Montage onder spanning, voorspanning of klemspanning
- (P)** Armar em esforço, pré carga ou encaixe apertado
- (S)** Montering med förspänning, presspassning eller ihoptryckt
- (SF)** Asenna puristamalla, esikireys tai tarkka sovitus
- (F)** Montage sous contrainte, précharge ou emmanchement serré

	(D) Leicht anziehen (DK) Skrue sammen uden fastspænding (E) Aproximar sin apretar (GB) Screw up without tightening (I) Avvicinare senza serrare (NL) Aandraaien zonder vast te zetten (P) Aconchegar sem apertar (S) Skruva i utan att dra åt (SF) Kierrä kiristämättä (F) Approcher sans serrer
	(D) Vorgeschriebenes Anziehdrehmoment (DK) Tilspændingsmoment skal overholdes (E) Par de apriete que se debe respetar imperativamente (GB) Observation of tightening torque essential (I) Coppia di serraggio da rispettare obbligatoriamente (NL) Voorgeschreven aanhaalspanning aanhouden (P) Aperto a respeitar imperativamente (S) Åtdragningsmoment som ovillkorligen måste respekteras (SF) Kiristystiukkuus ehdoton (F) Couple de serrage à respecter impérativement
	(D) Hartlöten (DK) Lodde (E) Soldar con metal (GB) Braze (I) Brasare (NL) Solderen (P) Soldar a metal (S) Löd (SF) Juotos (F) Braser
	(D) Schweissnaht (DK) Svejsesøm (E) Cordón de soldadura (GB) Fillet of weld (I) Cordone di saldatura (NL) Lasrups (P) Cordão de soldadura (S) Svetssträng (SF) Hitsausauma (F) Cordon de soudure
	(D) Lochpunktschweissen (DK) Stubsvejsning (E) Soldadura por puntos de "tapón" (GB) Plug weld (I) Saldatura con punti "a tappo" (NL) Proplassen (P) Soldadura por pontos "tampão" (S) Pluggsvetsning (SF) Tulppahitsaus (F) Soudage par points "bouchon"

	(D) Einen Gang einlegen (z.B. 3. Gang) (DK) Sæt i gear (f. eks. : 3. gear) (E) Poner una relación de velocidades (ejemplo : 3º) (GB) Engage a gear (for example : 3rd) (I) Inserire una marcia (esempio : 3º) (NL) Schakel een versnelling in (bijv : de 3 de) (P) Engatar uma velocidade (por exemplo : 3º) (S) Lagg i en växel (till exempel : 3 : an) (SF) Kytetään vaihde (esim. 3.) (F) Engager un rapport de vitesse (ex. : 3º)		
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	(D) Vorderachse : Unterer Querlenker (DK) Forbro : Nederste bærearml (E) Eje delantero : Brazo inferior (GB) Front axle : Lower arm (I) Assale anteriore : Braccio inferiore (NL) Voorbrug : Onderdraagarm (P) Eixo dianteiro : Braço inferior (S) Framvagn : Undre länklarm (SF) Etuakselisto : alatuki (F) Essieu avant : Bras inférieur
	(D) Vorderachse : Achsschenkel (DK) Forbo : Styrebolt (E) Eje delantero : Pivote (GB) Front axle : Swivel assembly (I) Assale anteriore : Pivot (NL) Voorbrug : Fusee (P) Eixo dianteiro : Pivot (S) Framvagn : Pivot (SF) Etuakselisto : olka-akseli (F) Essieu avant : Pivot
	(D) Klasse (DK) Klasse (E) Clase (GB) Class (I) Classe (NL) Klasse (P) Classe (S) Klass (SF) Lasia (F) Classe
	(D) Ablassen (DK) Tømme (E) Vaciar (GB) Drain (I) Svuotare (NL) Aftappen (P) Esvaziar (S) Töm ur (SF) Tyhjennys (F) Vidanger
	(D) Entlüften (DK) Udlufte (E) Purgar (GB) Bleed (I) Spurgare (NL) Ontluchten (P) Purgar (S) Lufta (SF) Ilmaus (F) Purger
	(D) Bearbeiten (DK) Bearbejde (E) Mecanizar (GB) Machine (I) Lavorare (NL) Bewerken (P) Trabalhar a maquina (S) Bearbeta, slipa, etc. (SF) Työstäminen, koneistaminen (F) Usiner

I	XU10 100-3/1			1	
Liquide gélatineux destiné au décapage des plans de joint et des joints non métalliques.		DECAPLOC ZC 9865104 U		D 2	D.P.R.
(D) Paste zum Entfernen von Planflächendichtungen und Nichtmetalldichtungen. (DK) Gelatinøs væske til afrensning af samleflader og ikke-Metalliske samlinger. (E) Liquido gelatinoso destinado al decapage de los planos de juntas y de juntas no metálicas. (GB) Gelatinous liquid designed for cleaning joint contact faces and non metallic gaskets. (I) Liquido gelatinoso per il decapaggio dei piani di giunzione e delle guarnizioni non metalliche. (NL) Gelij-achtige vloeistof voor ontvetten van pakkingvlakken en niet metalen pakkingen. (P) Liquido gelatinoso destinado à decapagem dos planos de juntas e das juntas não metálicas. (S) Geléartad vätska för rengöring av packningsplan och packningar som ej är av metall. (SF) Hyytelölmäinen aine tiivistuspintojen ja ei-metallisten tiivisteiden puhdistamiseen.					
Bombe aérosol destinée au décollage et au décapage des plans de joint et des joints non métalliques.		DECAP JOINT ZC 9875077 U		D 2	D.P.R.
(D) Sprühmittel zum Säubern und Entfernen von Planflächendichtungen und Nichtmetallldichtungen. (DK) Spraydase til opløsning af lim og afrensning af ikke-metalliske leg og samlinger. (E) Bombona aerosol destinada para despegar y decapar los planos de juntas y de juntas no metálicas. (GB) Aerosol can intended for unsticking and cleaning of non metallic gaskets and joint contact faces. (I) Bombola spray per lo scollaggio ed il decapaggio dei piani di giunzione e delle guarnizioni non metalliche. (NL) Spuitbus voor het losweken en ontvetten van pakkingvlakken en niet metalen pakkingen. (P) Bomba aerosol destinada à descolagem e à decapagem dos planos de juntas e das juntas não metálicas. (S) Spray för losstagning och rengöring av packningsplan och packningar som ej är av metall. (SF) Suihkutettava neste osien irrotukseen sekä tiivistuspintojen ja ei-metallisten tiivisteiden puhdistamiseen.					
- Etanchéité des raccords et plans de joint.		DECAP JOINT ZC 9865036 U		E 4	D.P.R.
(D) Dichtheit der Verbindungen und Trennflächen. (DK) Tætning af samlinger og pakningsflader. (E) Estanquidad de los racores y planos de junta. (GB) Sealing of unions and joint faces. (I) Tenuta dei raccordi e dei piani di giunzione. (NL) Afdichting van nippels en pakkingvlakken. (P) Estanqueidade das unioes e planos de junta. (S) Anstutningarnas och packningsplanens täthet. (SF) Pursotettava tiivistyspasta.					



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XU10
100-3/1

II

Freinage et étanchéité des goujons, vis, écrous avec un maximum d'efficacité.

FRENBLOC
ZC 9865033 U



E 6

D.P.R.

- (D) Sicherungs- und Abdichtungsmittel mit größter Haftkraft für paßstifte, Schrauben, Muttern.
(DK) Tætning og forsegling af tappe, skruer, bolte, møtrikker med max. effektivitet.
(E) Frenado y estanquidad de esparragos, tornillos, tuercas, con un maximo de eficavia.
(GB) Locking and sealing of studs, screws and nuts with maximum effectiveness.
(I) Bloccaggio e tunata dei prigionieri, delle viti, dei dadi al massimo d'efficacia.
(NL) Borgen en afdichten van tapeinden, bouten, moeren met een maximum sterkte.
(P) Travagem e estanqueidade dos pernos, parafusos e porcas com o máximo de eficácia.
(S) Låsning och tätning av sprintar, skruvar och muttrar dör fordringarna är höga.
(SF) Vaarnatappien, pulttien ja muttereiden tiukkaan lukitukseen ja tiivistykseen.

- Etanchéité des plans de joint
en remplacement des joints traditionnels.

FORMAJOINT
ZC 9865037 U



E 7

D.P.R.

- (D) Dichtheit der Trennflächen durch Ersatz des traditionellen Dichtungen.
(DK) Tætning af pakningsflader i stedet for traditionelle pakninger.
(E) Estanquidad de los planos de junta, sustituyendo las juntas tradicionales.
(GB) Sealing of the joint faces, replacing traditional gaskets.
(I) Tenuta dei piani di giunzione, in sostituzione delle guarnizioni tradizionali.
(NL) Afdichting van pakkingvlakken ter vervanging van normale pakkingmaterialen.
(P) Estanqueidade dos planos de junta en substituição das juntas tradicionais.
(S) Packningsplanens täthet vid utbyte av traditionella packningar.
(SF) Pintojen tiivistämiseen vaihdettæssa perinteisiä tiivisteitä.

Etanchéité des plans de joint
Reste souple après séchage.

AUTO JOINT
OR
ZCP 830176A

AUTO JOINT
BLEU
ZCP 830175A



E 10

D.P.R.

- (D) Abdichtung der Dichtflächen - Bleibt elastisch nach dem Trocknen.
(DK) Tæthed ved pakningrflader - Forbliver elastik efter tørring.
(E) Estanquidad de los planos de junta - Permanece flexible despues de secado.
(GB) Sealant for joint contact surfaces - Remains flexible after drying.
(I) Tenuta dei piani di giunzione - Rimane sempre morbido.
(NL) Afdichting pakkingvlakken - Blijft soepel na drogen.
(P) Estanqueidade dos planos de junta - Fica macia apos secagem.
(S) Tätning av packningsplanen - Förblir mjuk efter torkning.
(SF) Tiivistyspintojen tiivistämiseen jää kuivuttuaan Joustavaksi.



Graisse multifonctions
Destinée aux travaux courants.

TOTAL MULTIS



G 6

TOTAL C.F.R.

- (D)** Universalfett geeignet - Für verschiedene Arbeiten.
- (DK)** Fedt (multi-funktion) - Til almindelige arbejder.
- (E)** Grasa multifunción - Destinada a los trabajos corrientes.
- (GB)** Multifunctional grease - For routine work.
- (I)** Grasso multifunzioni - Destinato ai lavori correnti.
- (NL)** Algemeen vet - Bestemd voor lopend werk.
- (P)** Massa multifunções - Destinada aos trabalhos correntes.
- (S)** Universalfett - För allmän smörjning.
- (SF)** Monikäyttöinen rasva - Tarkoitettu yleiskäyttöön.

Graisse Molykote G-rapide plus
- Destinée au montage des vis
de culasse.

15 gr
ZCP 830 200A

300 ml
ZCP 830 201A



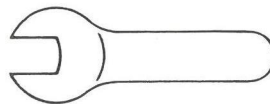
G 10

D.P.R.

- (D)** Fett zur Montage der Zylinder kopfschrauben.
- (DK)** Fedt til montering af topbolte.
- (E)** Grasa destinada al montaje de los tornillos de culata.
- (GB)** Grease for lubricating cylinder head bolts.
- (I)** Grasso destinato al montaggio delle viti della testata.
- (NL)** Vet voor montage van cilinderkopbouten.
- (P)** Massa lubrificante destinada à montagem dos parafusos da cabeça.
- (S)** Fett som skall användas vid montering av topplocks-bultarna.
- (SF)** Erikoisrasva - Kannenpulttien kiristykseen.

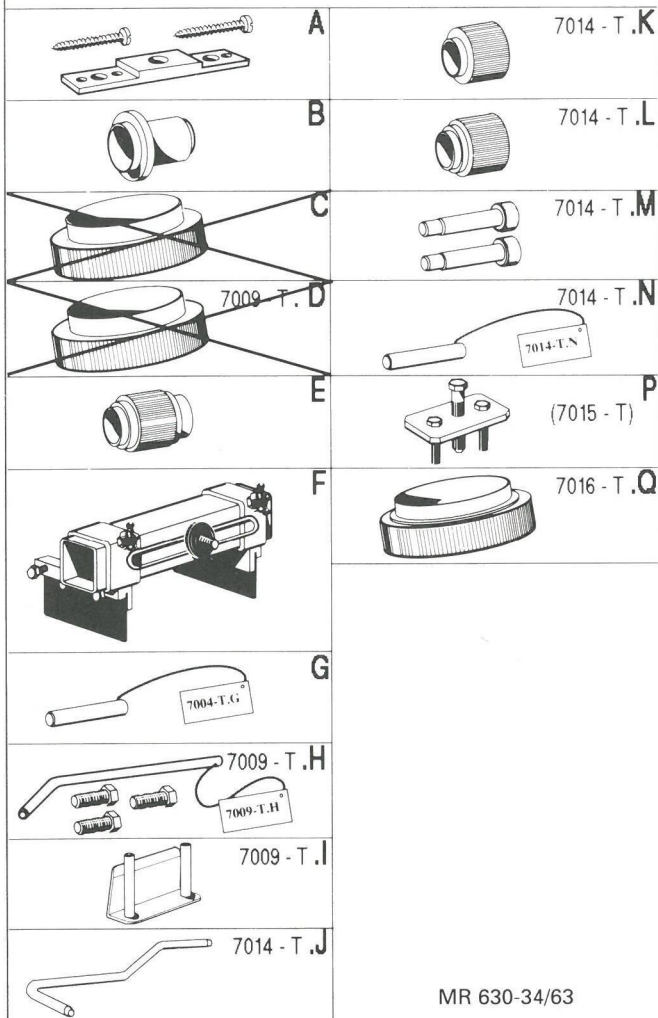
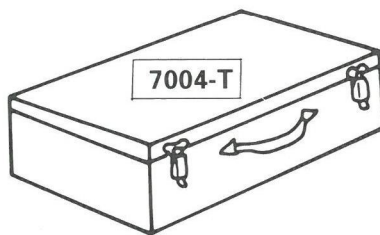


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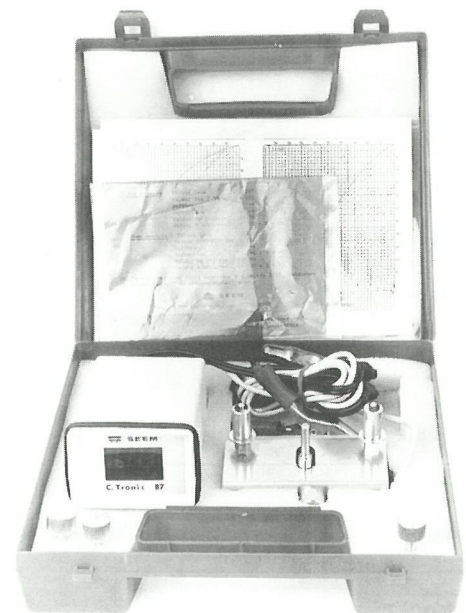
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IV

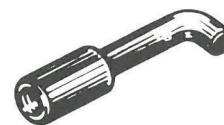
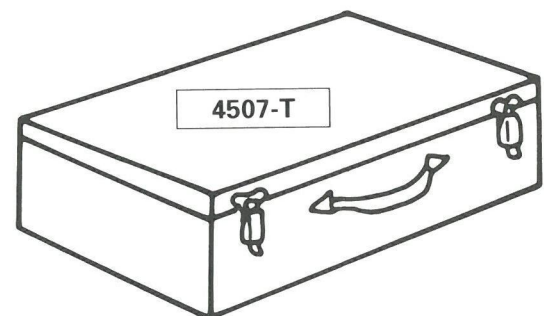


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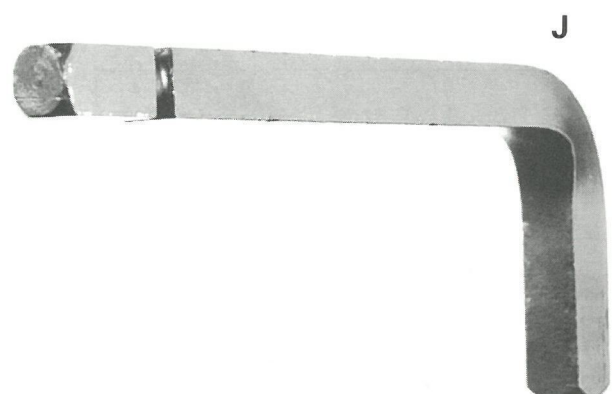
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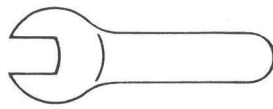
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J

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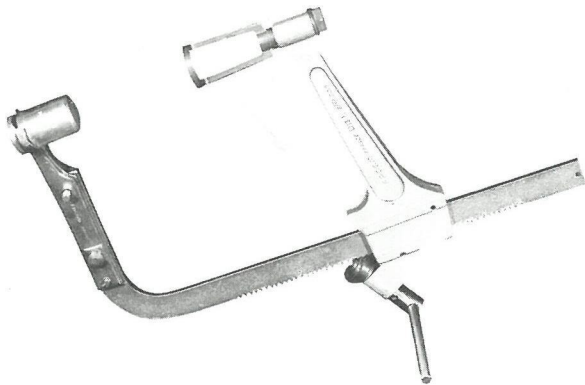
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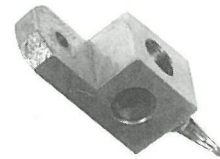


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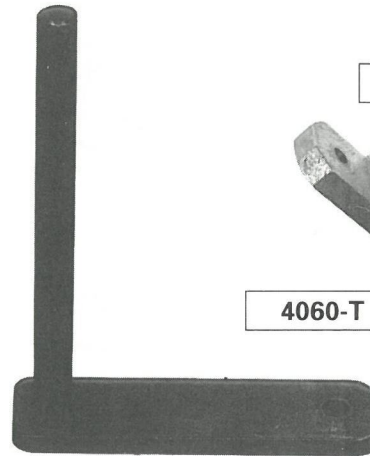


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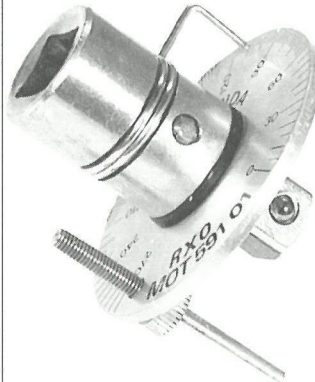
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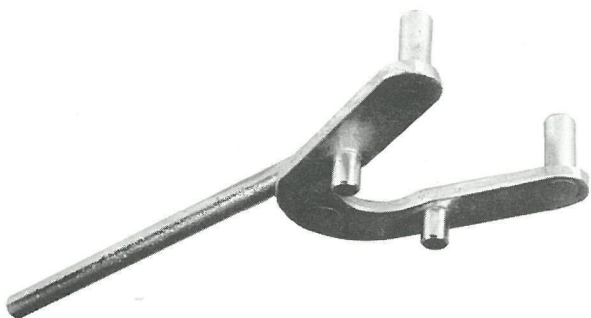
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6016-T



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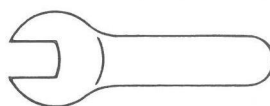
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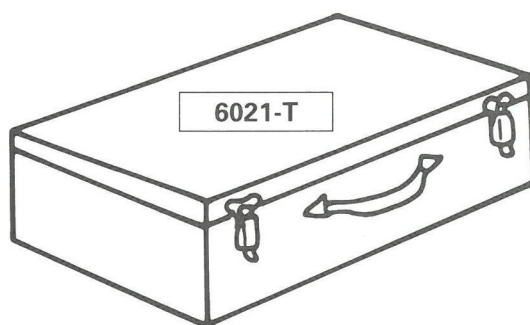


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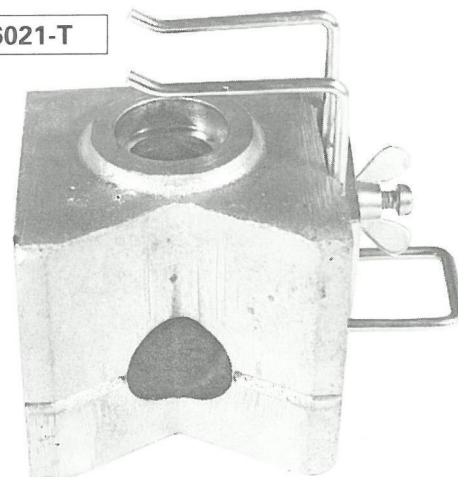


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VI



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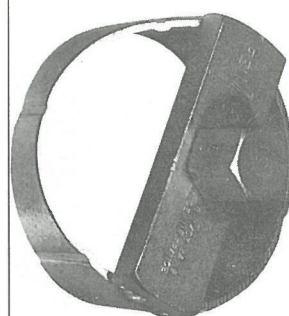
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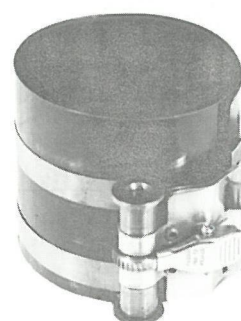
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8 1403-T

78-325



750-T

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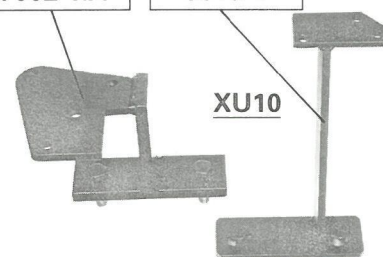


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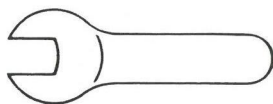
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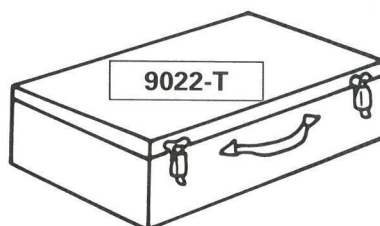


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9007-T



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N

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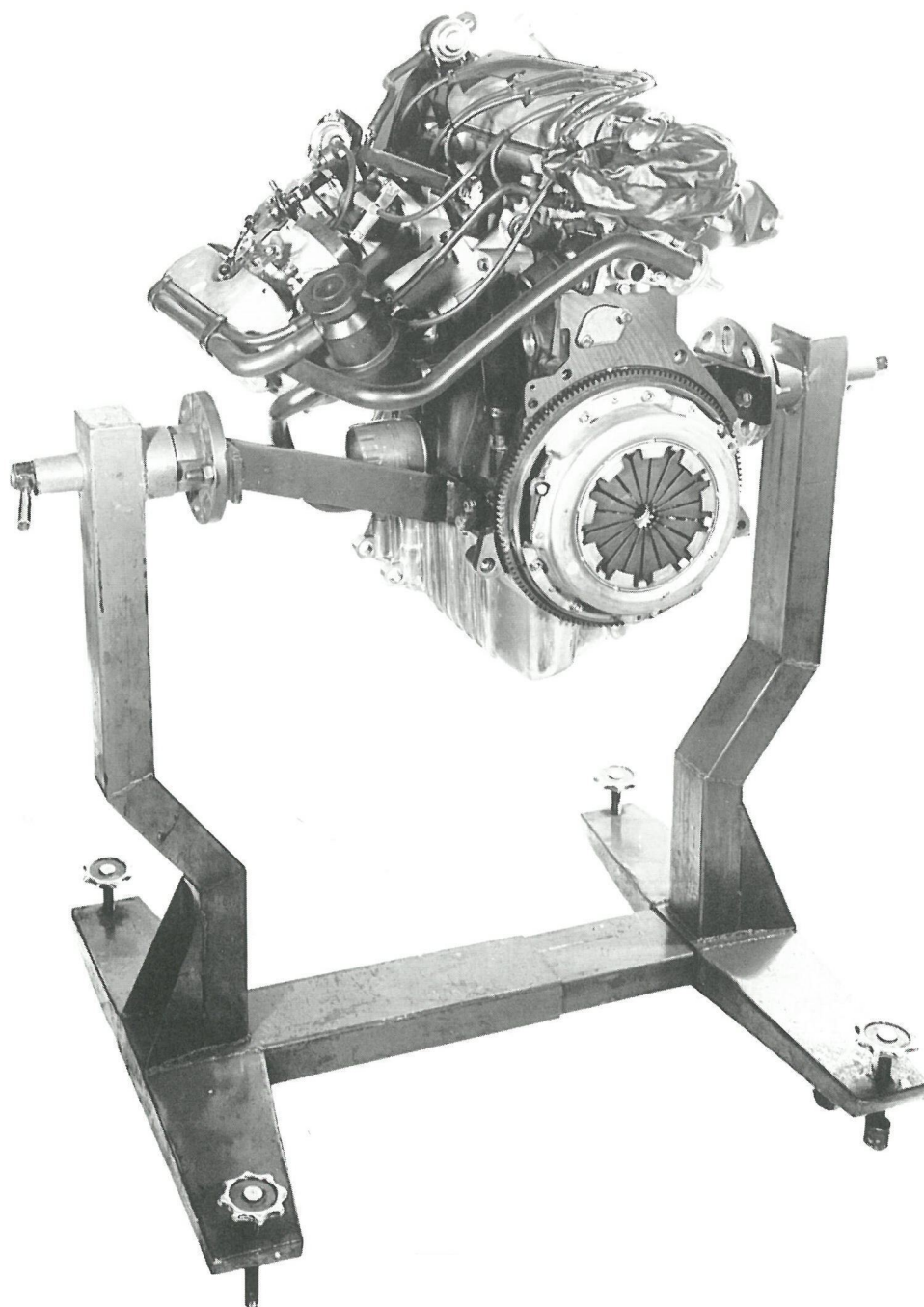


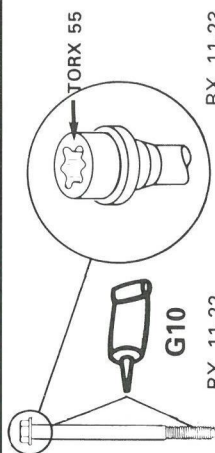
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BX. 11-23

BX. 11-22

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9	5	1	4	8

VII-II



2°

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1.2.3...



1°

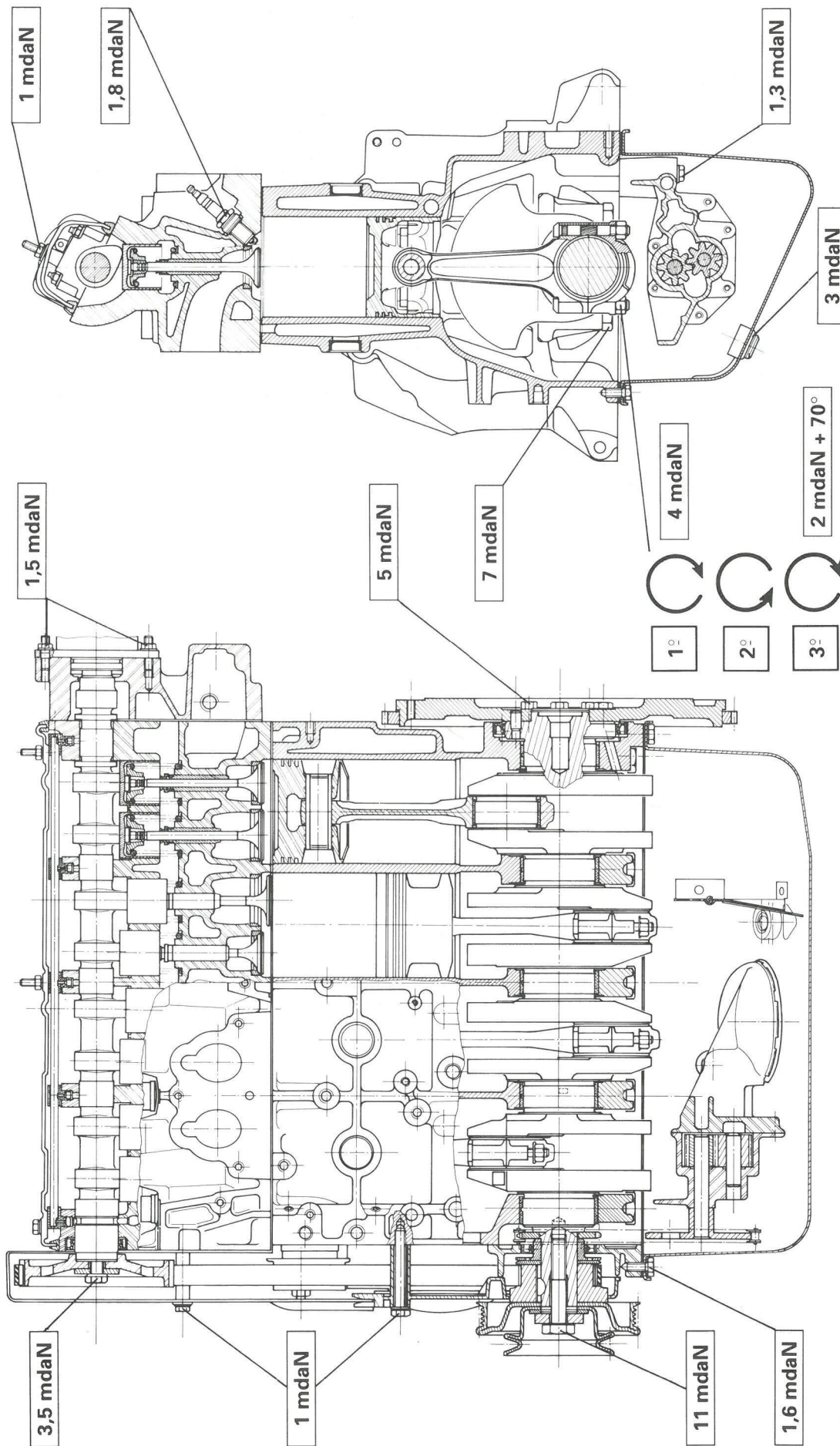
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3°

1.2.3...

160°



Y. 10-1

Y. 10-2

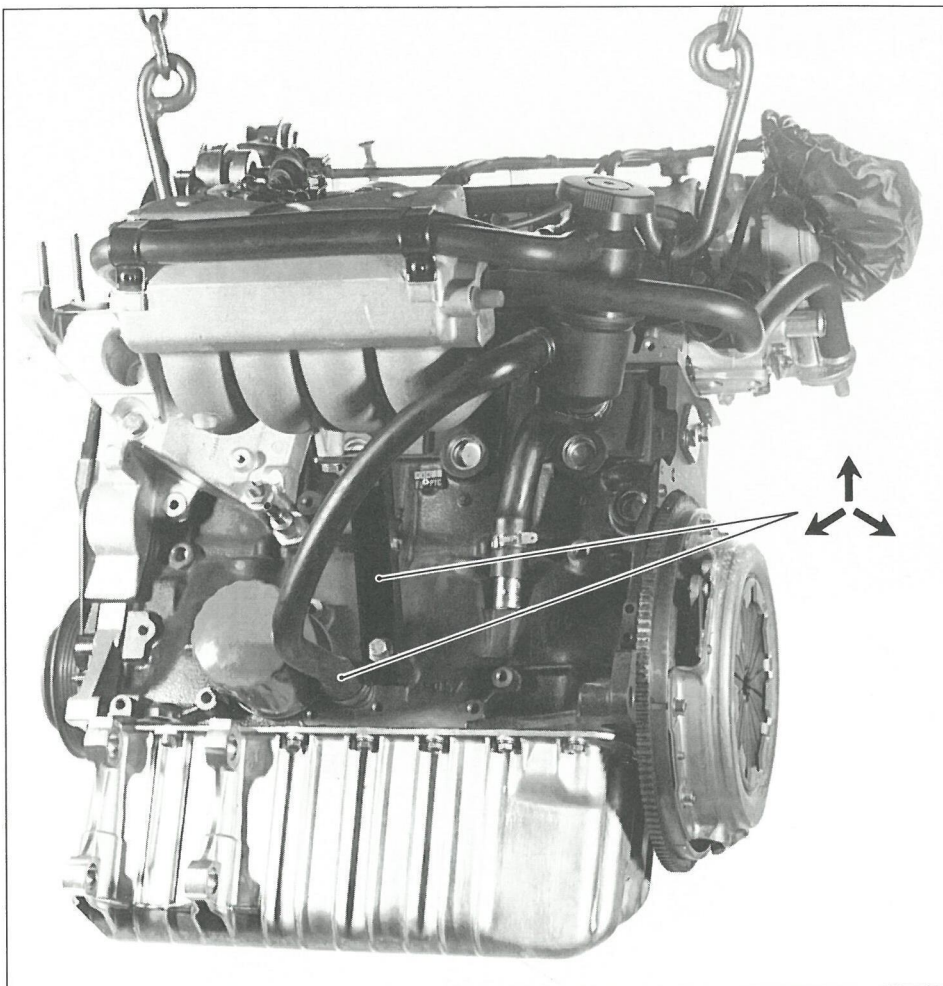


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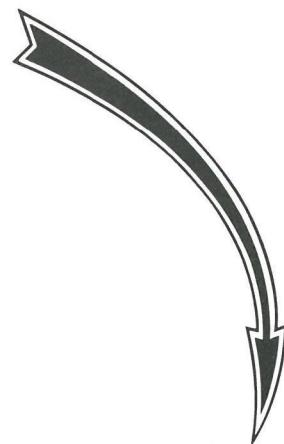


XU10
100-3/1

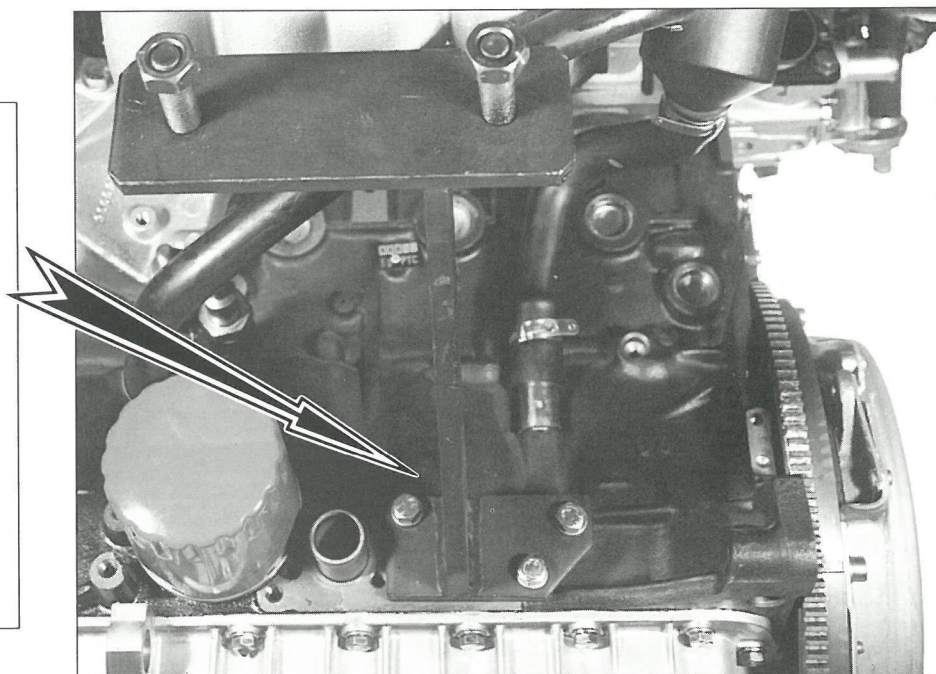
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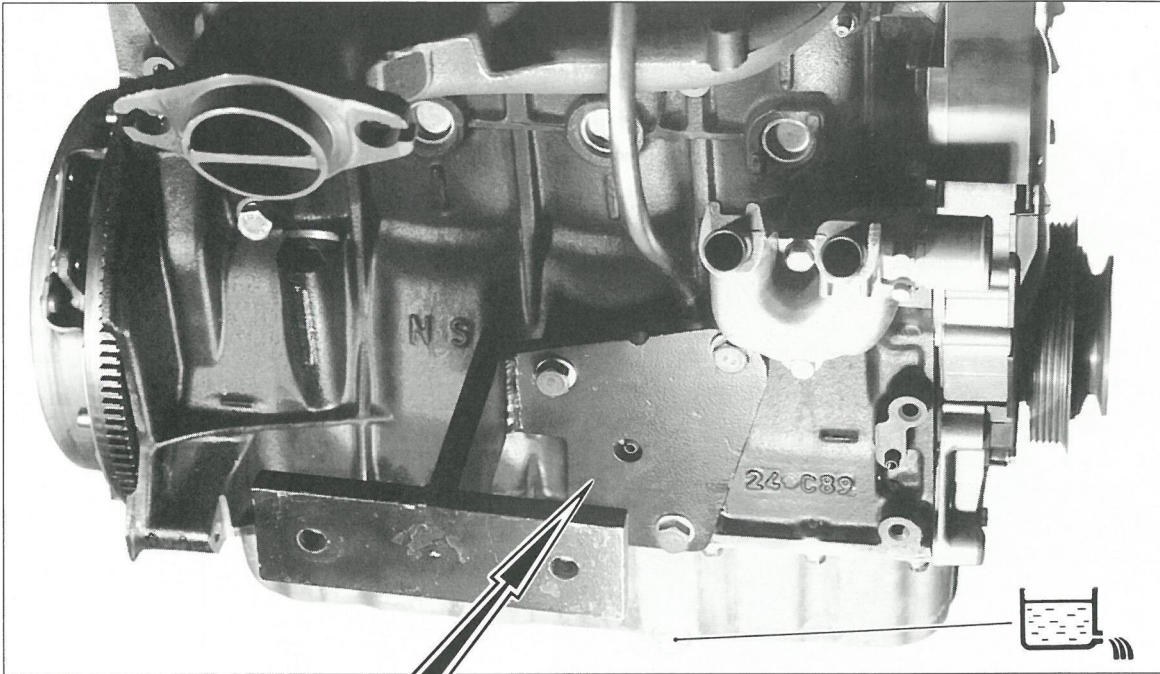
89-1375



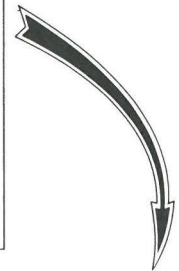
89-707



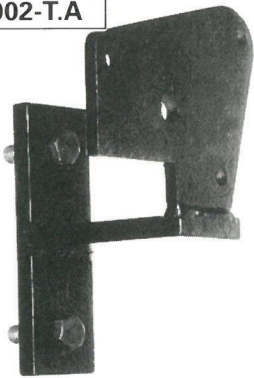
89-1374



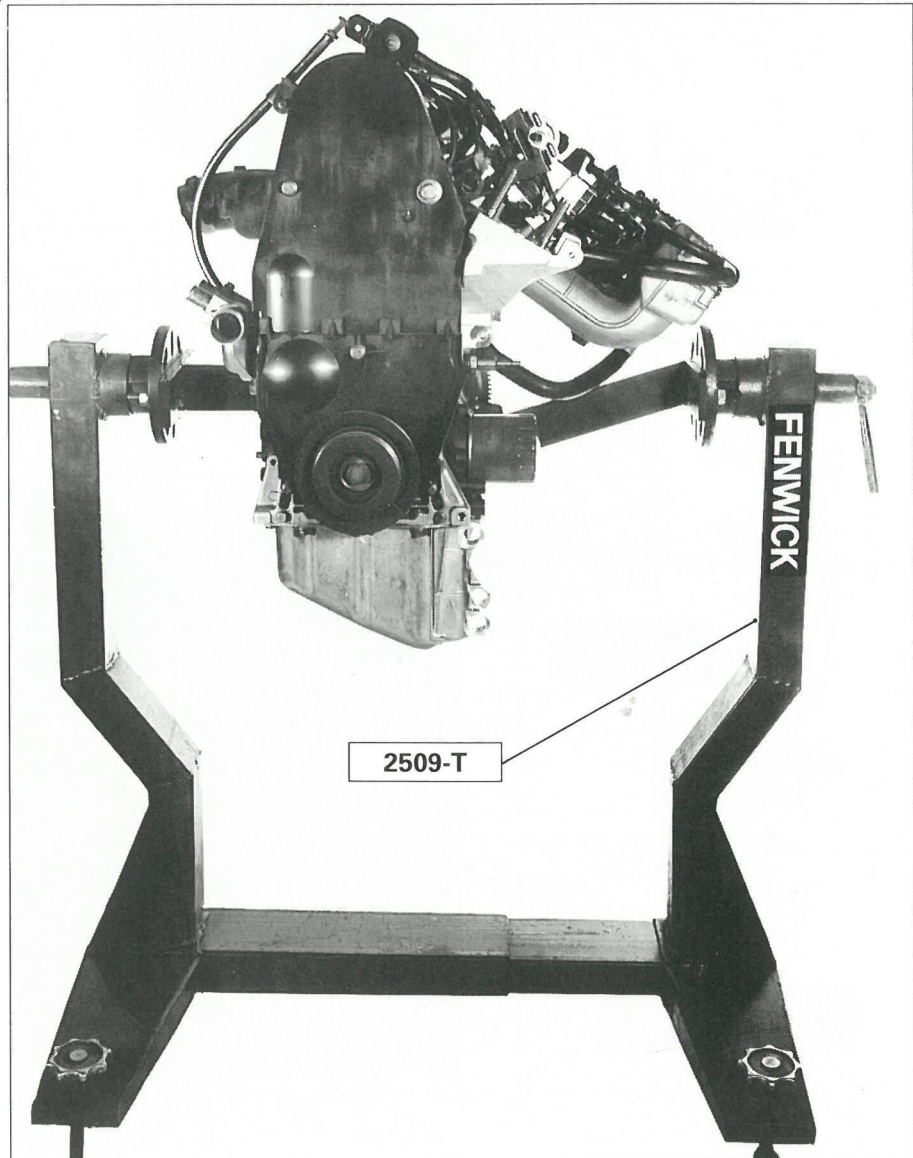
89-1373



7002-T.A



89-707



89-1355

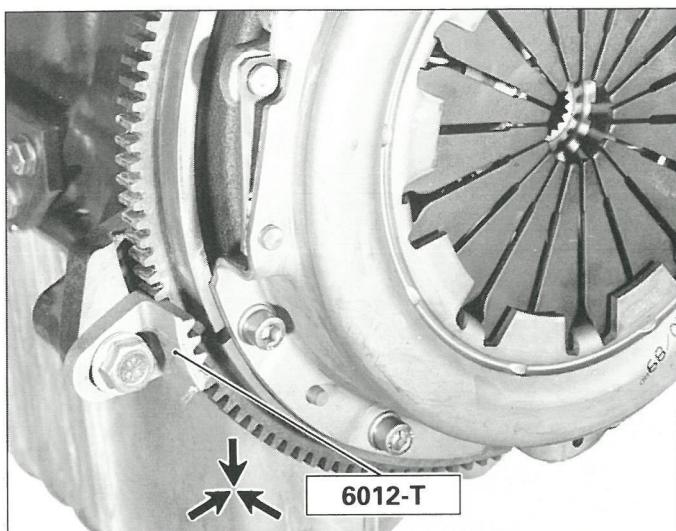


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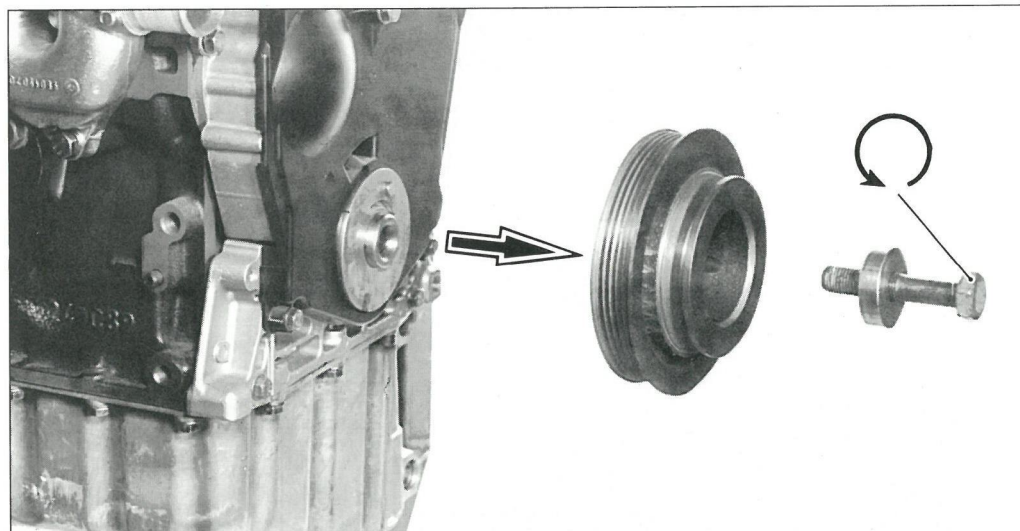
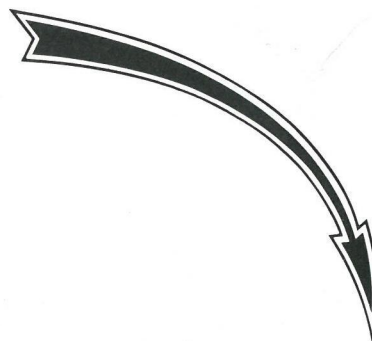


XU10
100-3/1

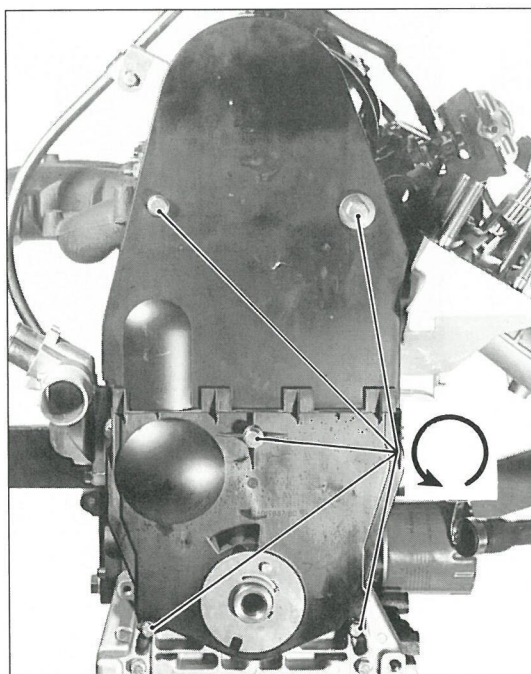
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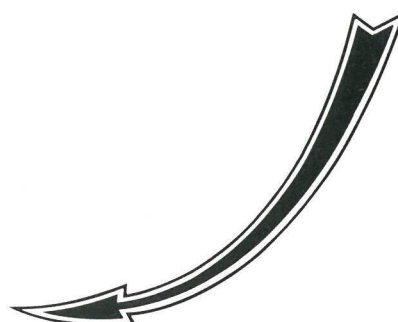
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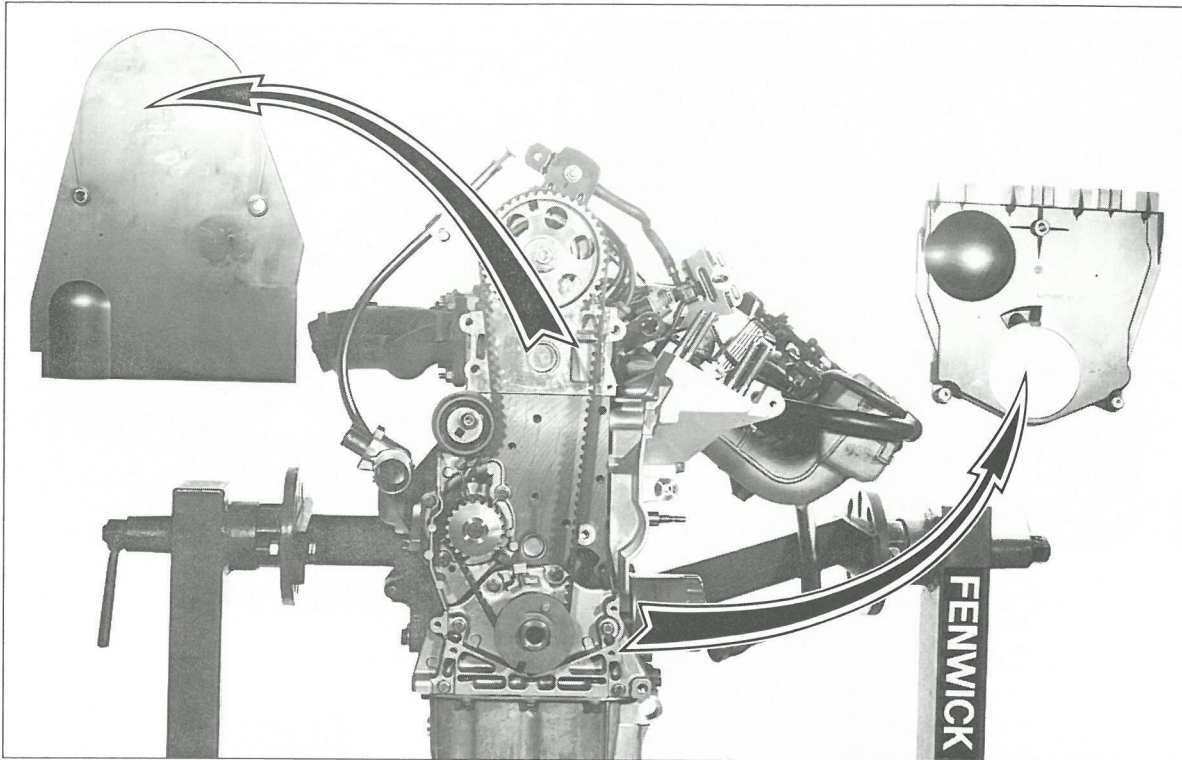


89-1372

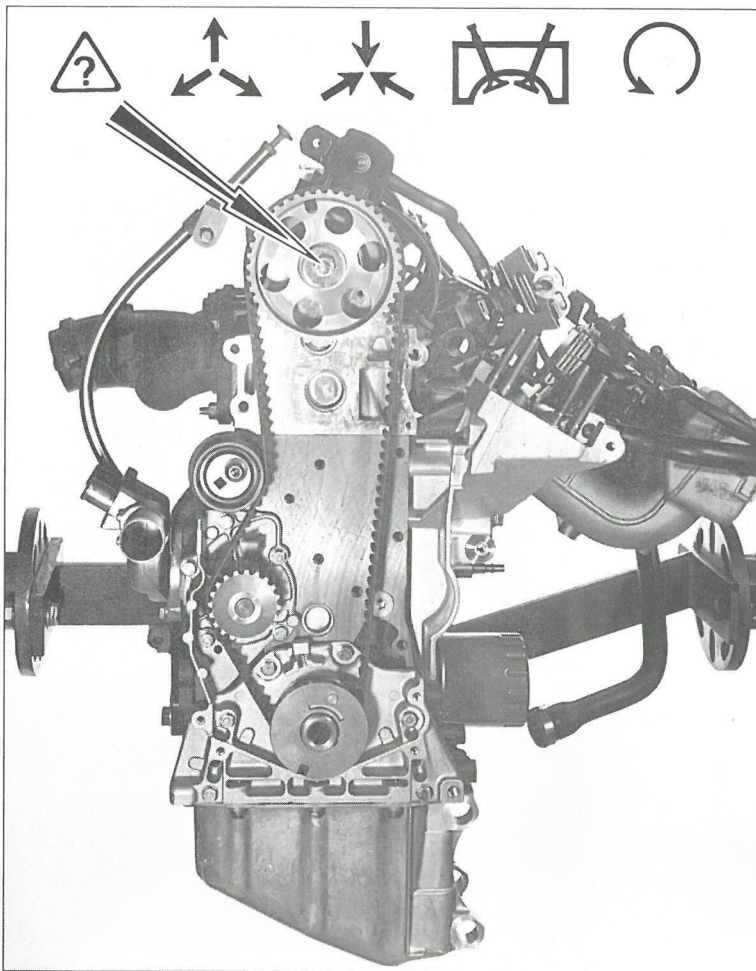


89-1376

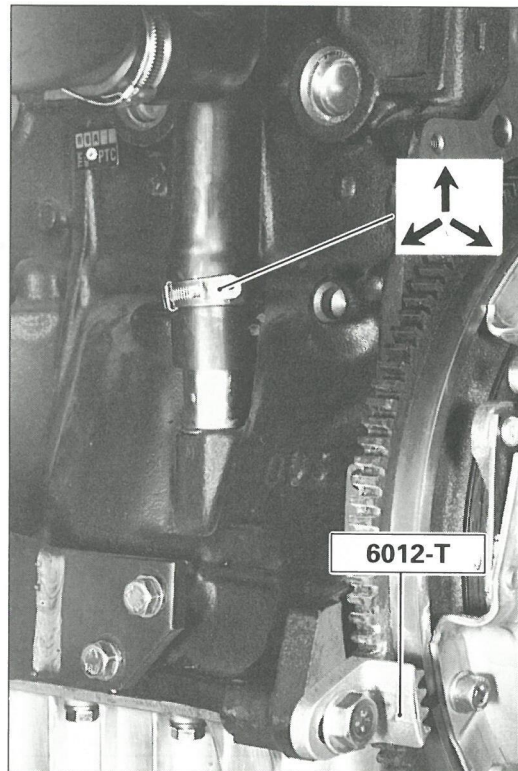




89-1377



89-1393



89-1389

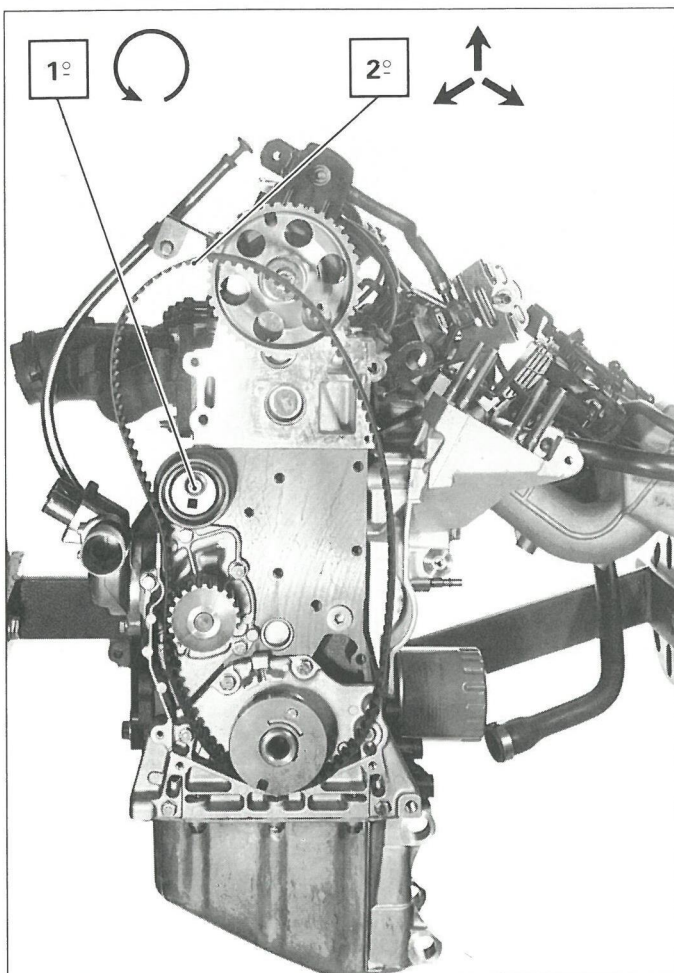


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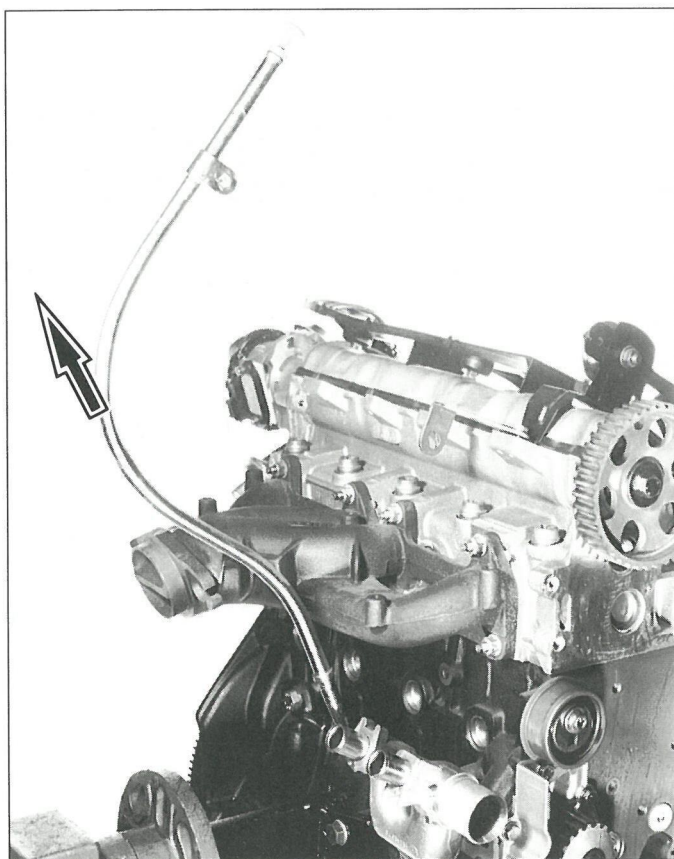


XU10
100-3/1

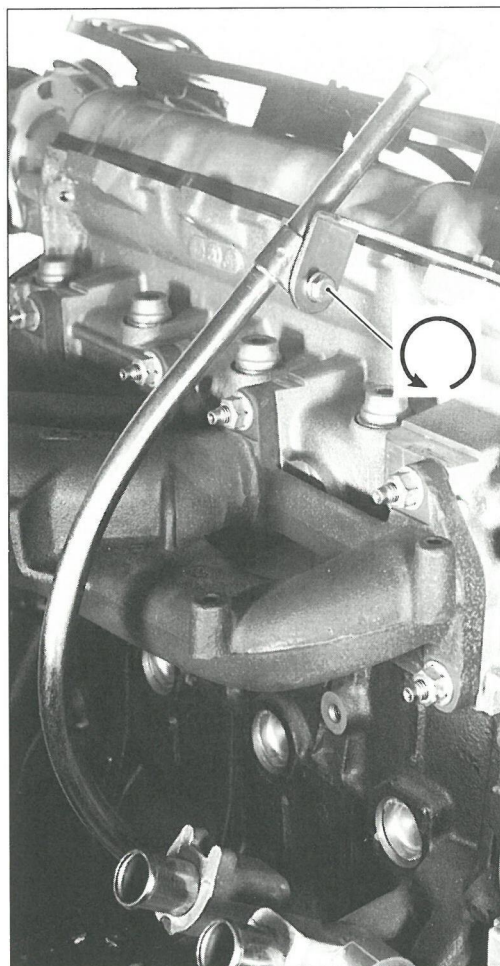
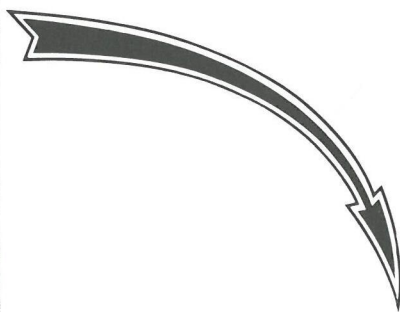
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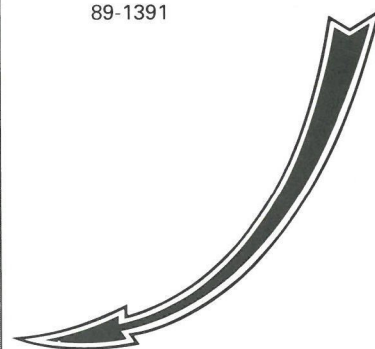
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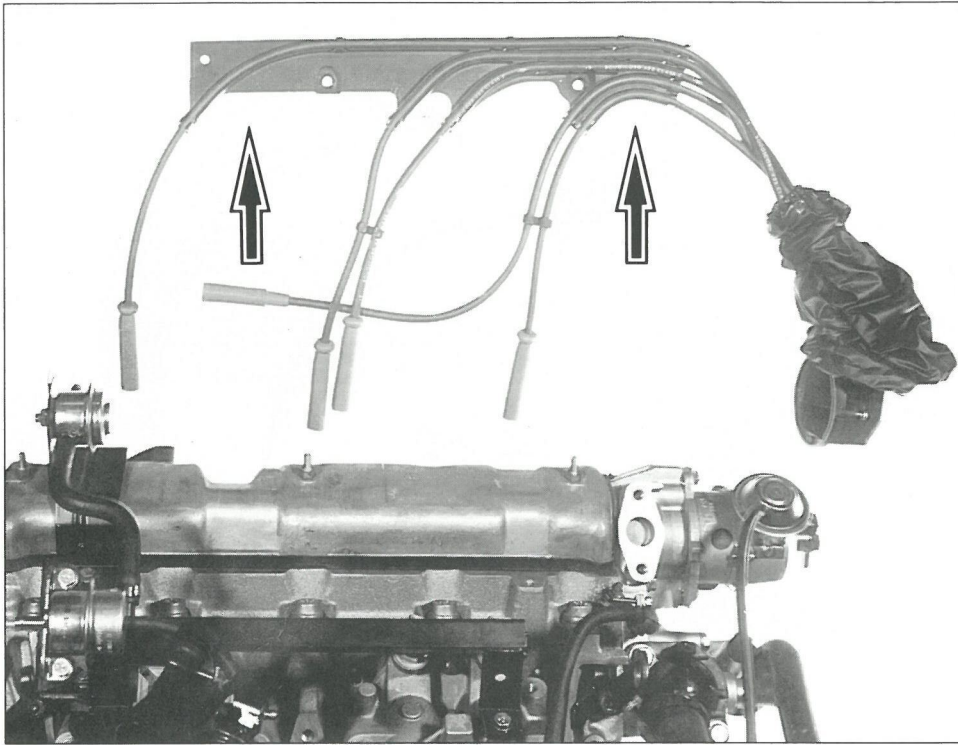


89-1390

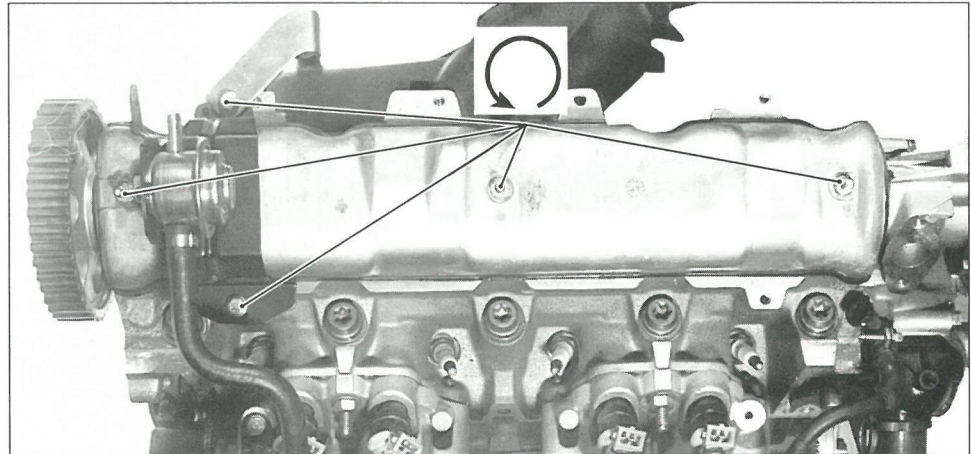


89-1391

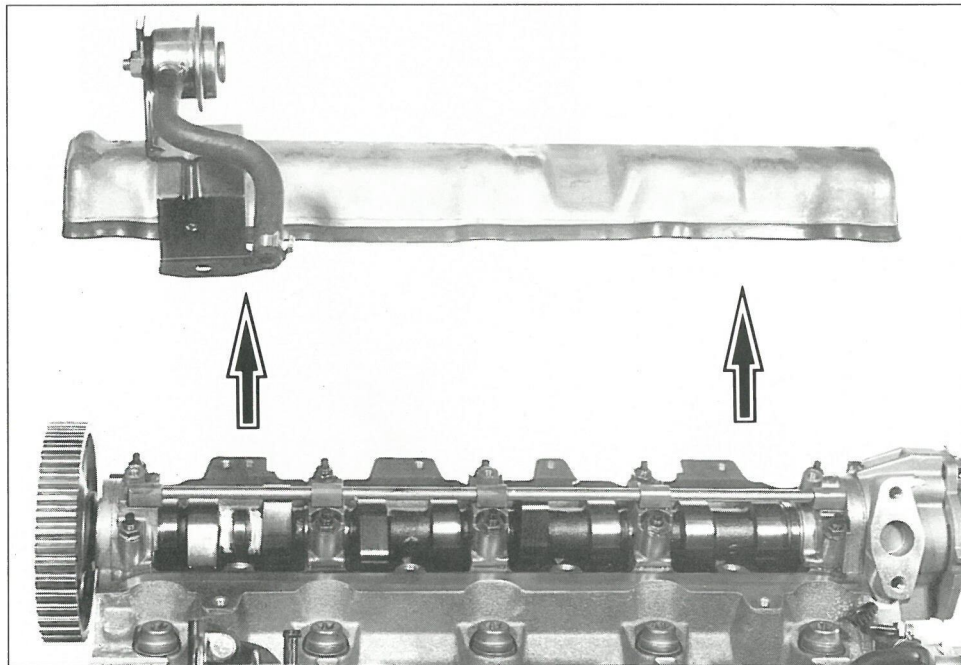




89-1446



89-1447



89-1449

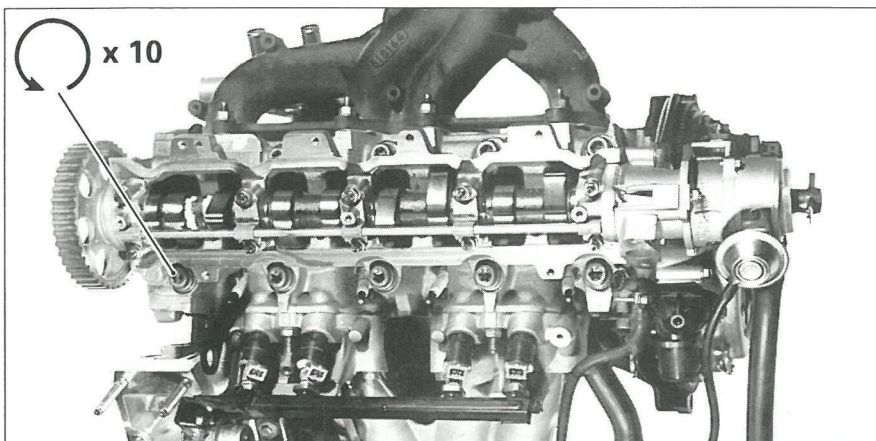


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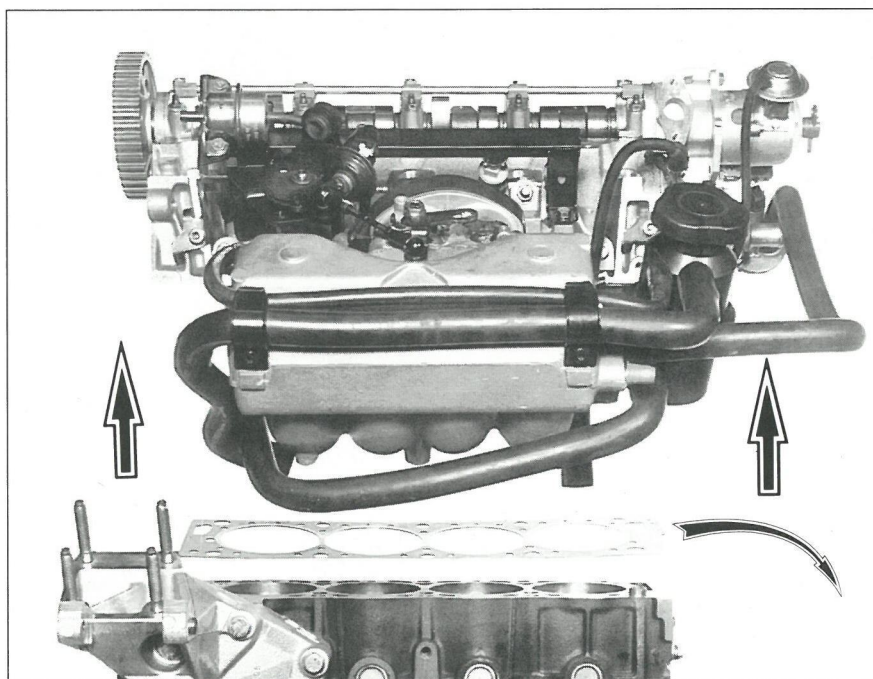
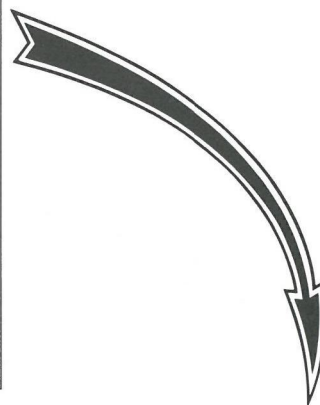


XU10
100-3/1

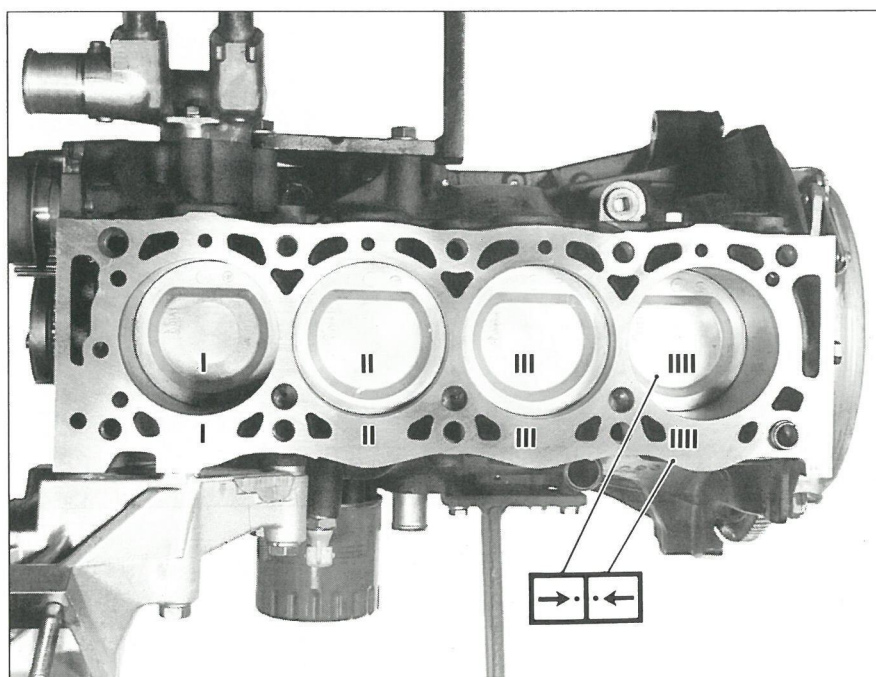
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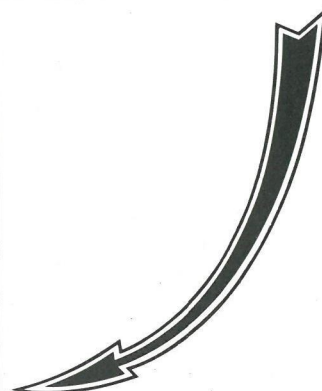
89-1448

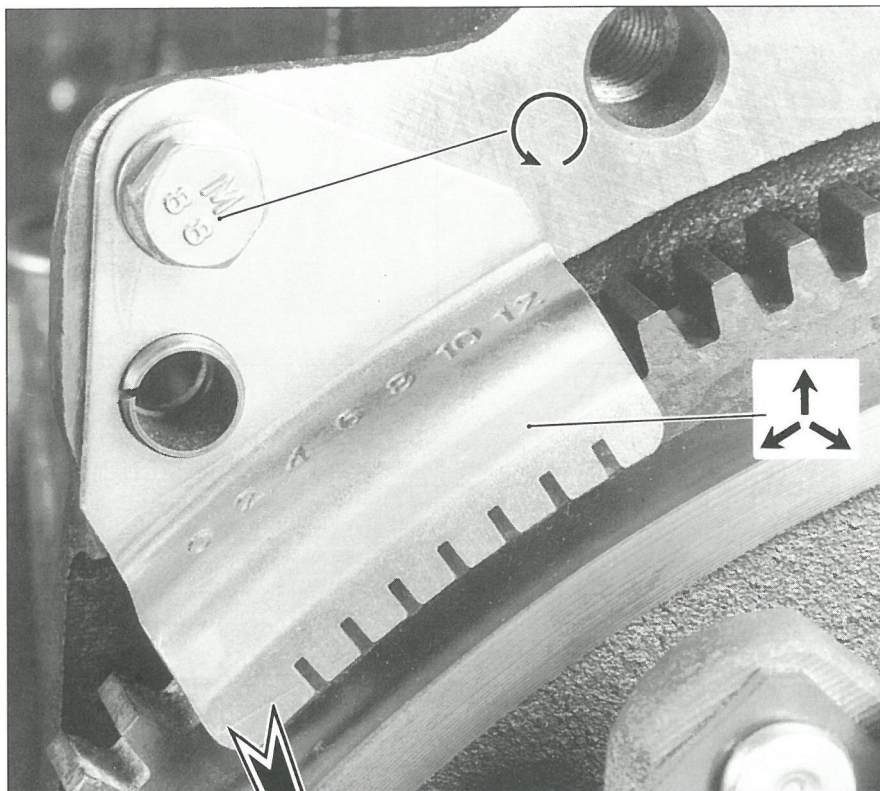


89-1460

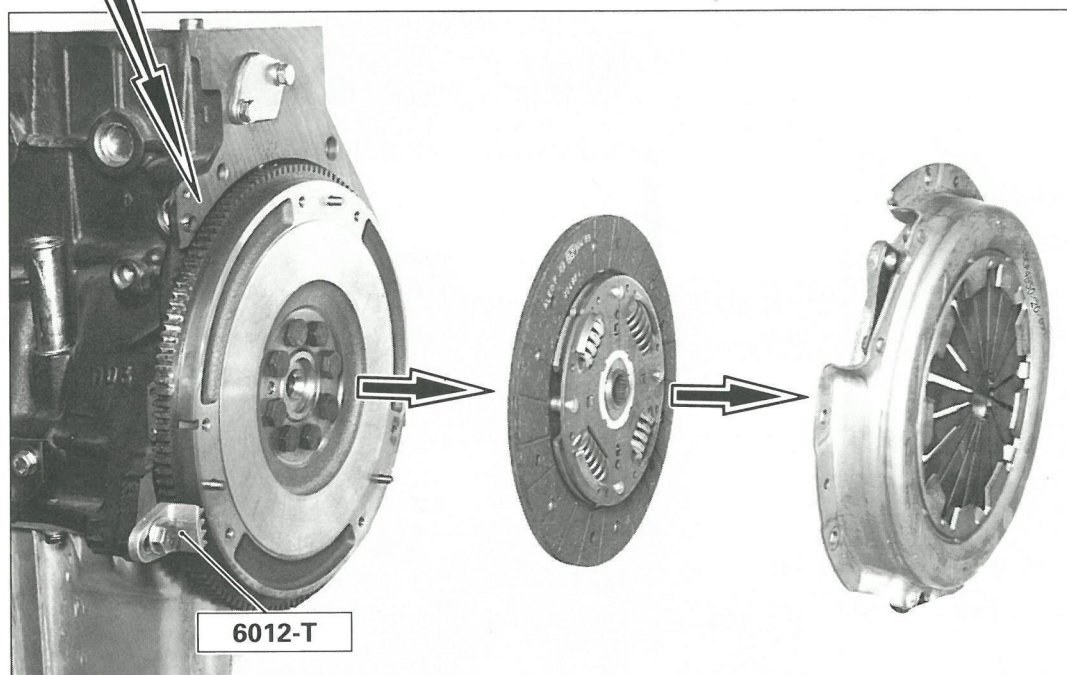


89-1461





89-1614



89-1509

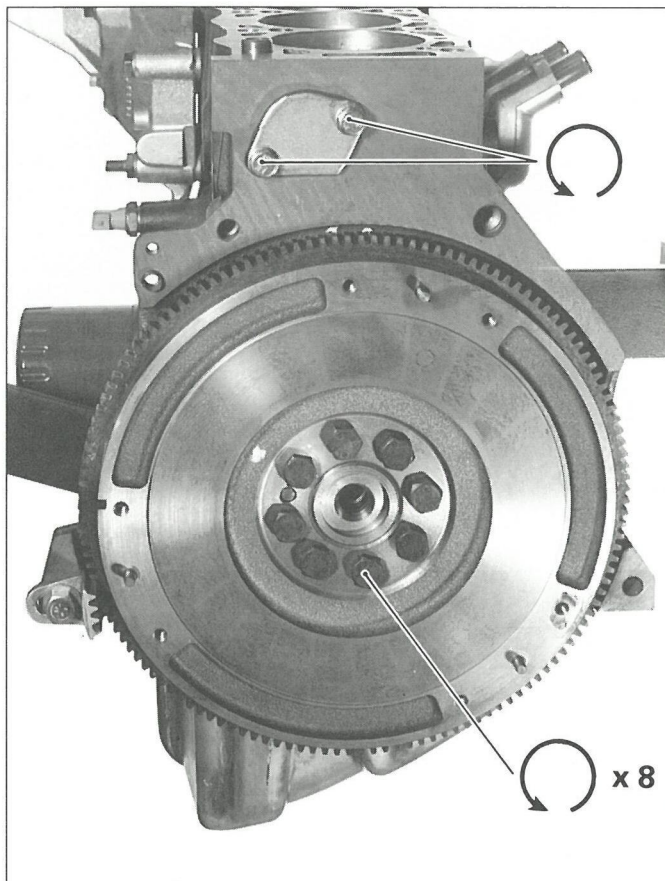


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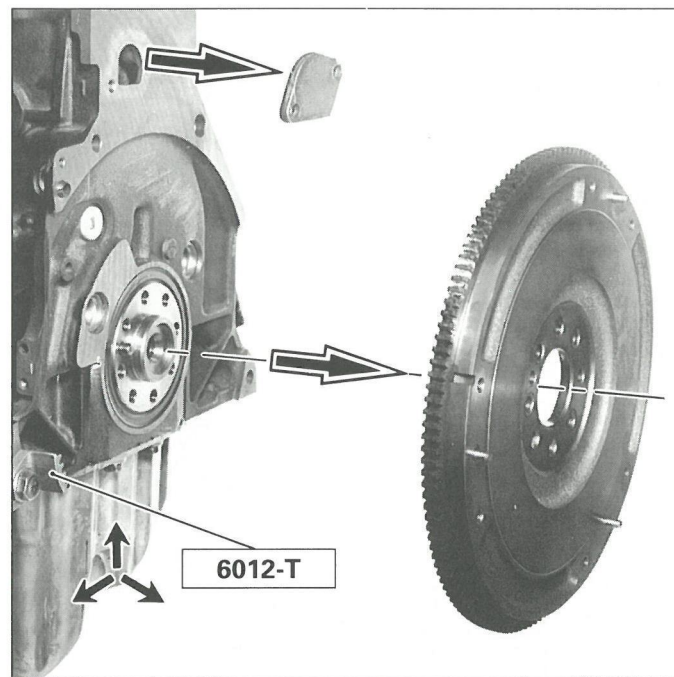
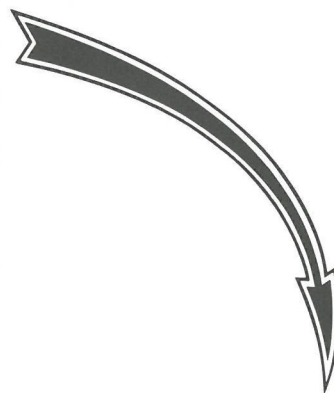


XU10
100-3/1

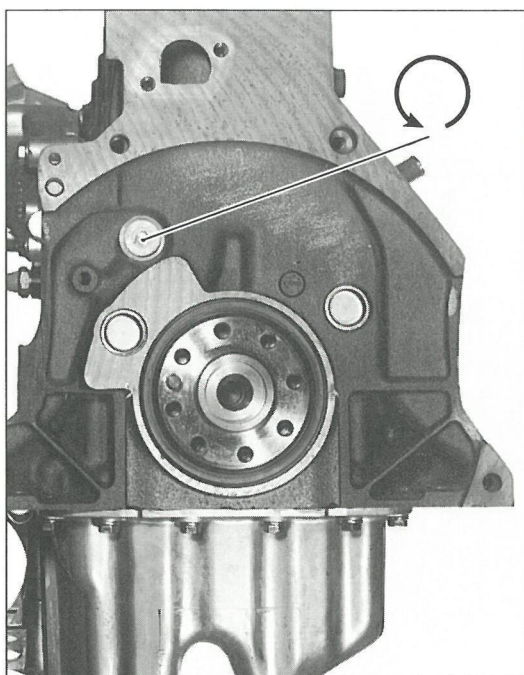
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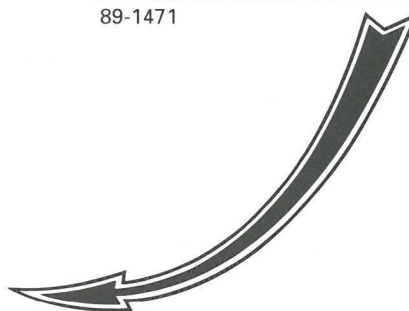
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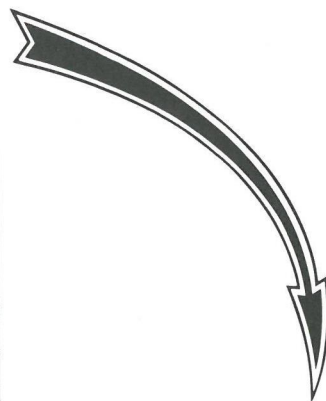
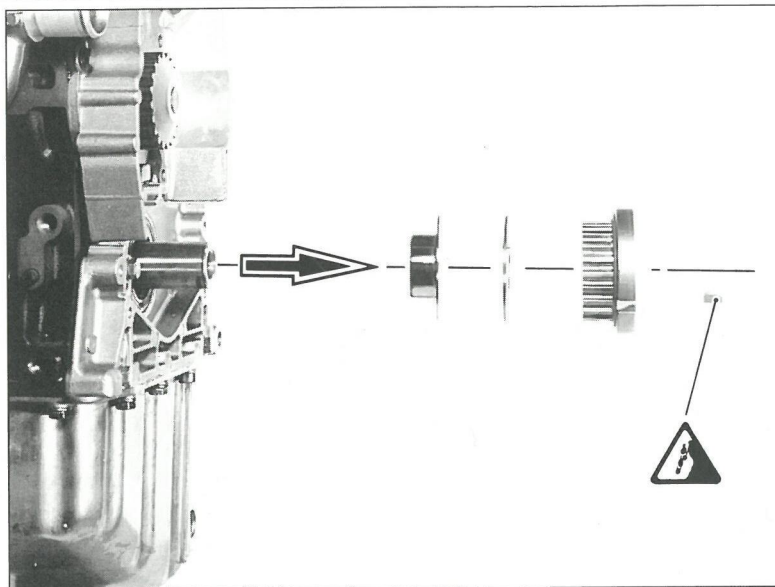


89-1471

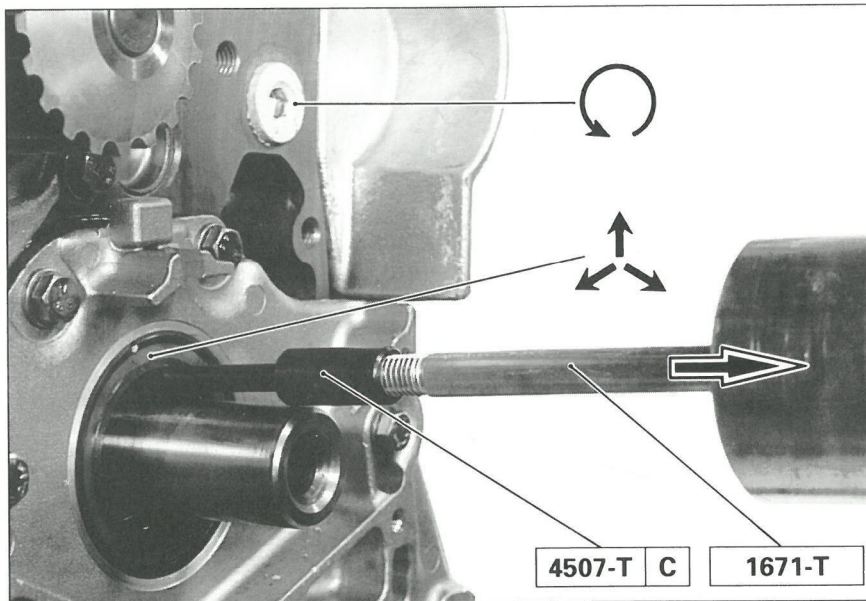


89-1473

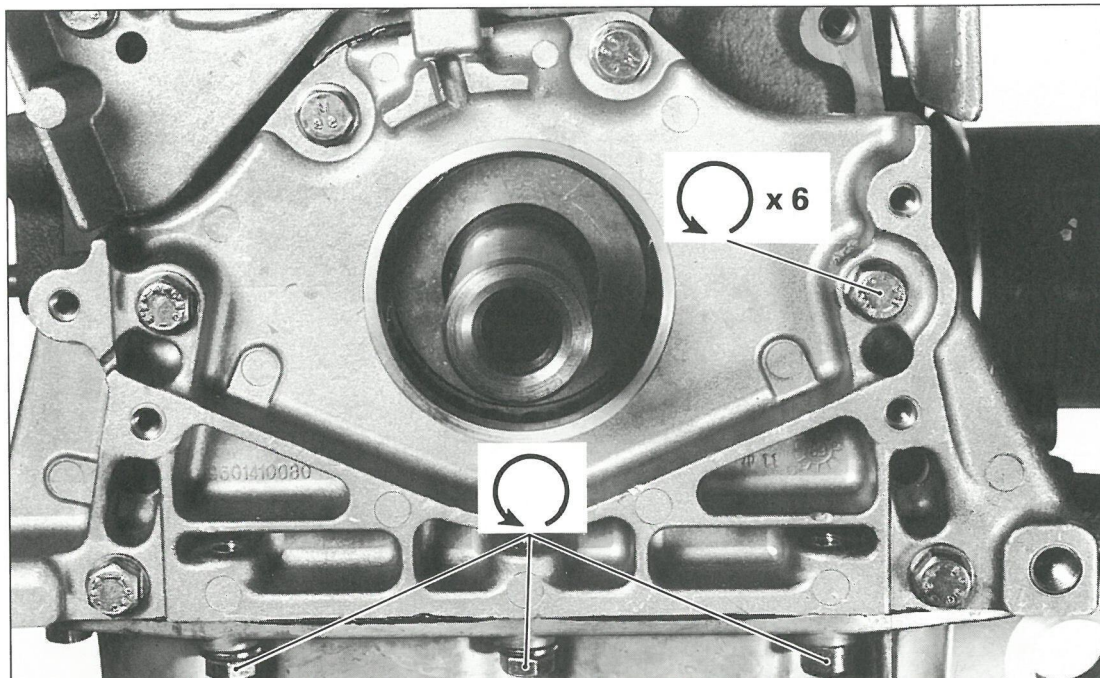




89-1470



89-1475



89-1474

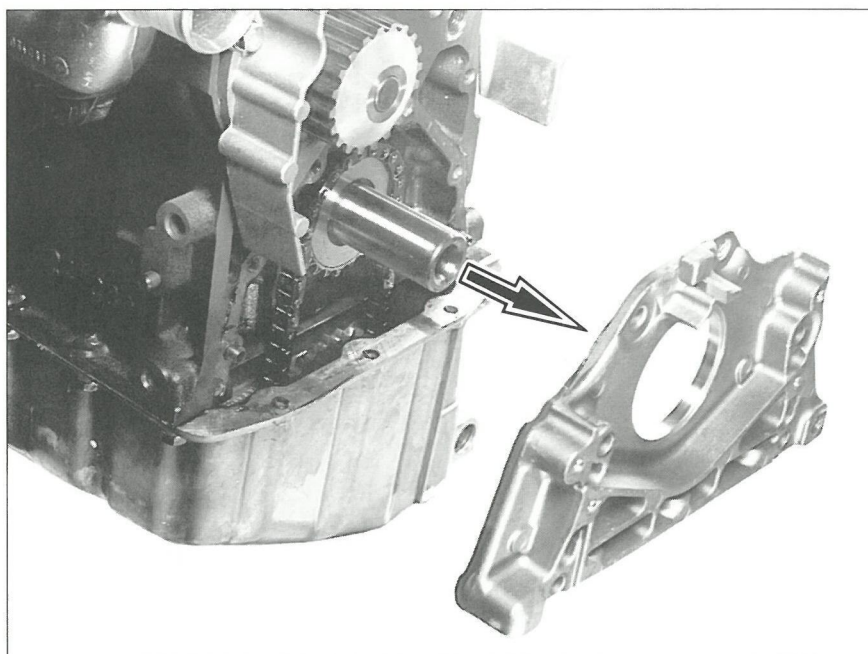


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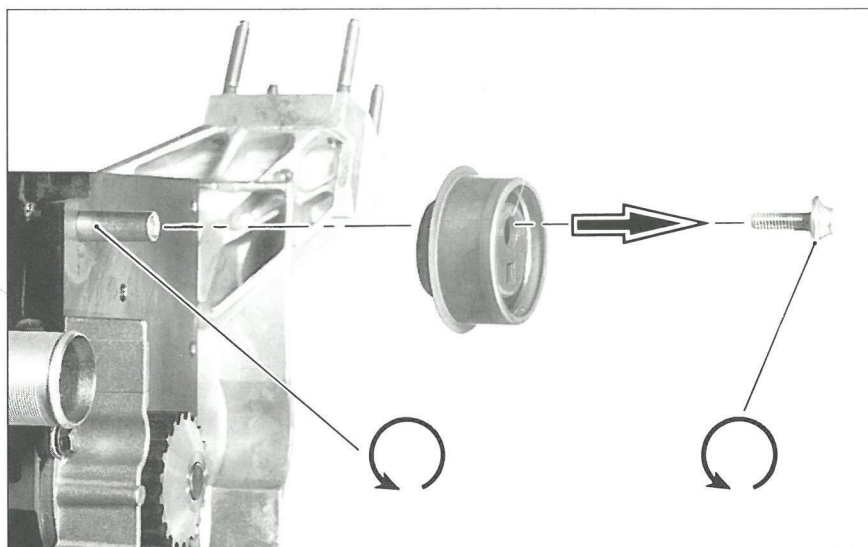


XU10
100-3/1

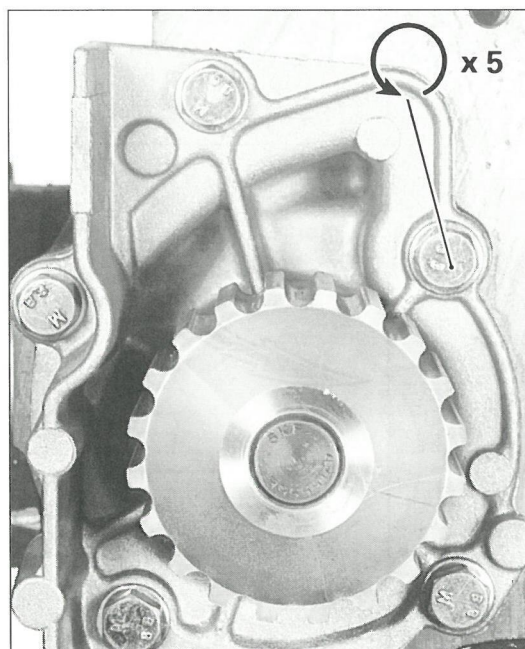
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89-1469



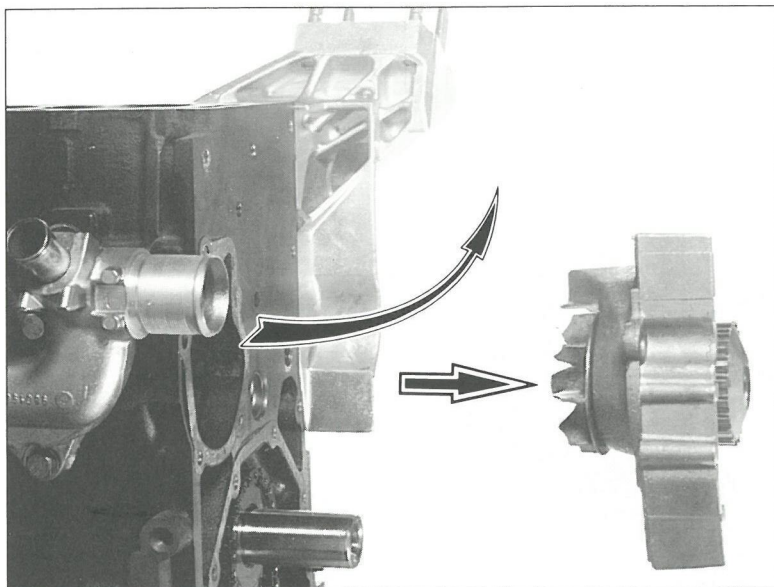
89-1497



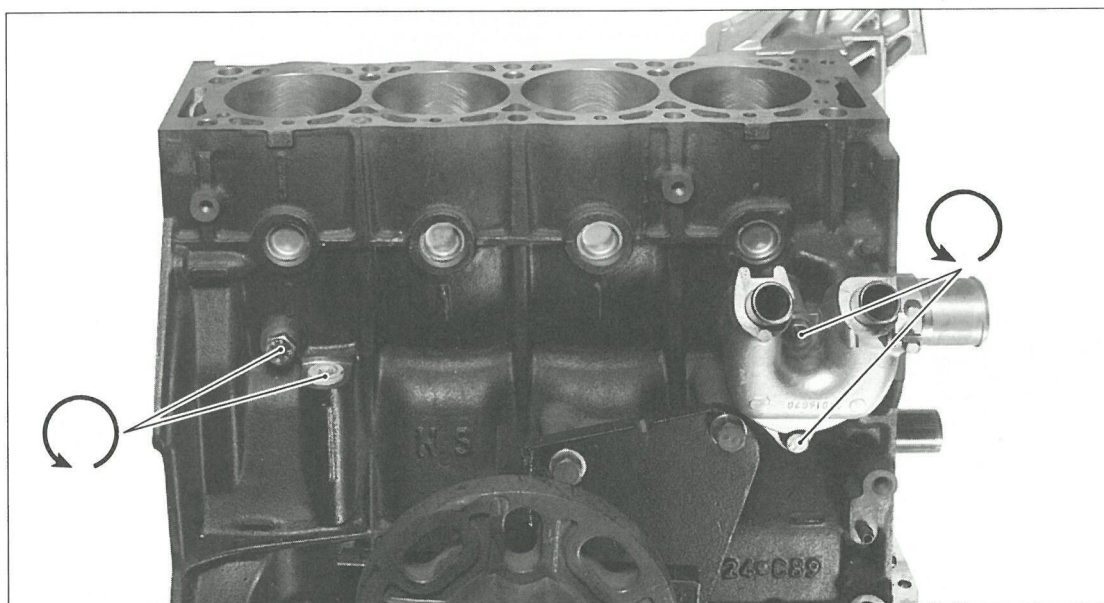
89-1487



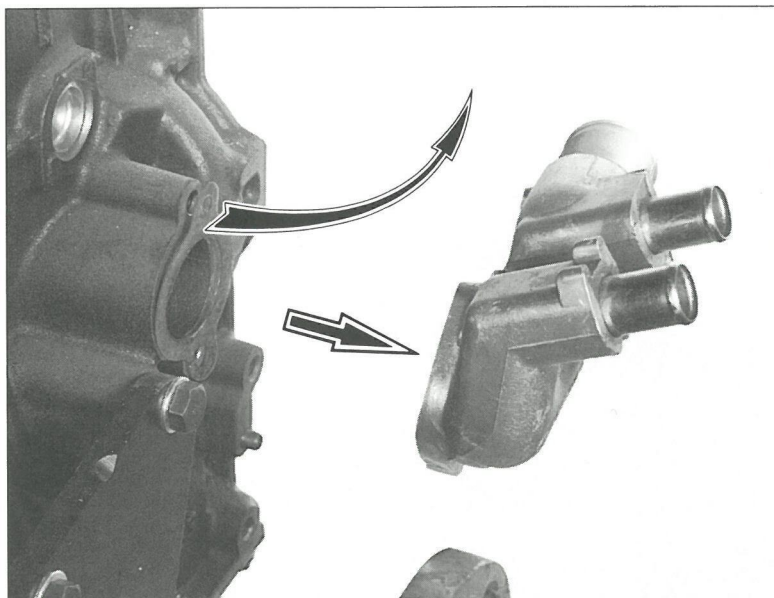
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89-1496



89-1489



89-1486

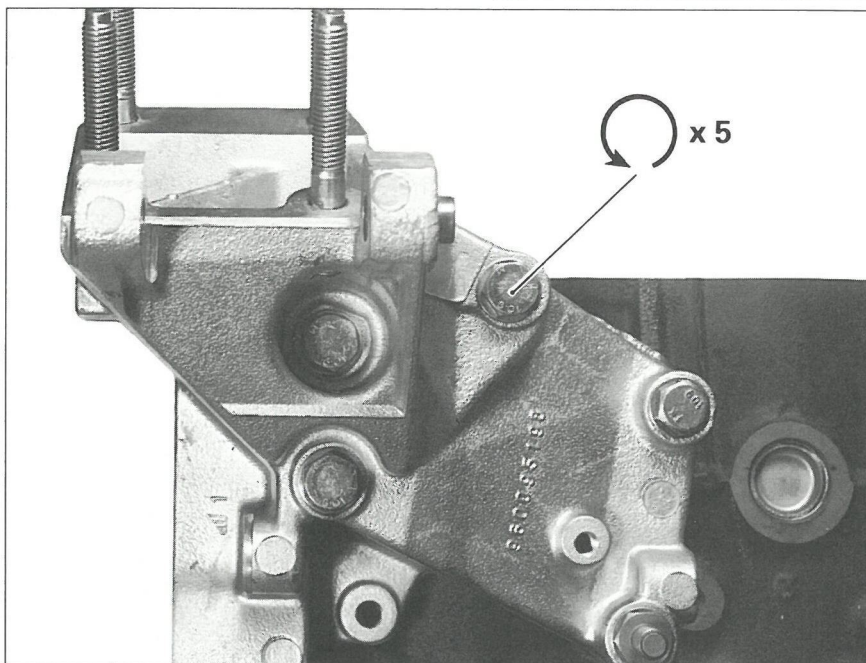


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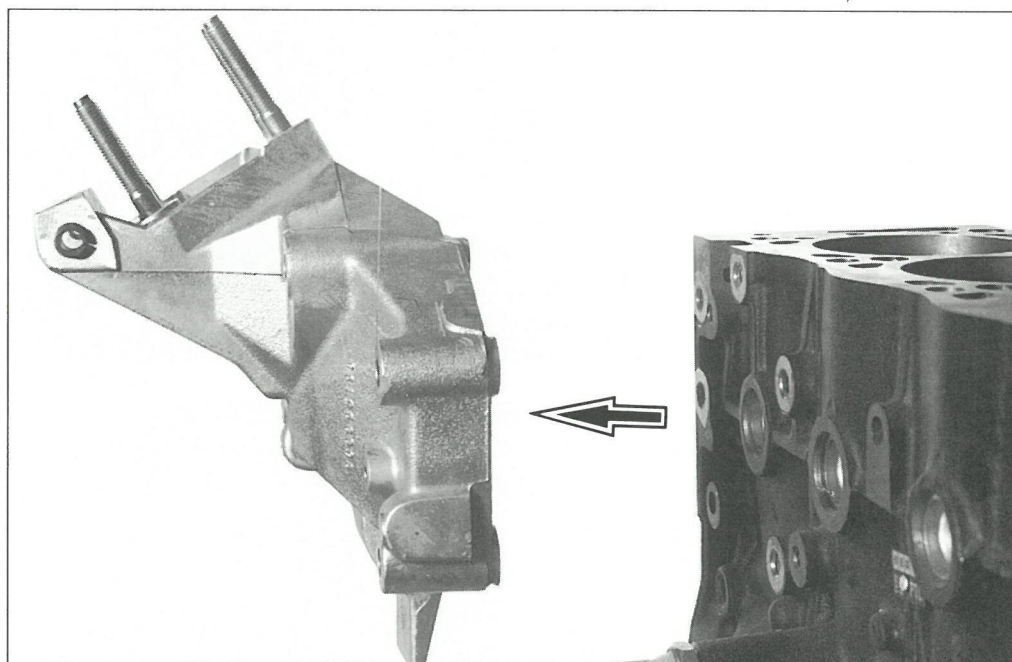
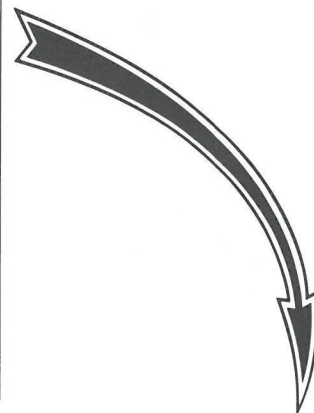


XU10
100-3/1

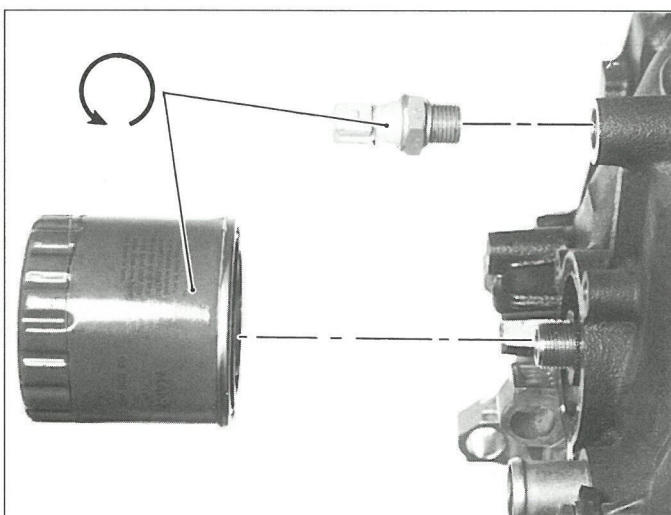
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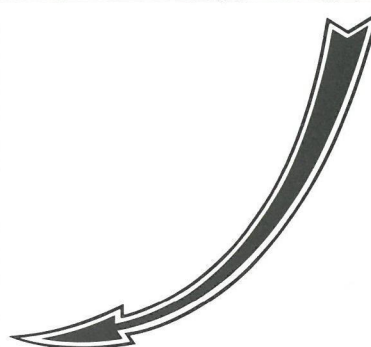
89-1490



89-1491



89-1485

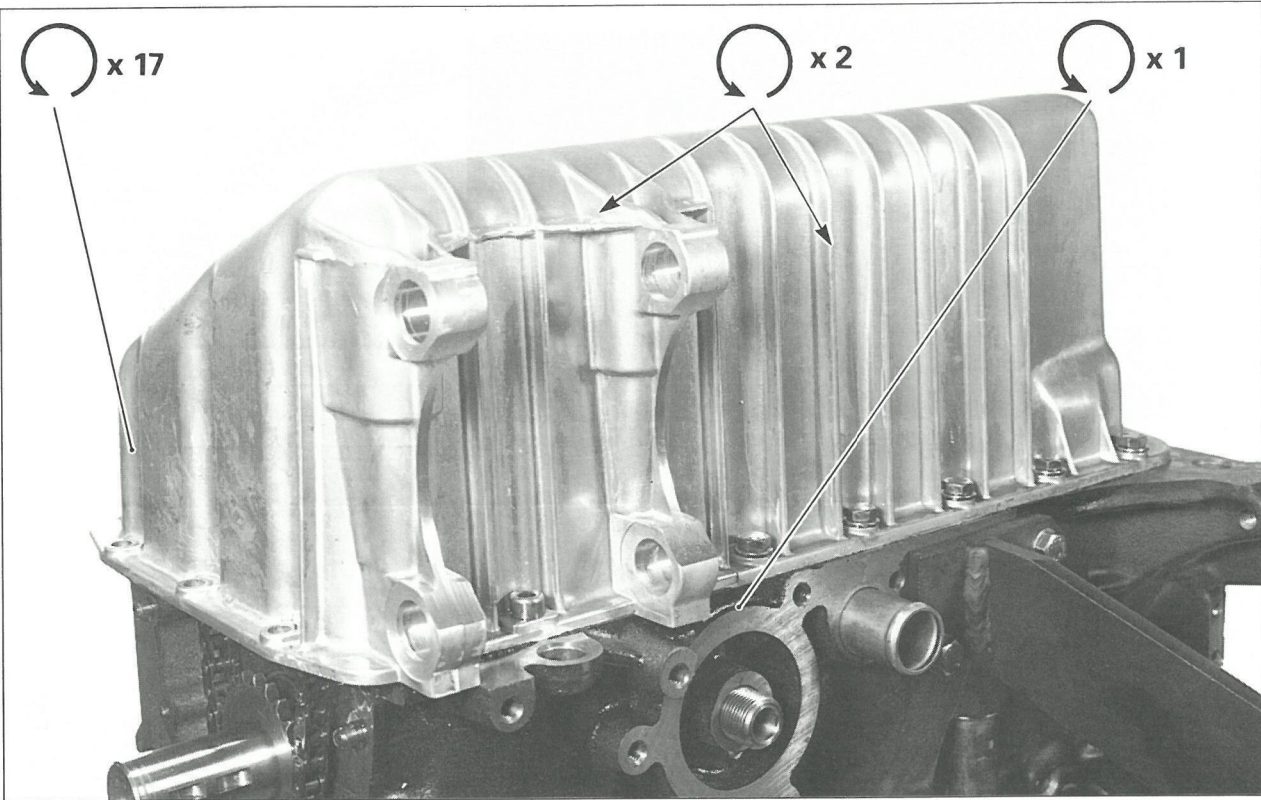




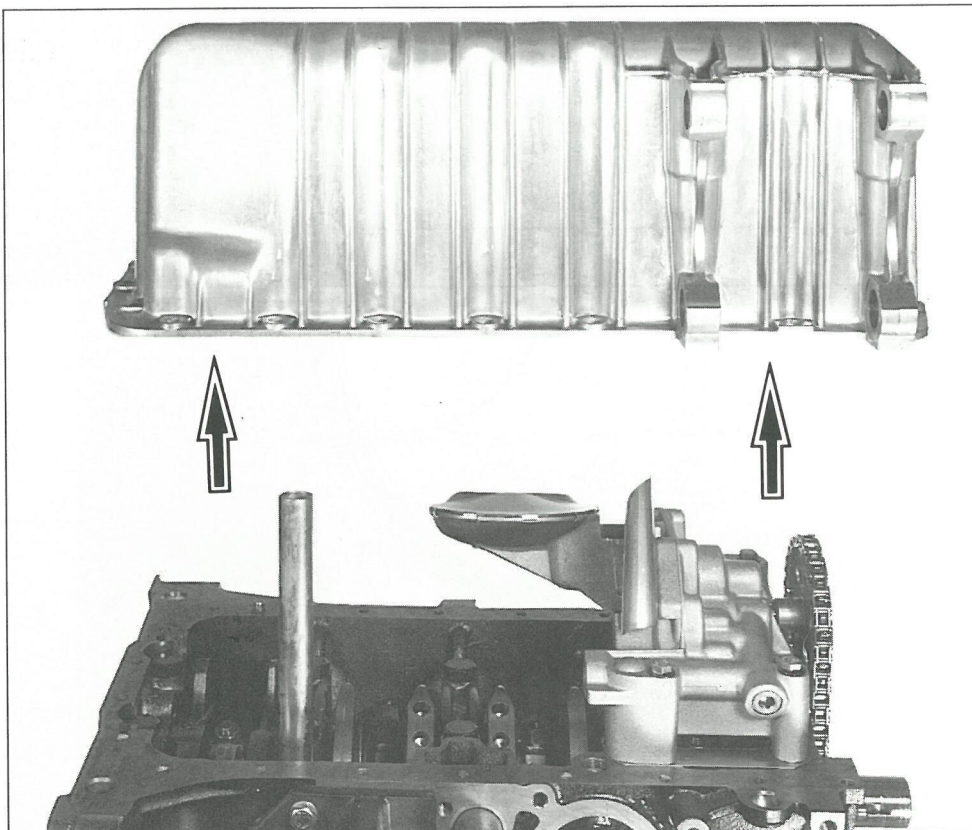
x 17

x 2

x 1



89-1494



89-1495

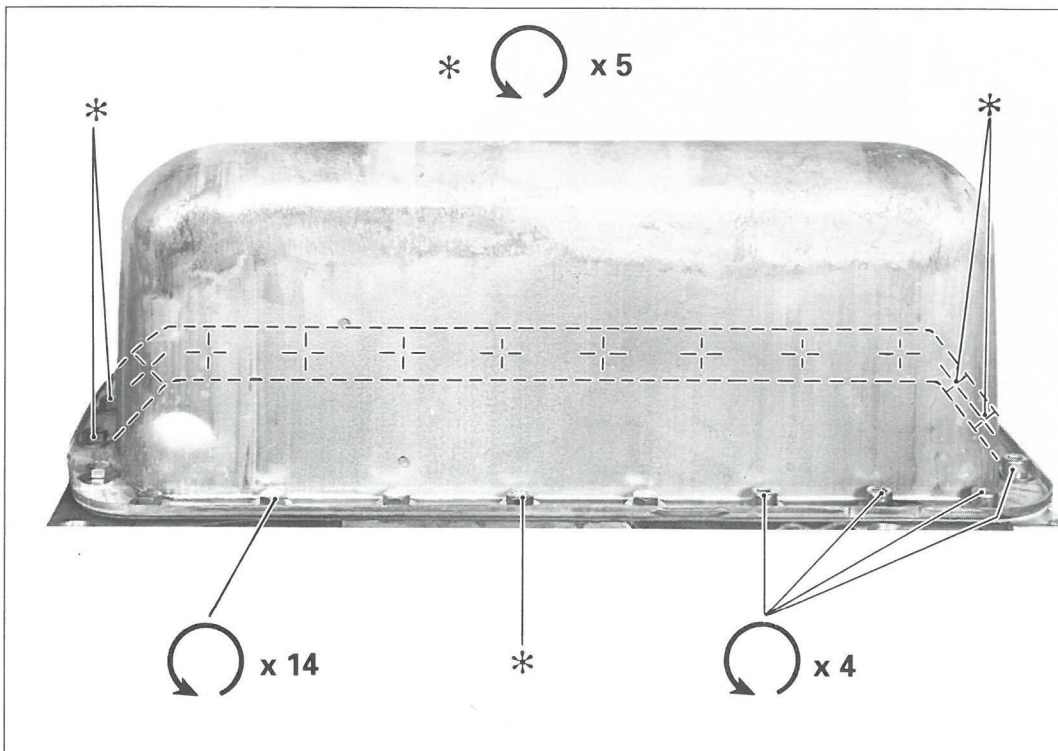


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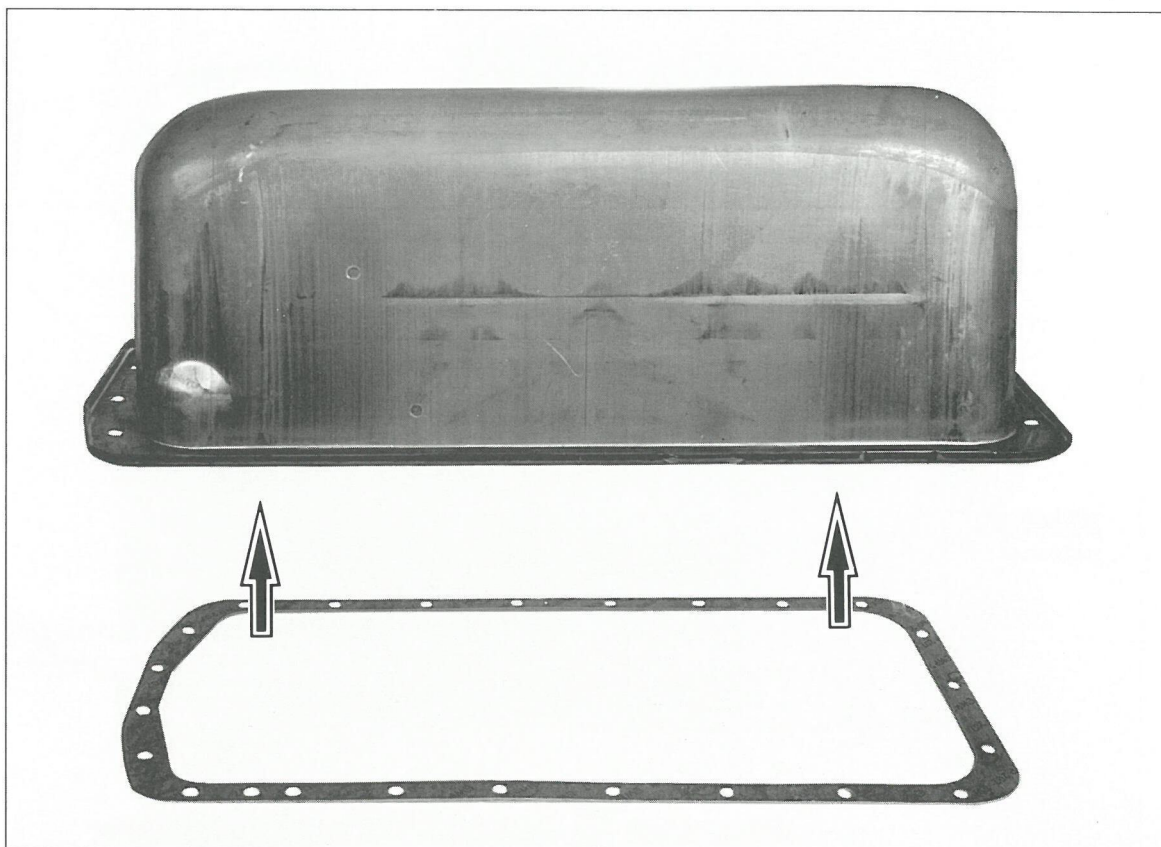


XU10
100-3/1

17



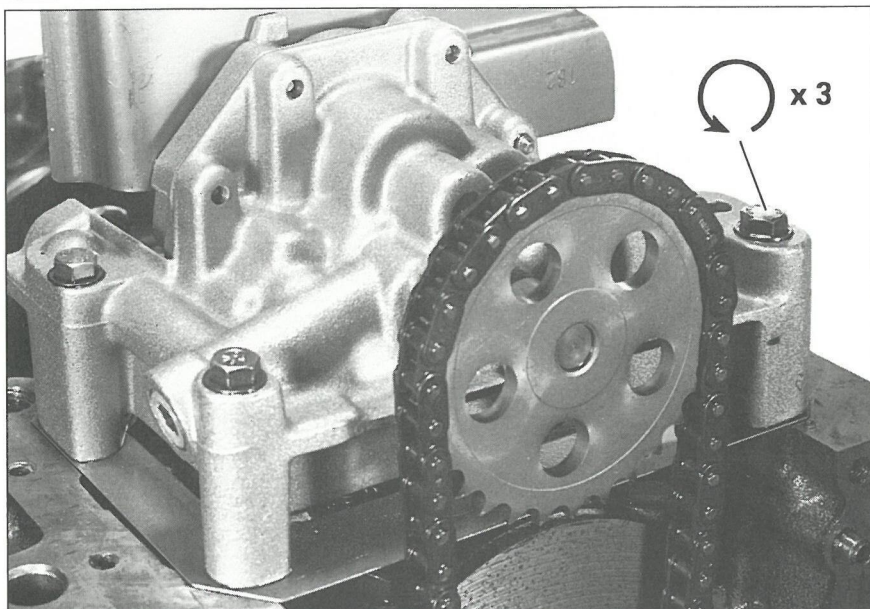
89-1659



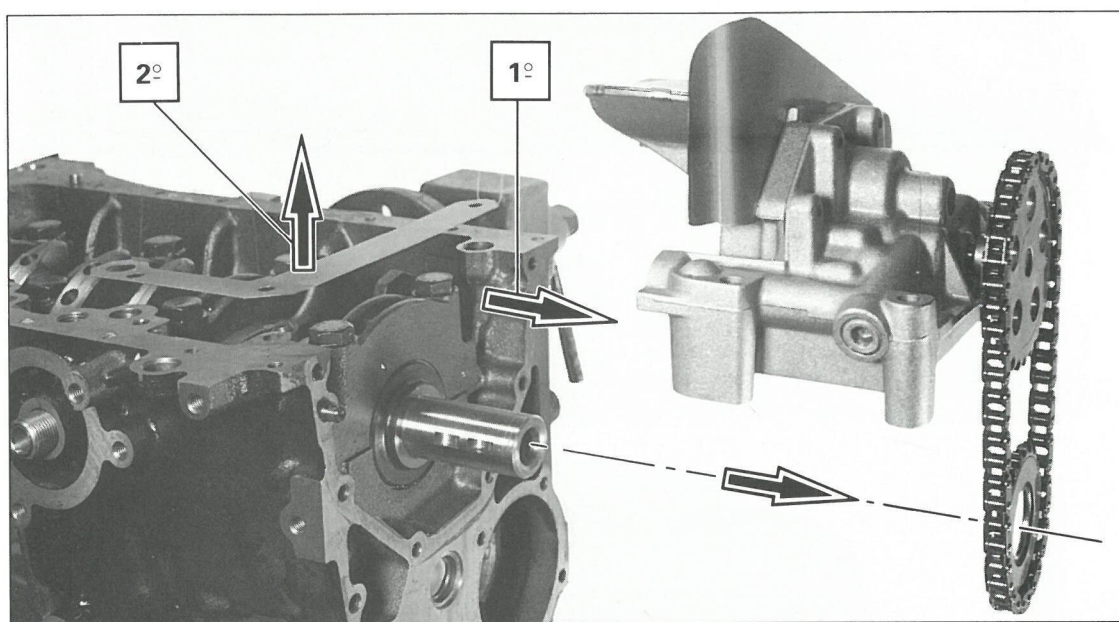
89-1658



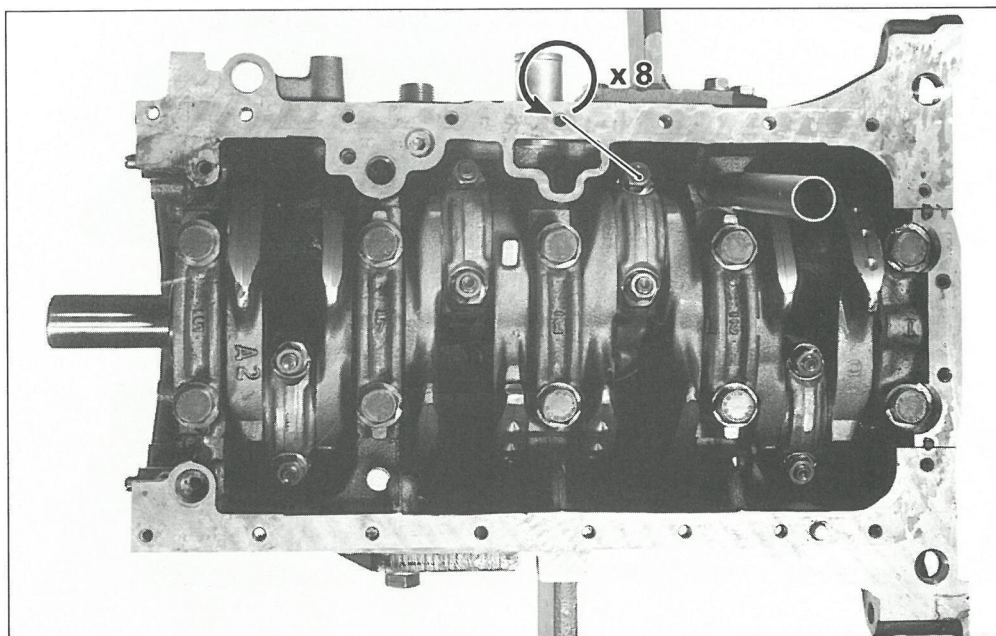
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89-1488



89-1492



89-1500

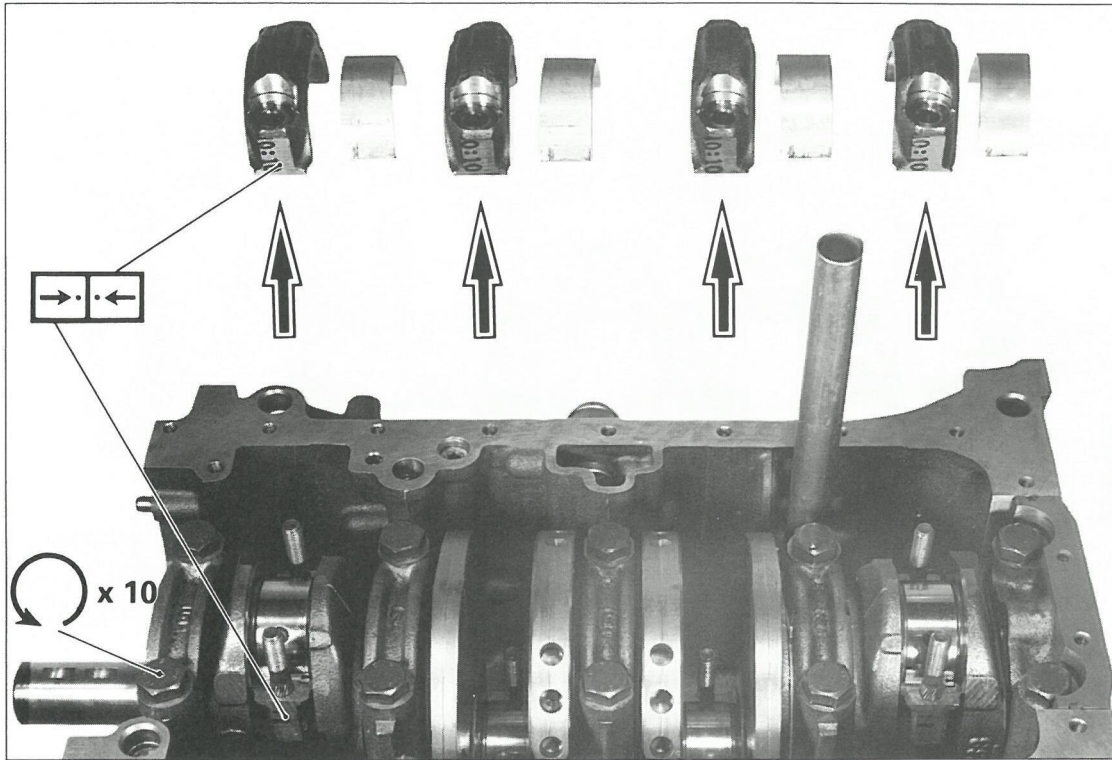


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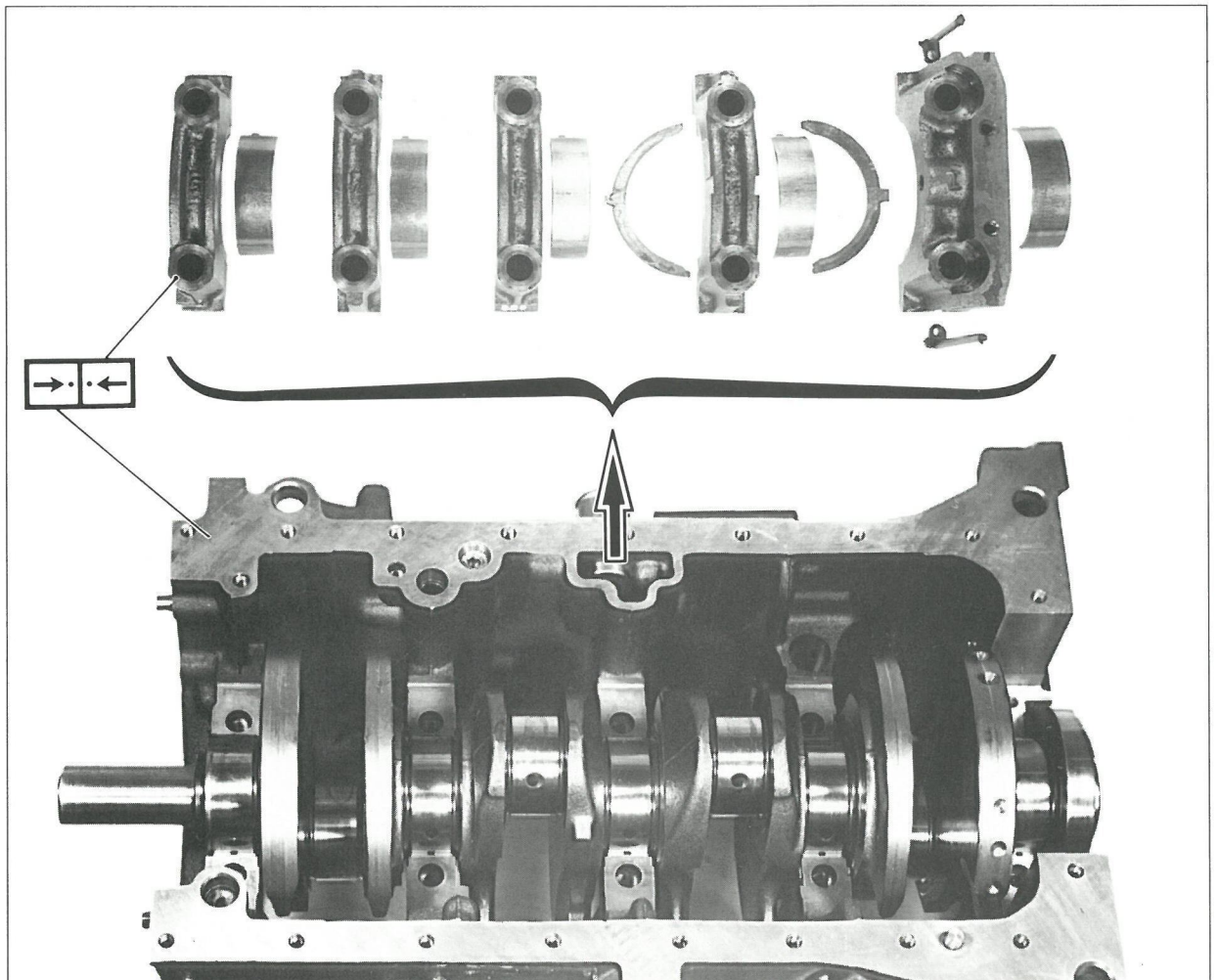


XU10
100-3/1

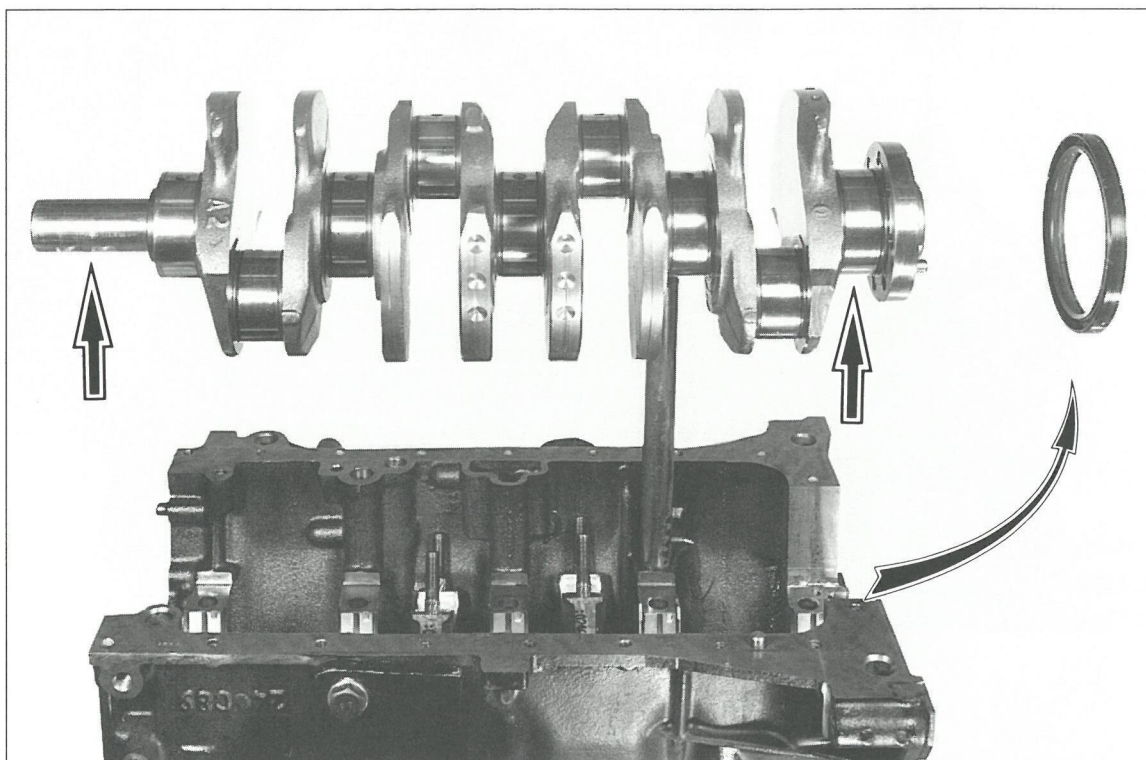
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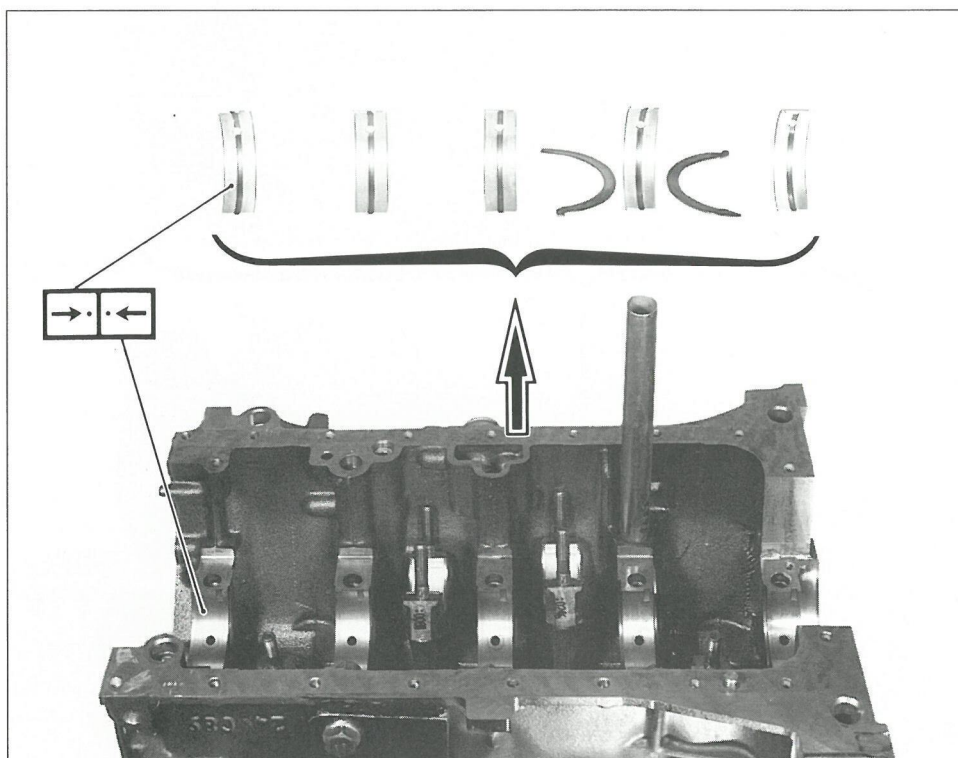
89-1567



89-1533 . 89-1503



89-1502



89-1506

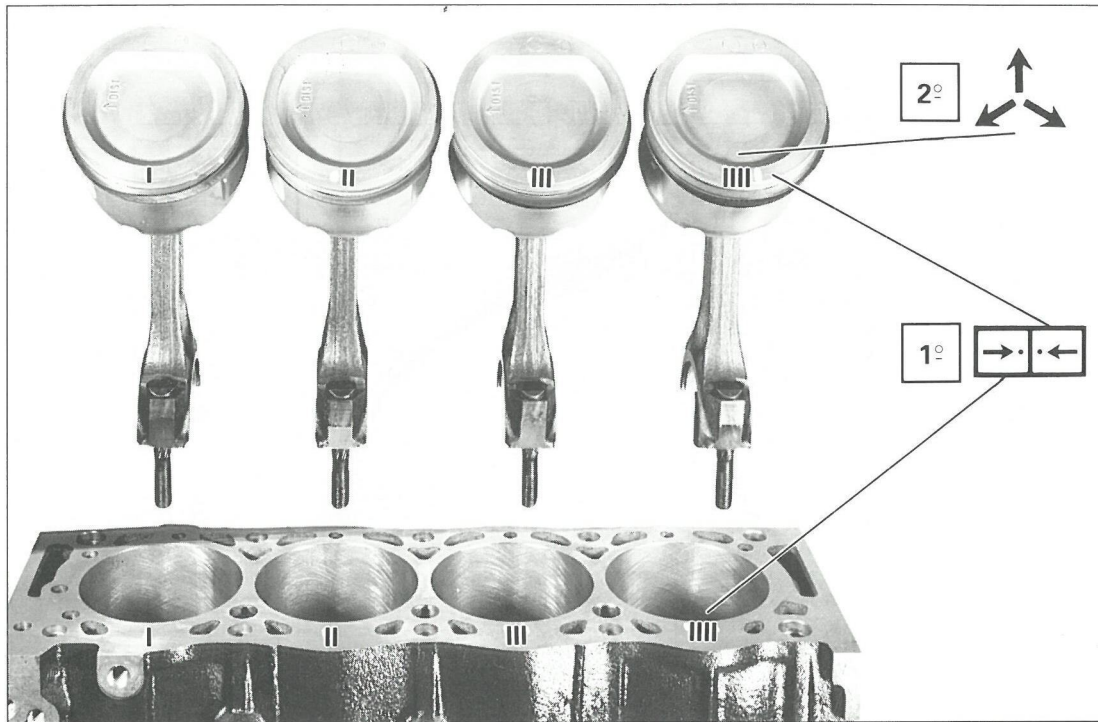


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XU10
100-3/1

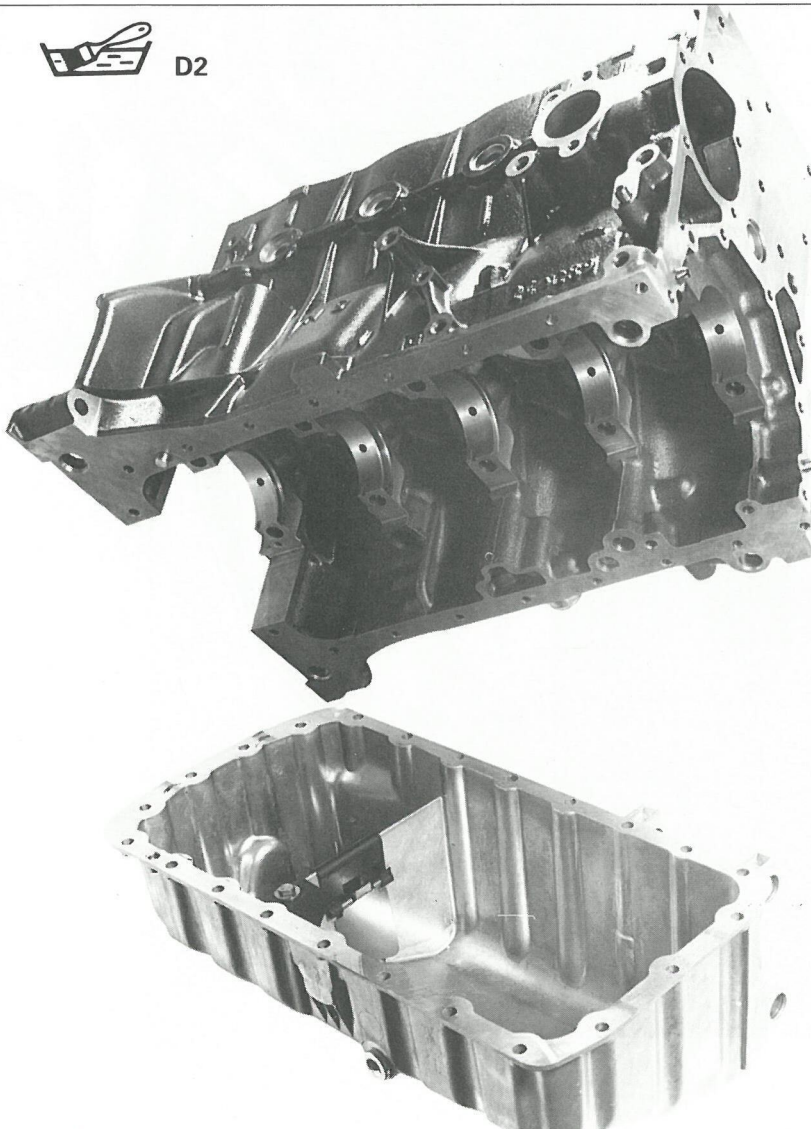
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89-1508

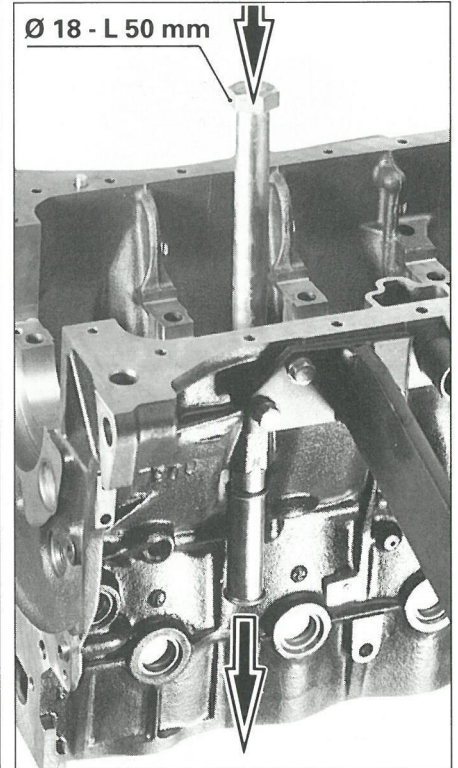


D2

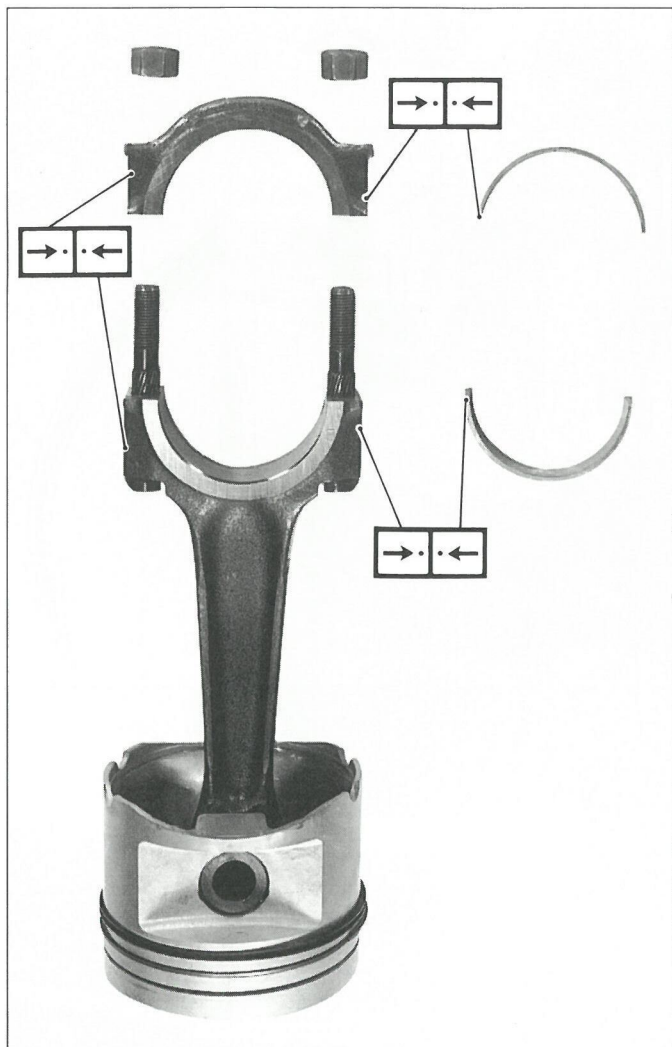


89-1514

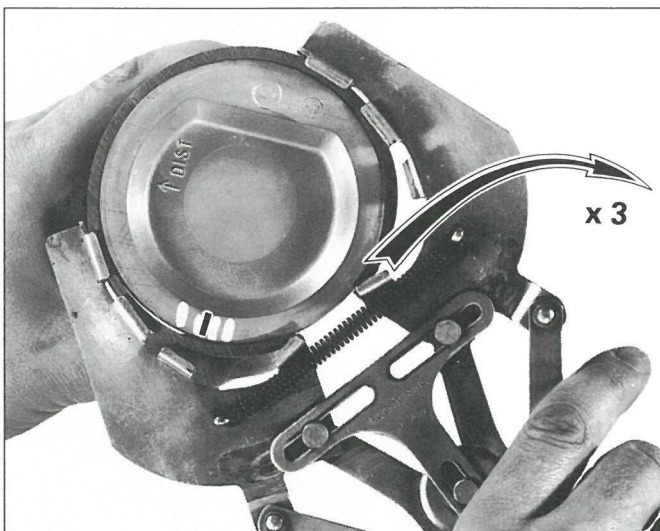
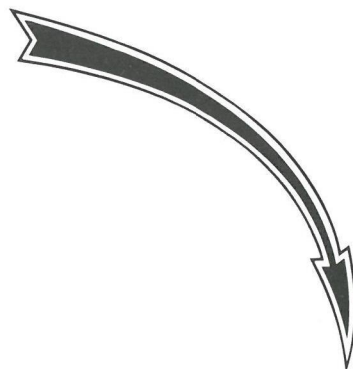
Ø 18 - L 50 mm



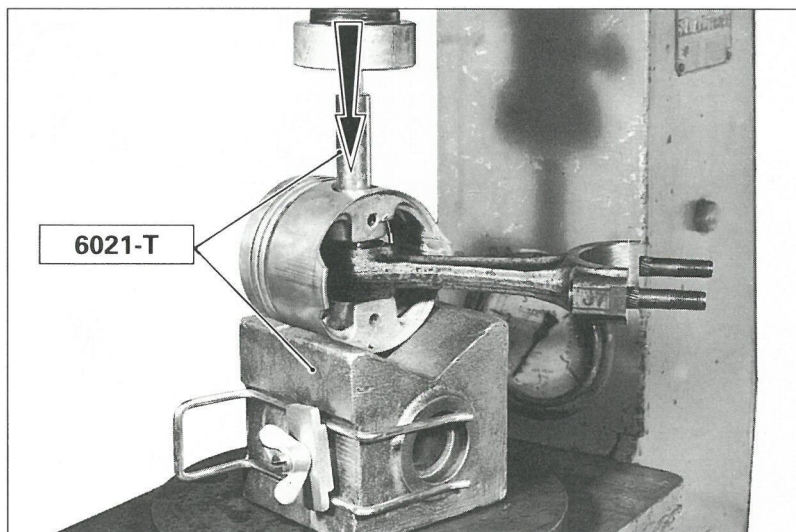
89-1520



89-1511



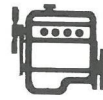
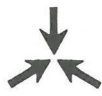
89-1513



82-257

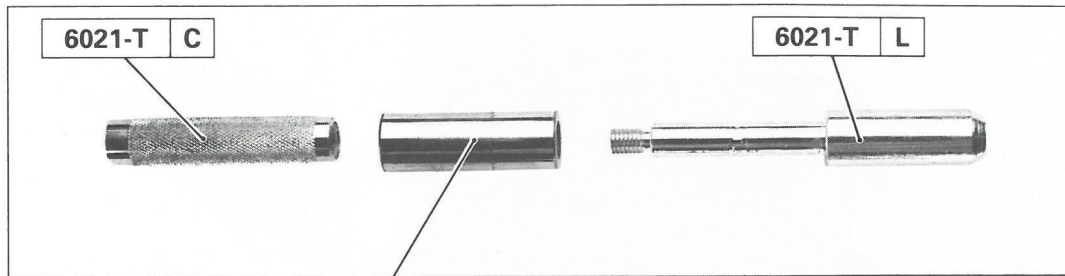


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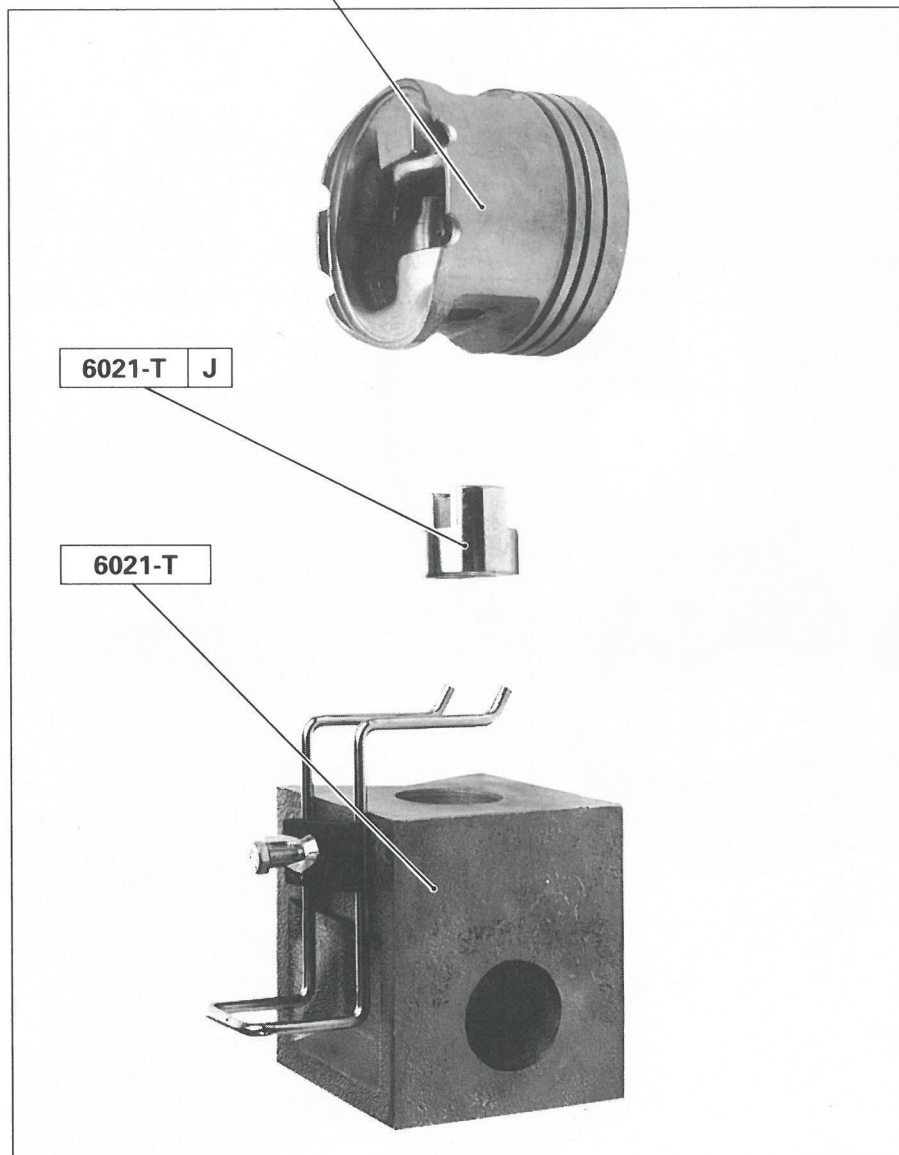


XU10
100-3/1

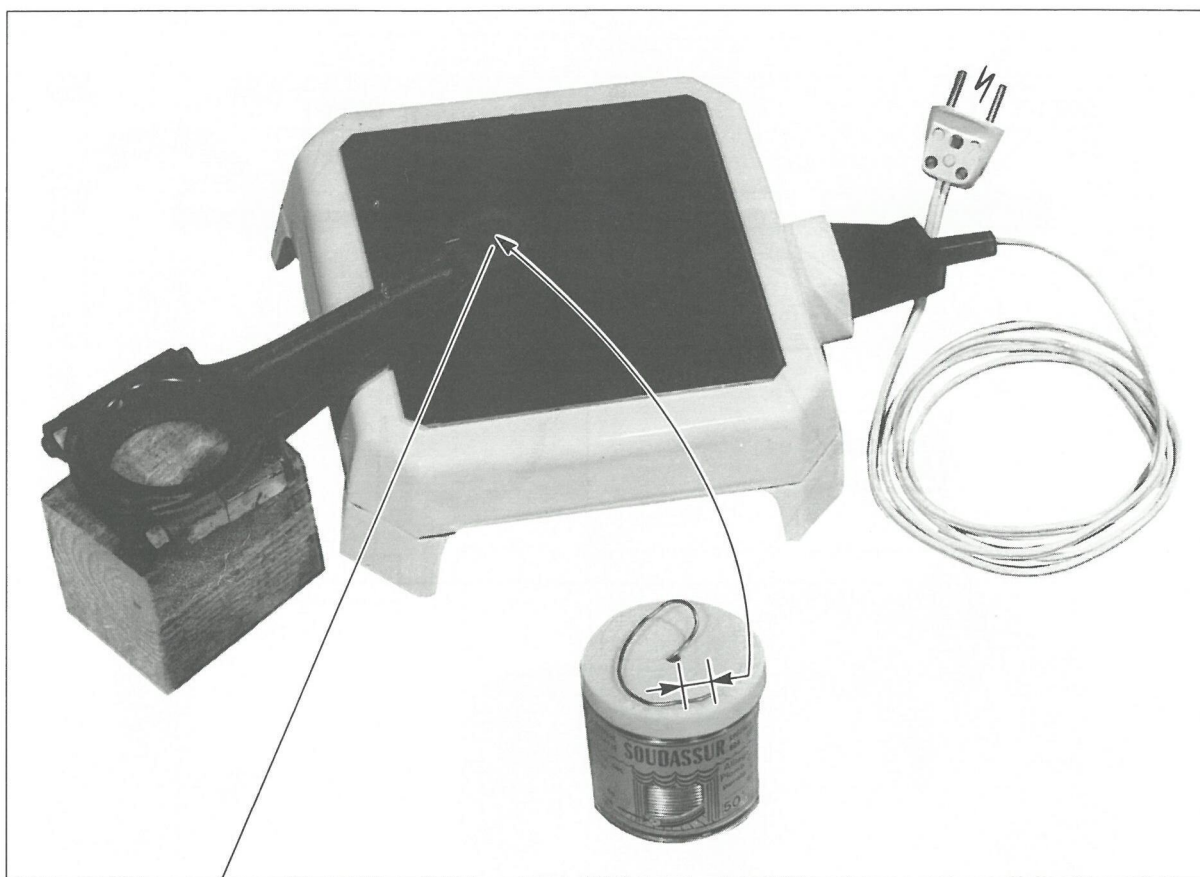
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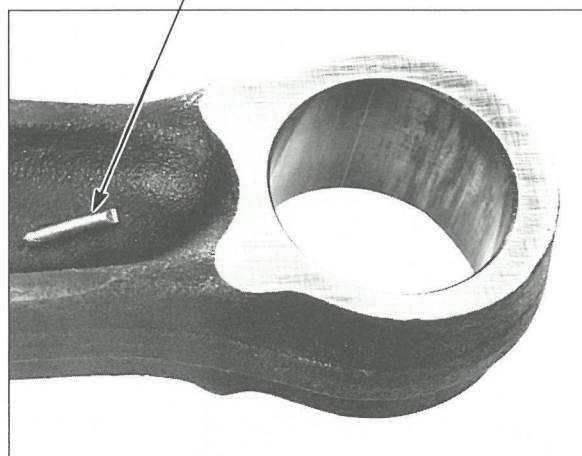
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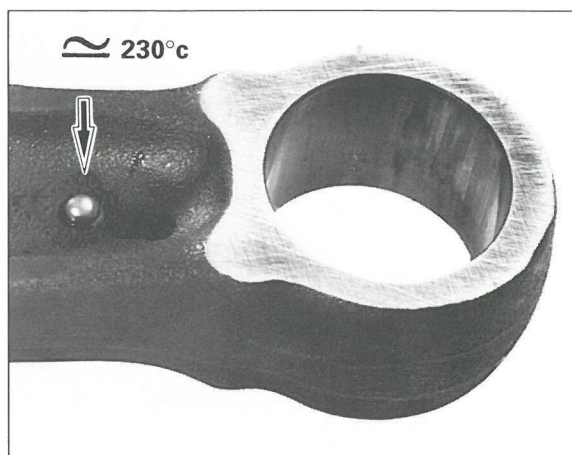
89-1524



89-1717



89-1521



89-1522

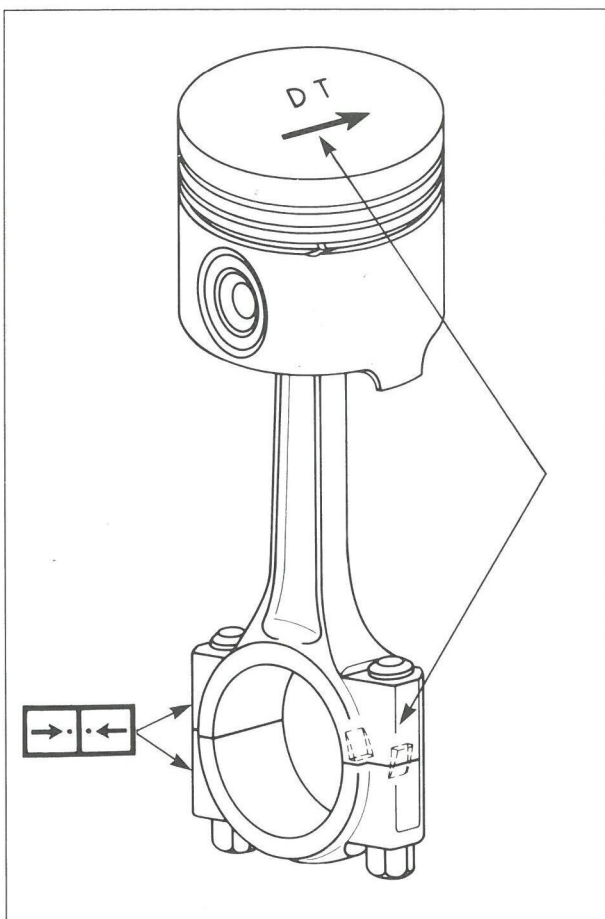


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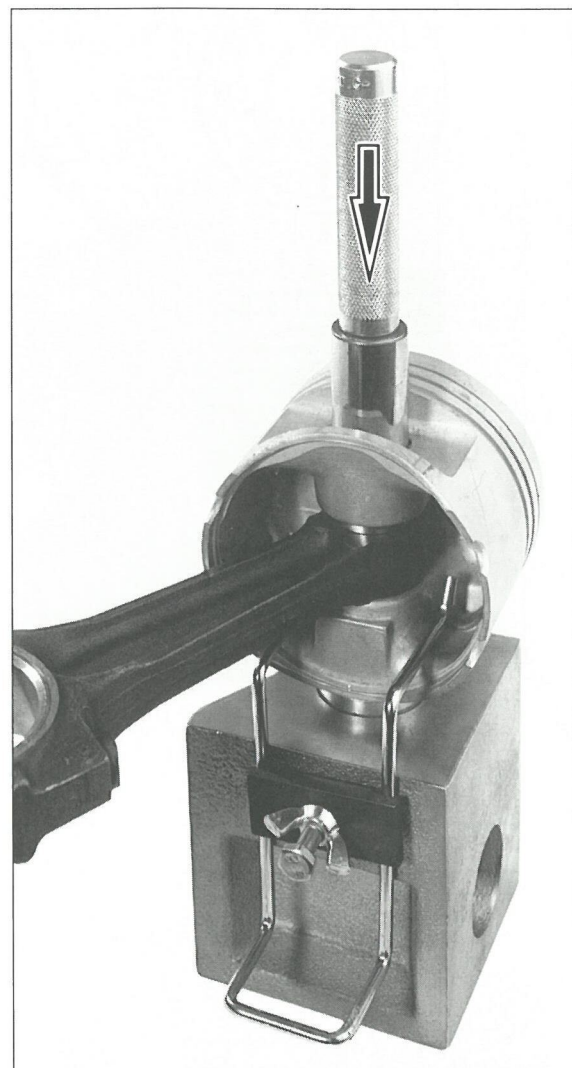


XU10
100-3/1

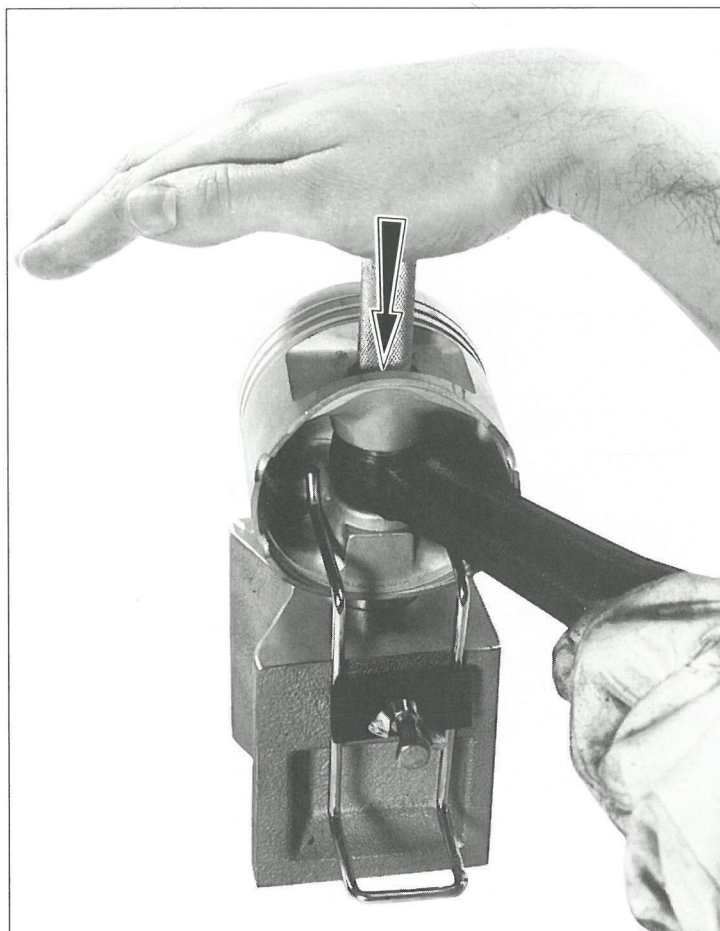
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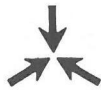
BX. 12-1



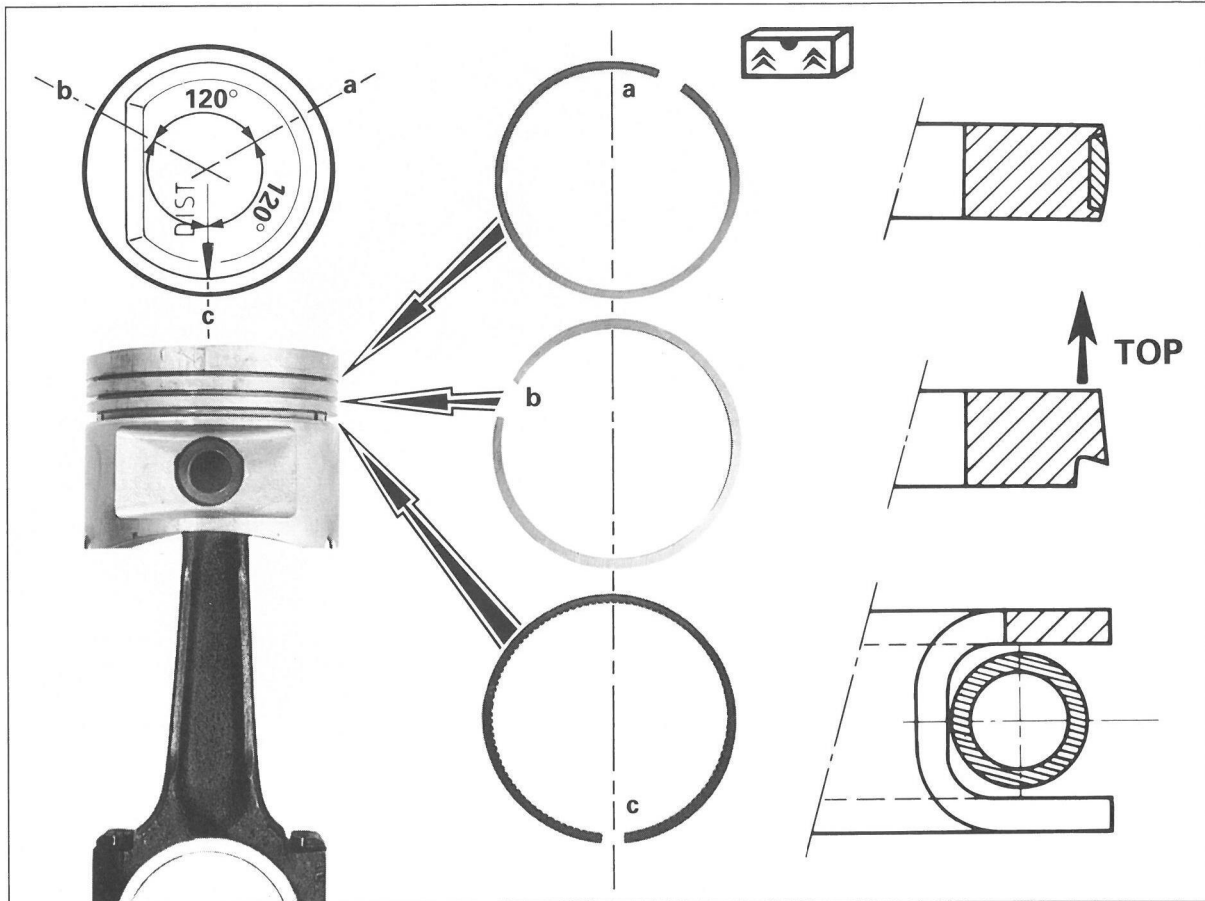
89-1526



89-1527

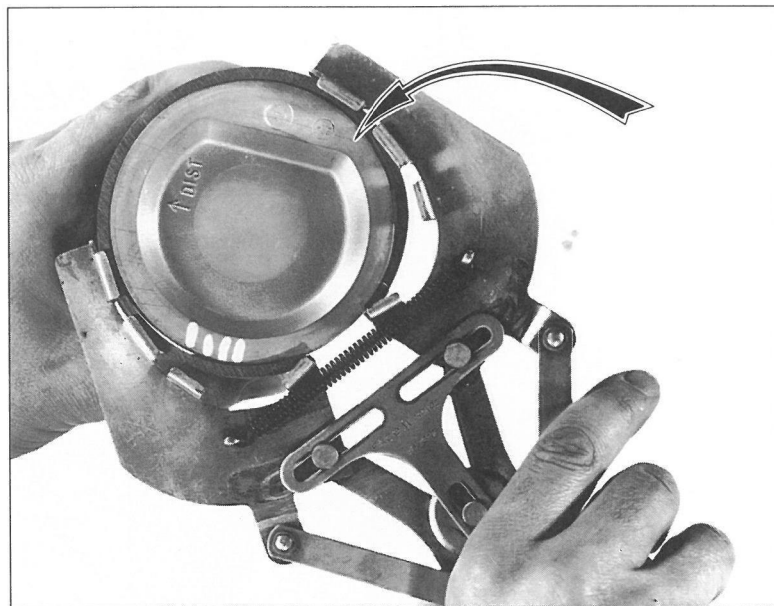
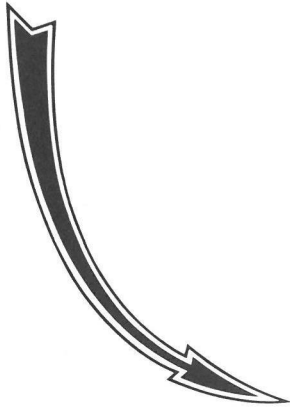


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89-1523

BX. 11-19 . Y. 12-16



89-1513

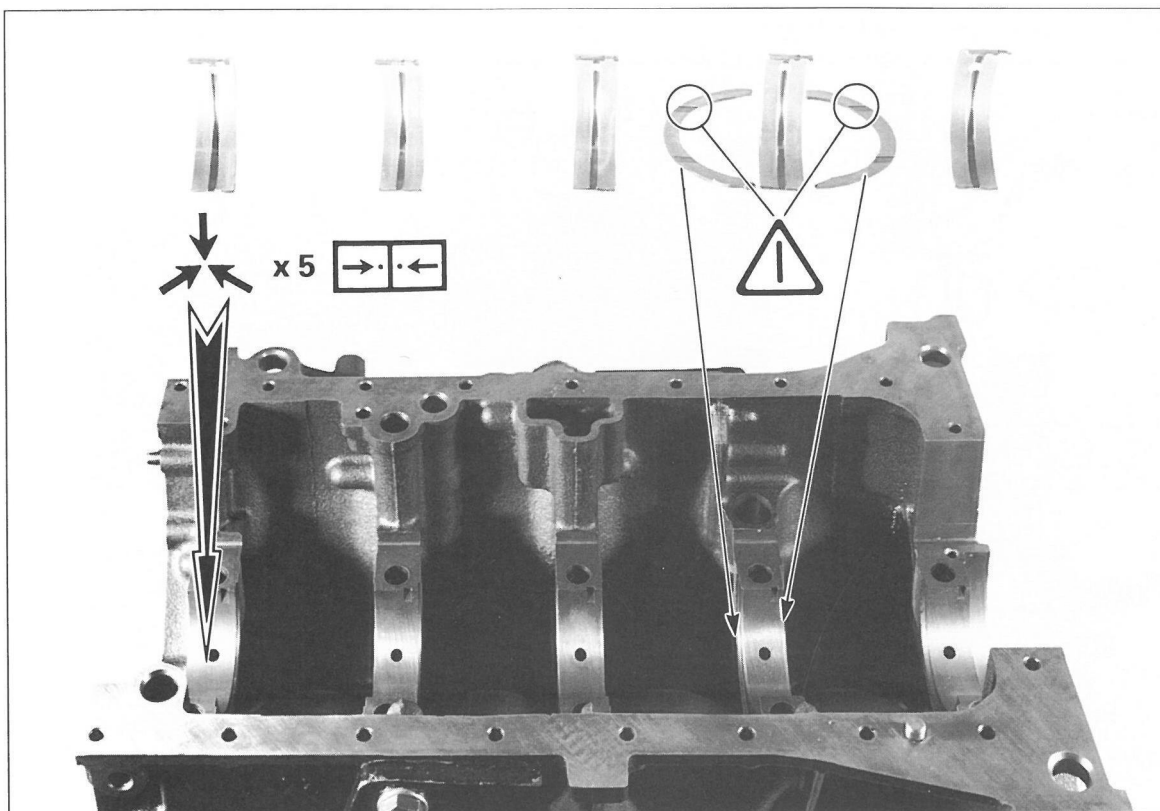


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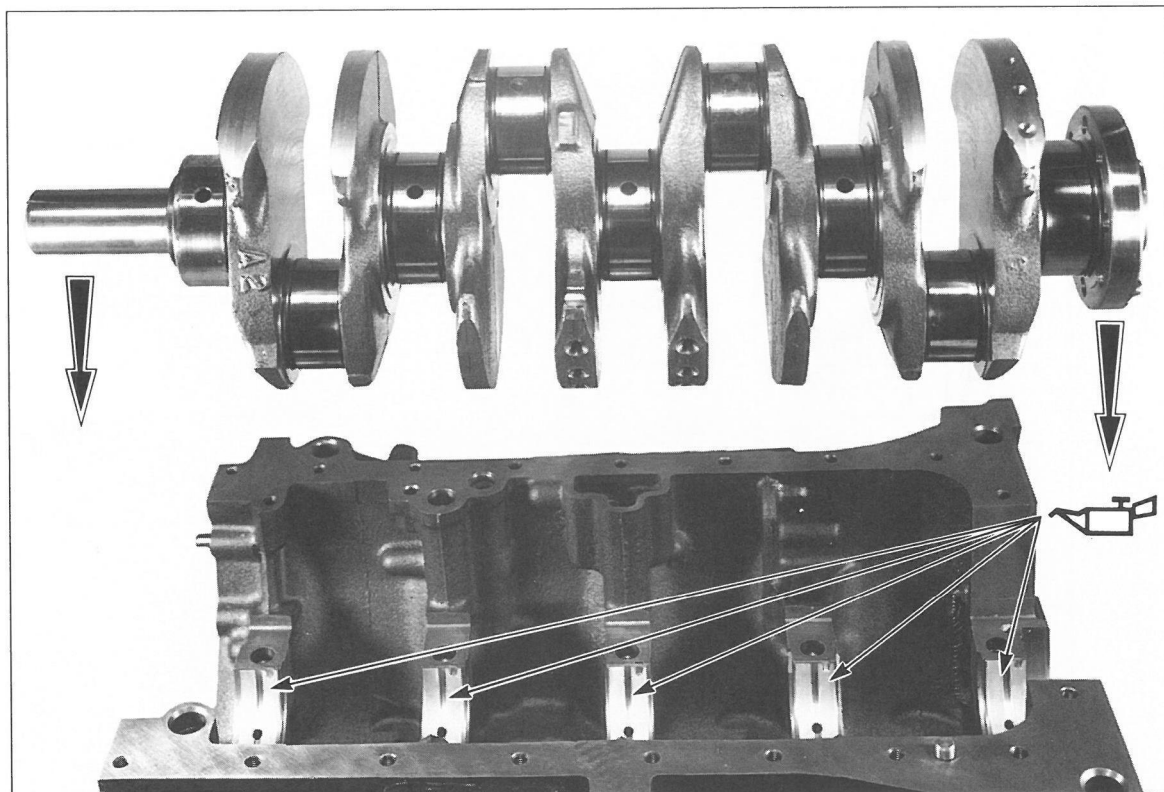


XU10
100-3/1

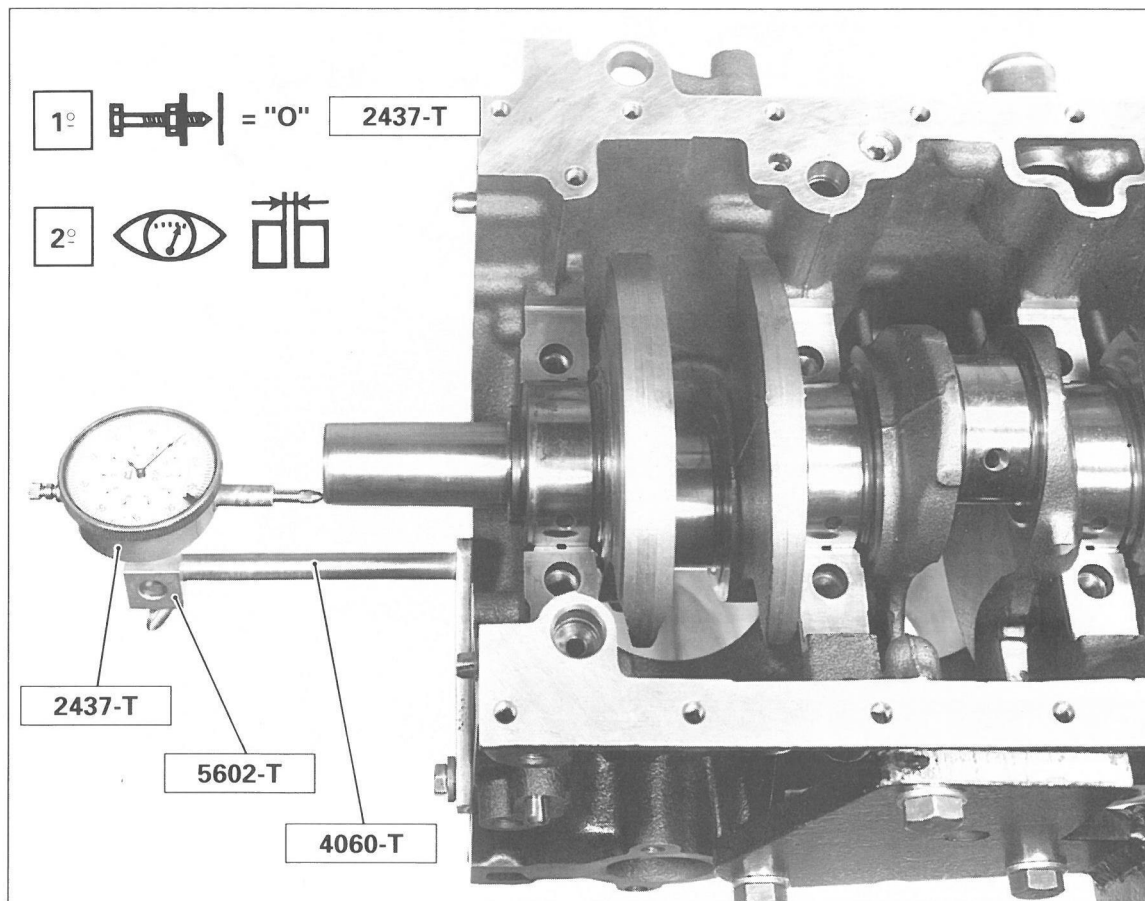
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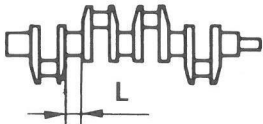
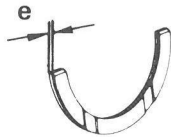
89-1534



89-1529

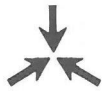


89-1531

 0,07 → 0,32 mm		$25,70 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$	
		1	25,90 mm
		2	26,00 mm
		3	26,10 mm
		1,85 mm	
 		1	1,95 mm
		2	2,00 mm
		3	2,05 mm

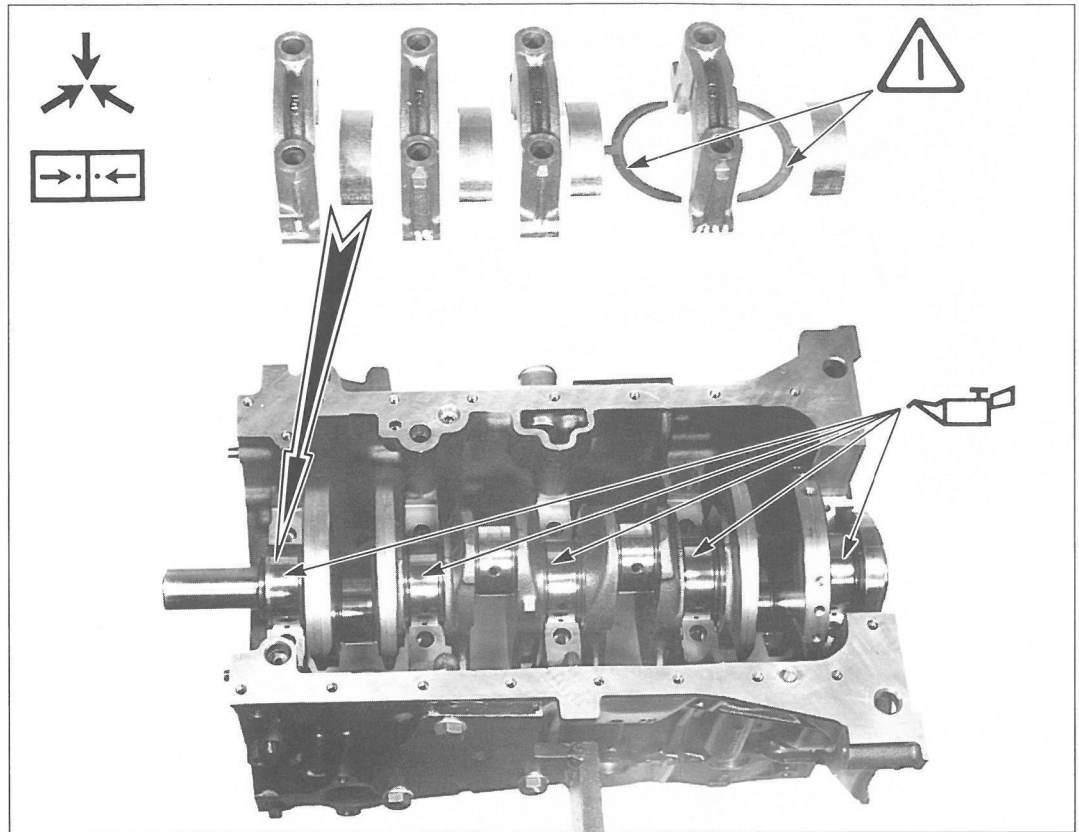


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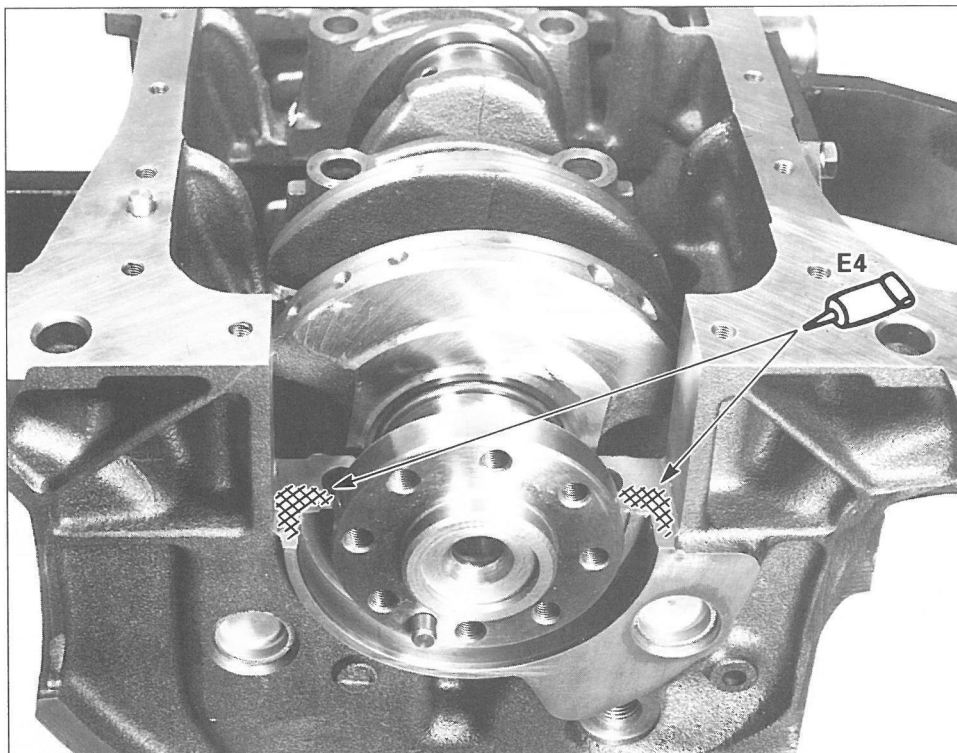


XU10
100-3/1

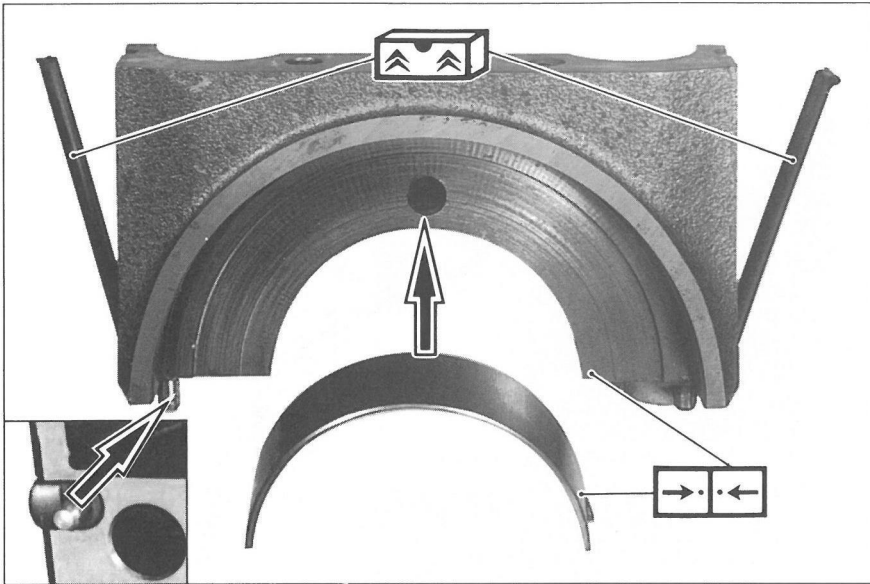
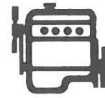
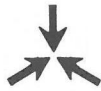
29



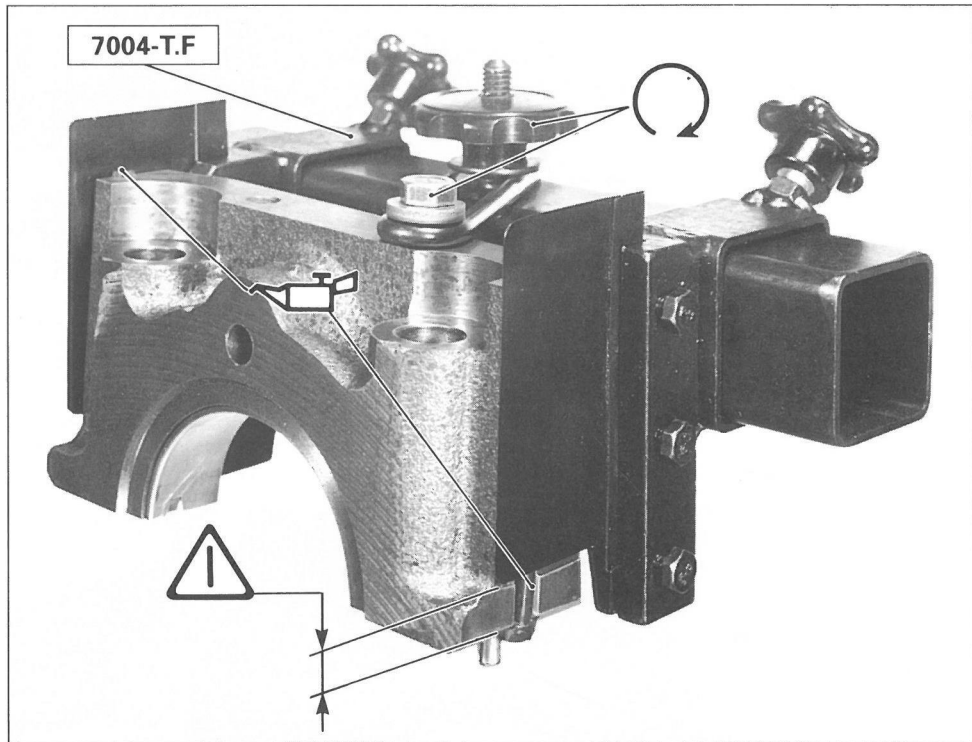
89-1533



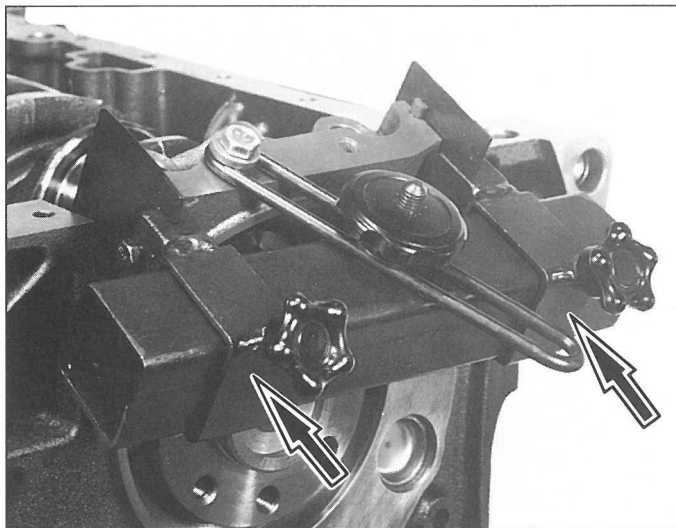
89-1530



83-800 • 89-1535



89-1528



89-1537

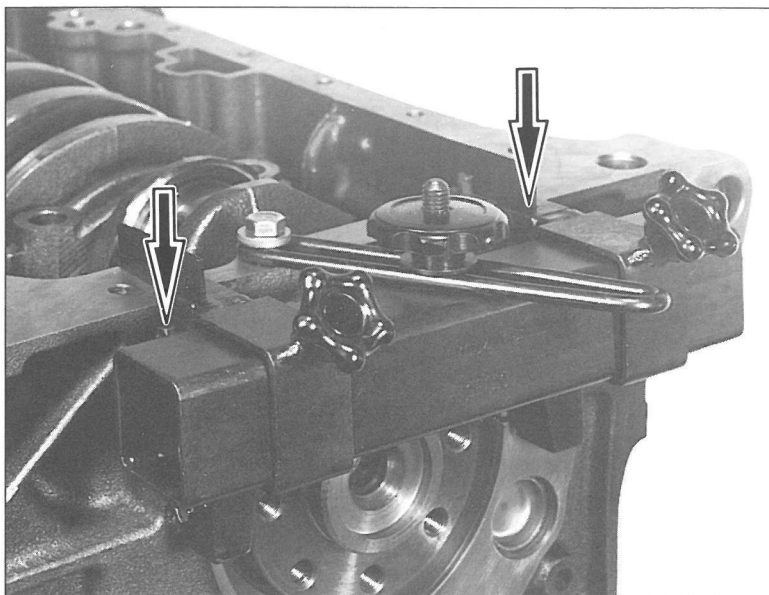


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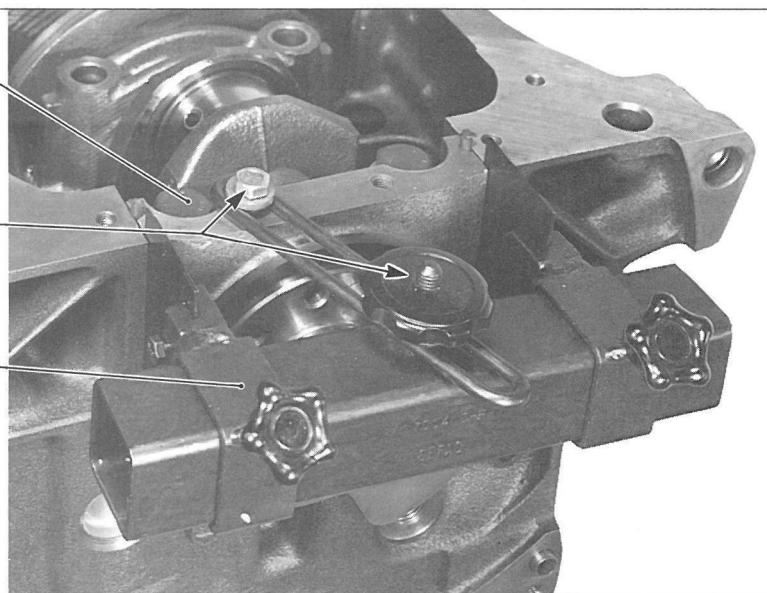
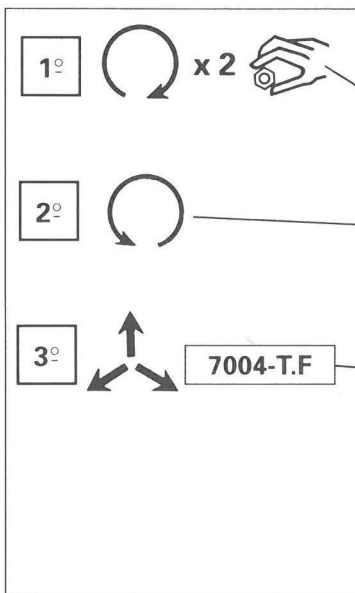


XU10
100-3/1

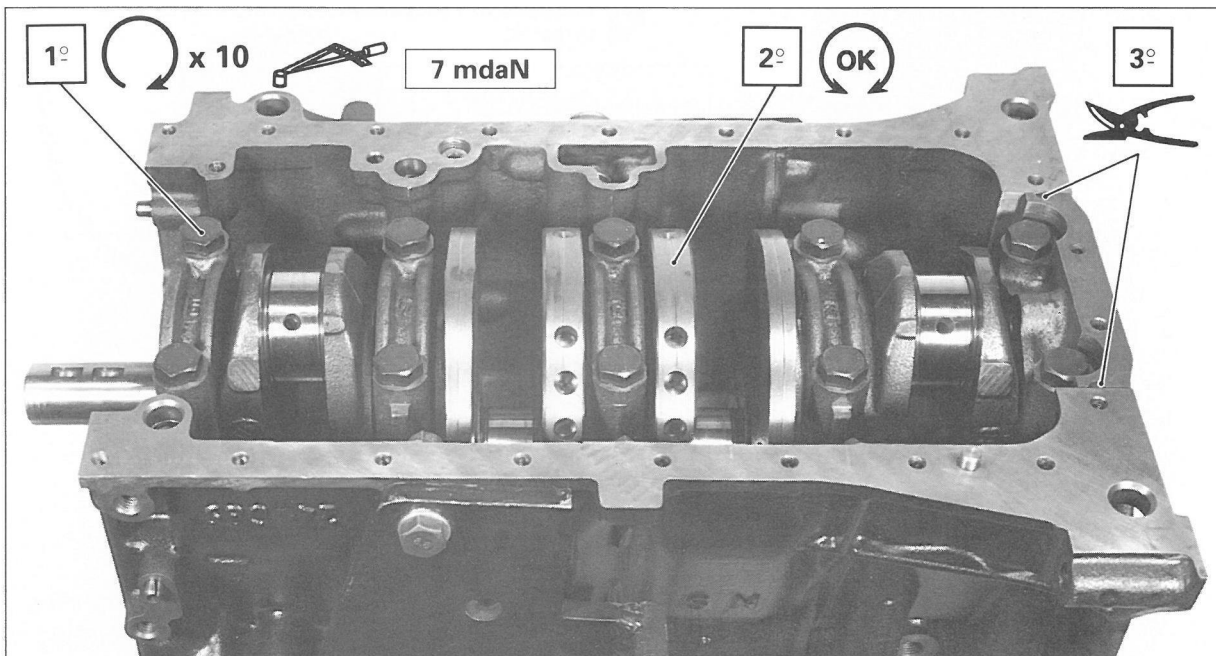
31



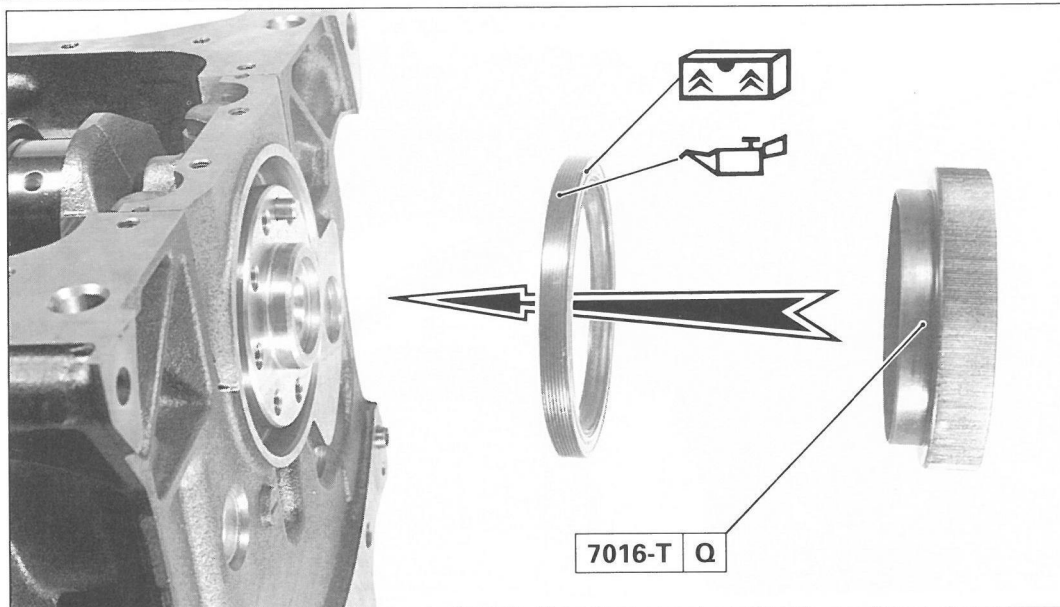
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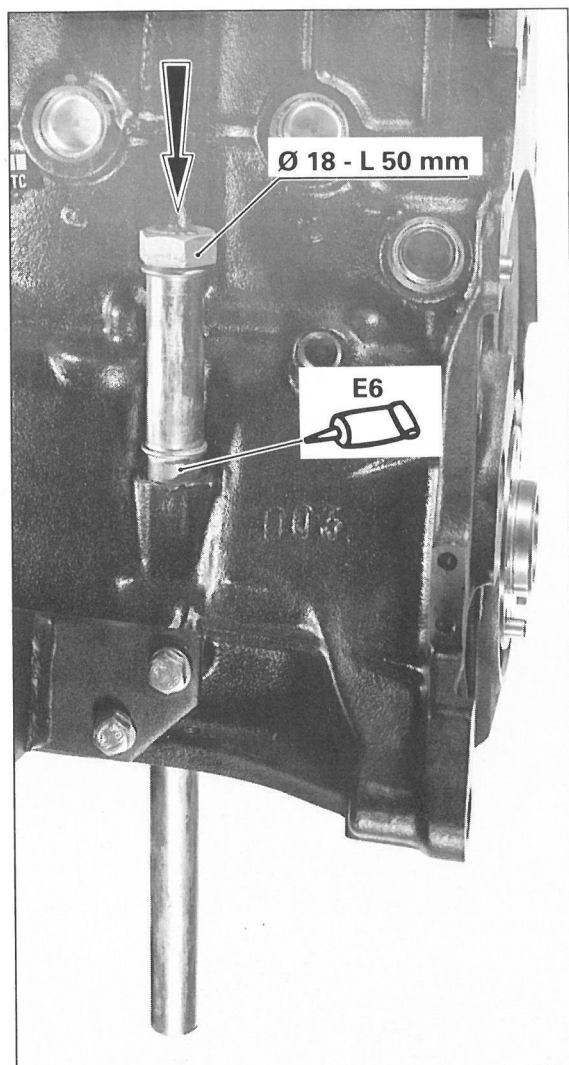
89-1540



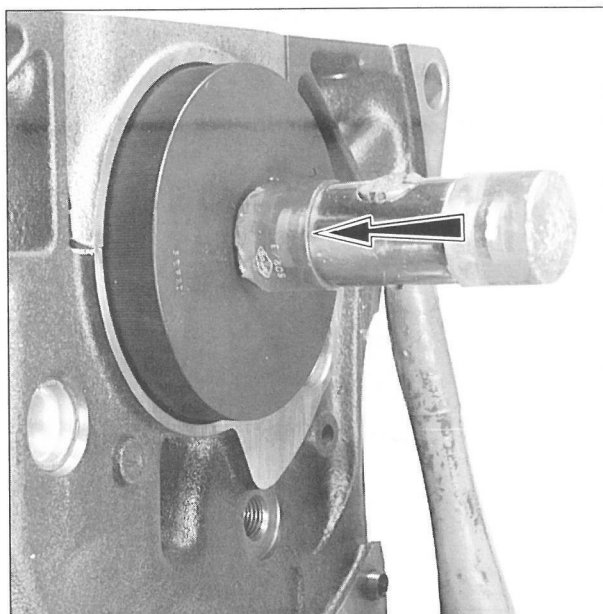
89-1541



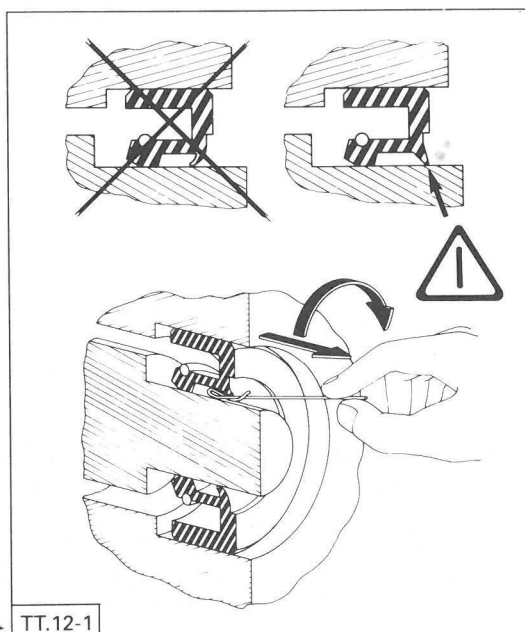
89-1538



89-1539



89-1575



TT.12-1

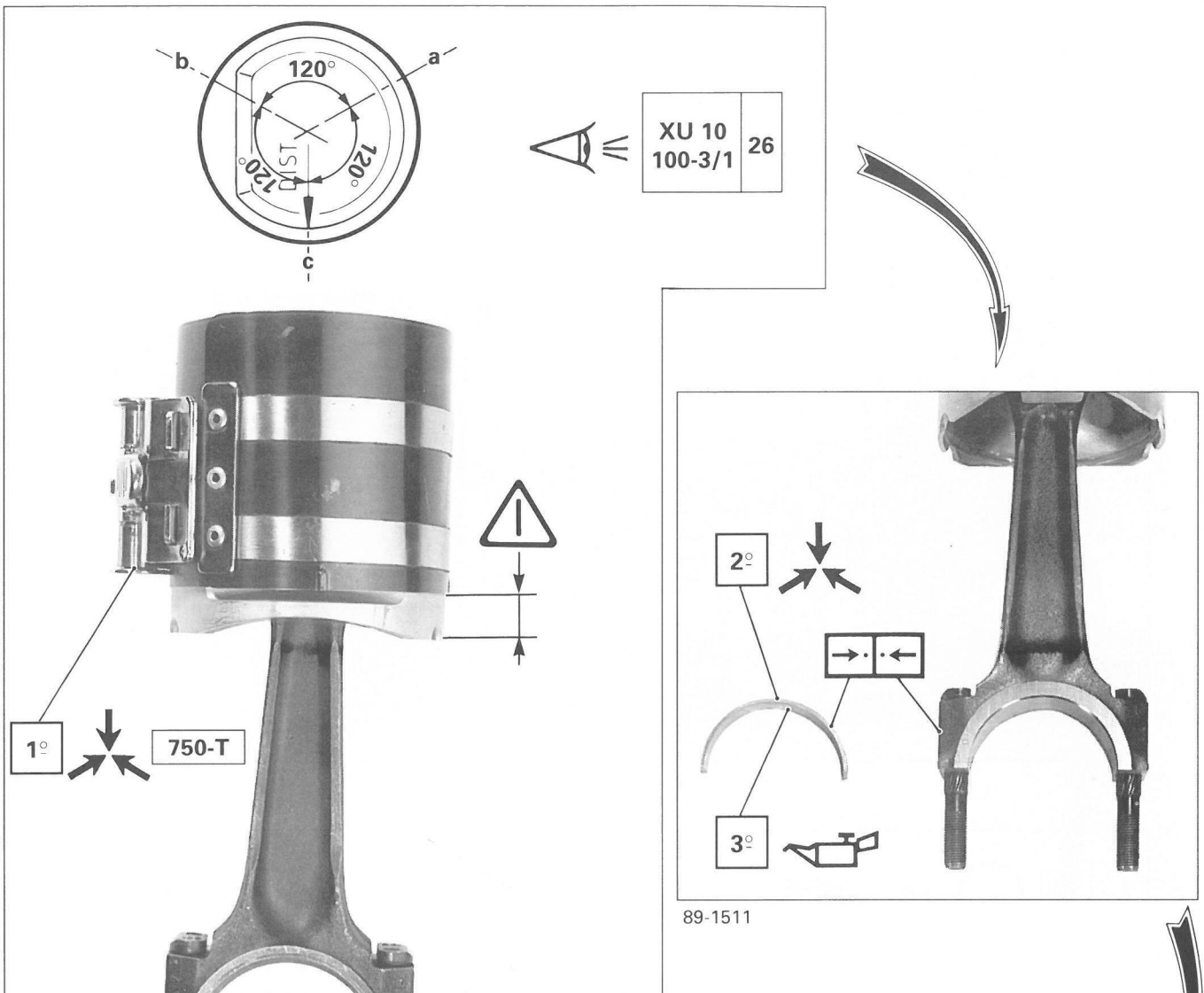


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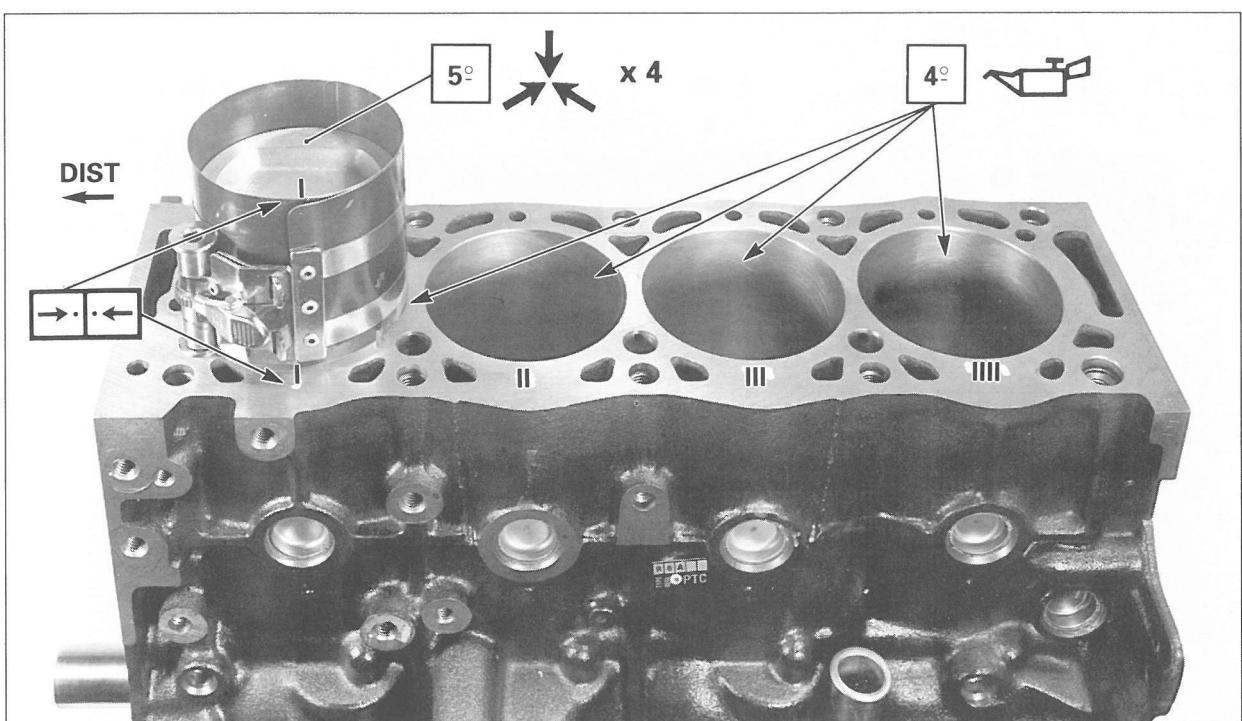


XU10
100-3/1

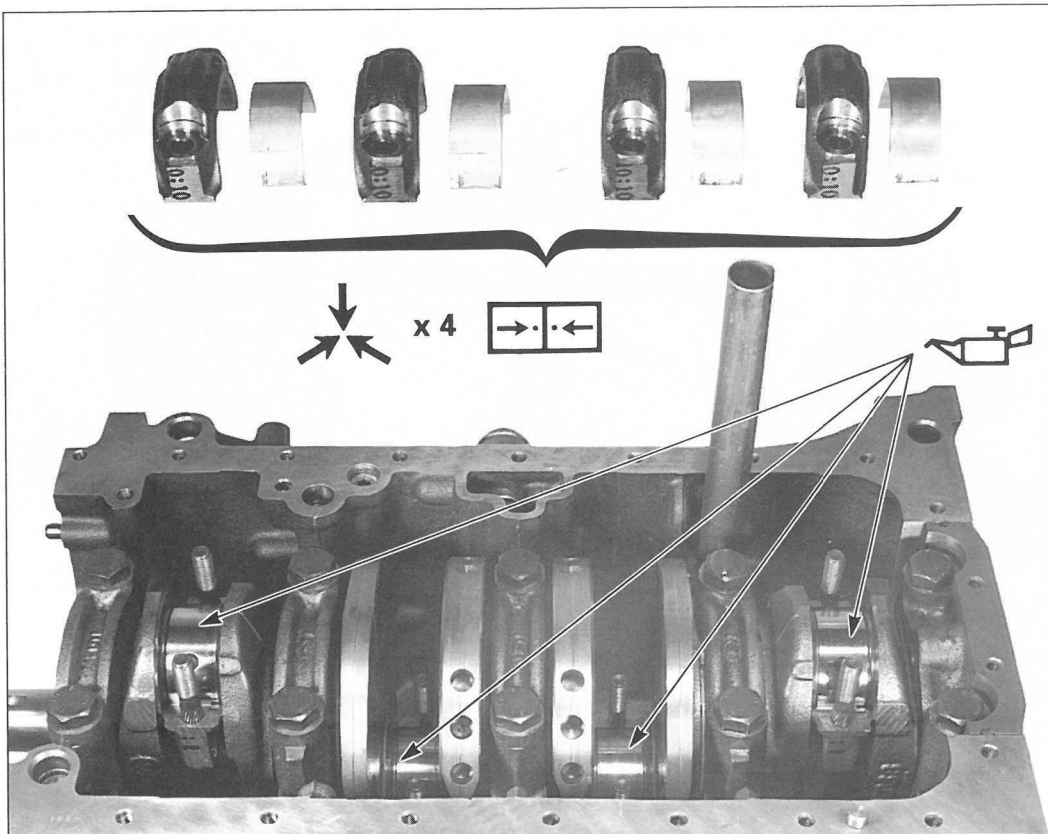
33



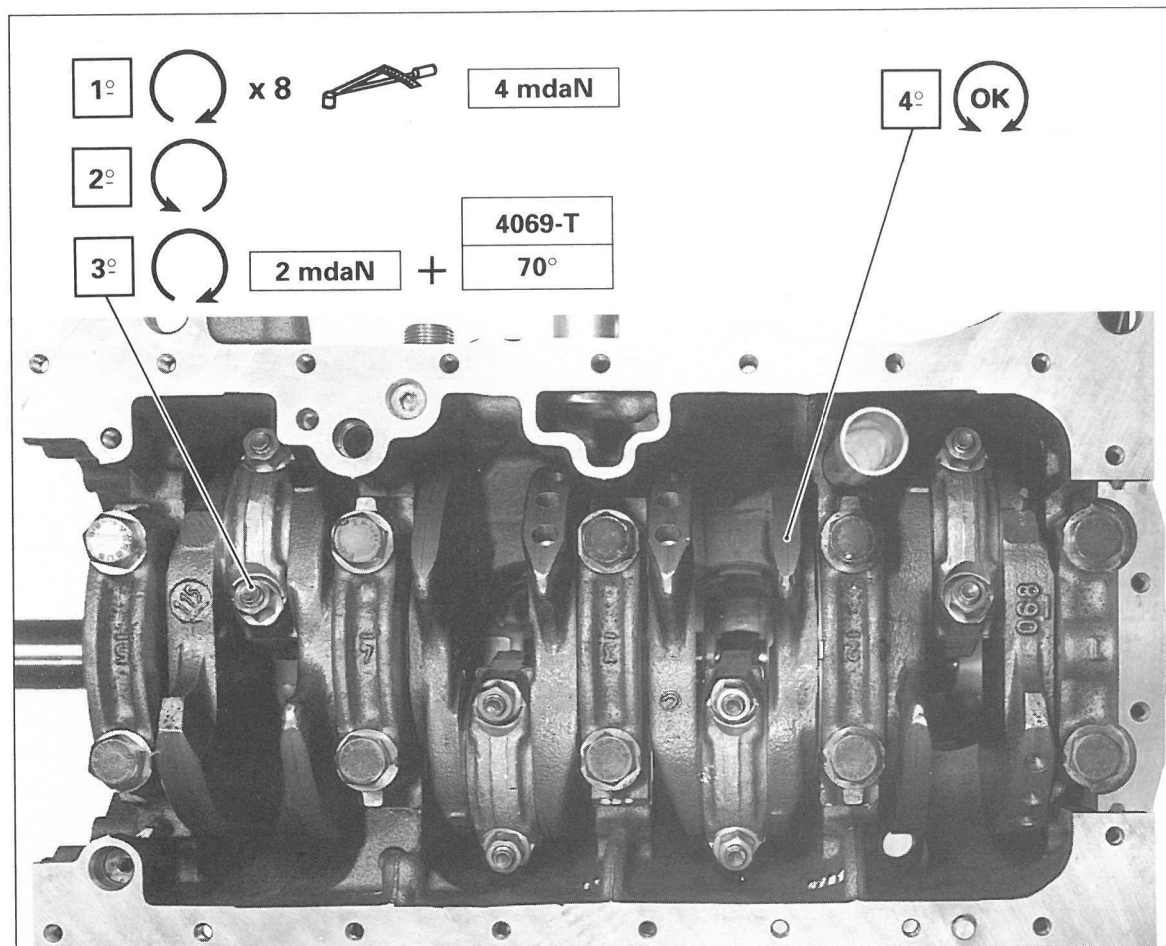
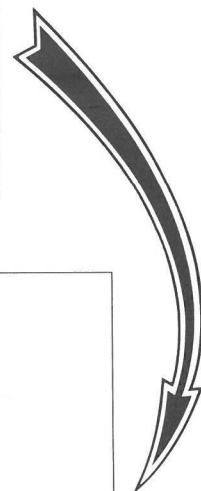
89-1525 • BX. 11-19



89-1542



89-1567



89-1568

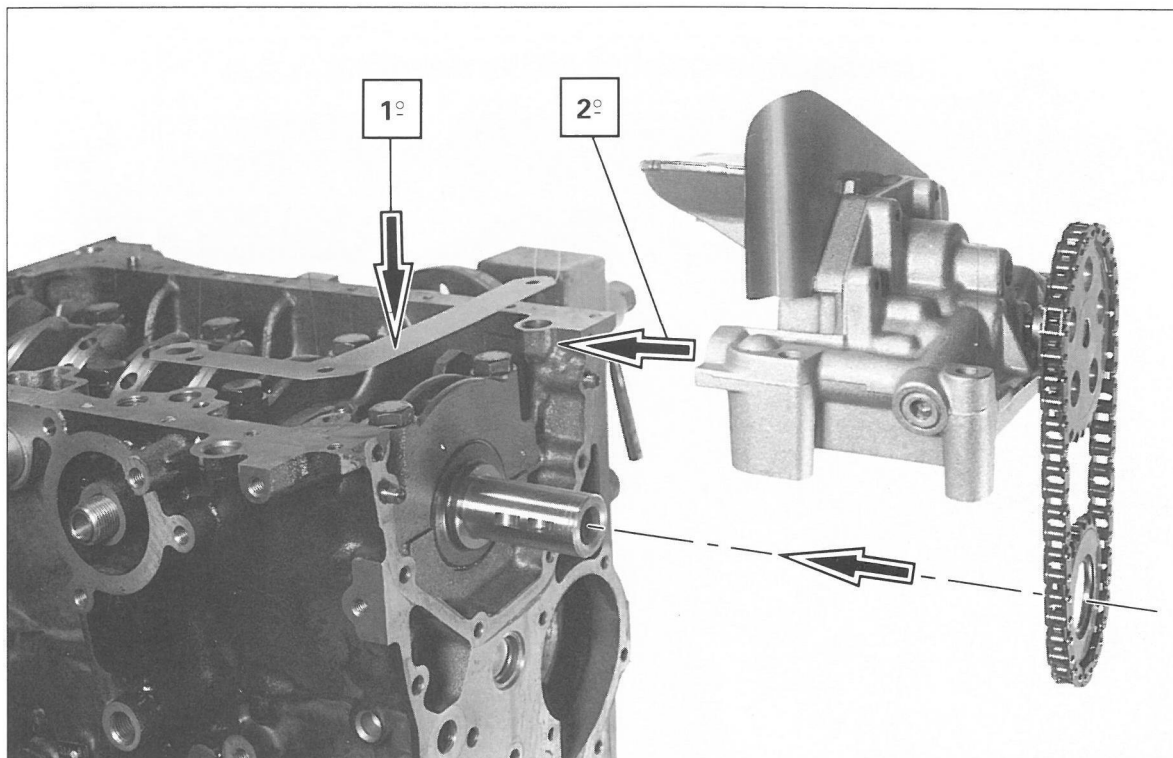


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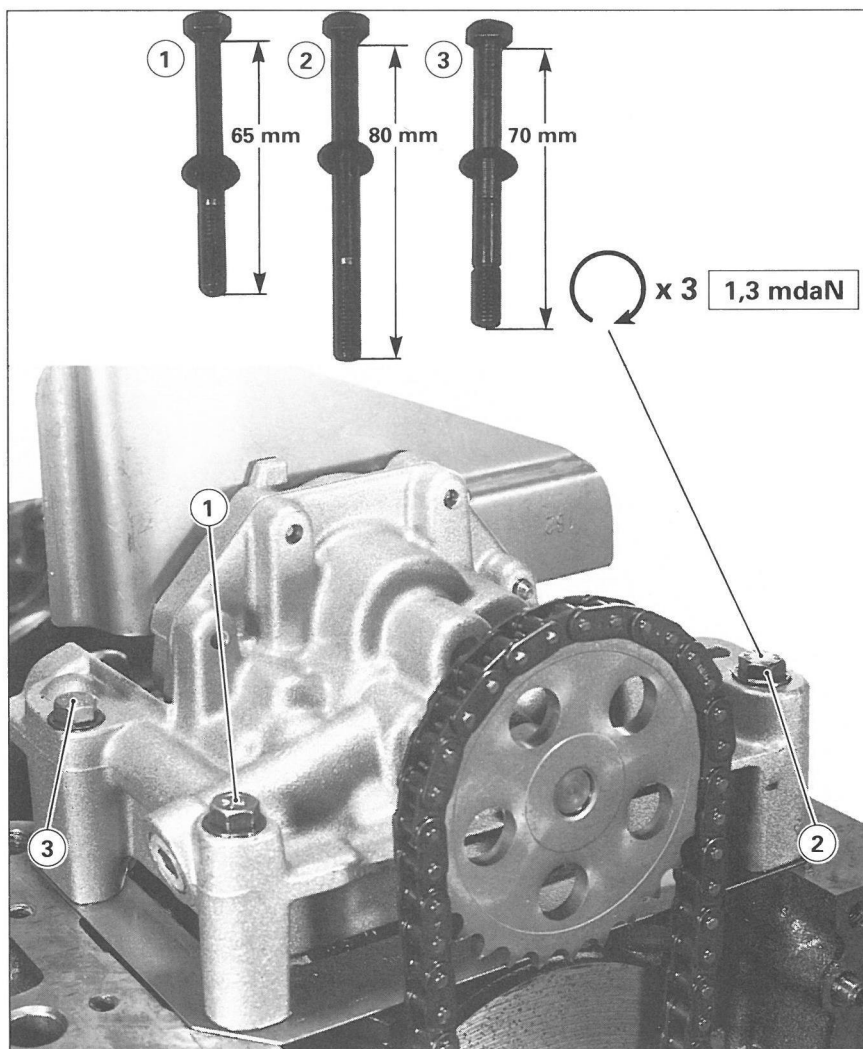


XU10
100-3/1

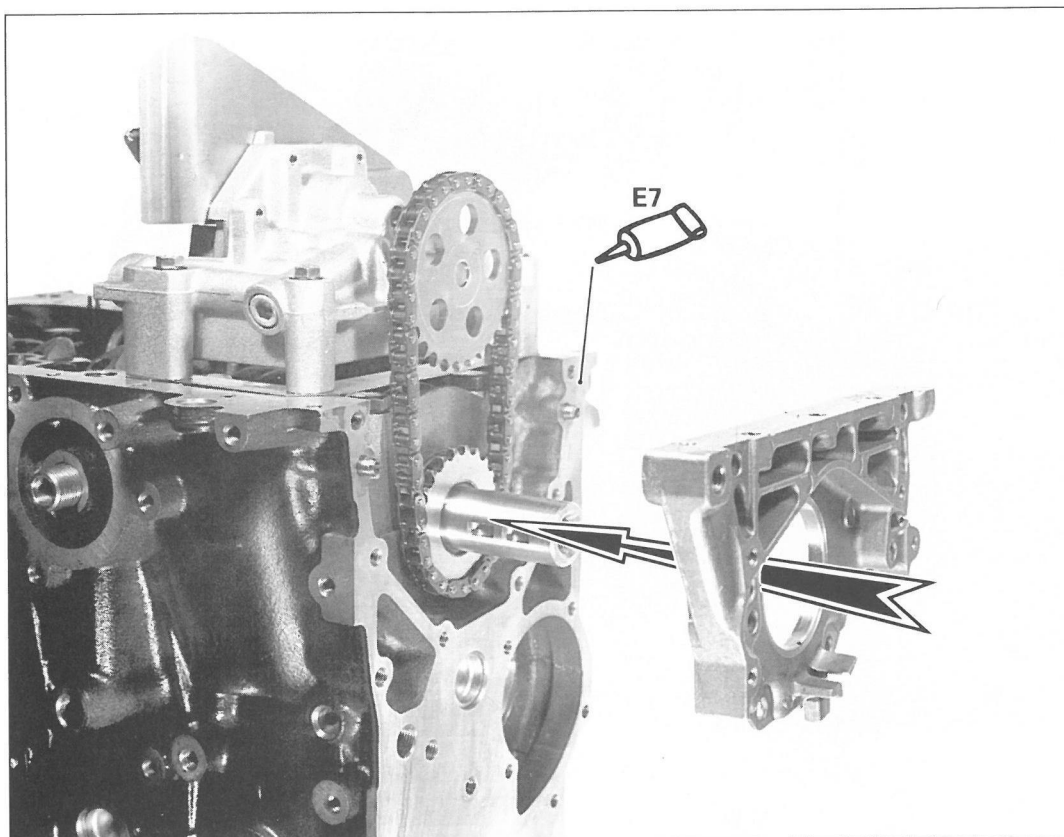
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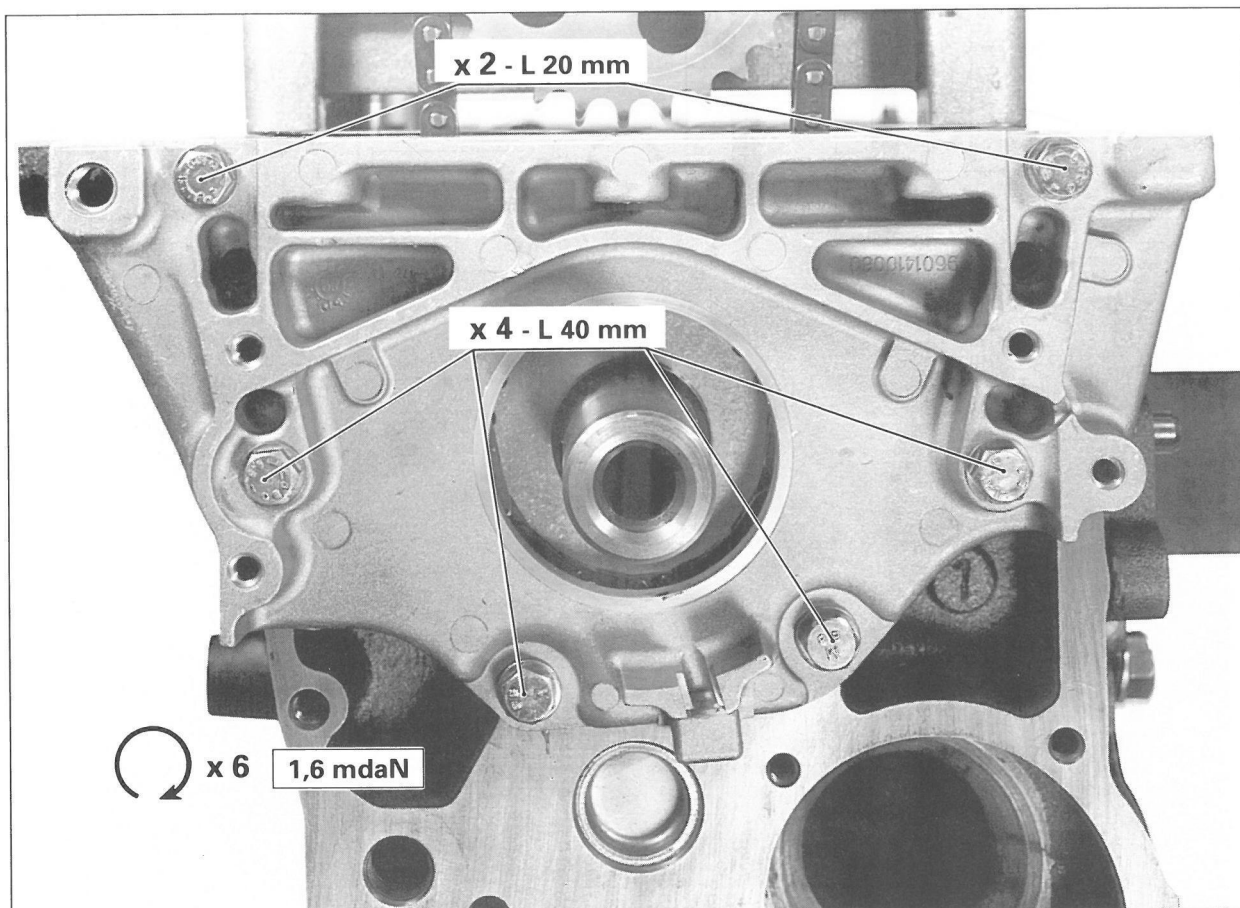
89-1492



89-1488 . 89-1492



89-1565



89-1573

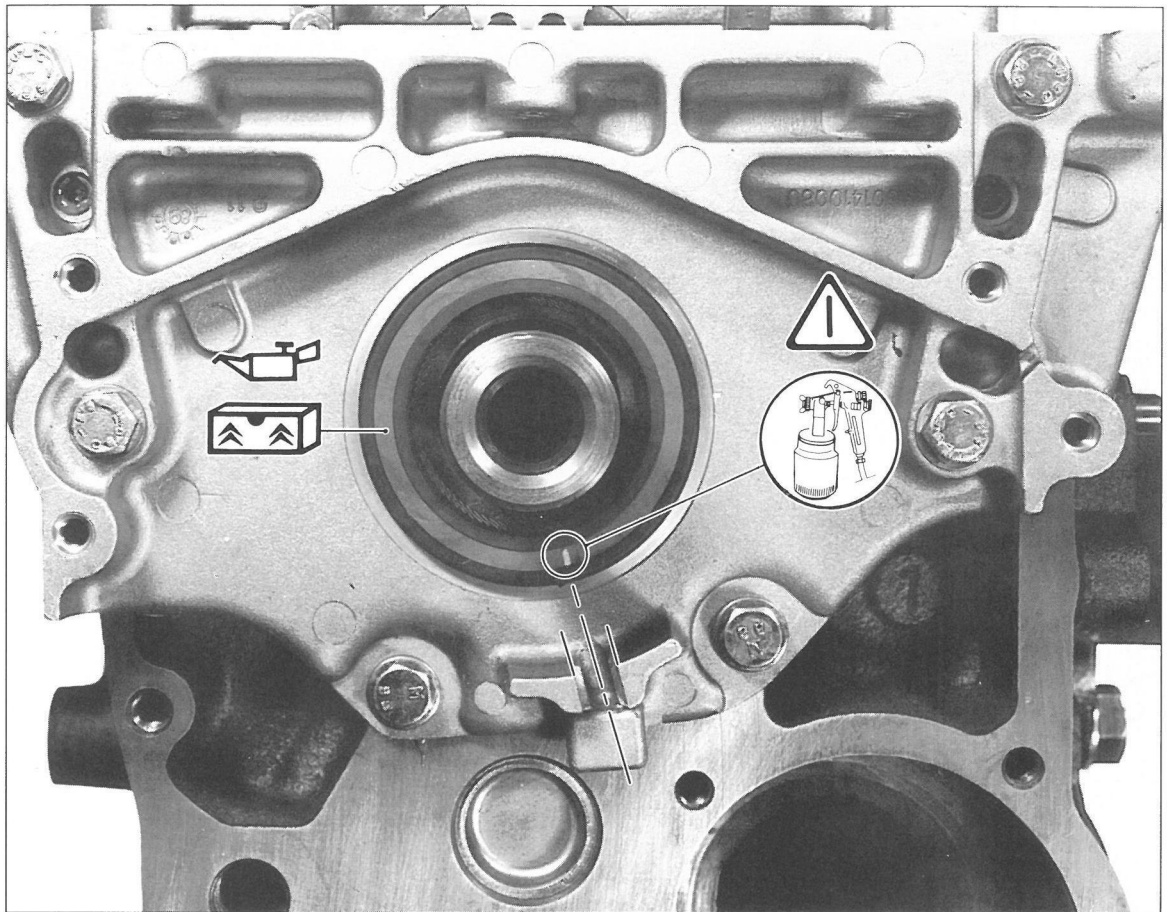


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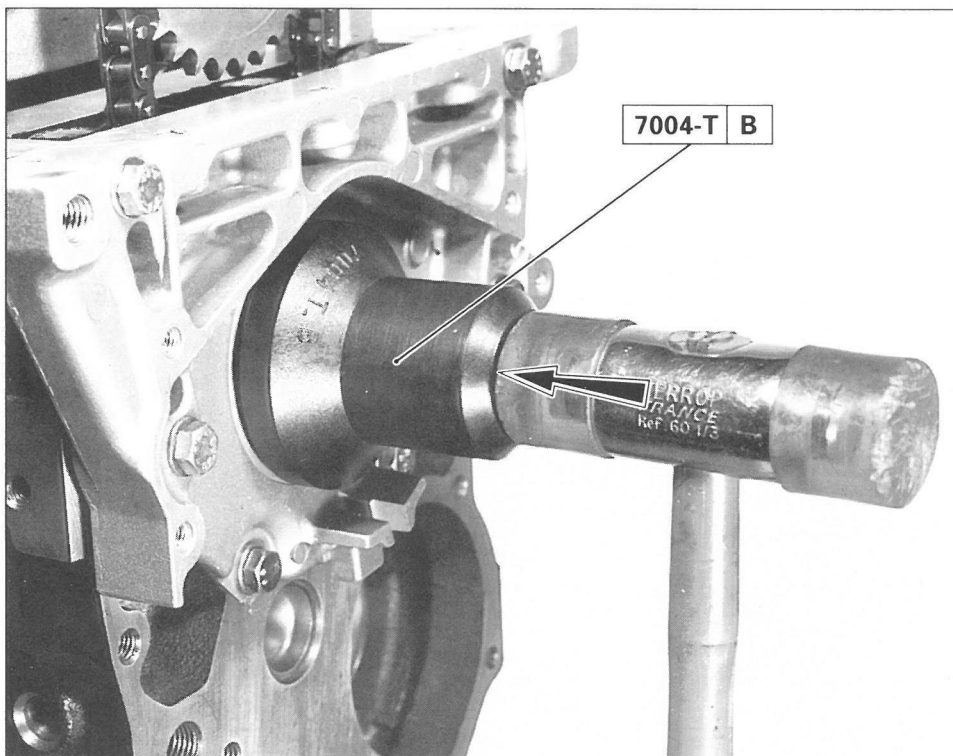


XU10
100-3/1

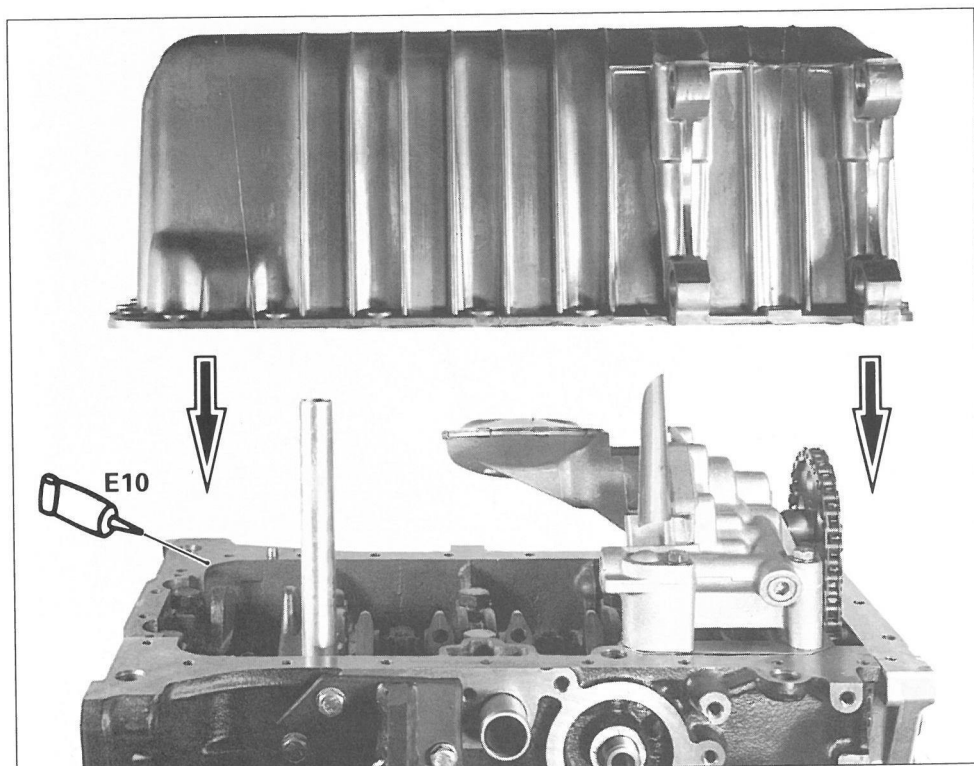
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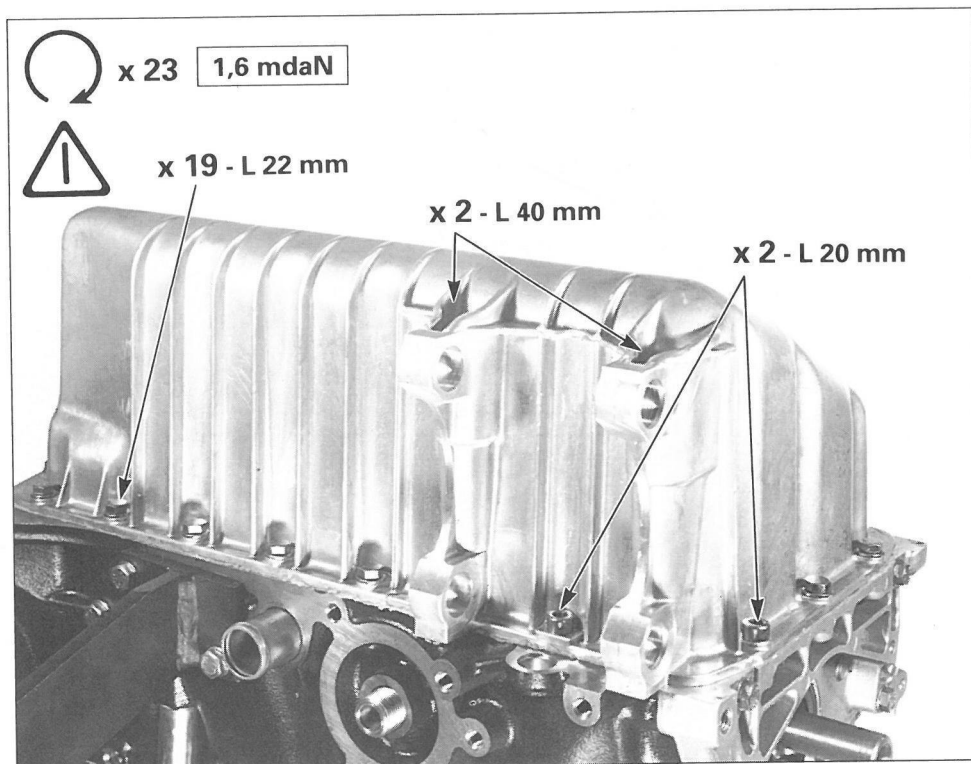
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89-1576



89-1566



89-1574

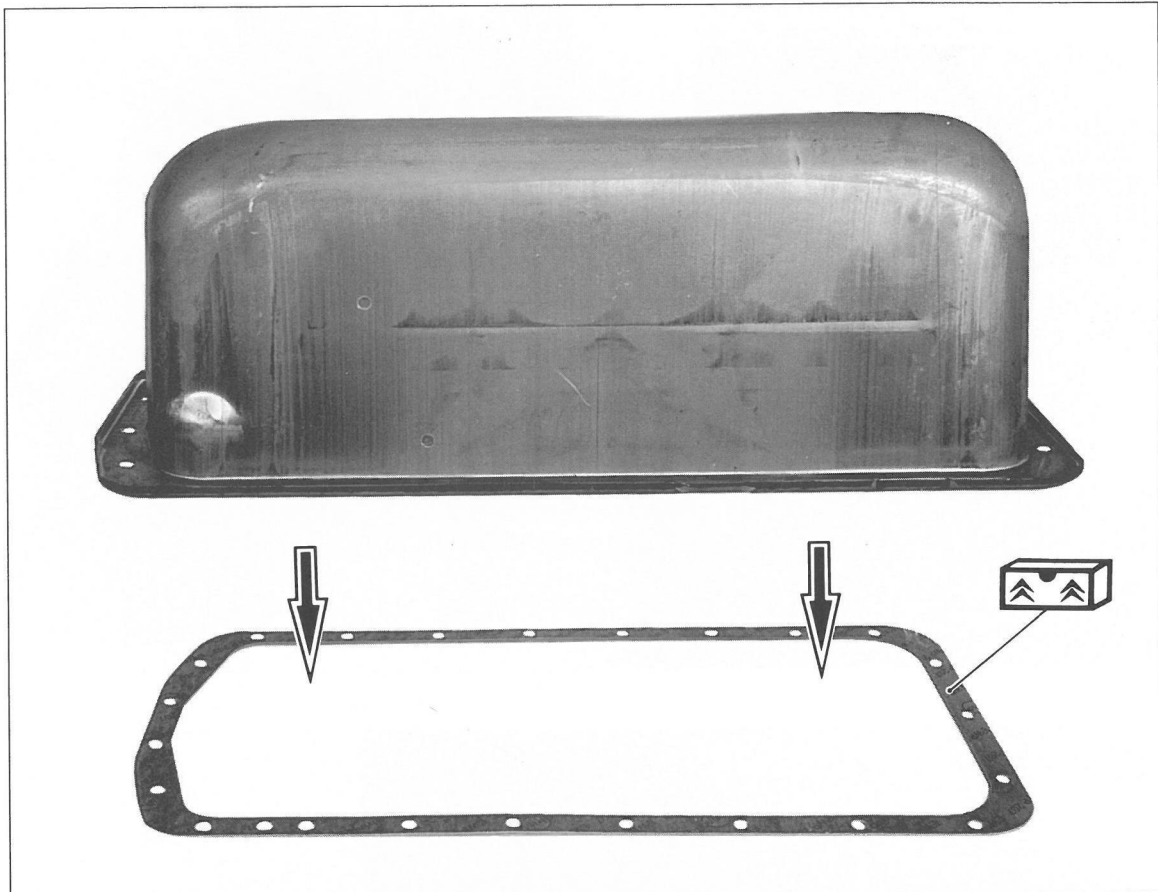


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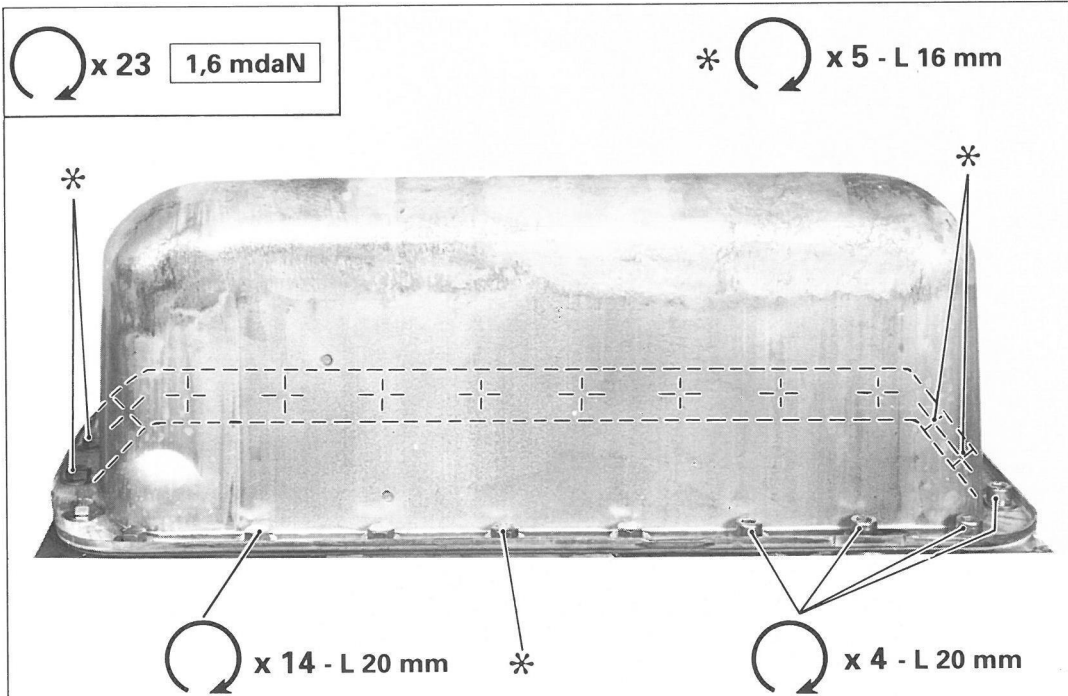


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100-3/1

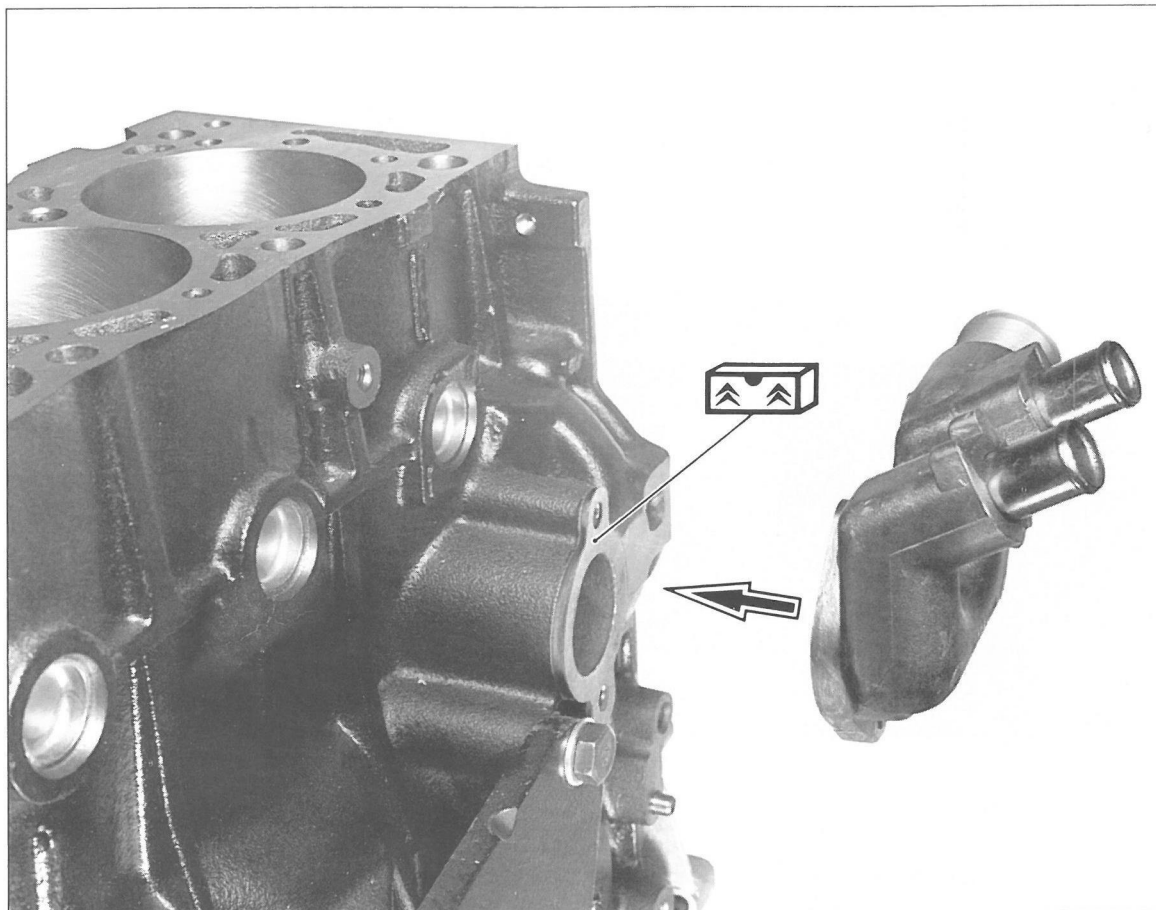
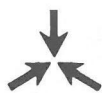
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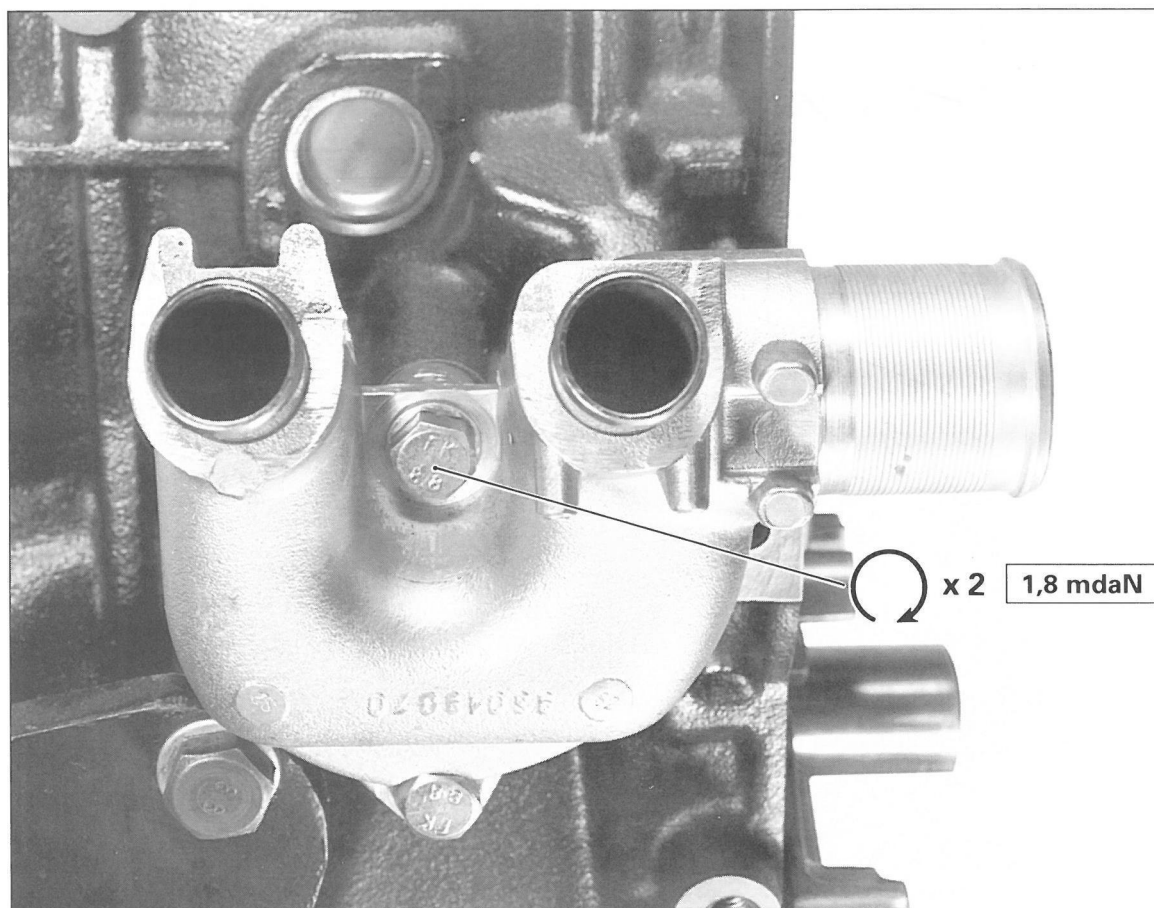
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89-1659



89-1569



89-1570

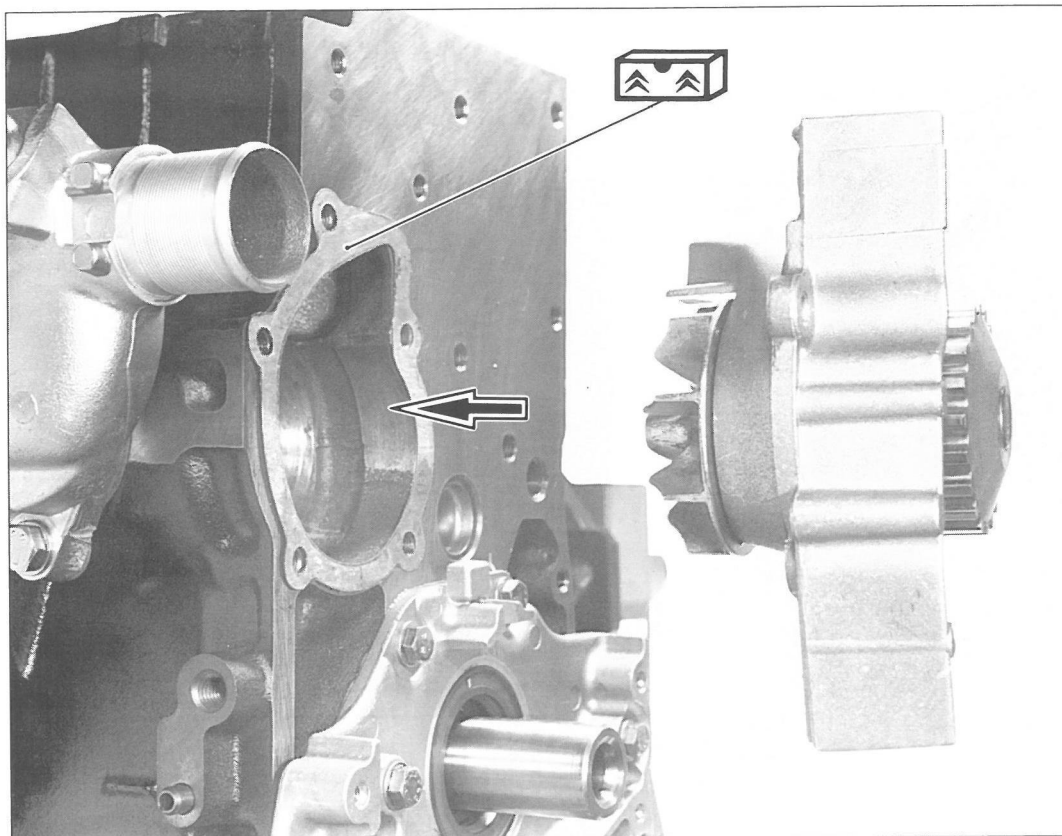


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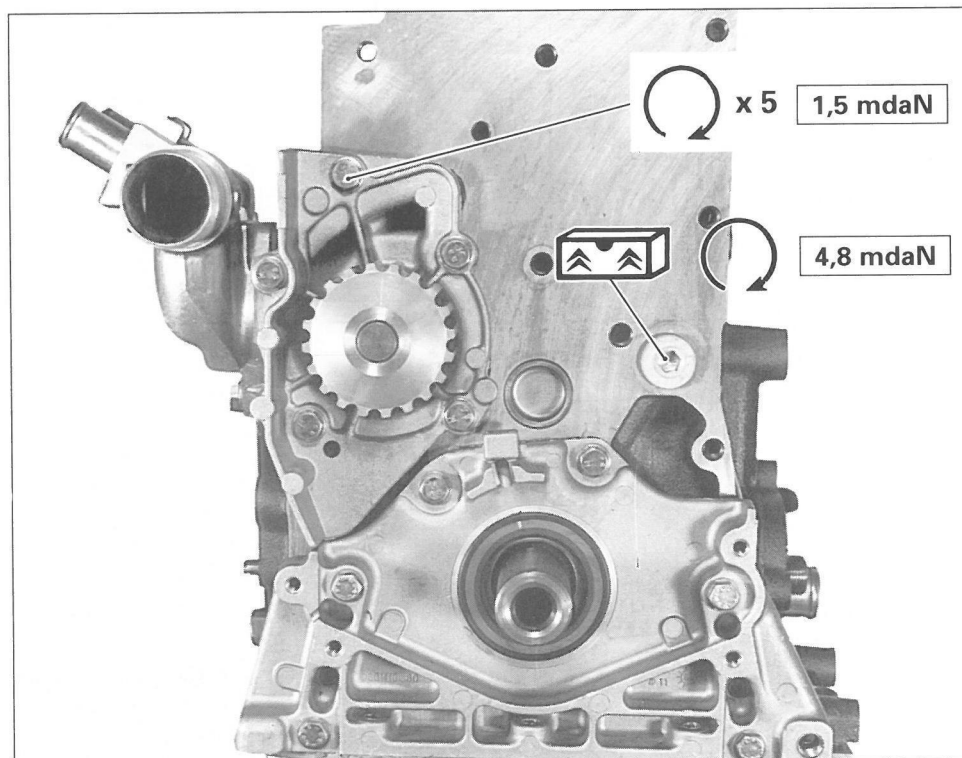


XU10
100-3/1

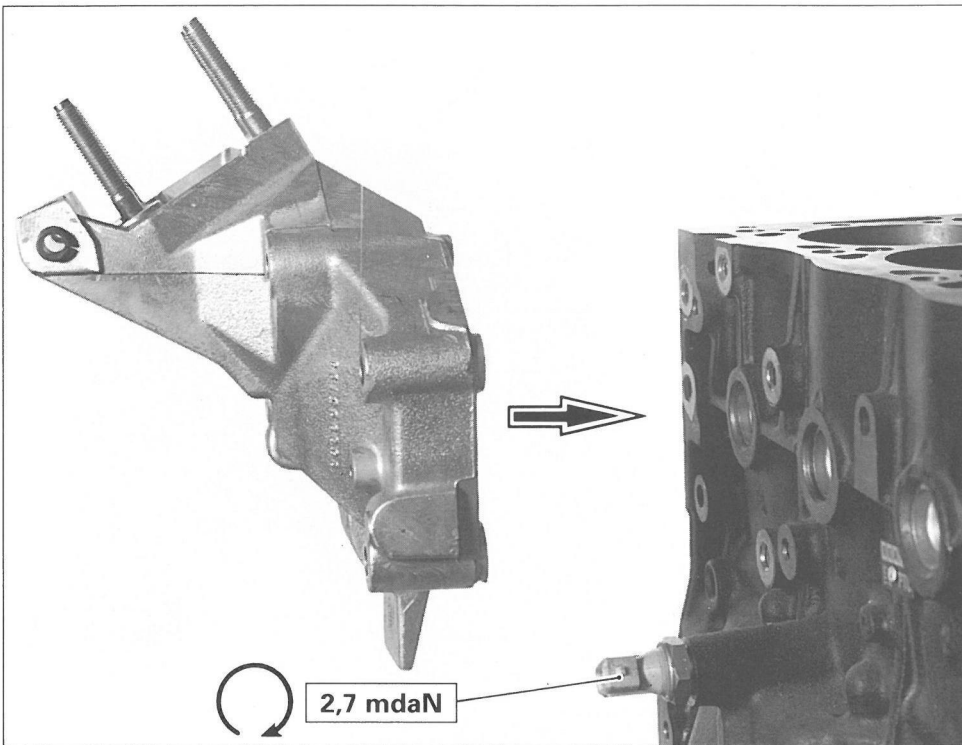
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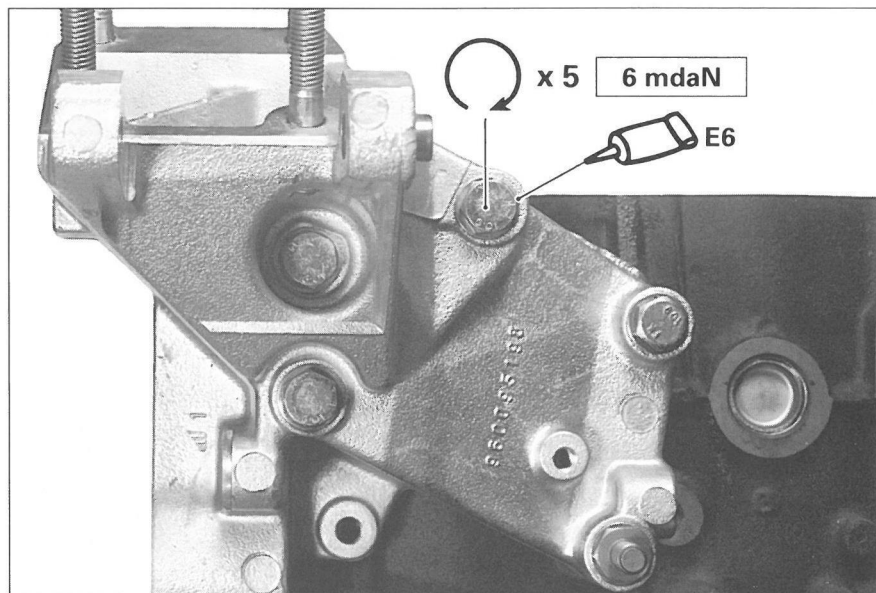
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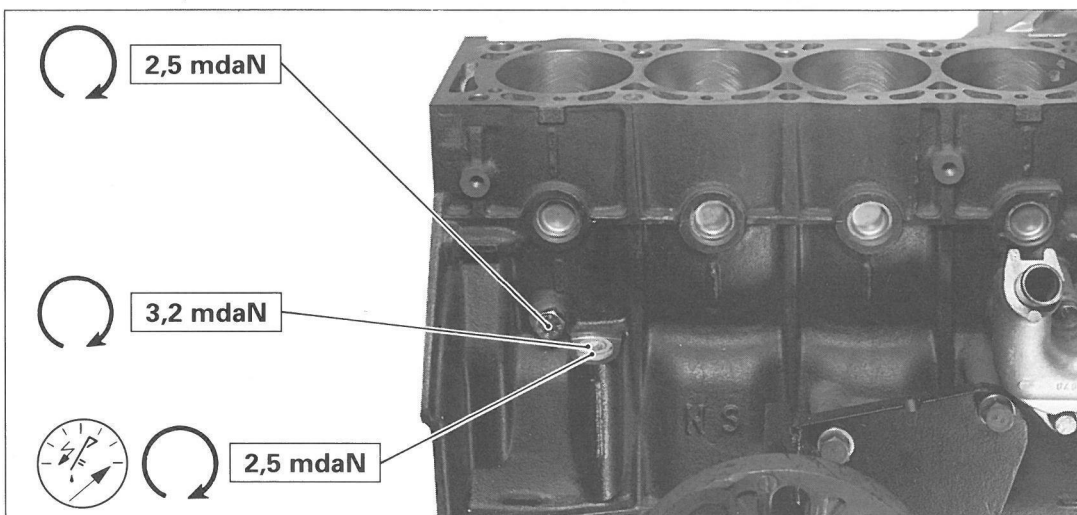
89-1588



89-1491



89-1490



89-1489

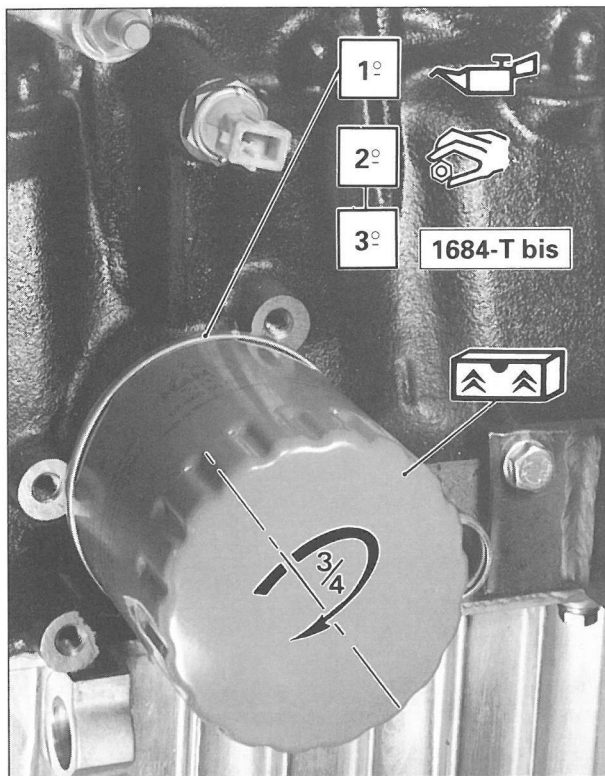


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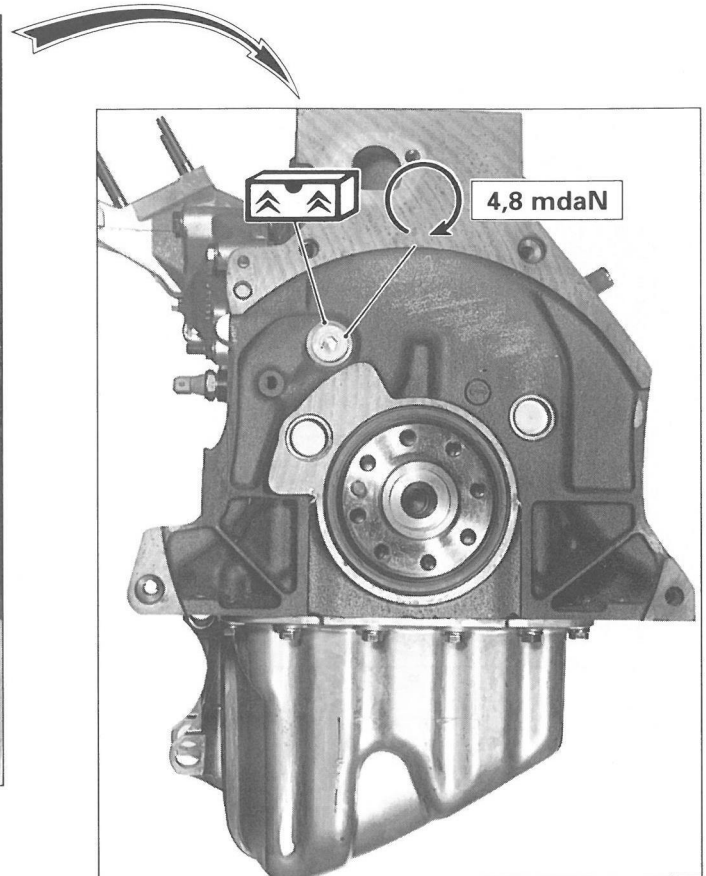


XU10
100-3/1

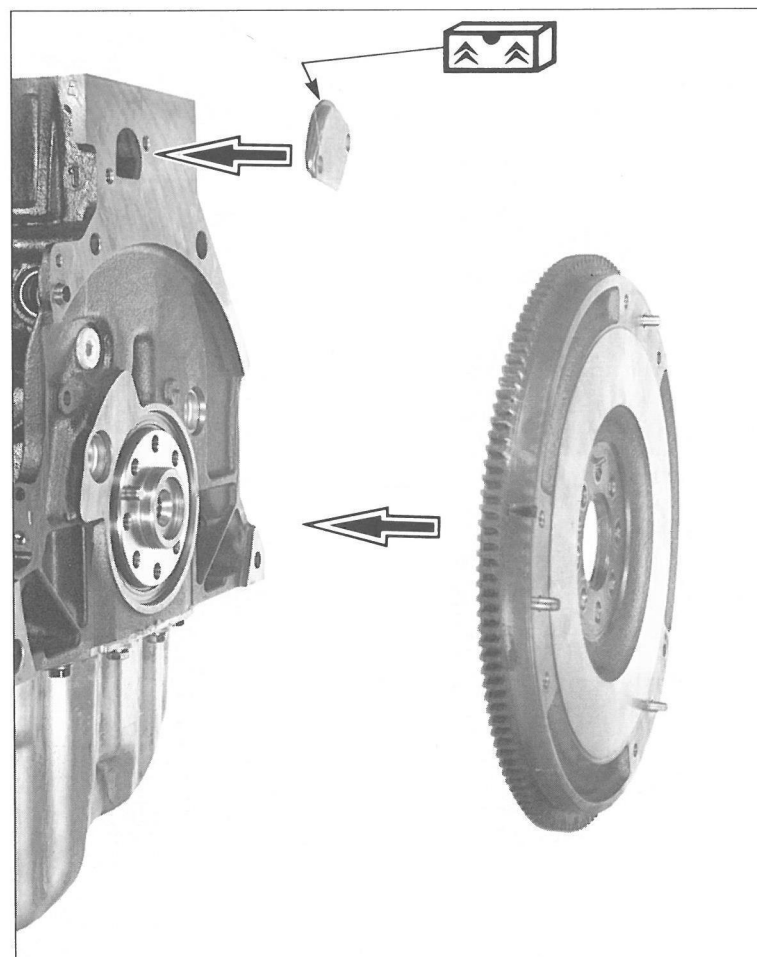
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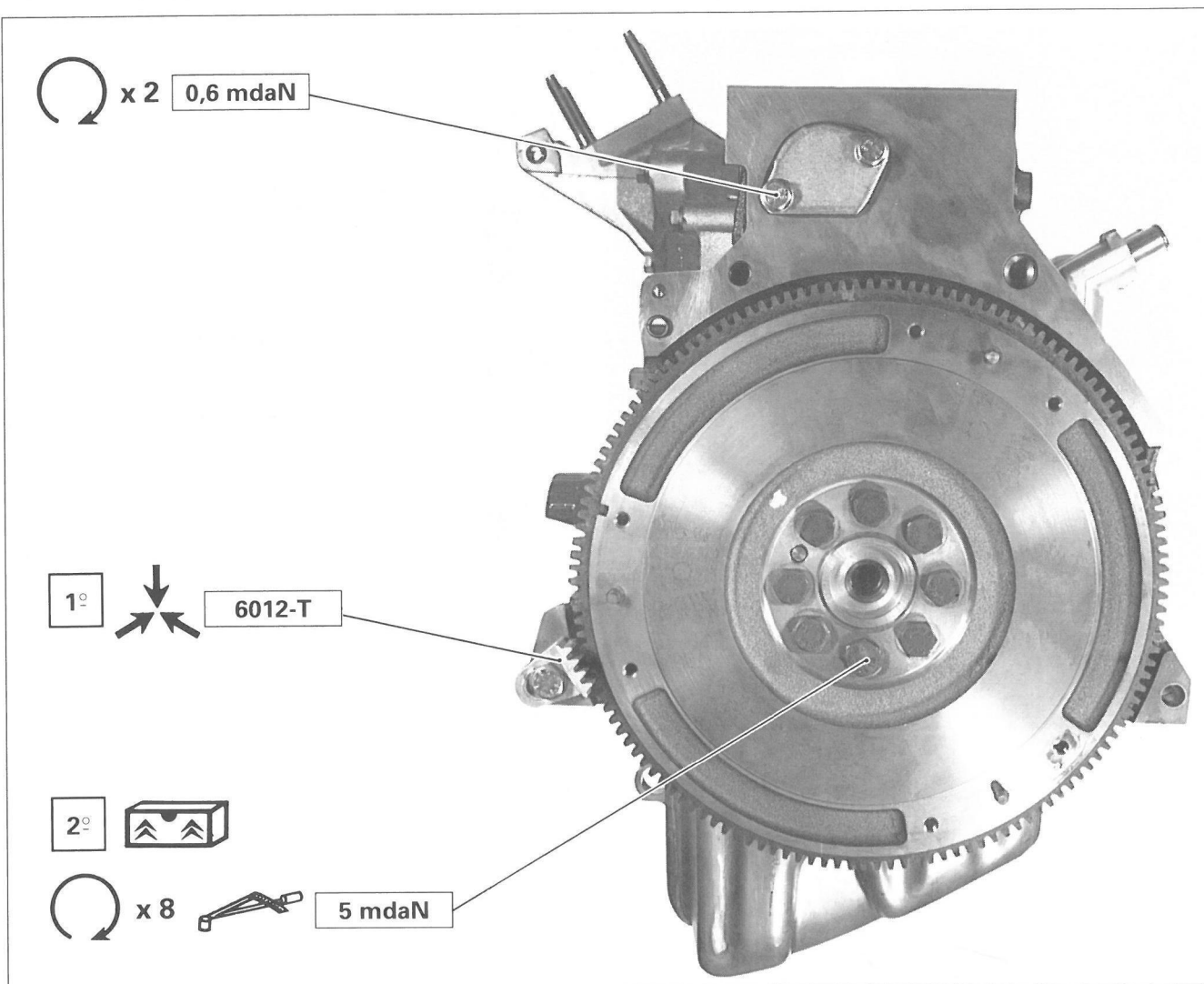
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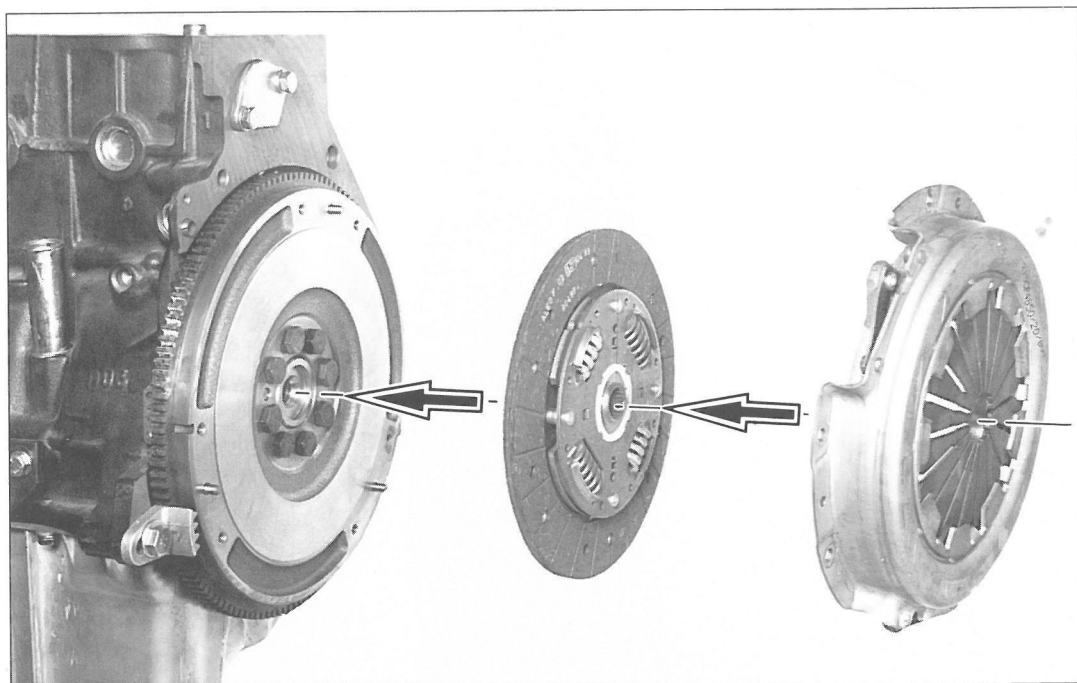
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89-1590



89-1592



89-1509

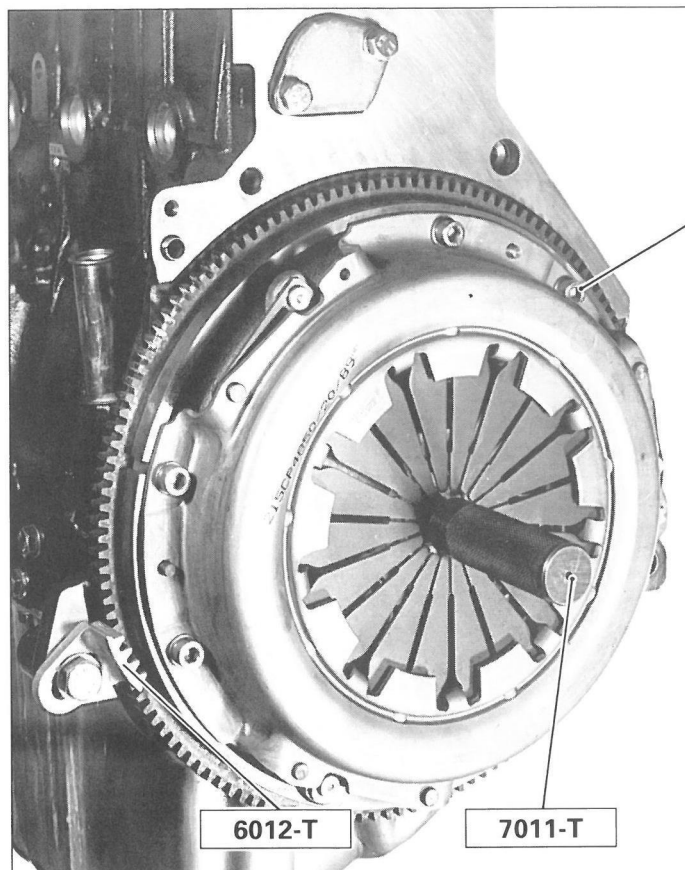


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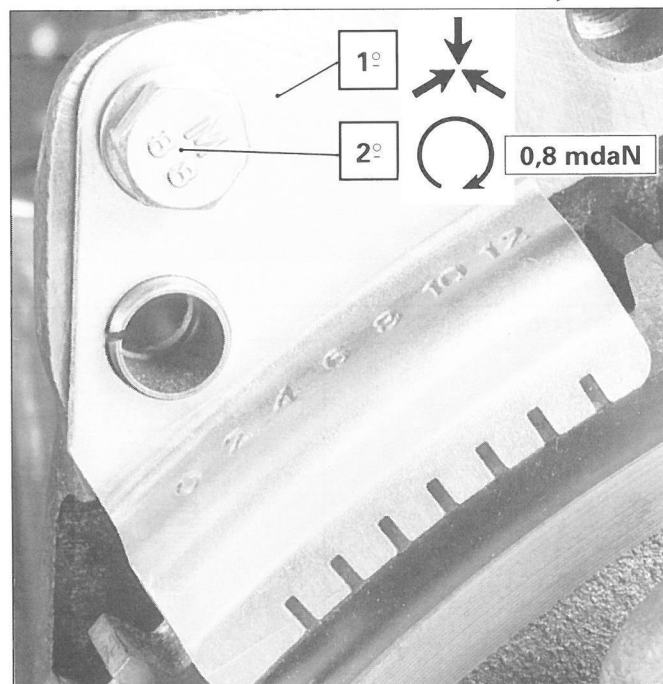
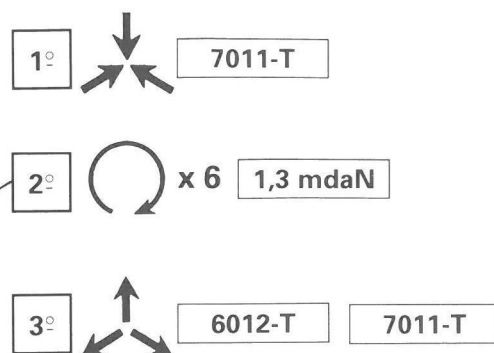


XU10
100-3/1

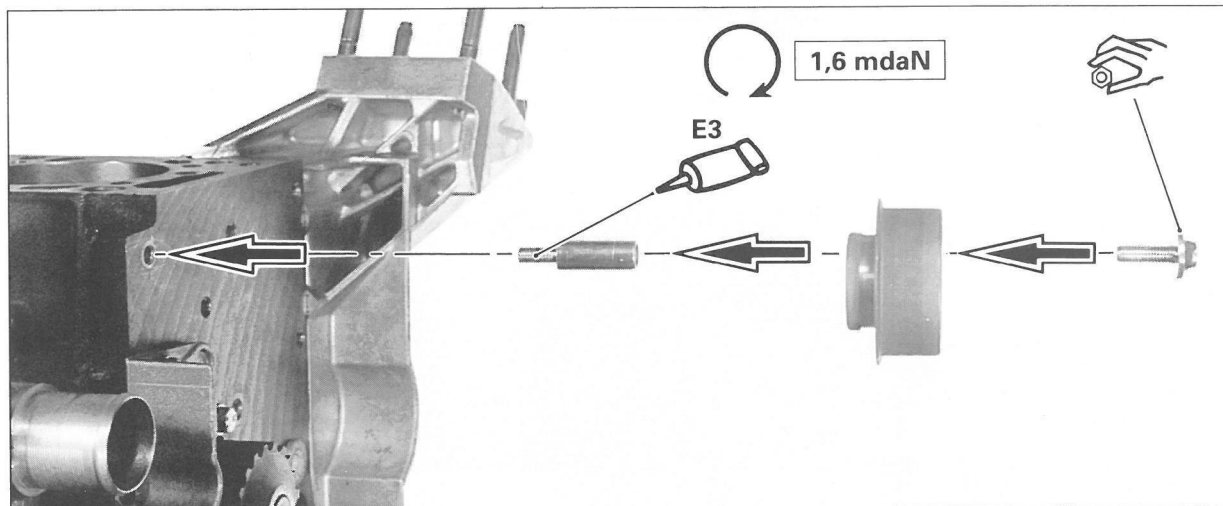
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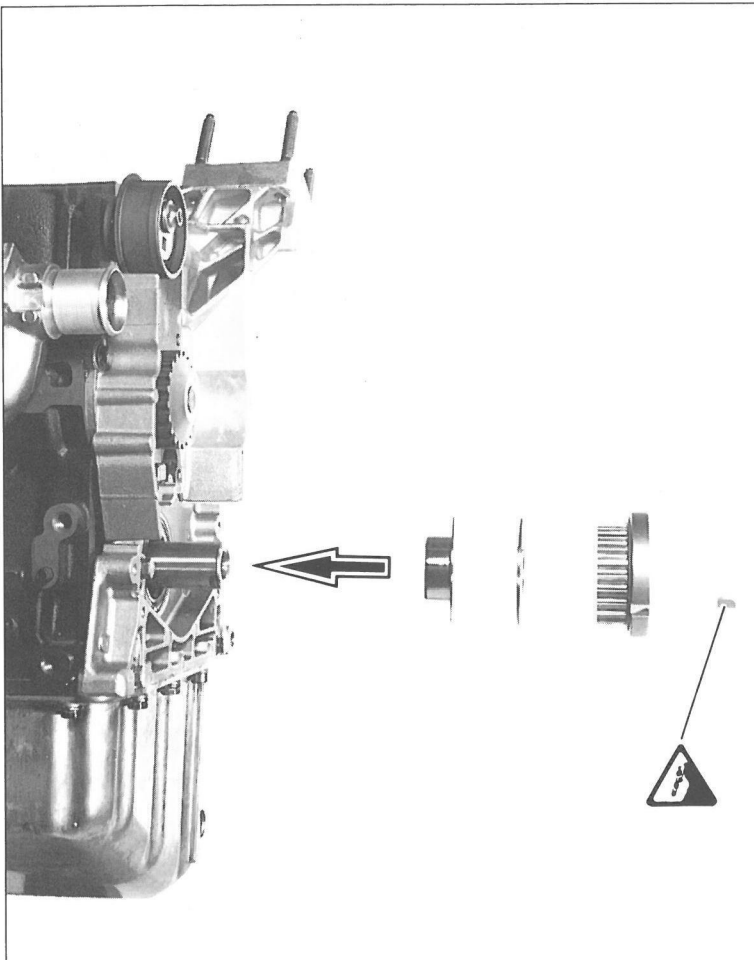
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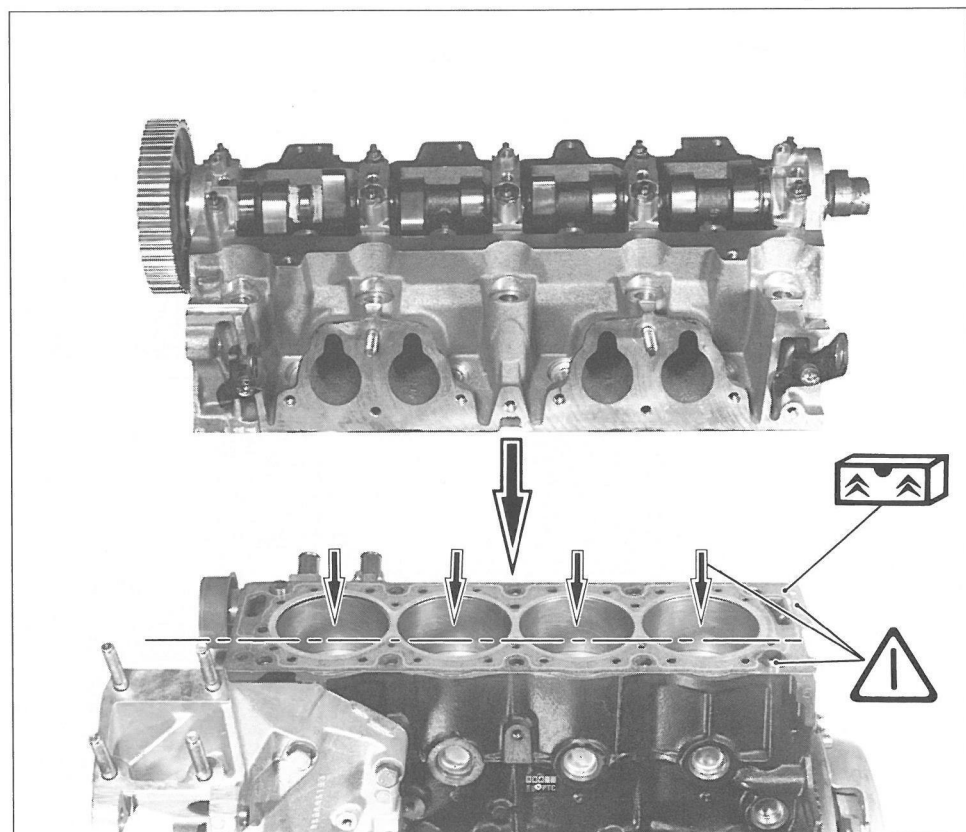
89-1614



89-1589



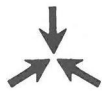
89-1470



89-1737

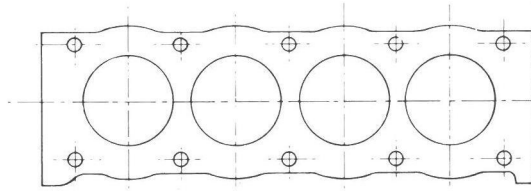


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XU10
100-3/1

47



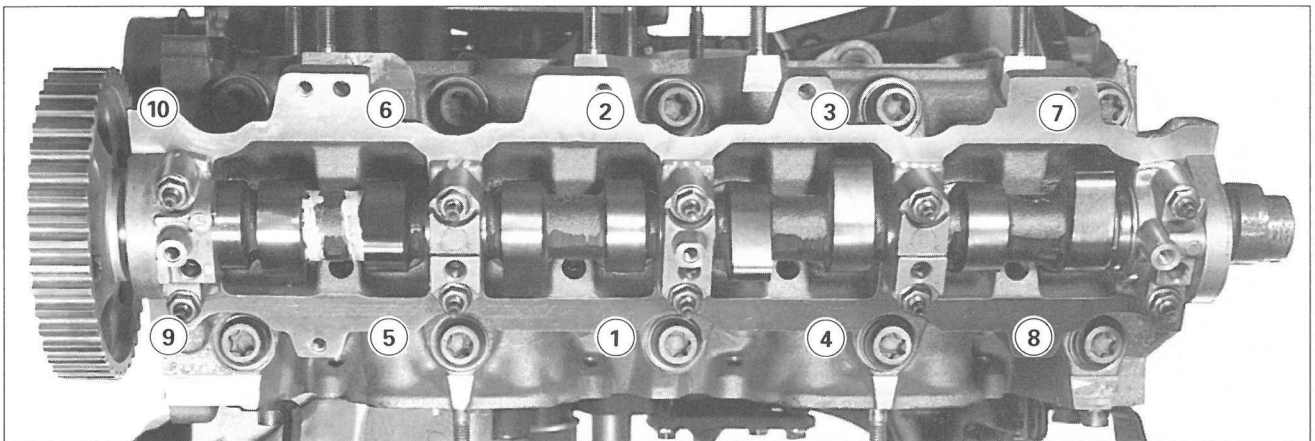
+ ( x 10)



L 120 mm $\longleftrightarrow$ 122 mm

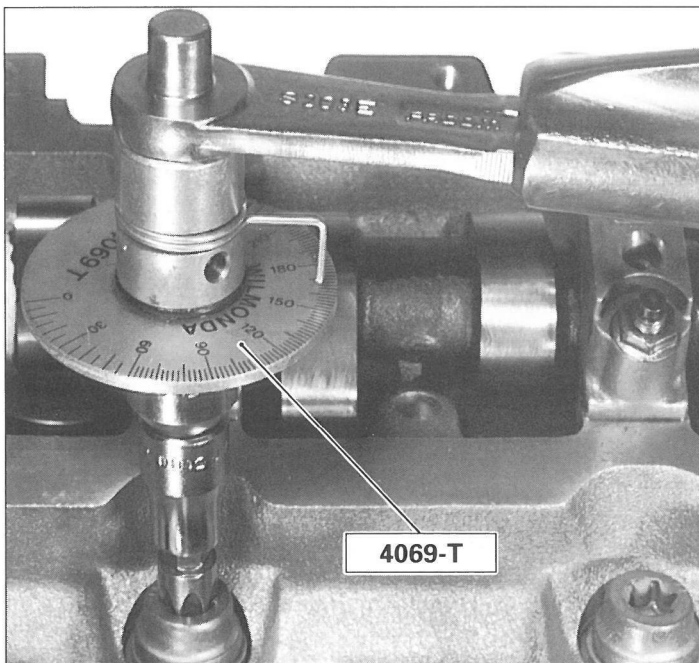
OK

L > 122 mm

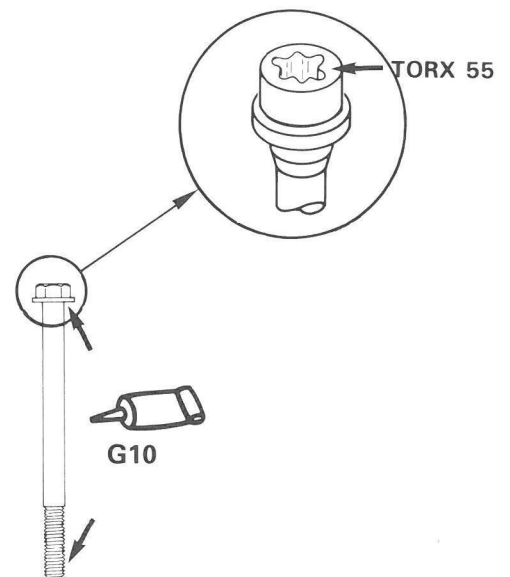


89-1732

1°		1.2.3...	3,5 mdaN
2°		1.2.3...	7 mdaN
3°		1.2.3...	160°

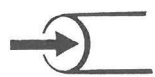


89-1734

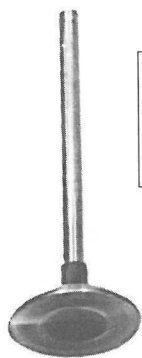




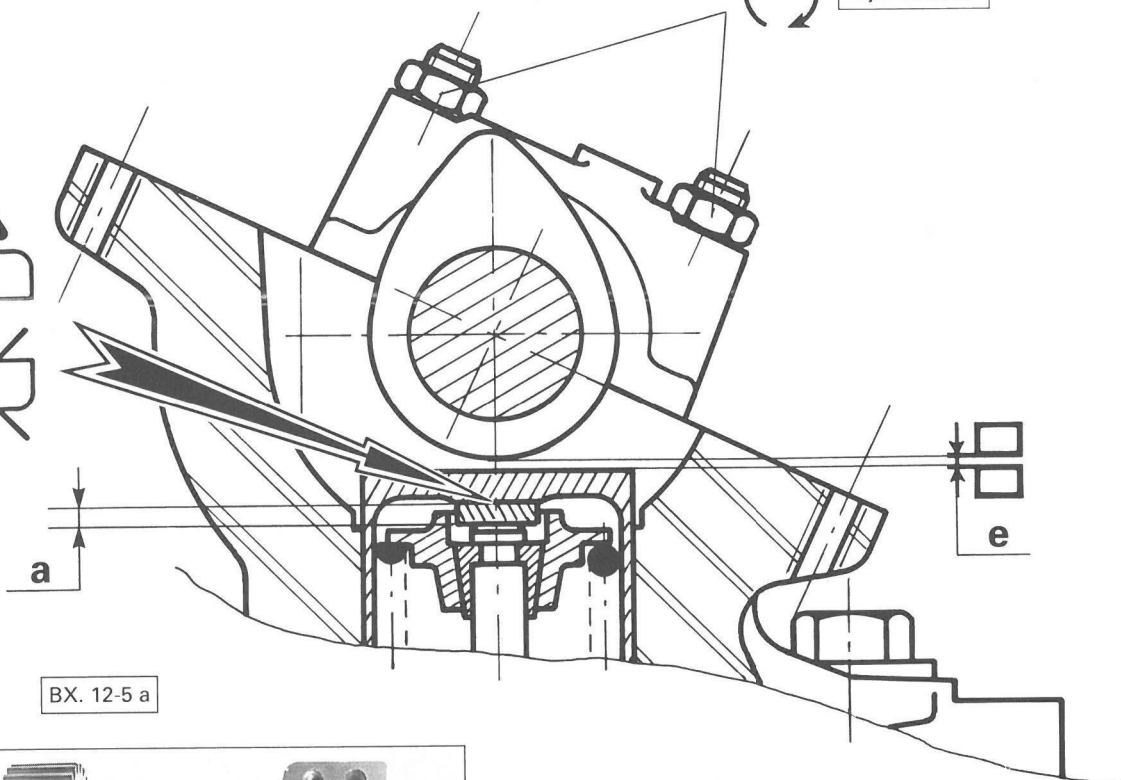
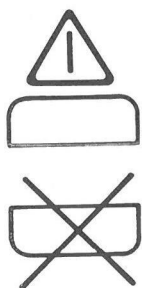
1

 $0,20 \pm 0,5 \text{ mm}$ 

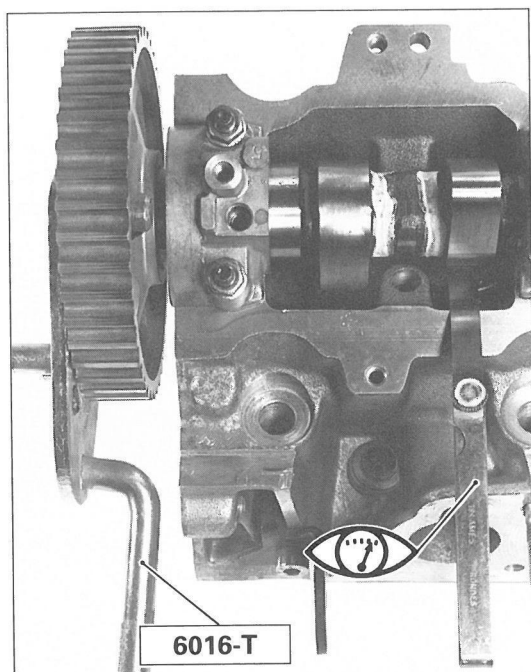
e

 $0,40 \pm 0,5 \text{ mm}$ 

1,5 mdaN

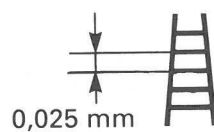


BX. 12-5 a



6016-T

a



0,025 mm

= 2,225 mm
 2,250 mm
 2,275 mm

 2,975 mm
 3 mm
 3,025 mm

 3,550 mm

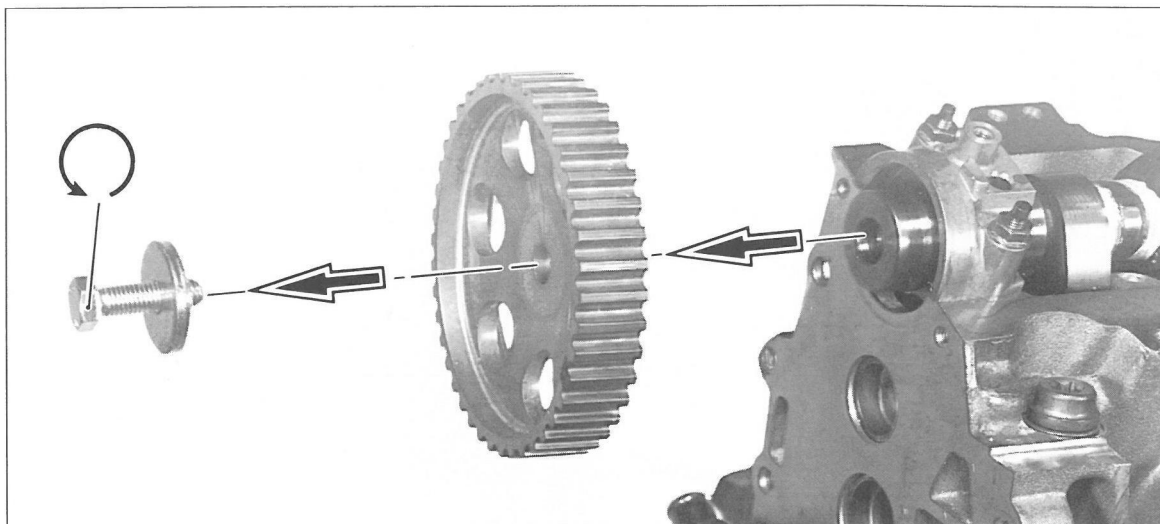


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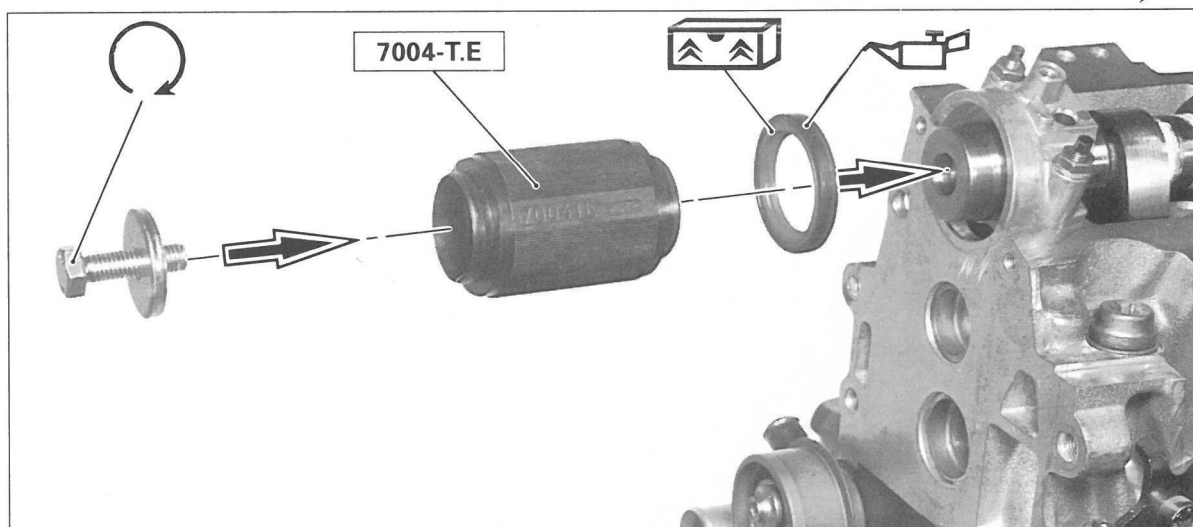


XU10
100-3/1

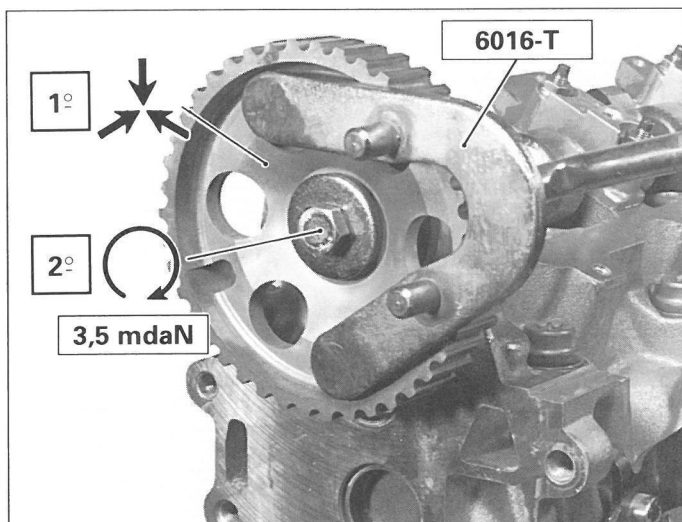
49



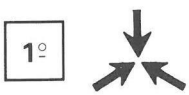
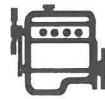
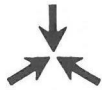
89-1739



89-1754

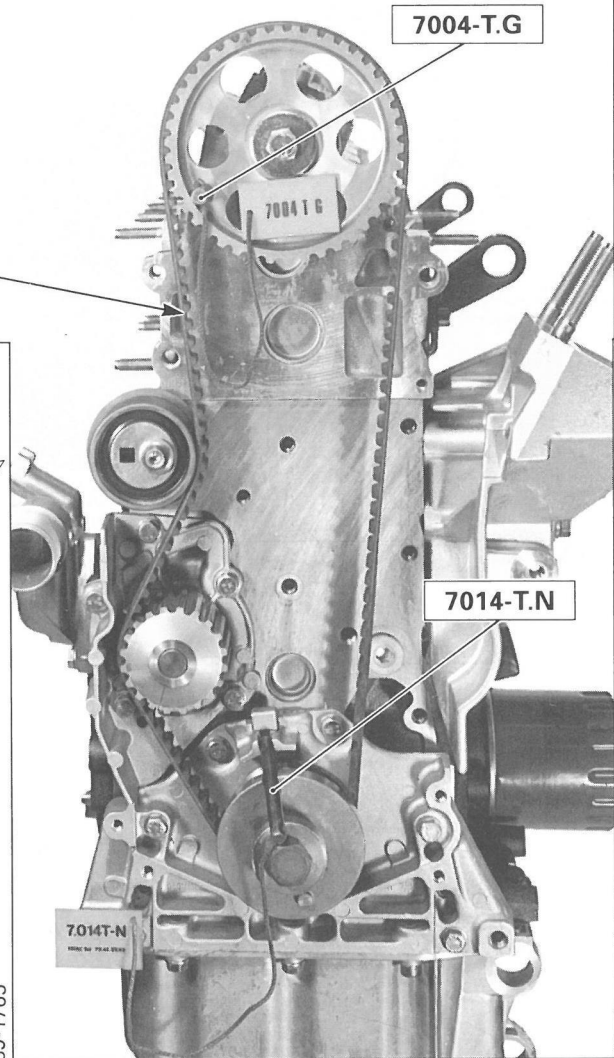
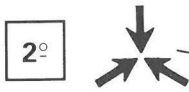


89-1740

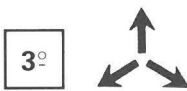
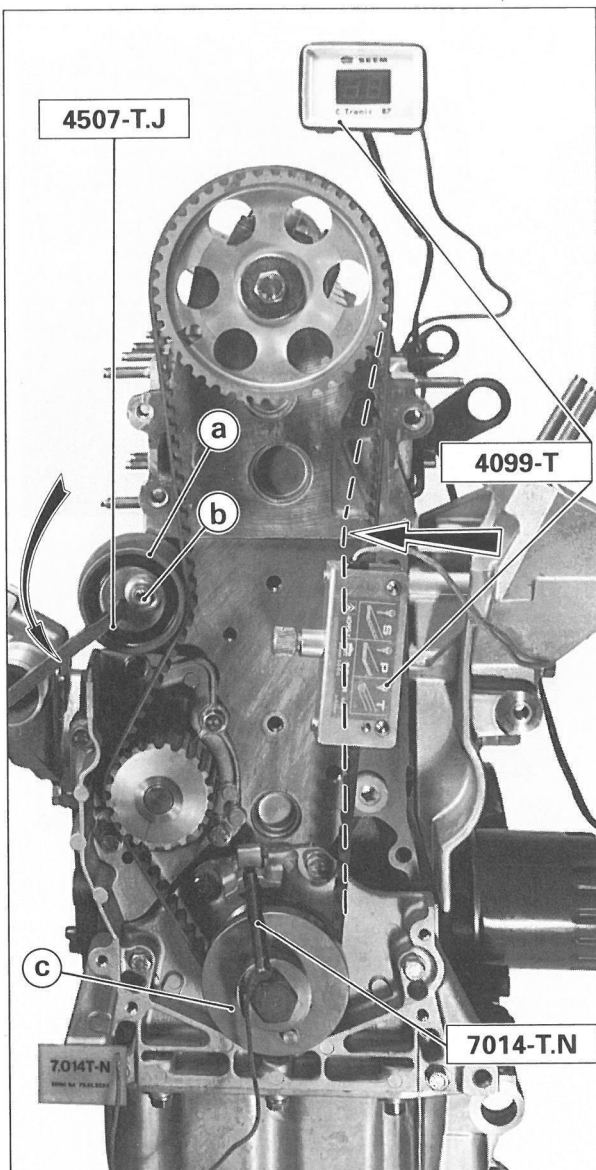


7004-T.G

7014-T.N



89-1765

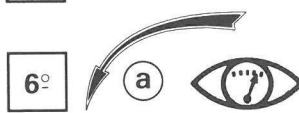


7004-T.G



4507-T.J

4099-T



4099-T



2,2 mdaN



7014-T.N

4507-T.J

4099-T



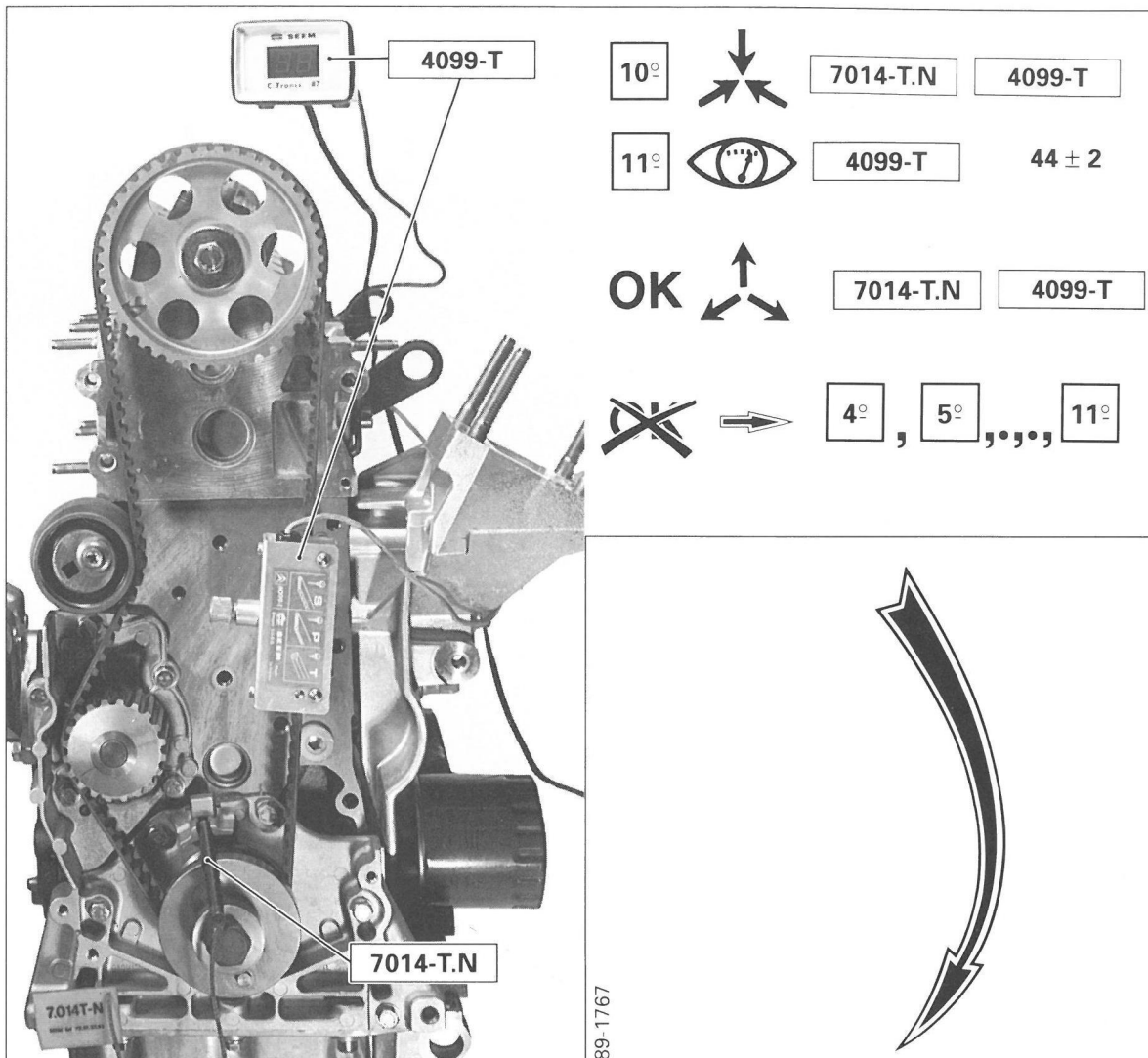


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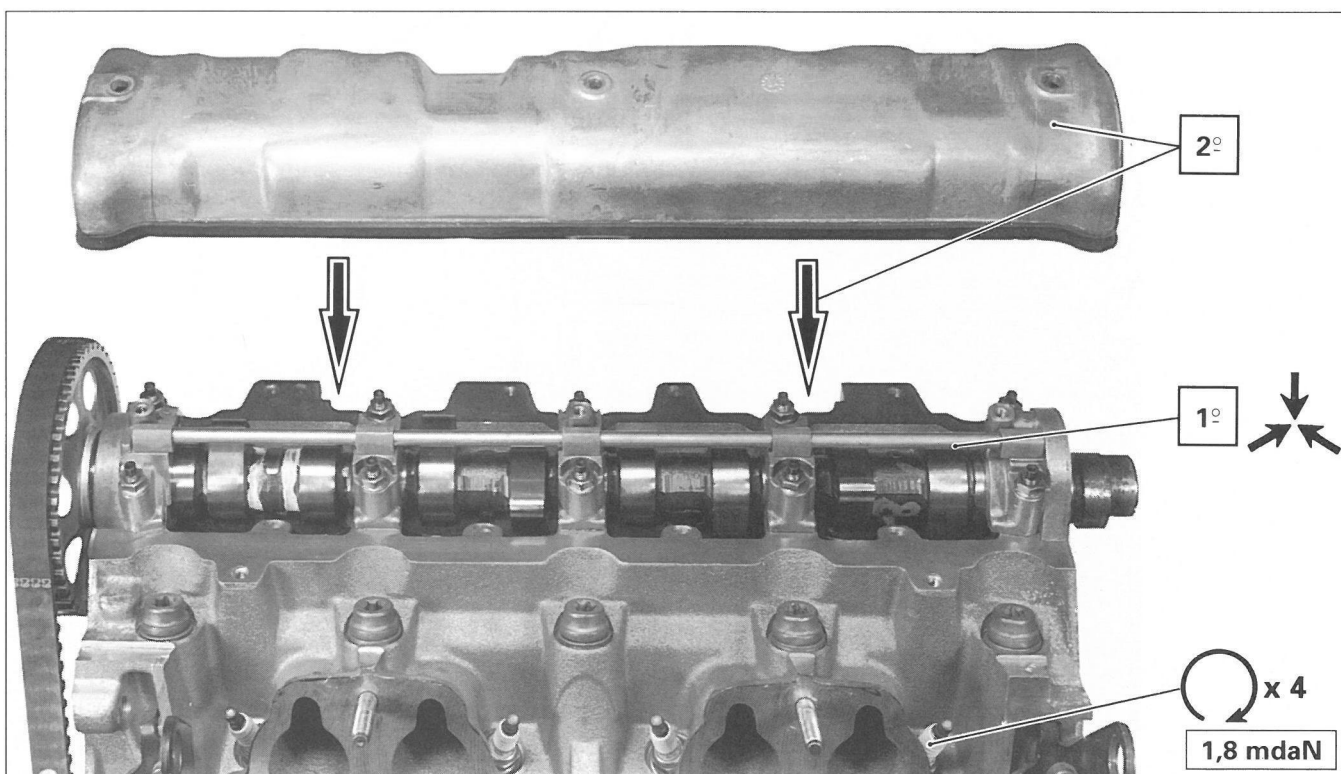


XU10
100-3/1

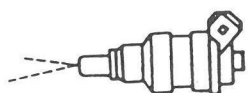
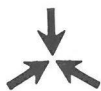
51



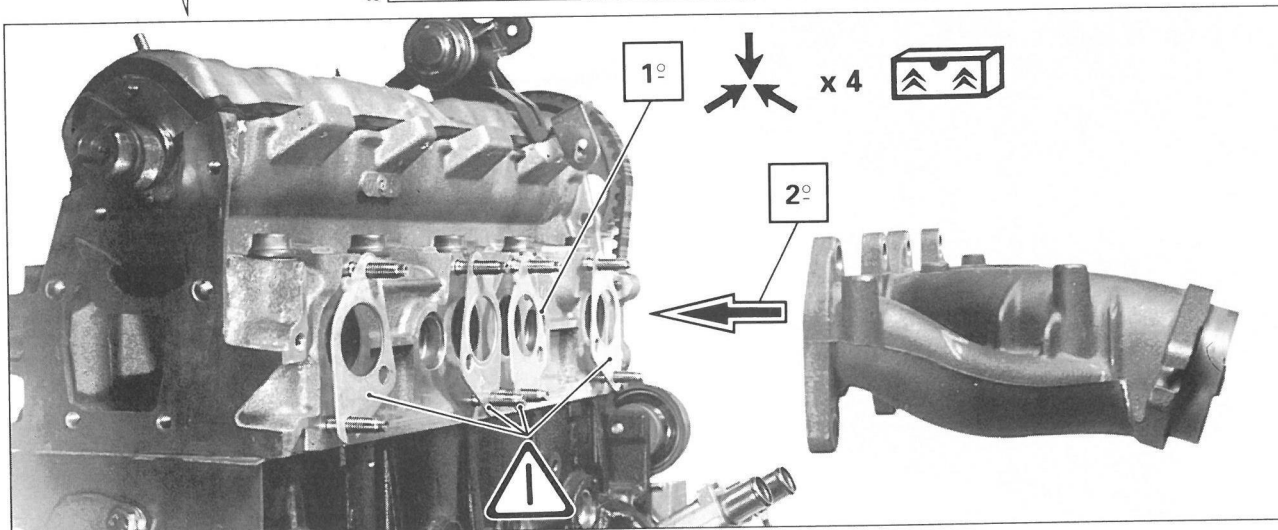
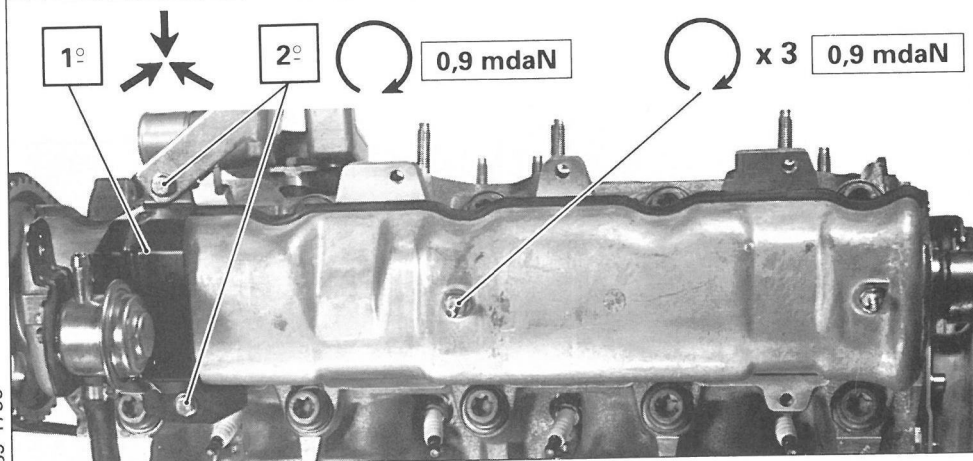
89-1767



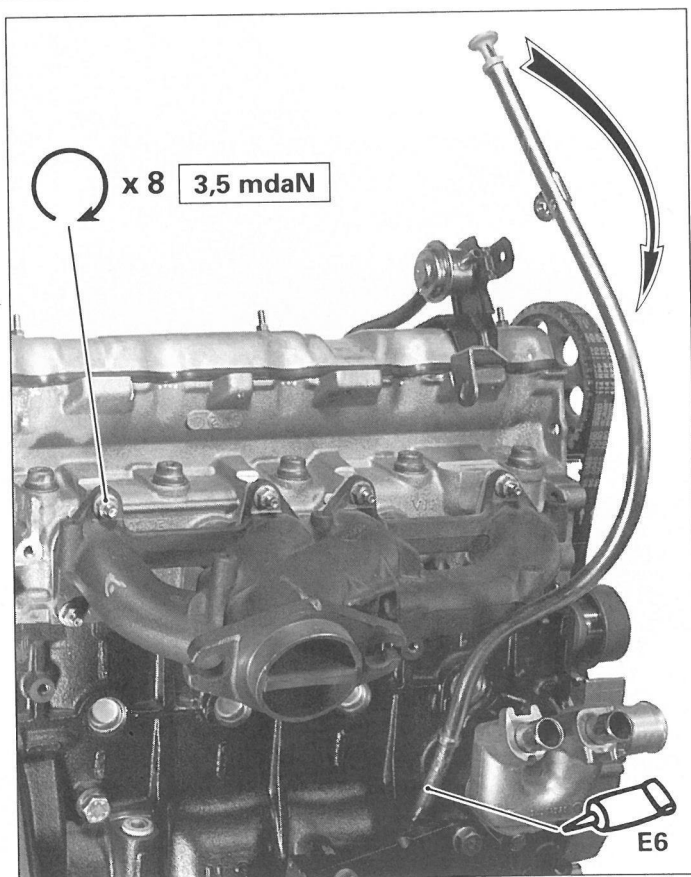
89-1733



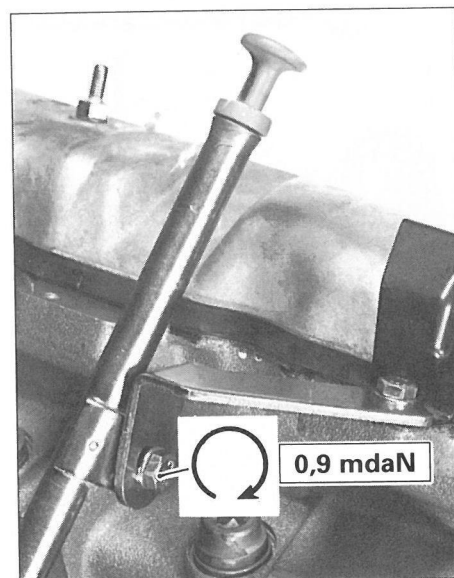
89-1755



89-1760



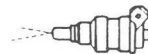
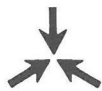
89-1763



89-1762

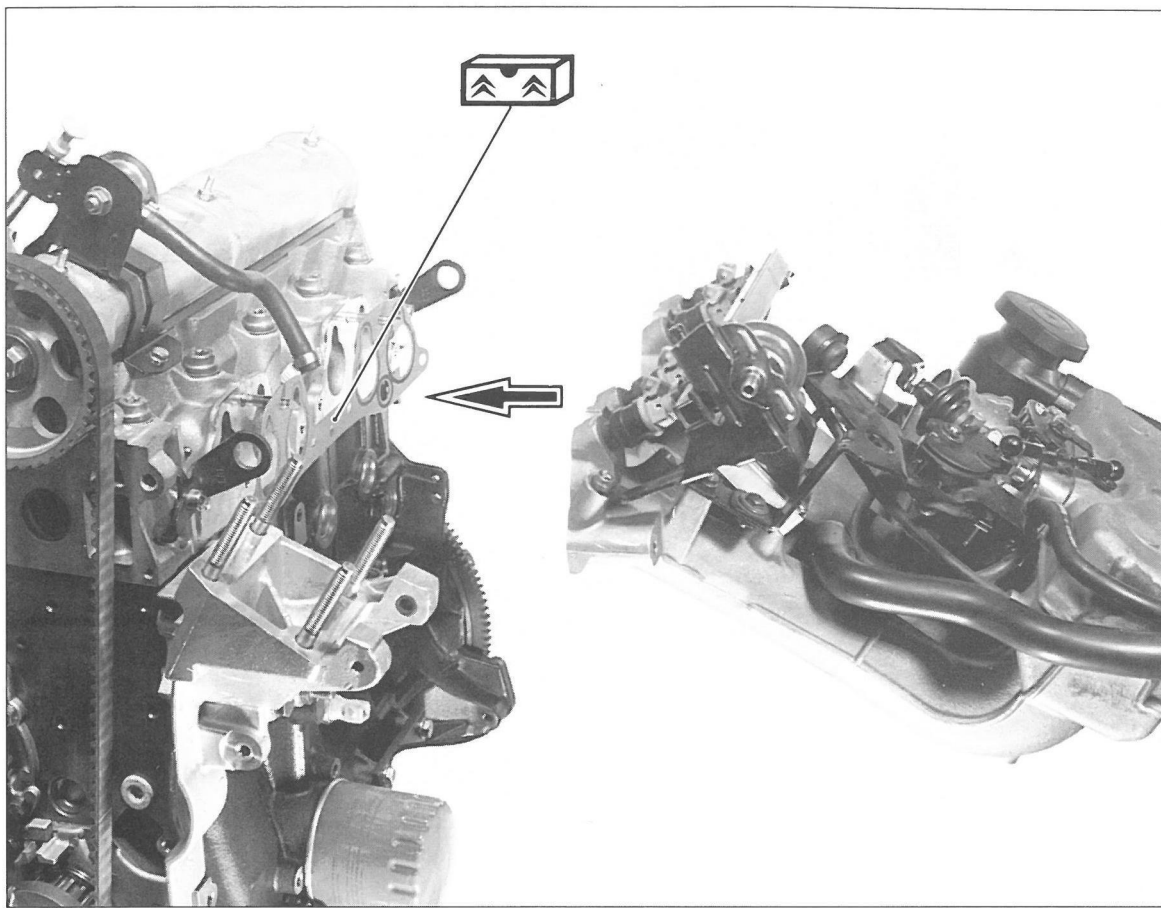


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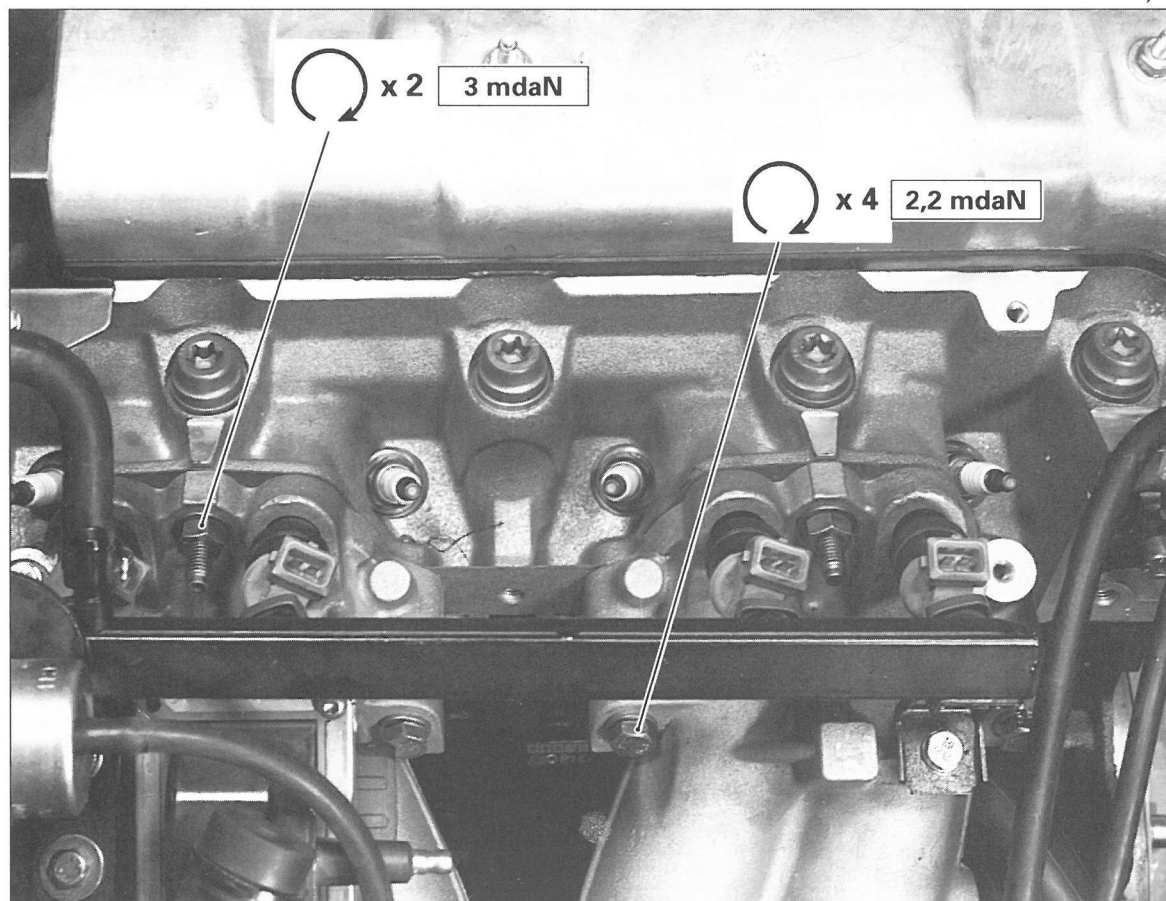


XU10
100-3/1

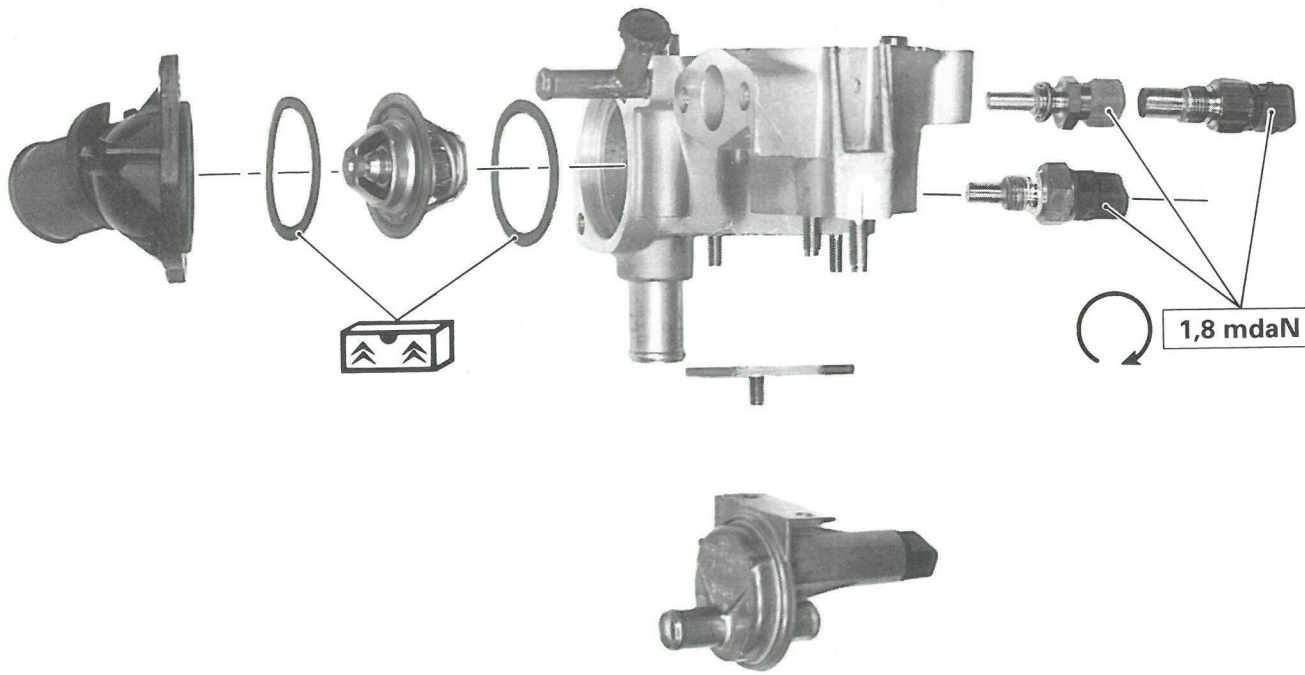
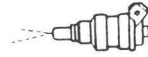
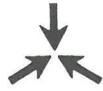
53



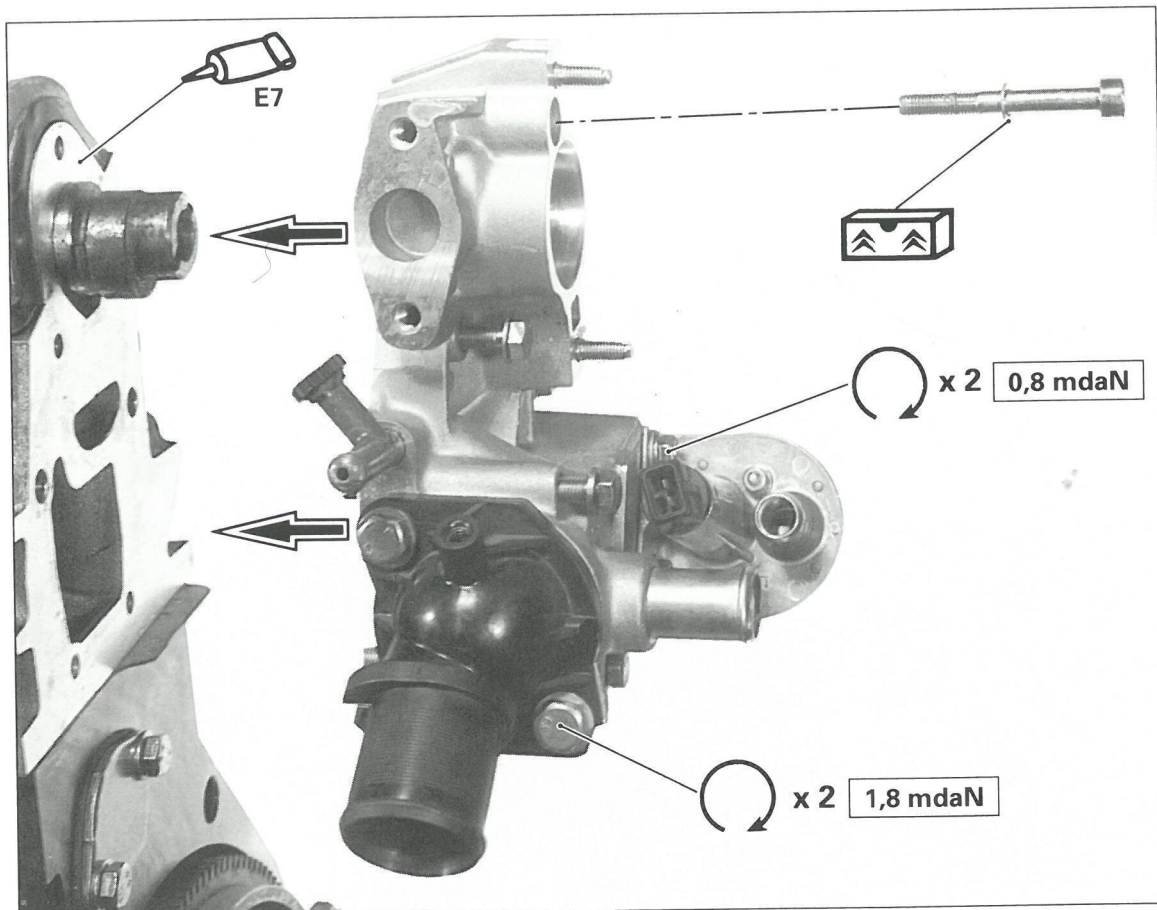
89-1738



89-1761



89-1735



89-1758

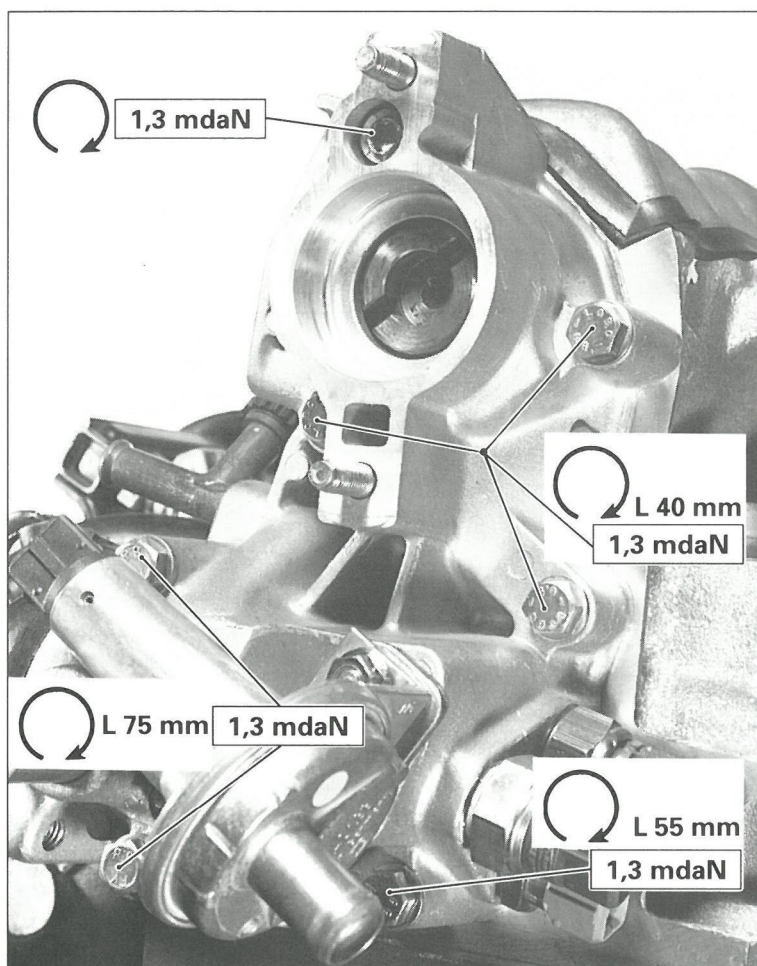


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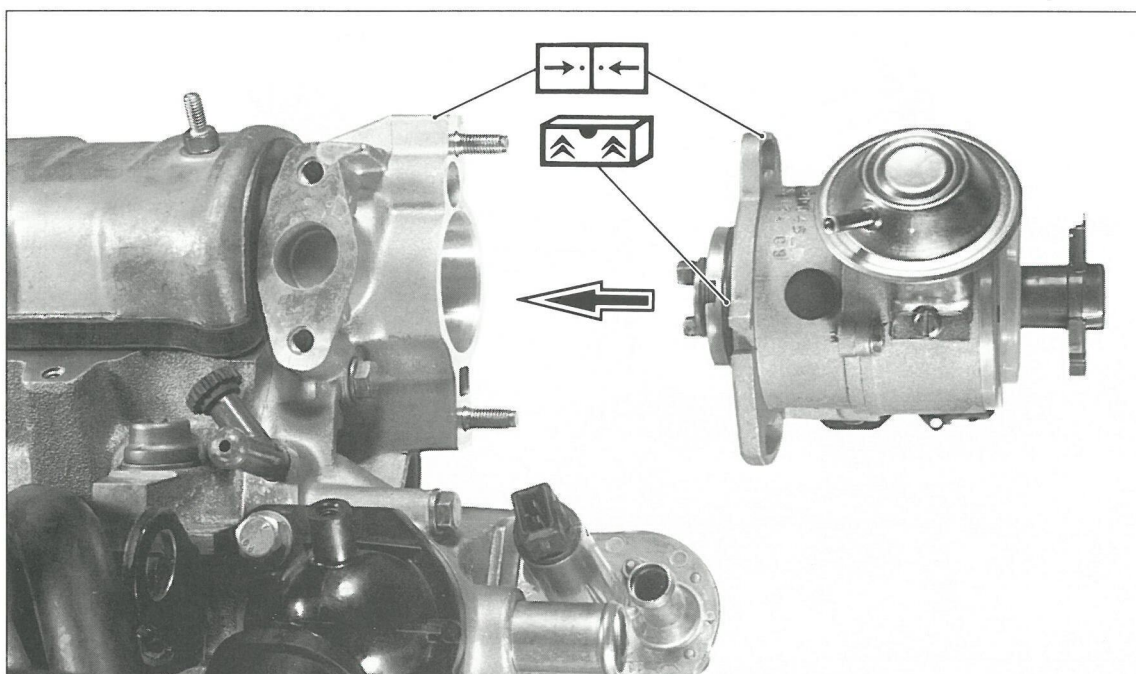


XU10
100-3/1

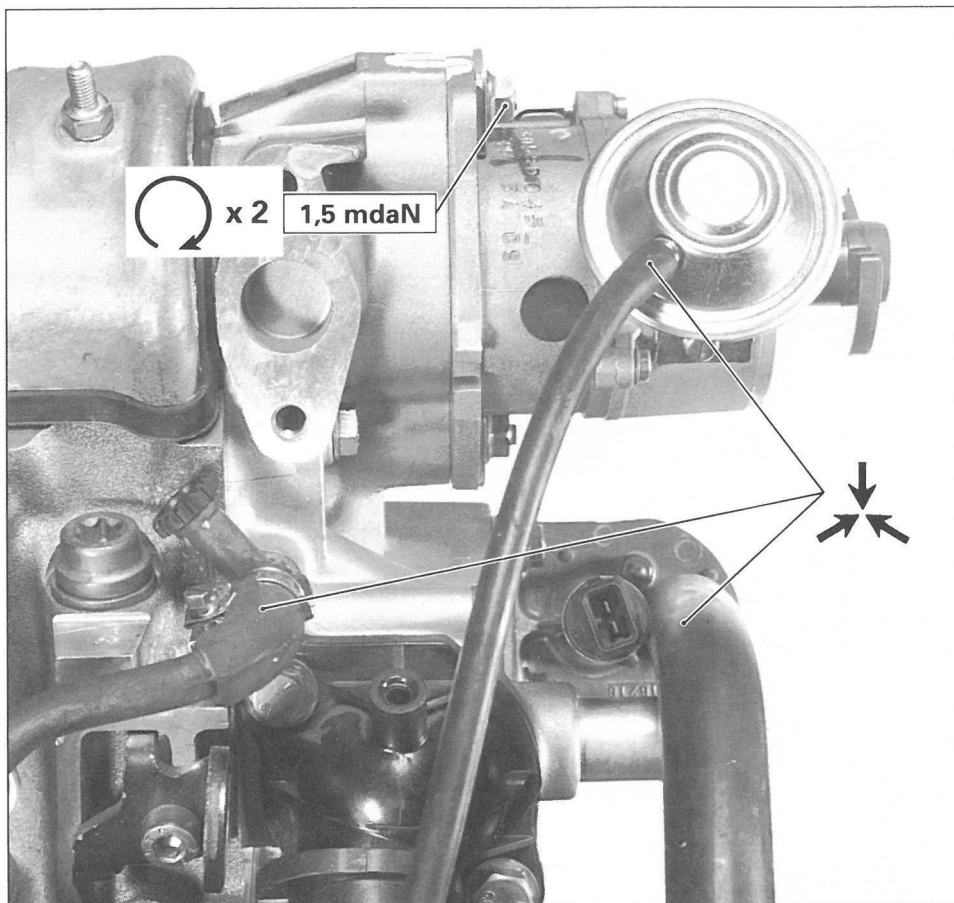
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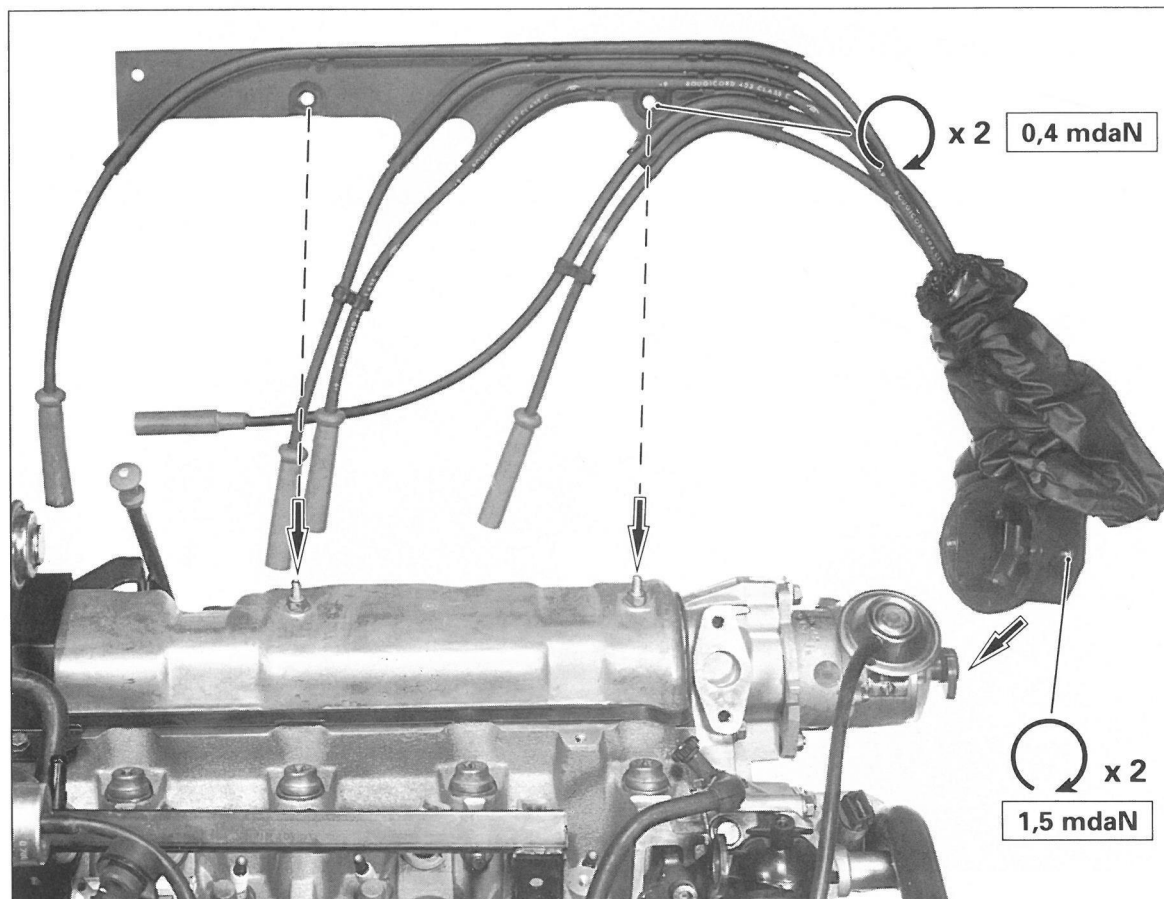
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89-1756



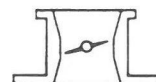
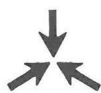
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89-1764

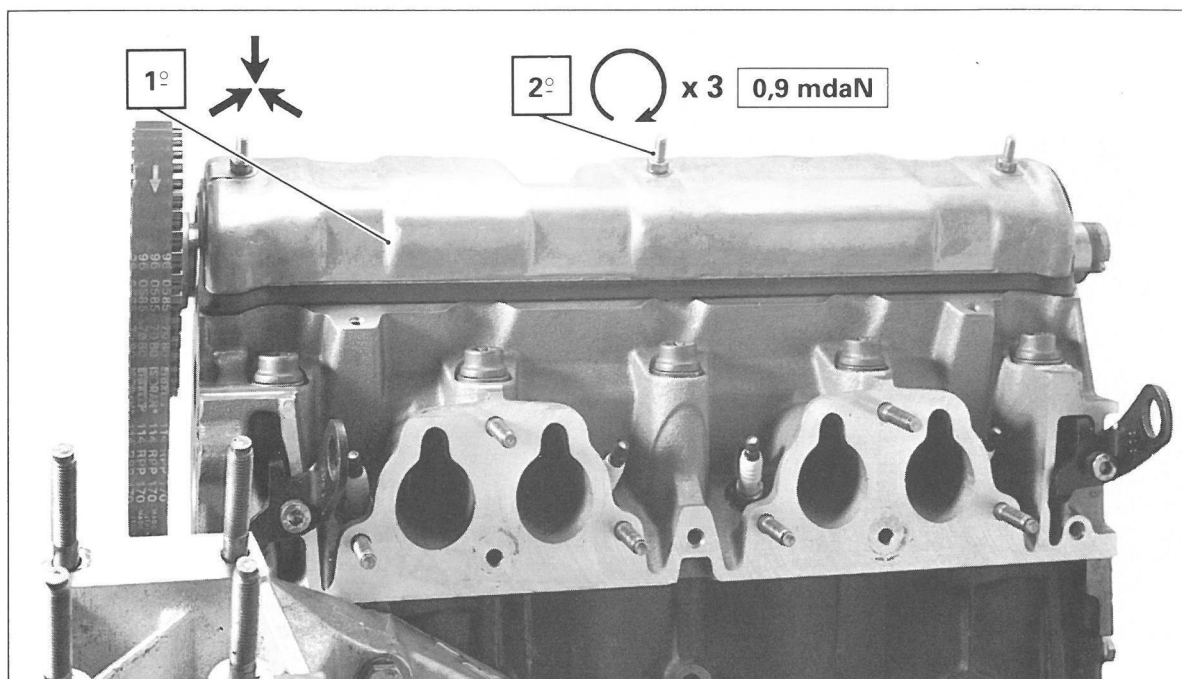
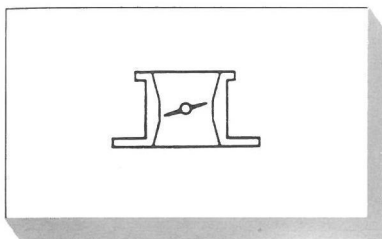


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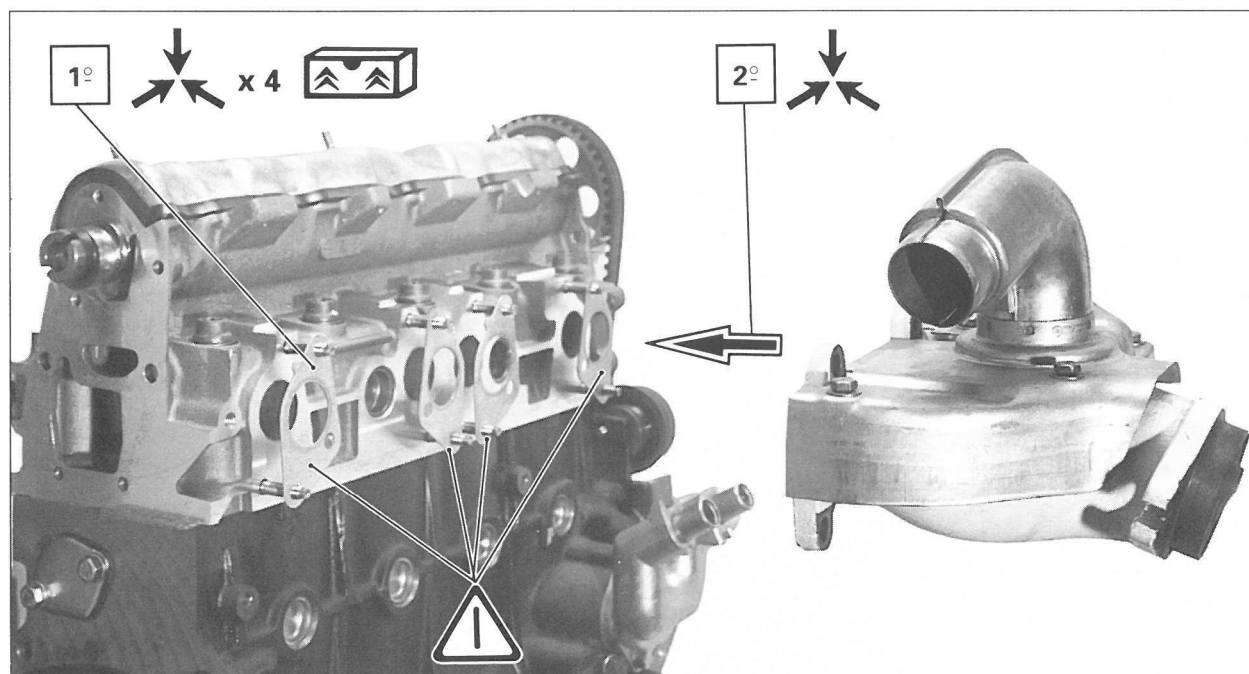


XU10
100-3/1

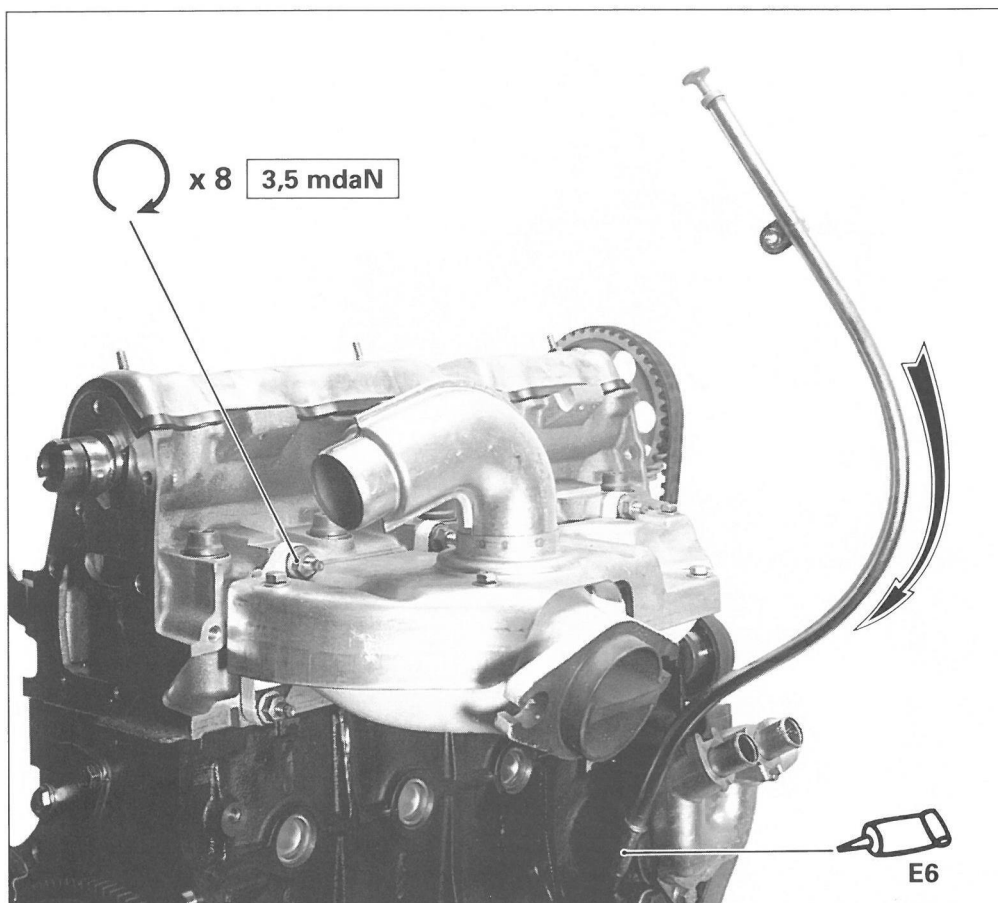
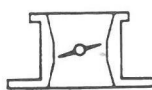
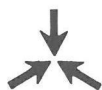
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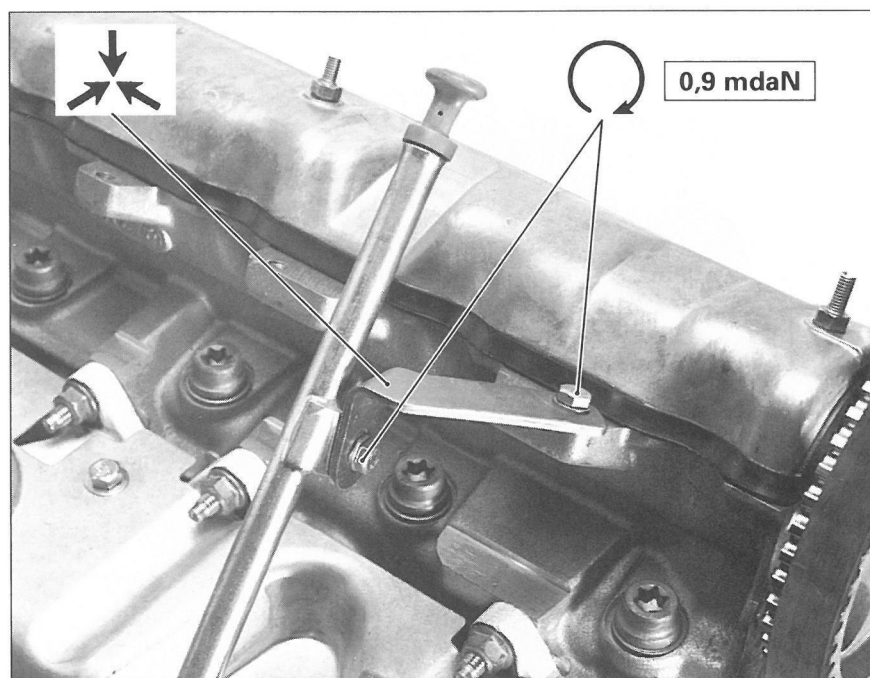
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90-09



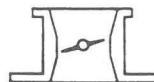
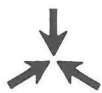
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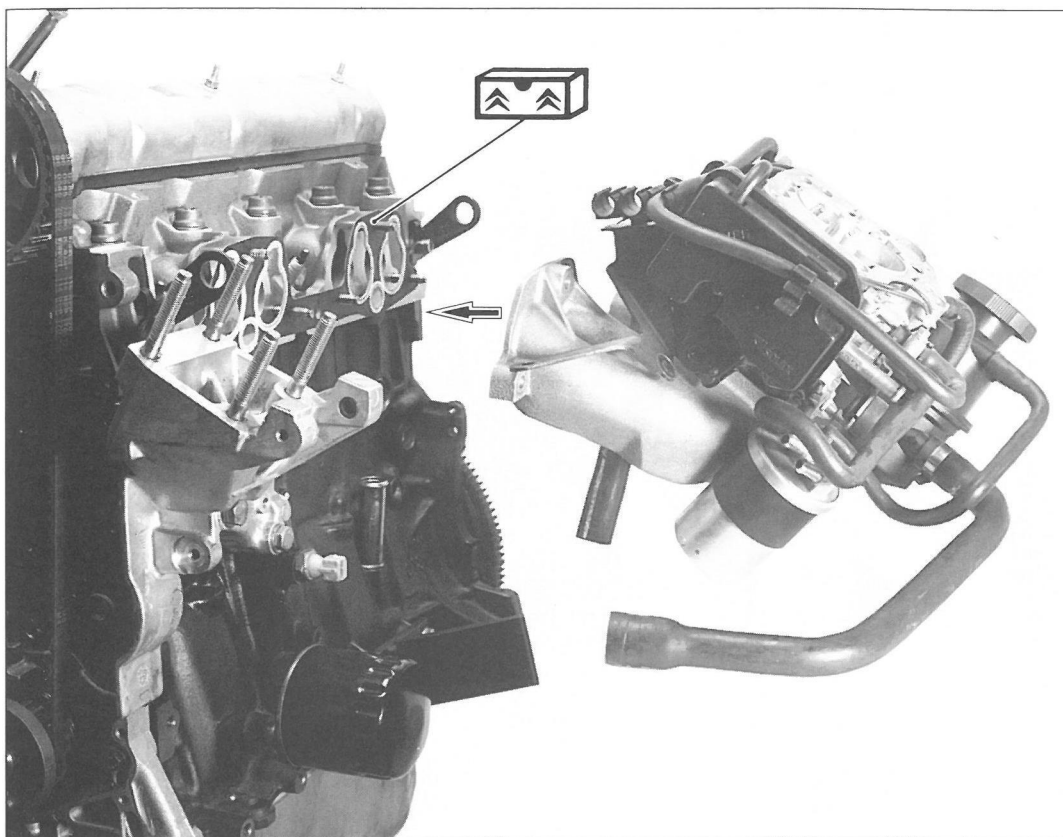


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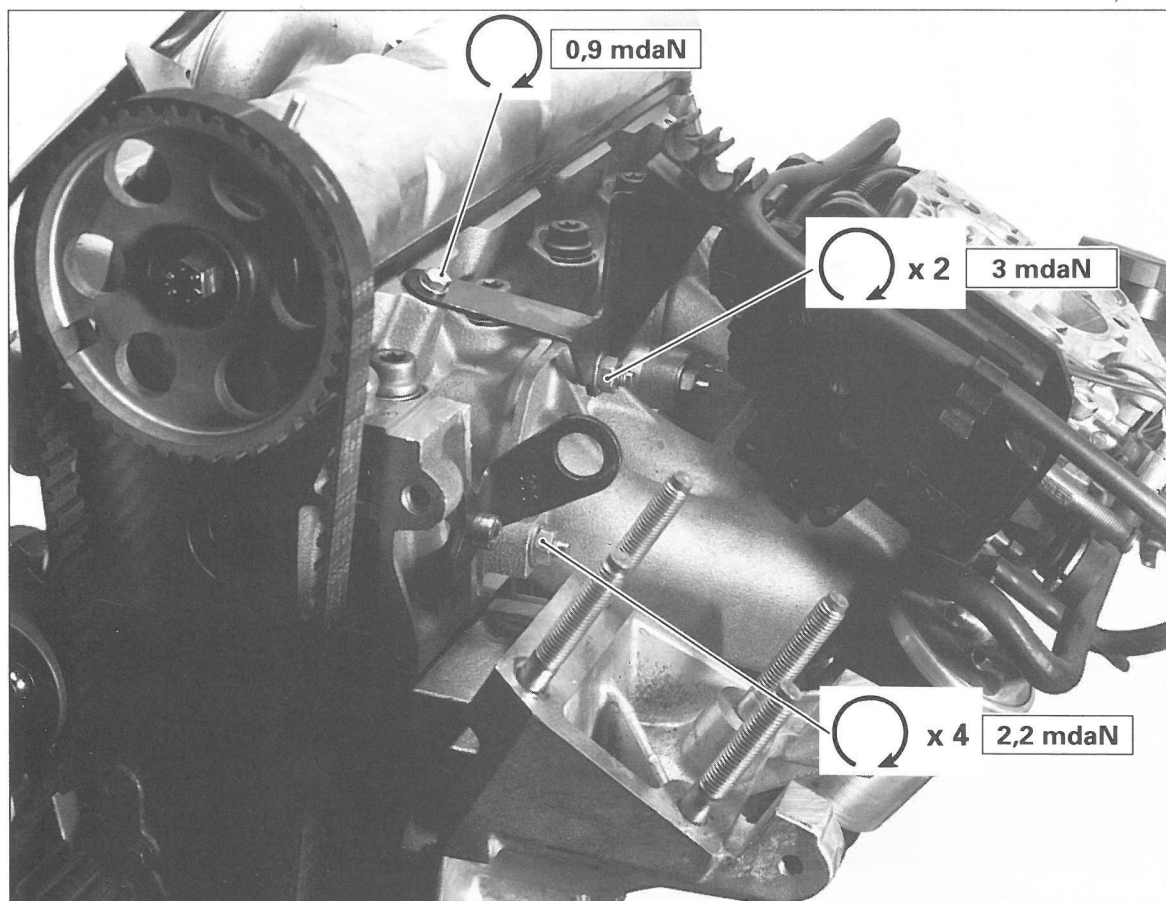


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100-3/1

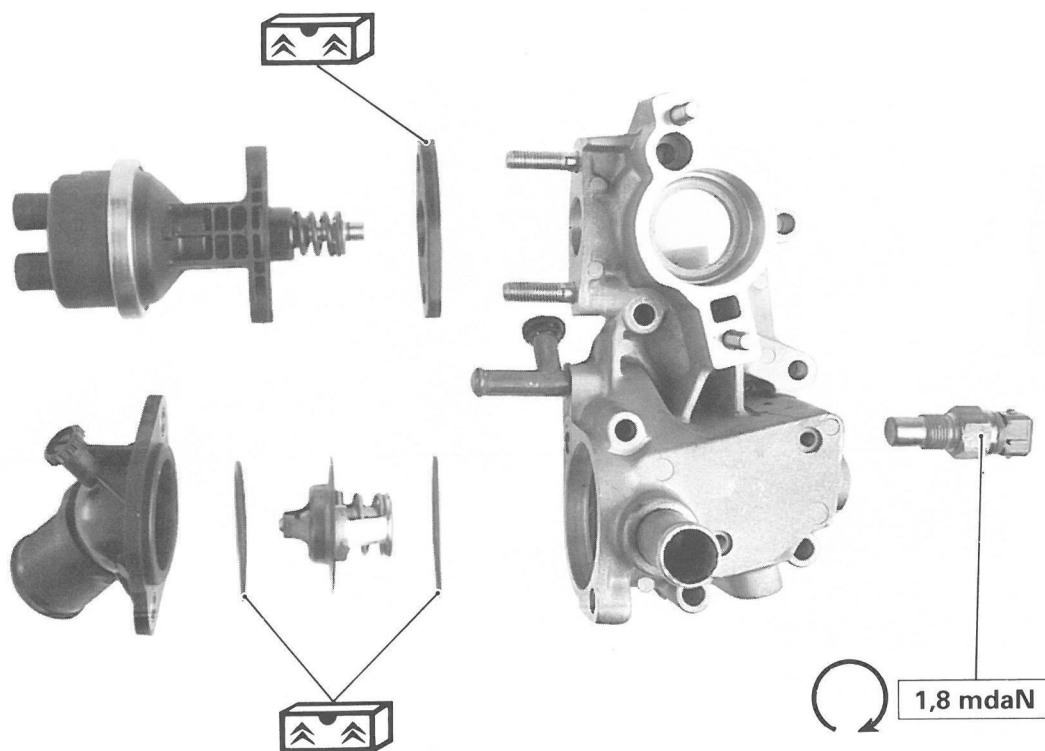
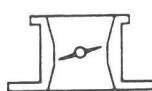
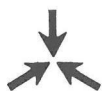
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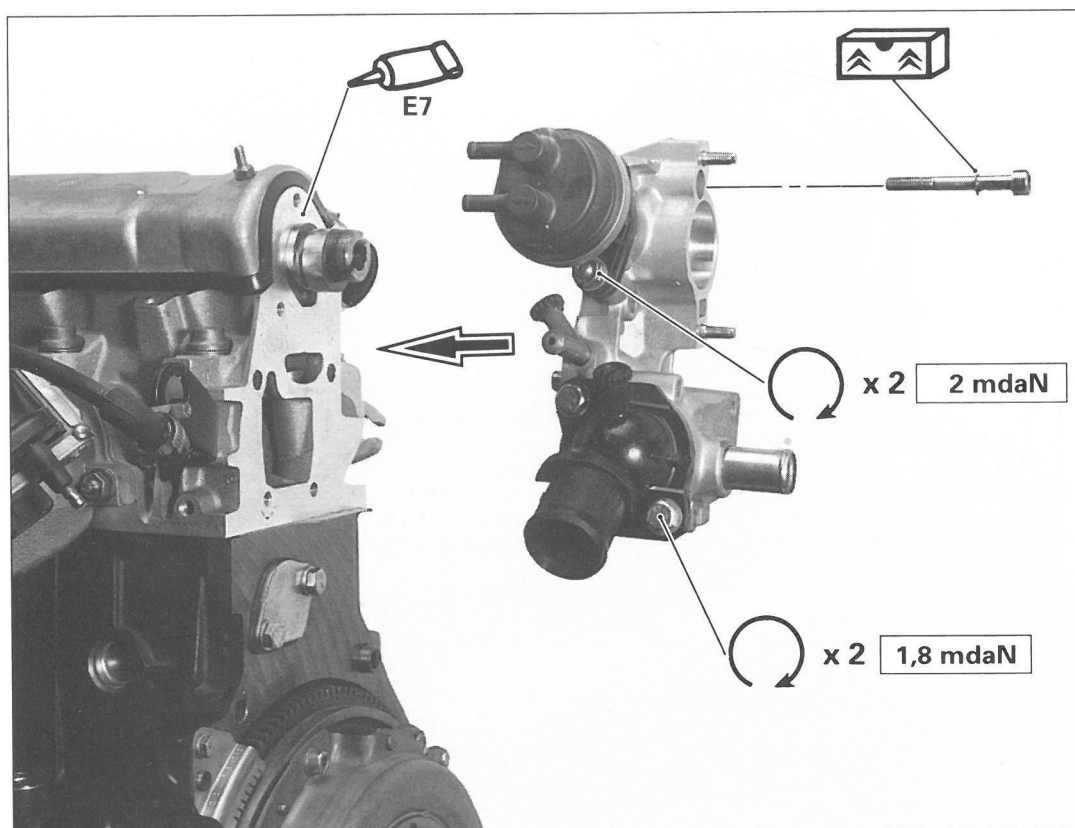
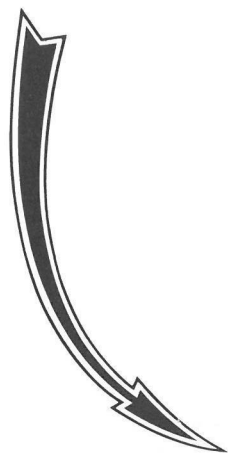
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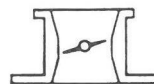
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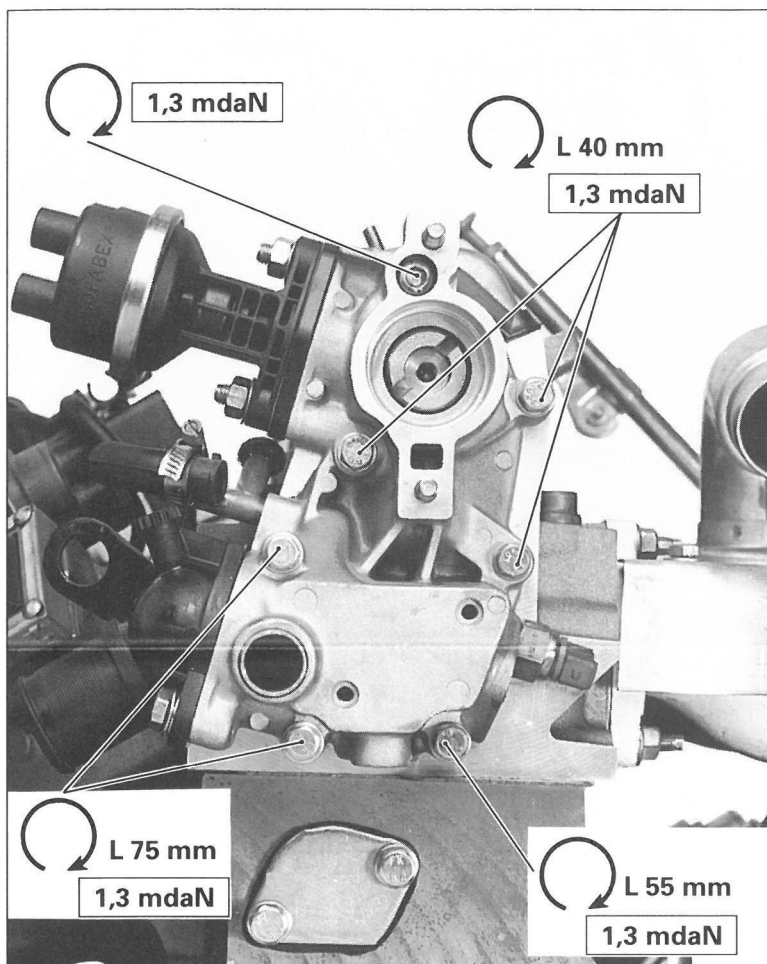


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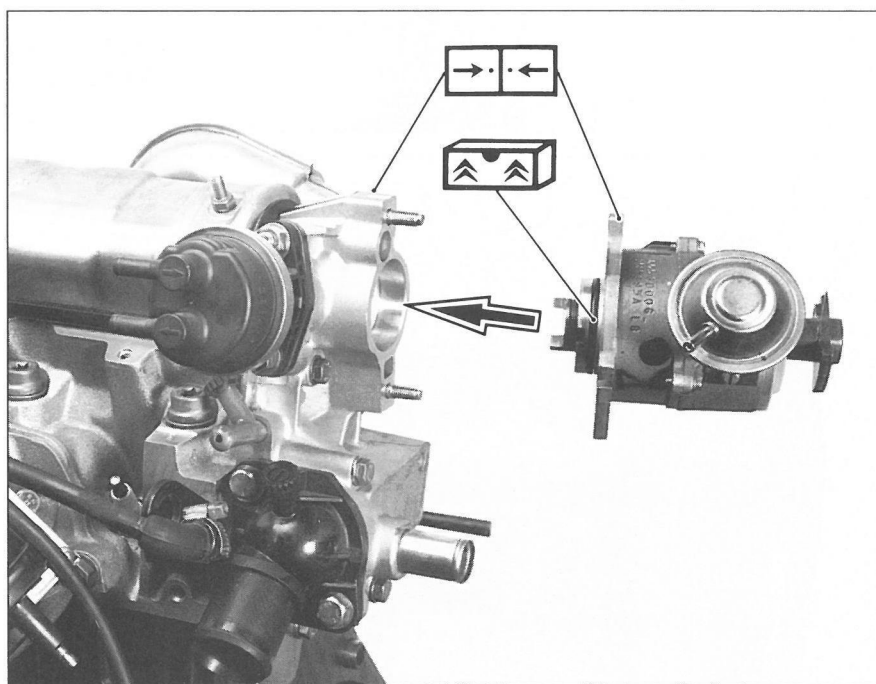
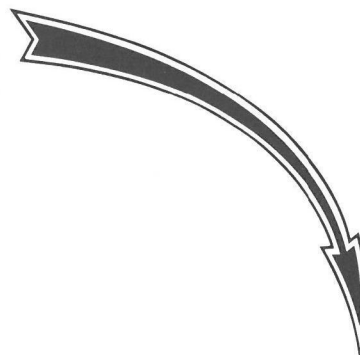


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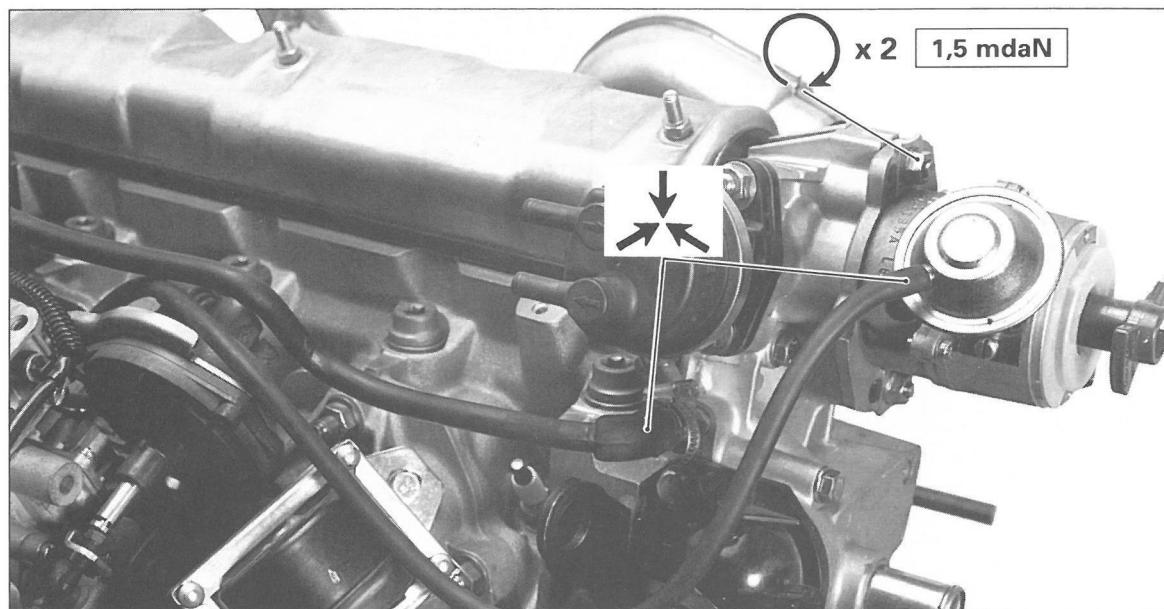
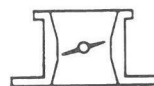
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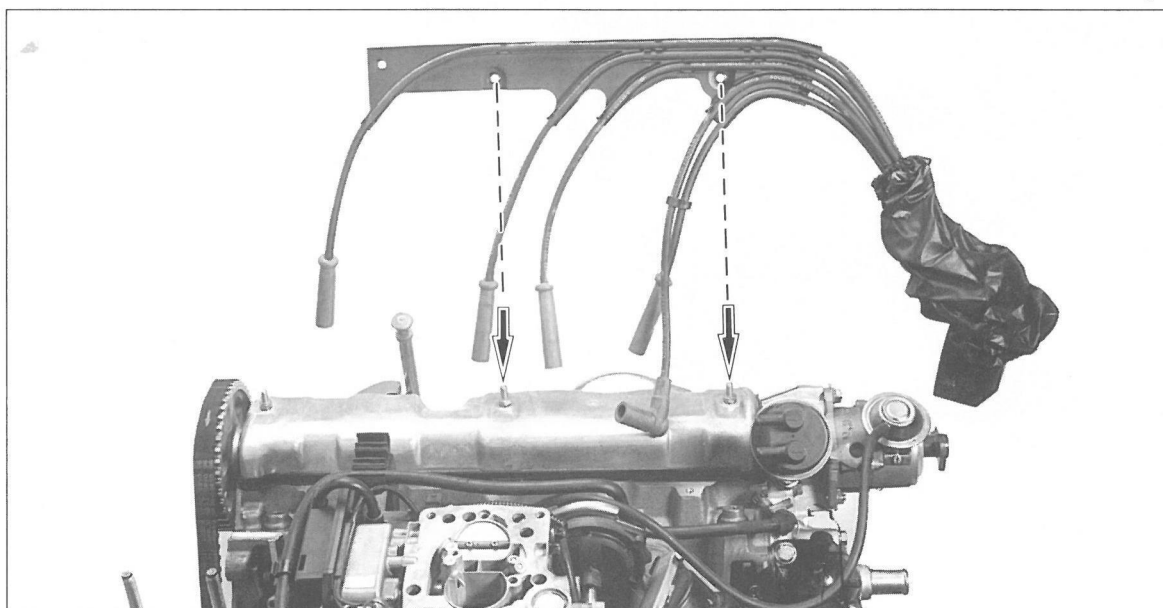
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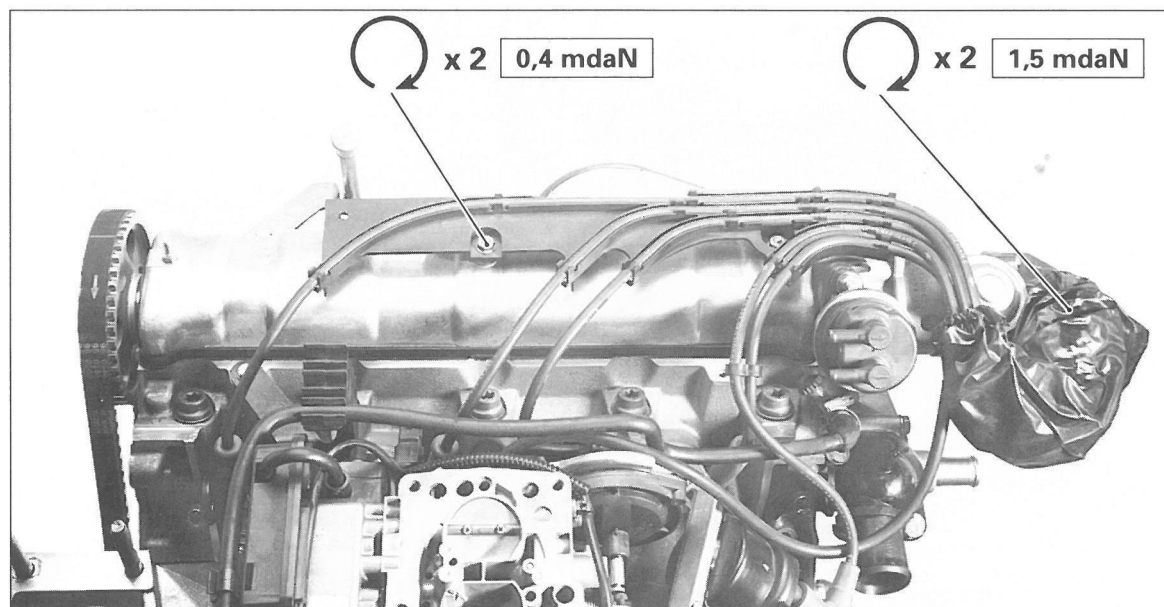
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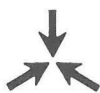
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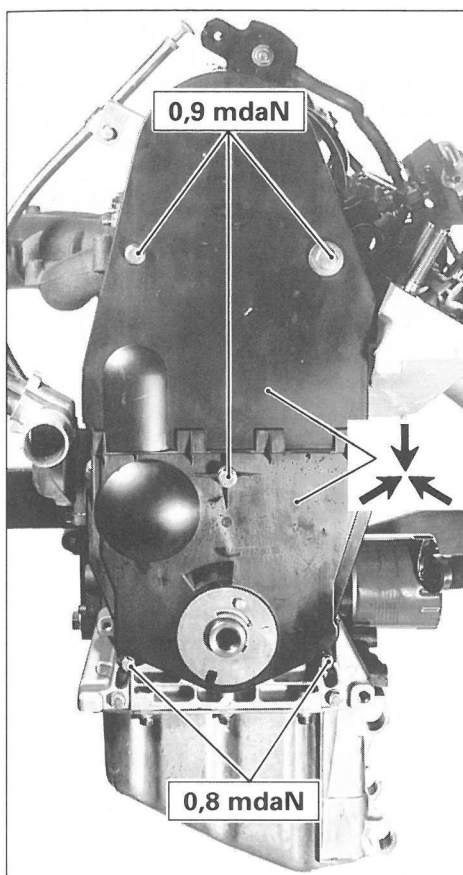


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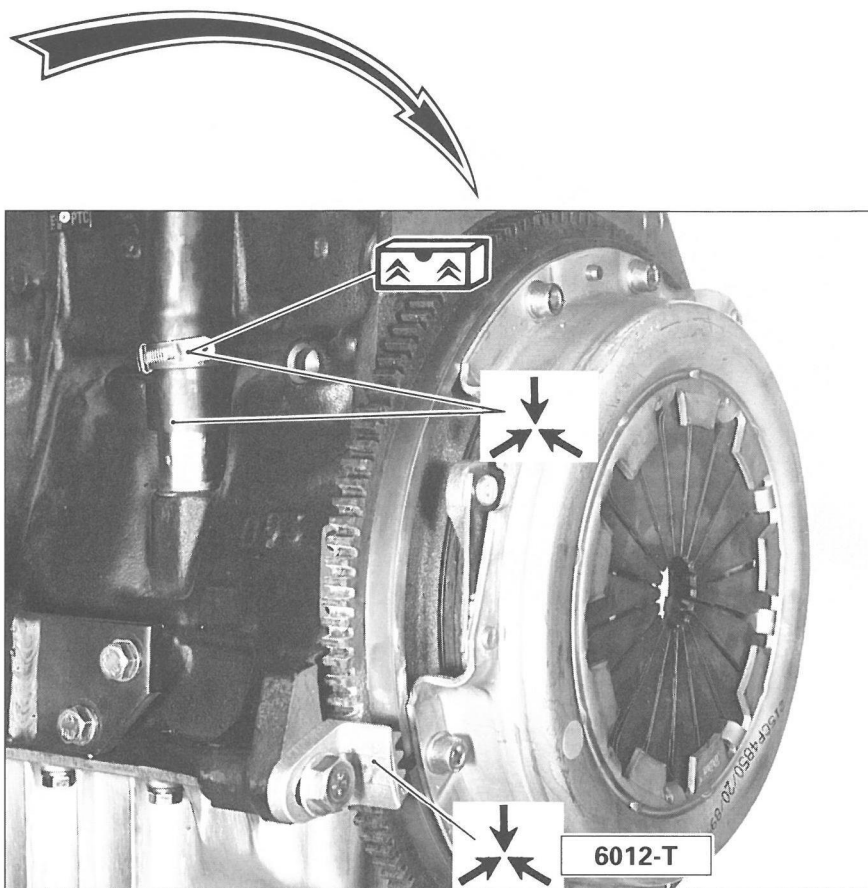


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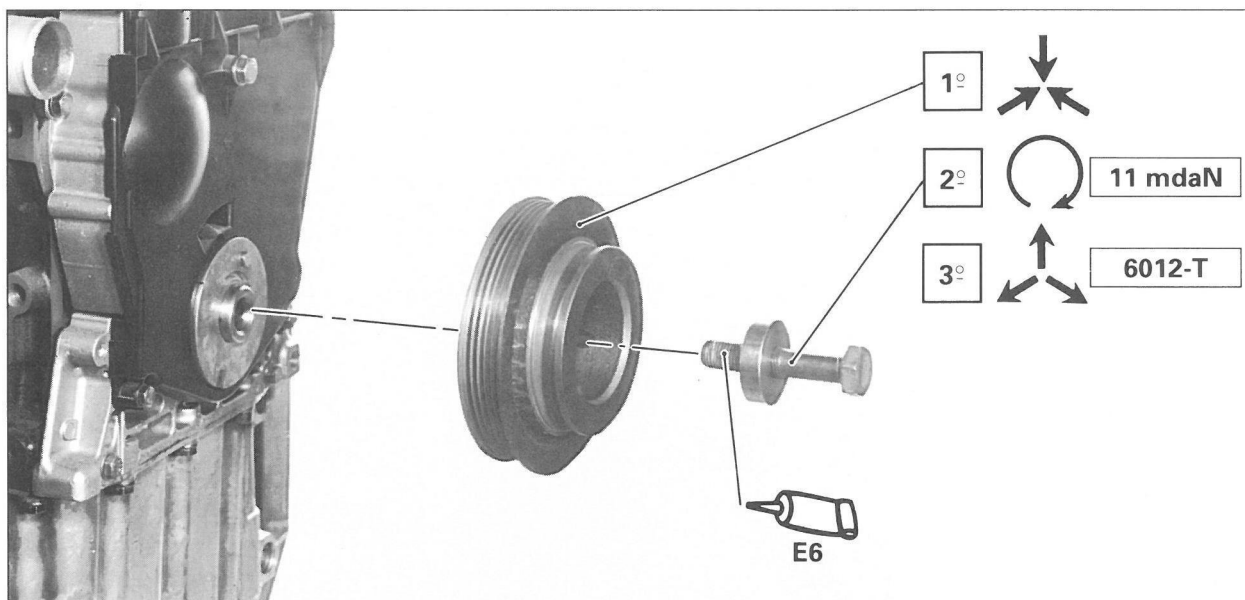
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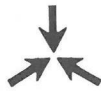
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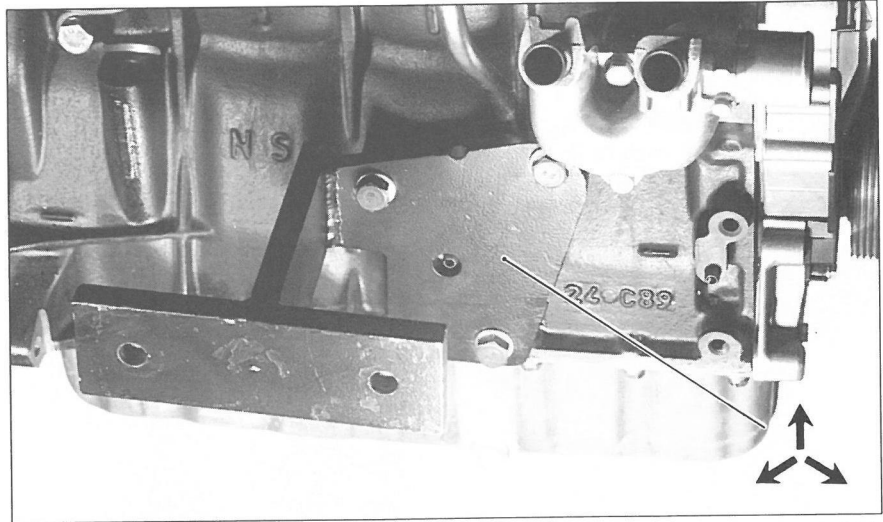
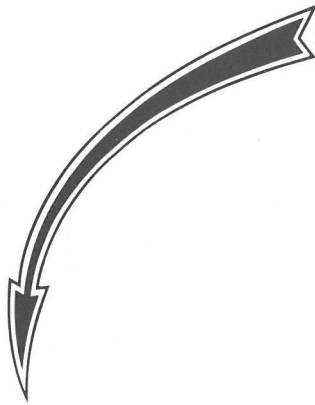
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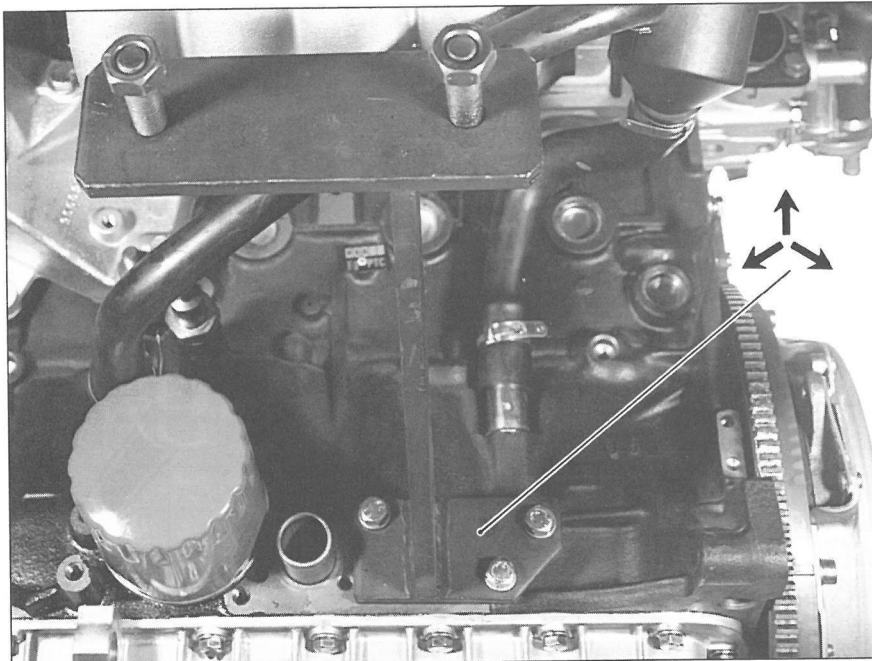
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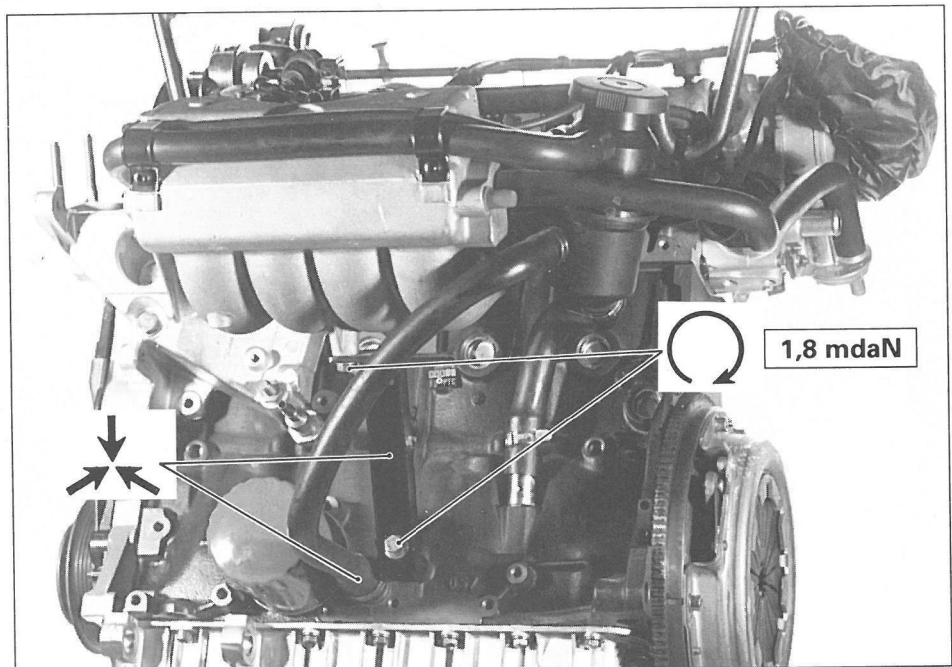
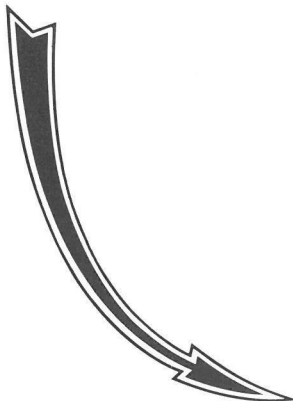
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89-1373



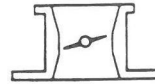
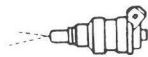
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89-1375

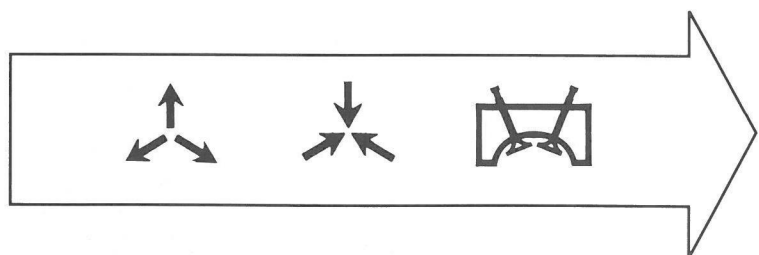
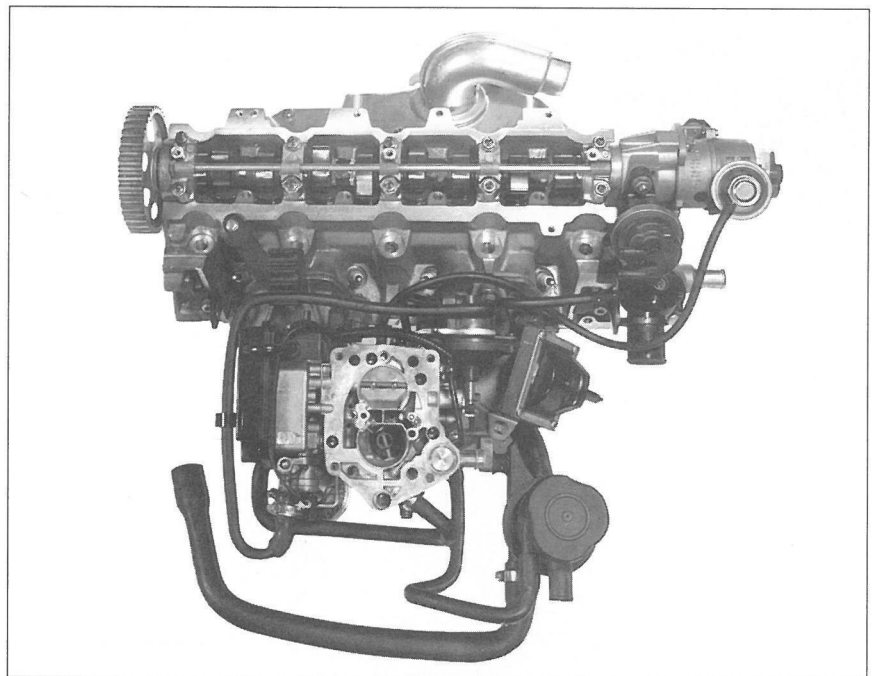
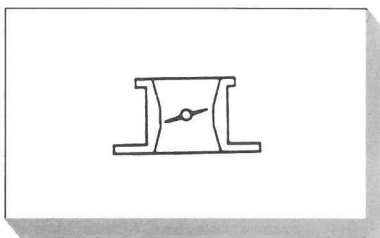
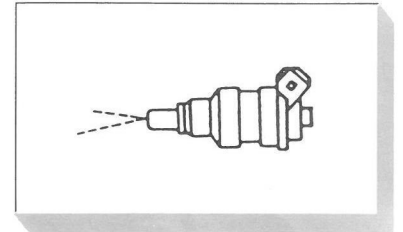
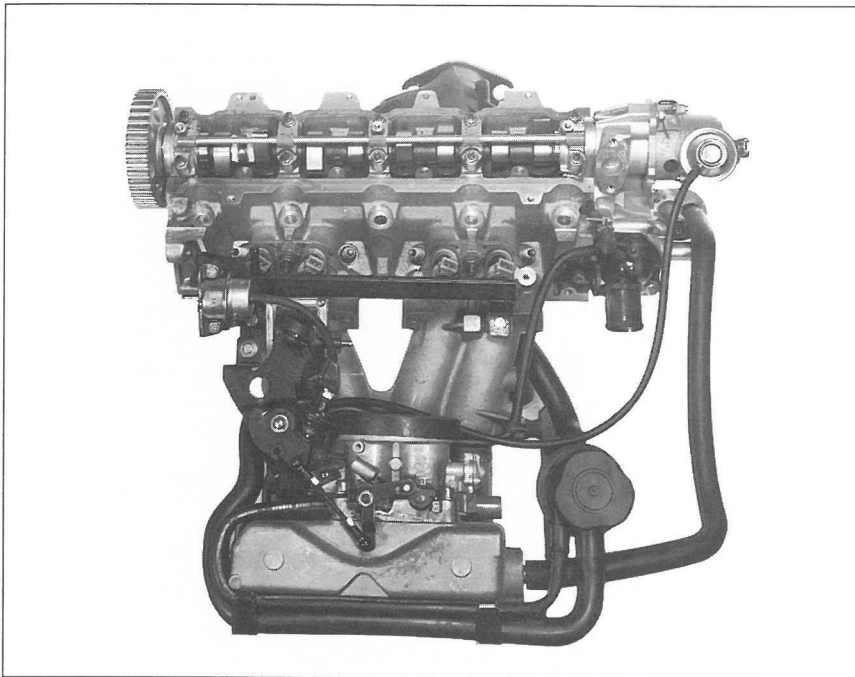


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112-3/1

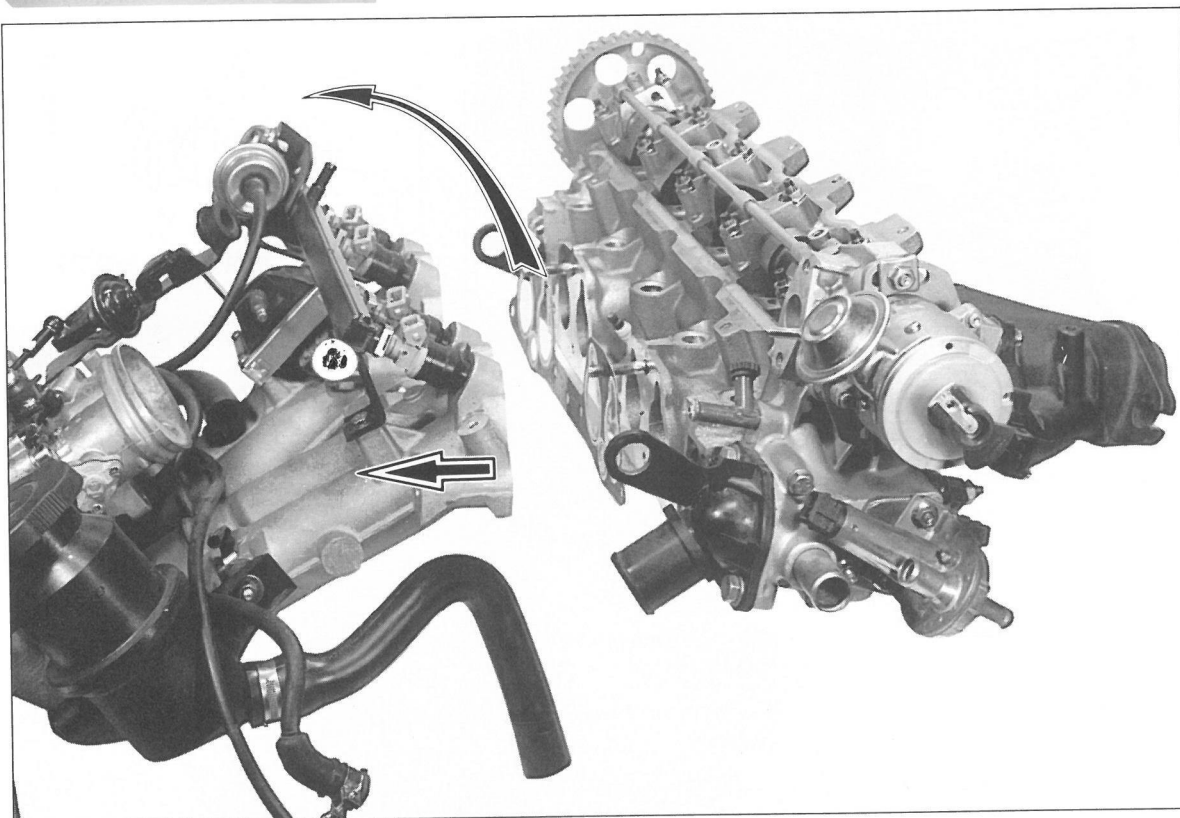
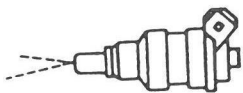
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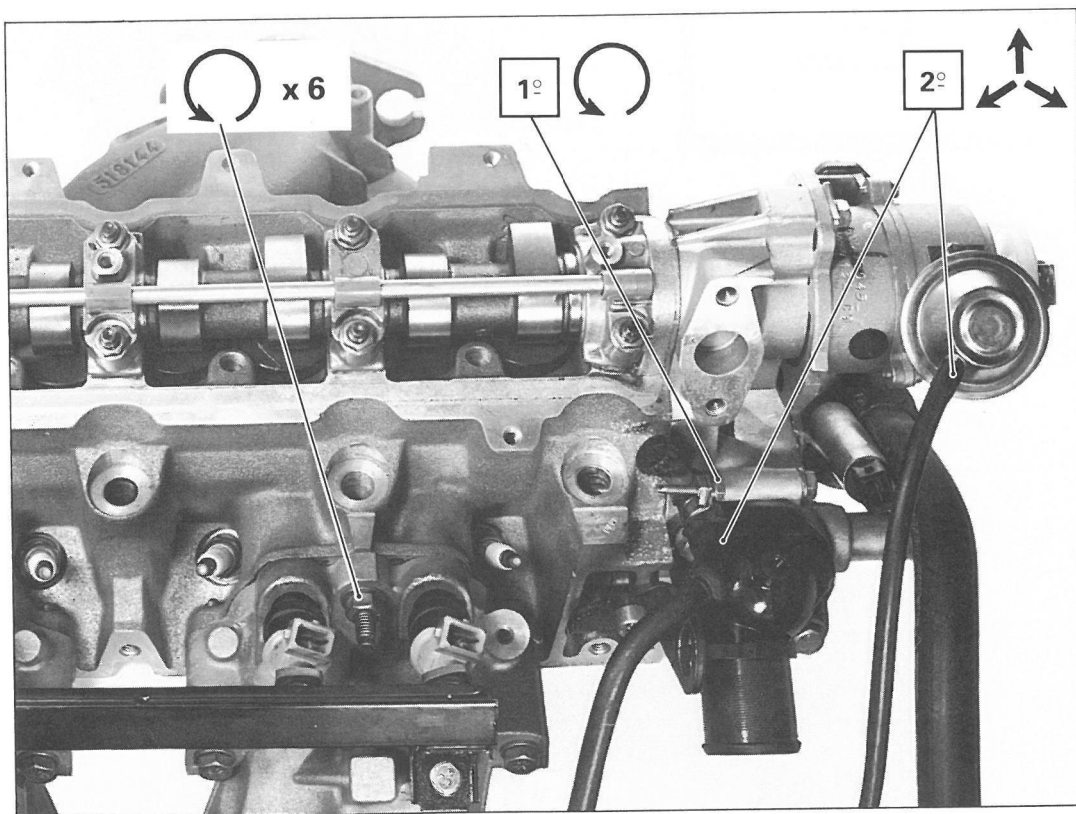
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89-1682



89-1676

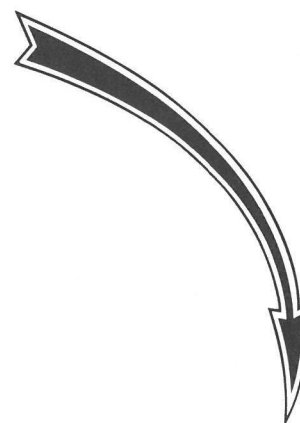
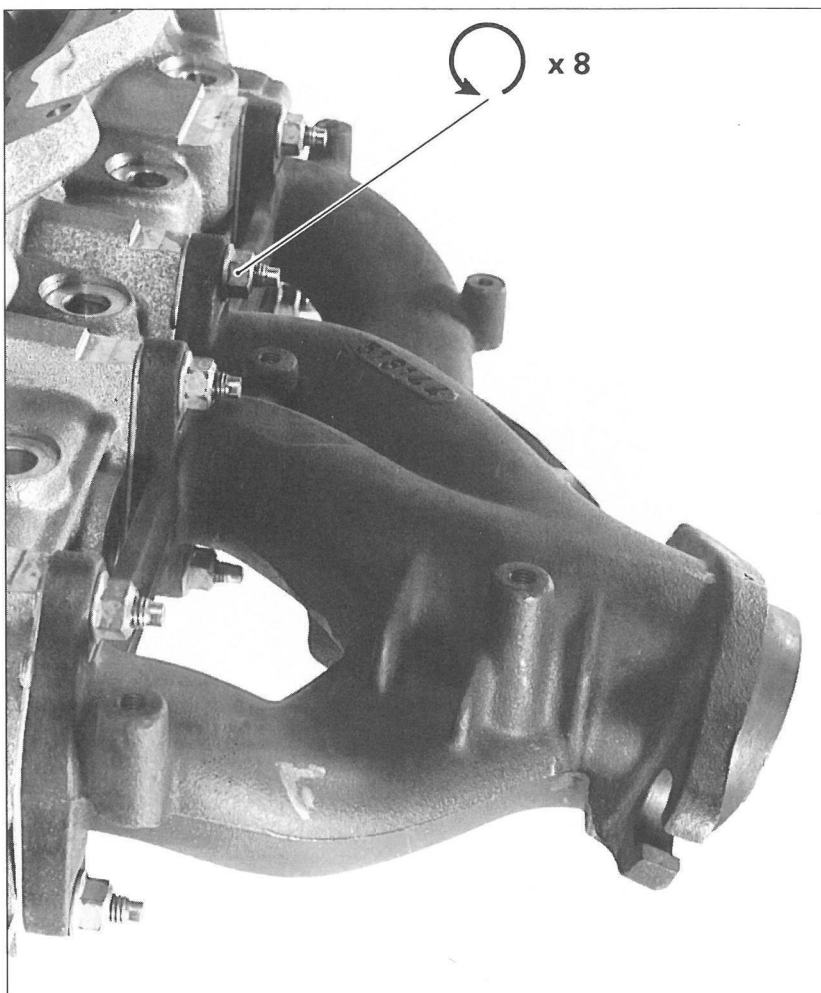


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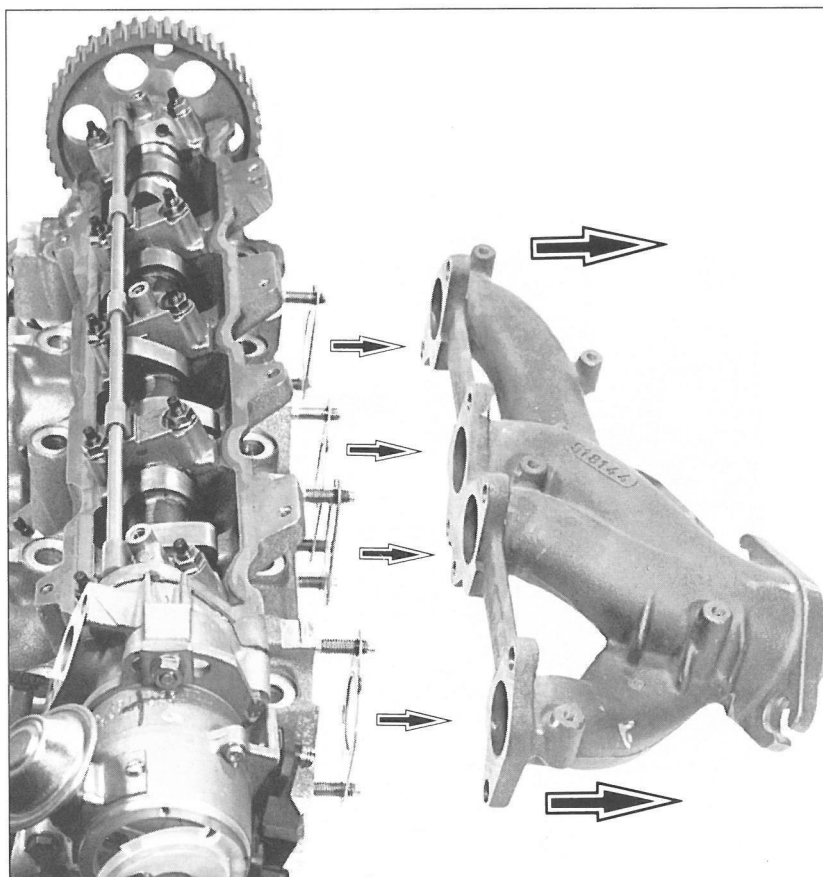


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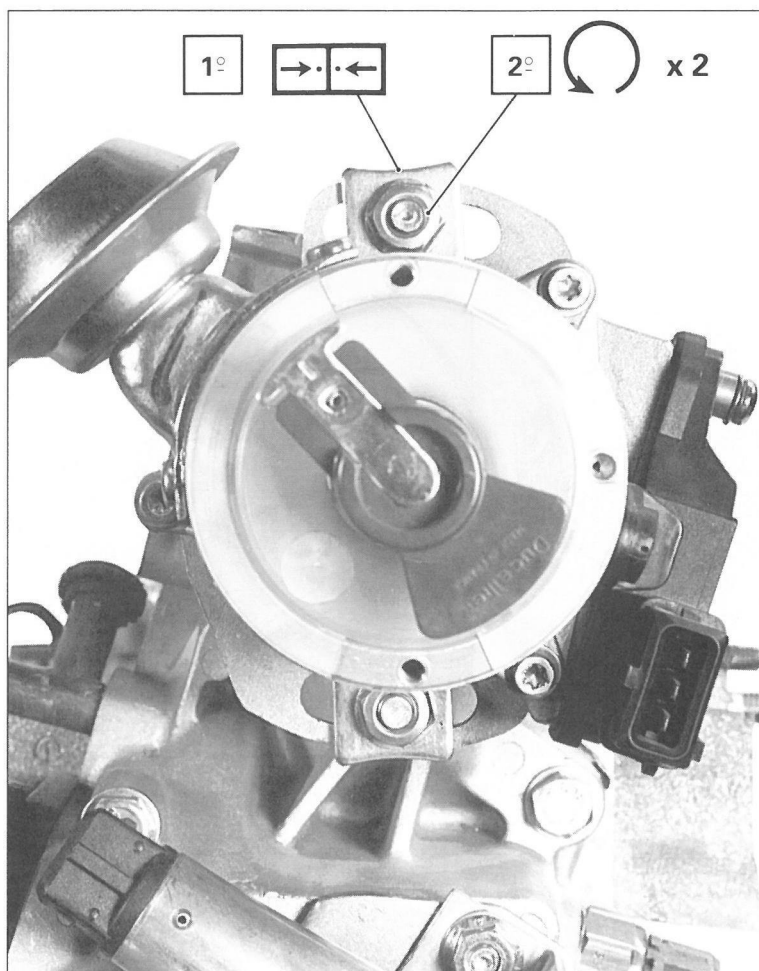
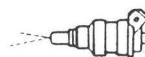
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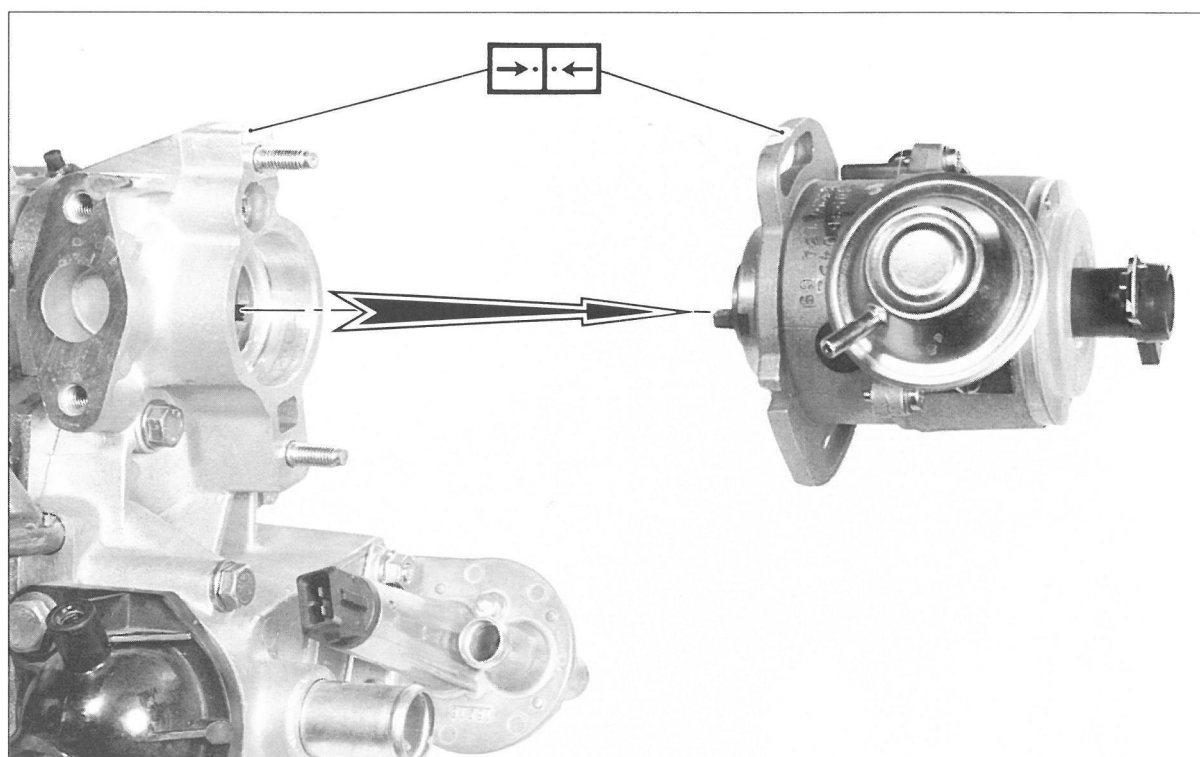
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89-1684



89-1678



89-1681

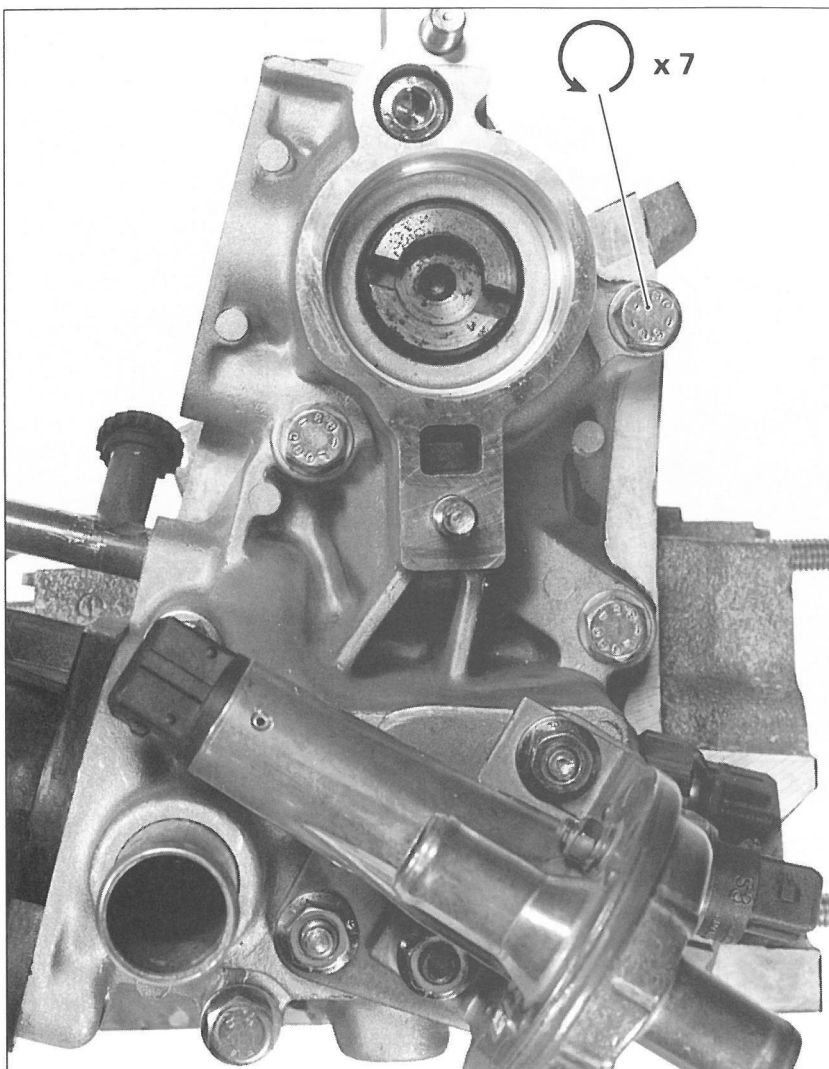


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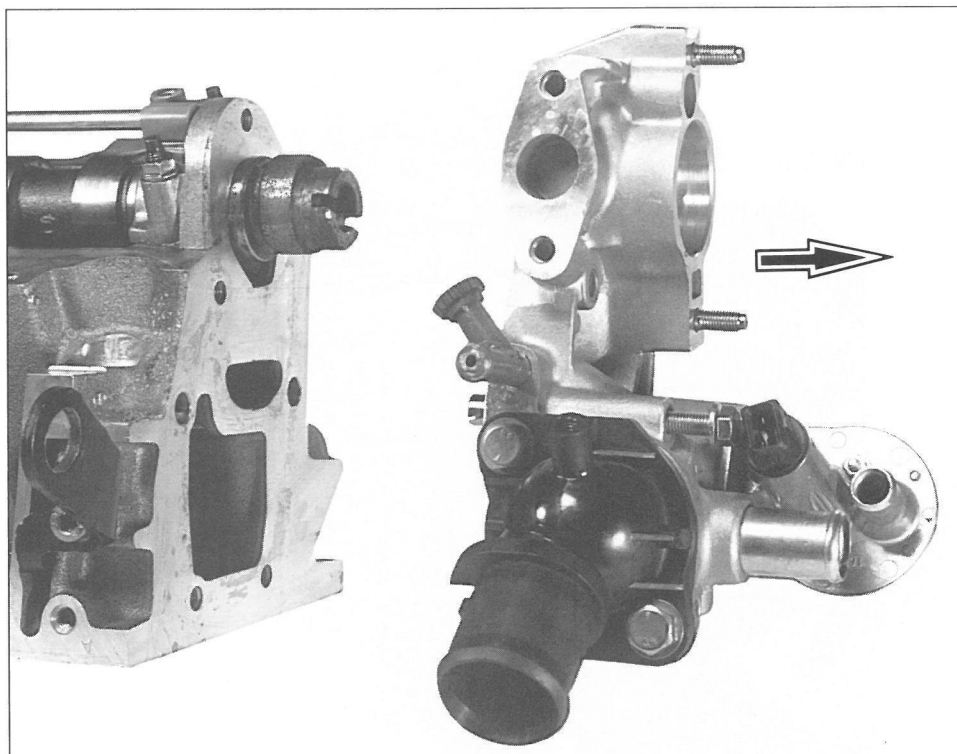


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112-3/1

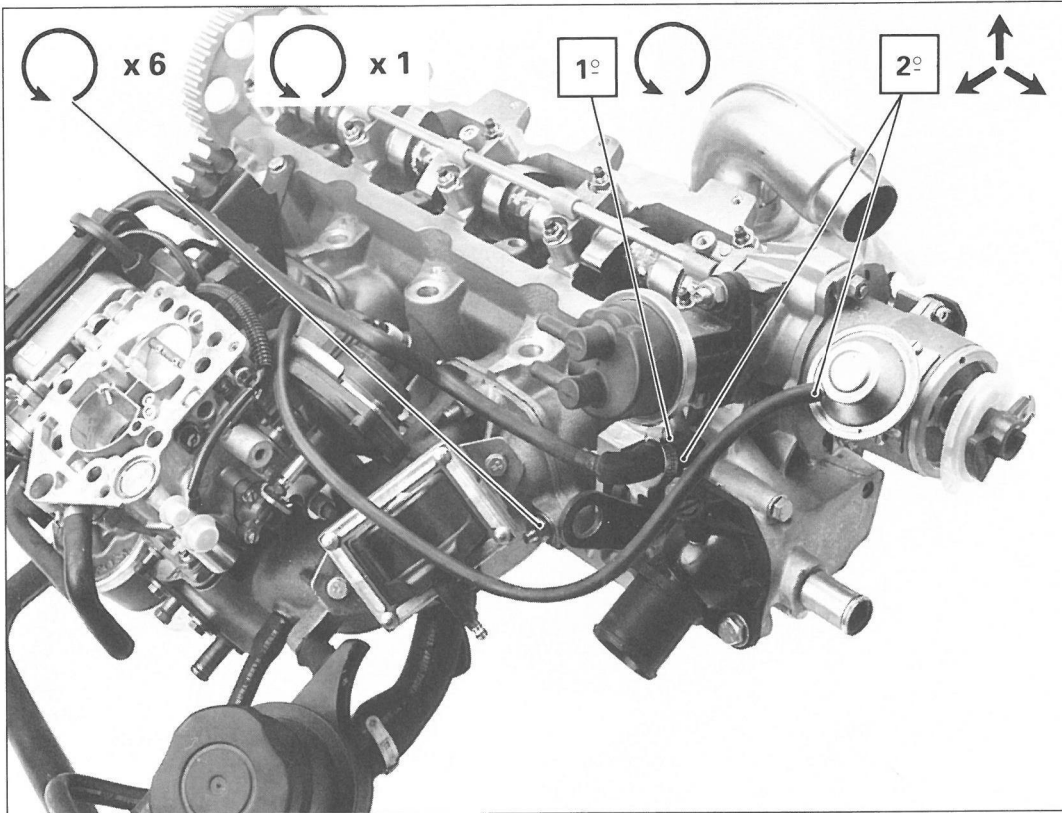
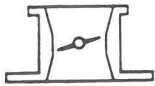
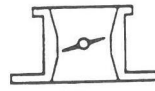
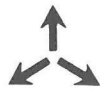
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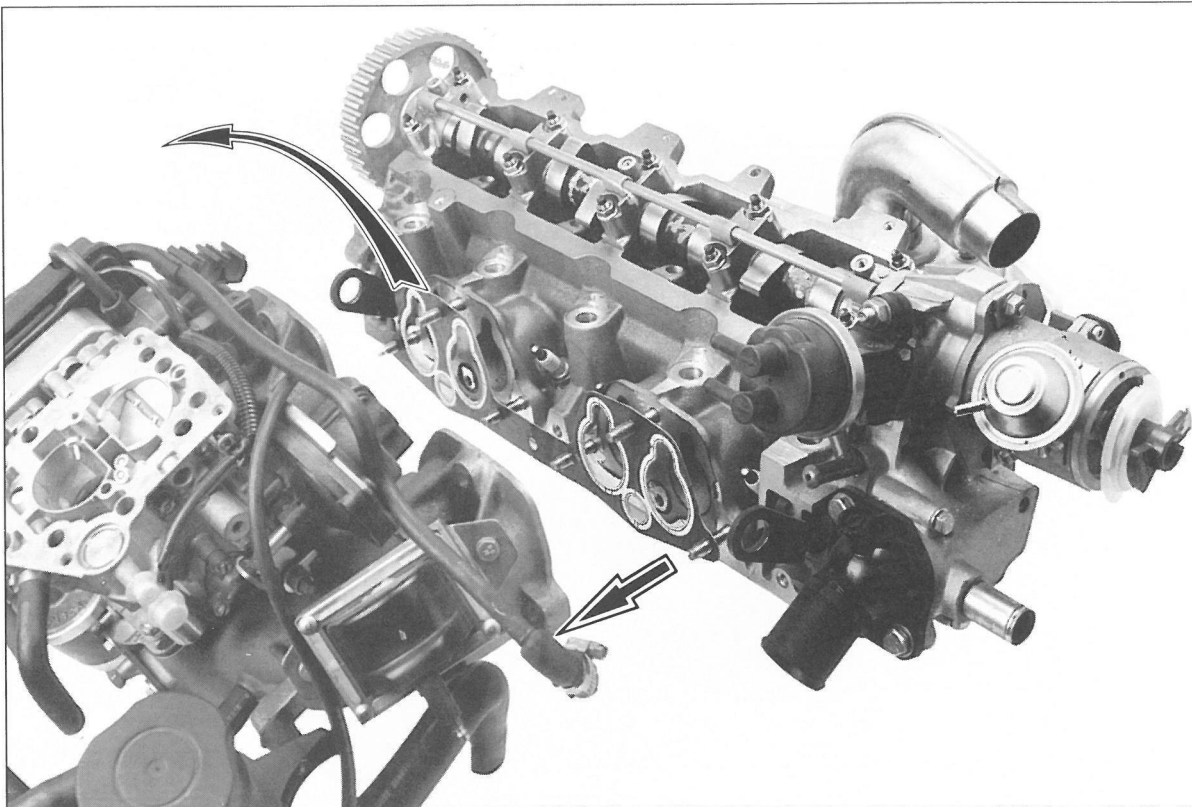
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89-1692



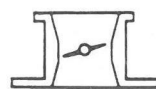
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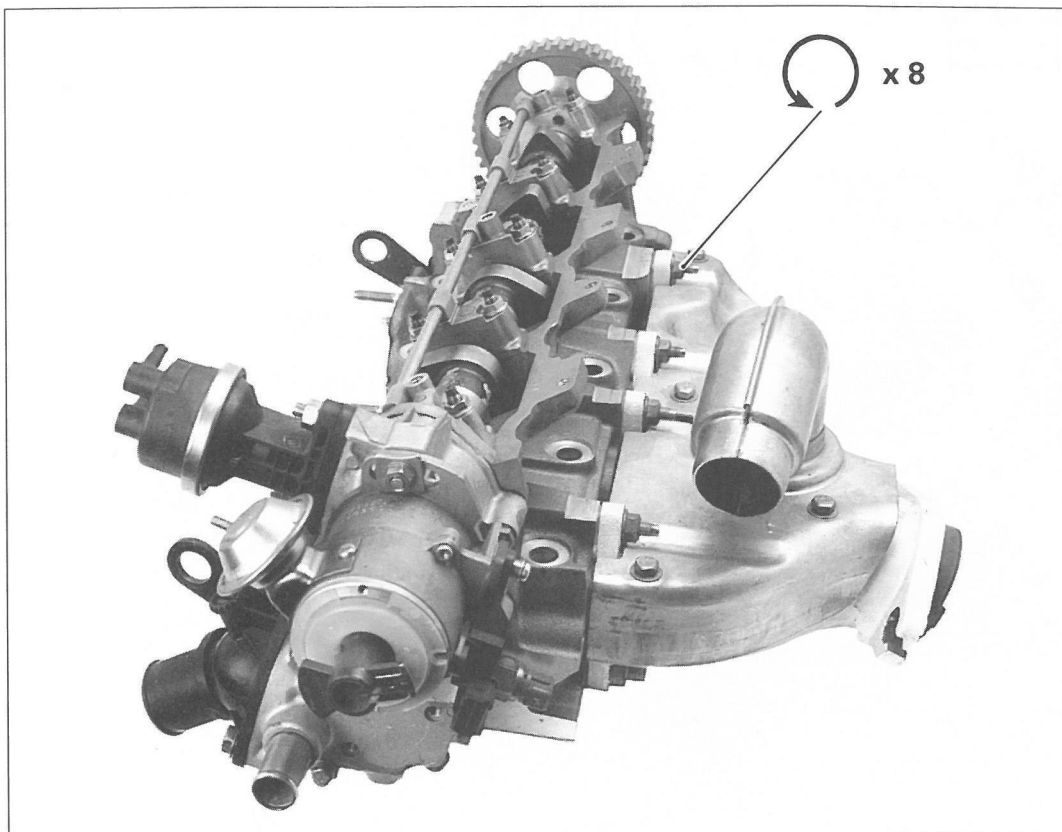


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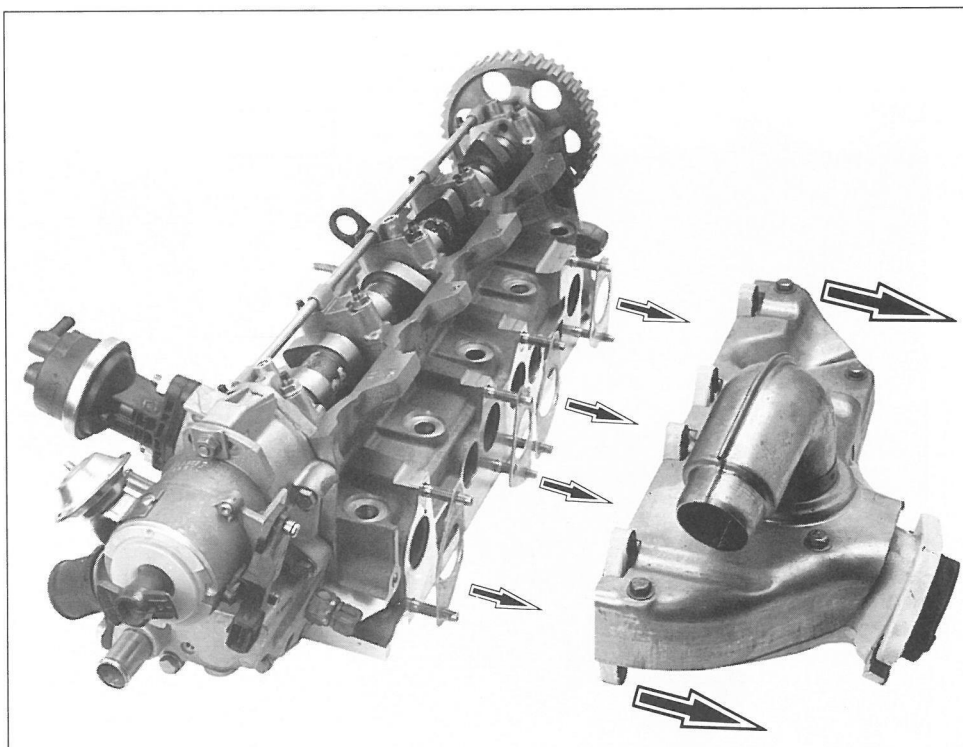
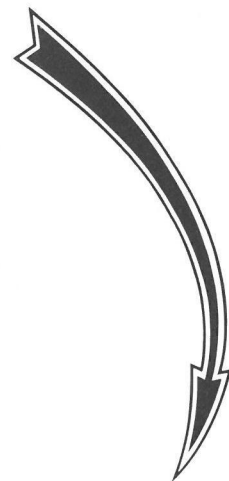


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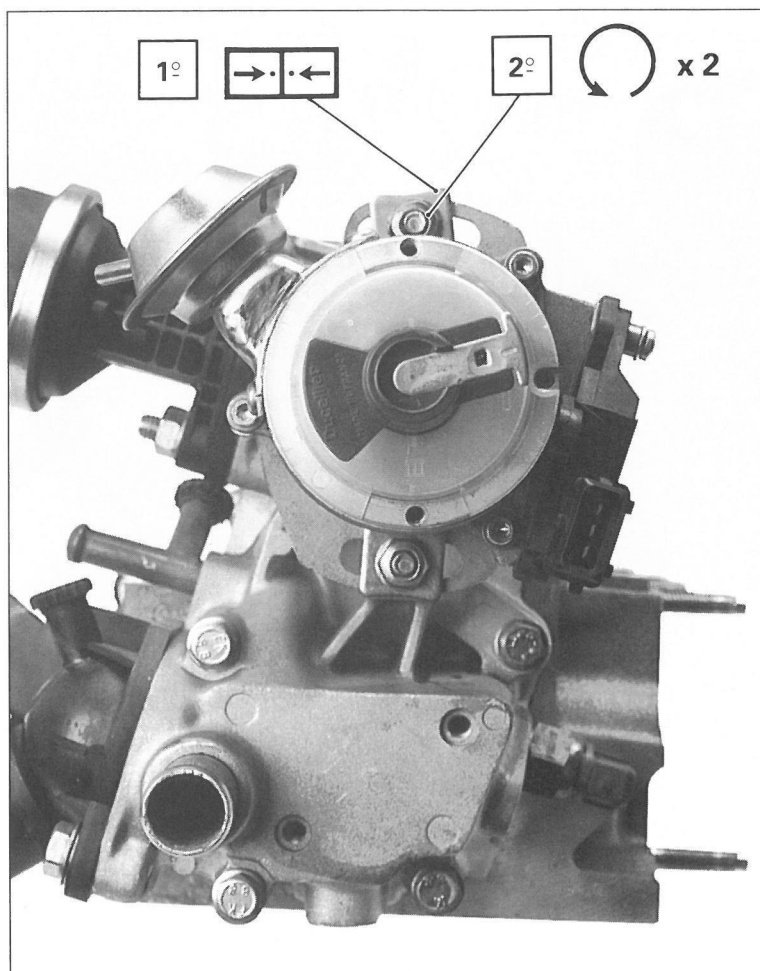
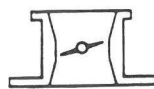
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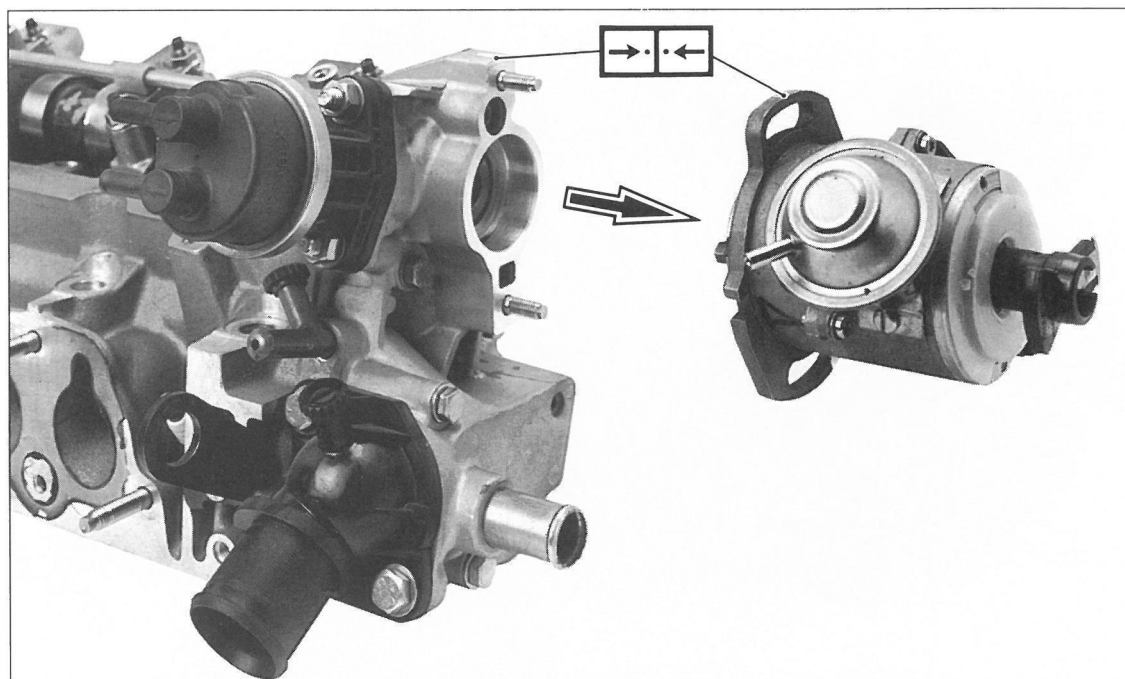
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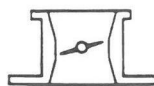
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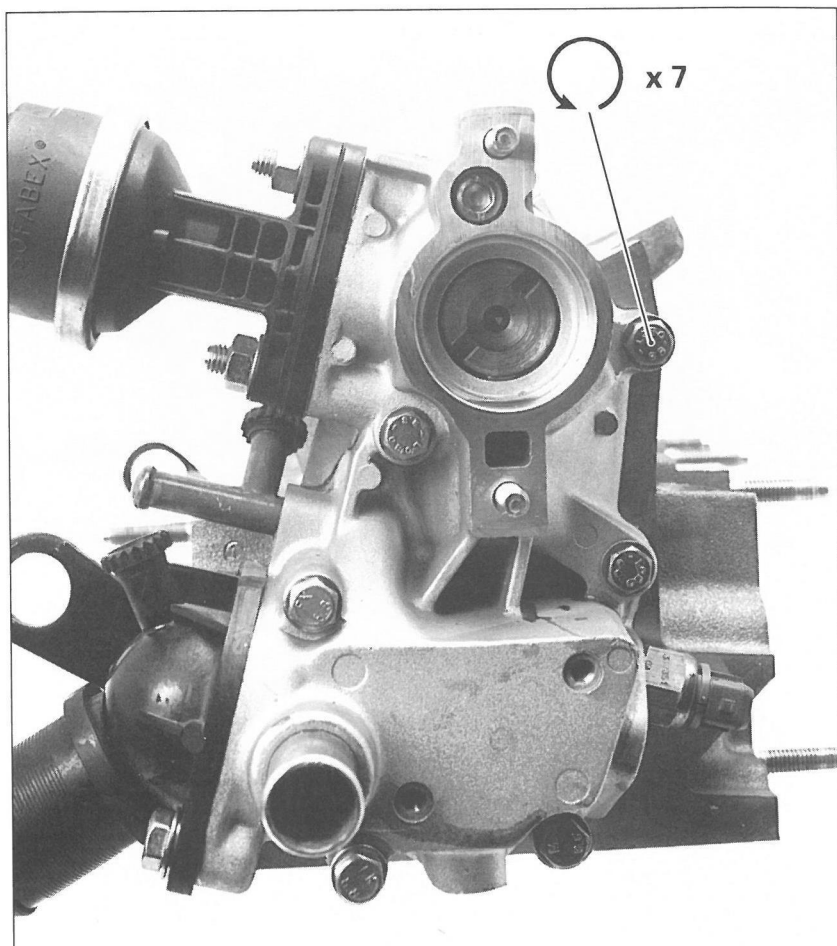


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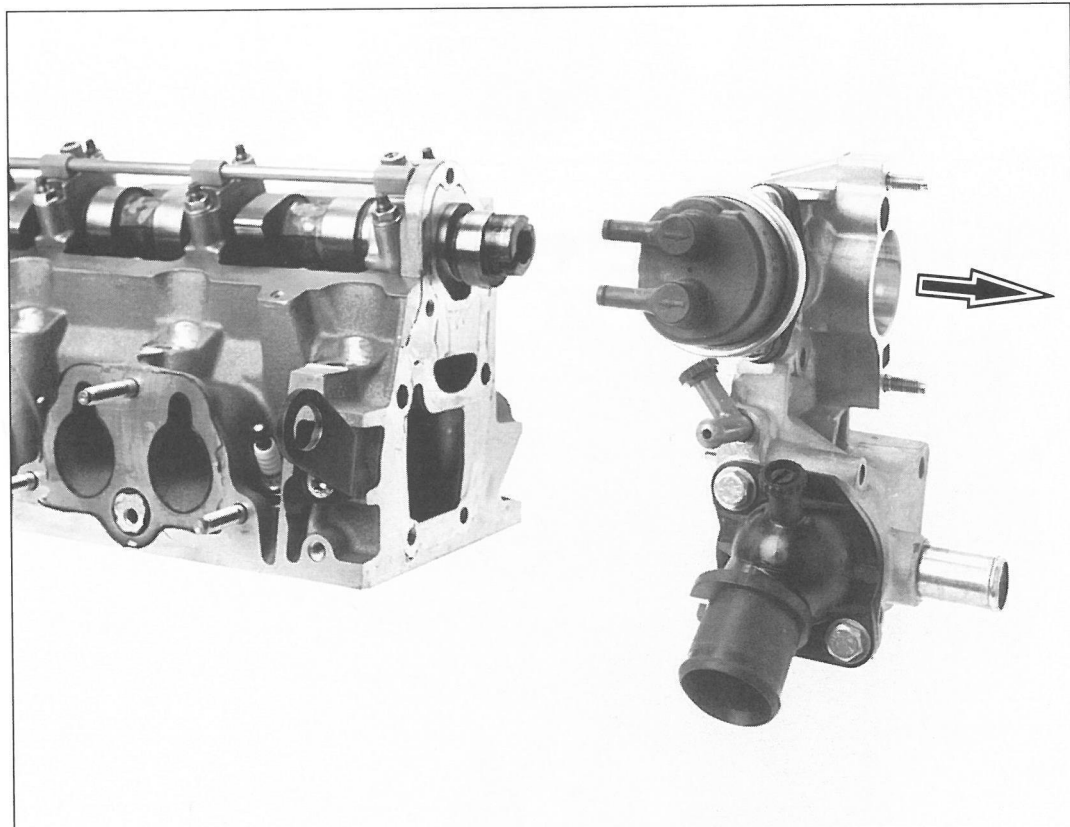


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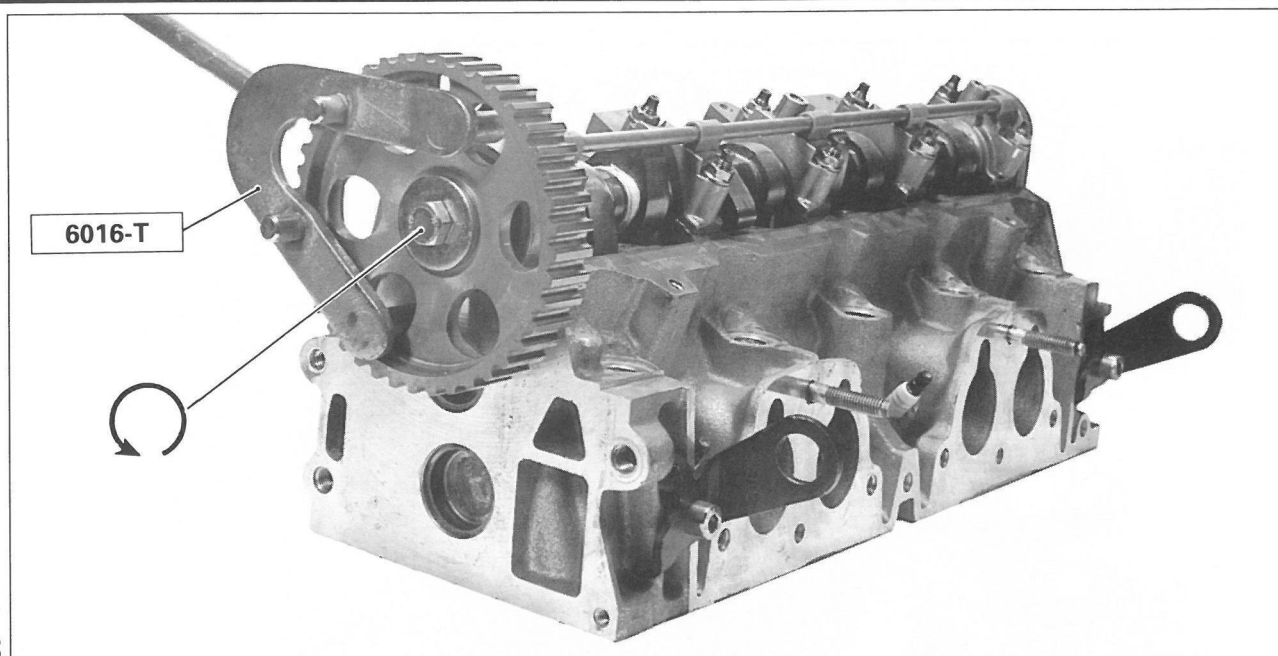
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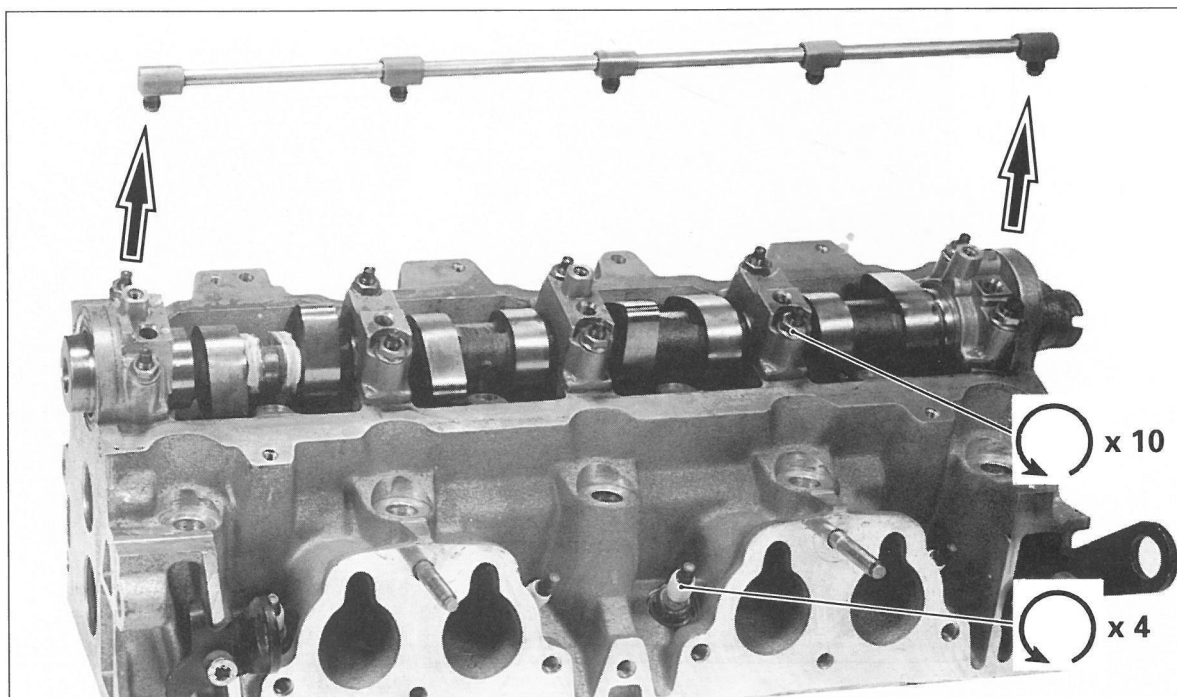
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89-1696



89-1691



89-1694

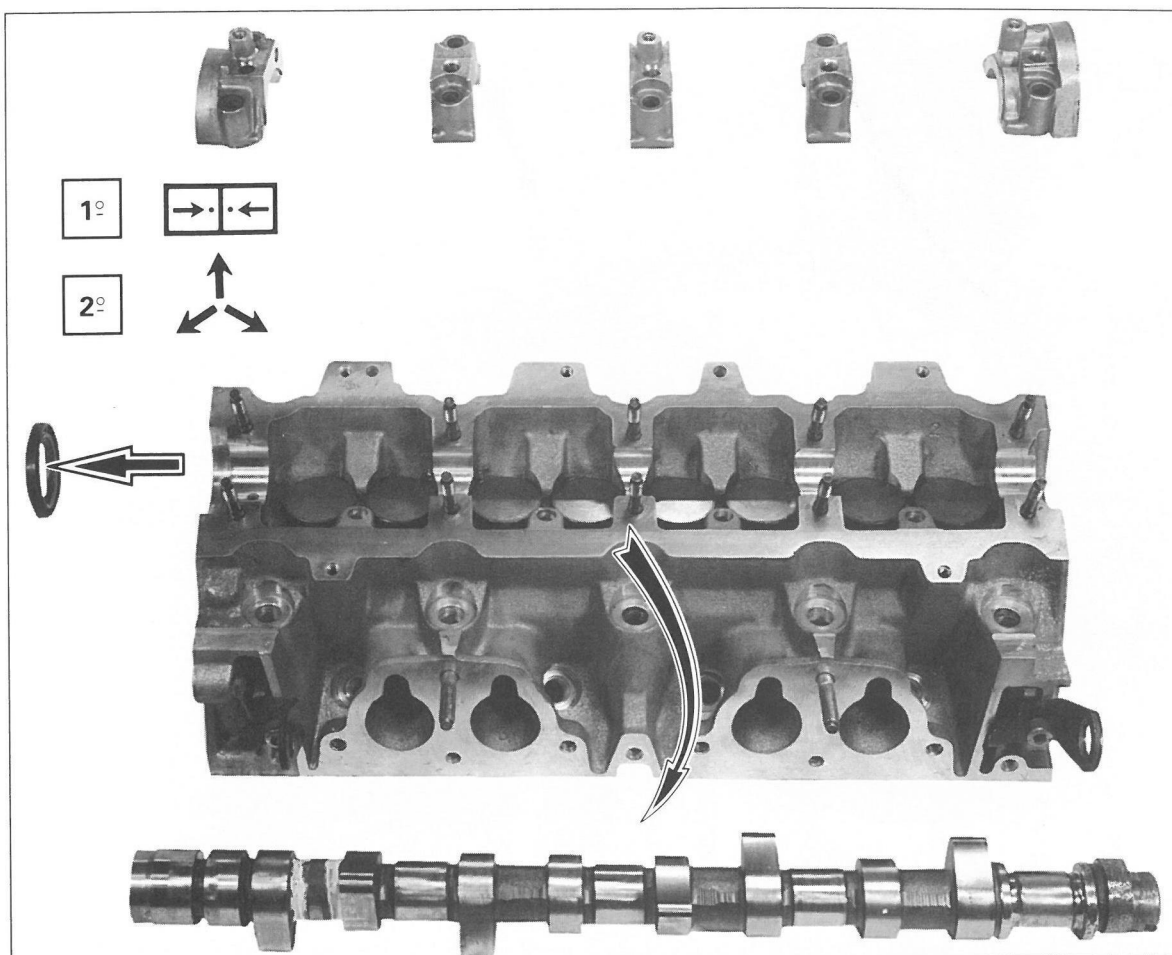


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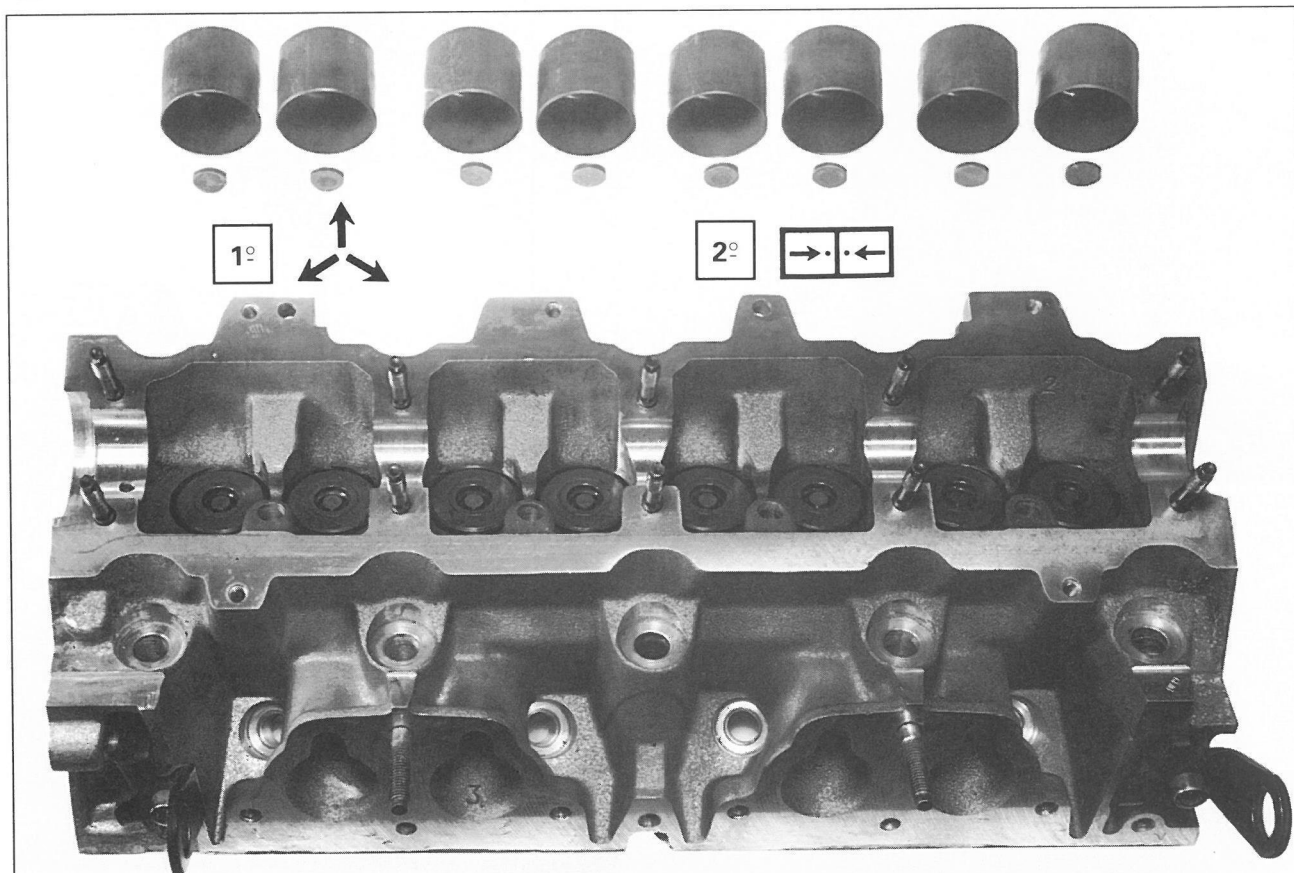


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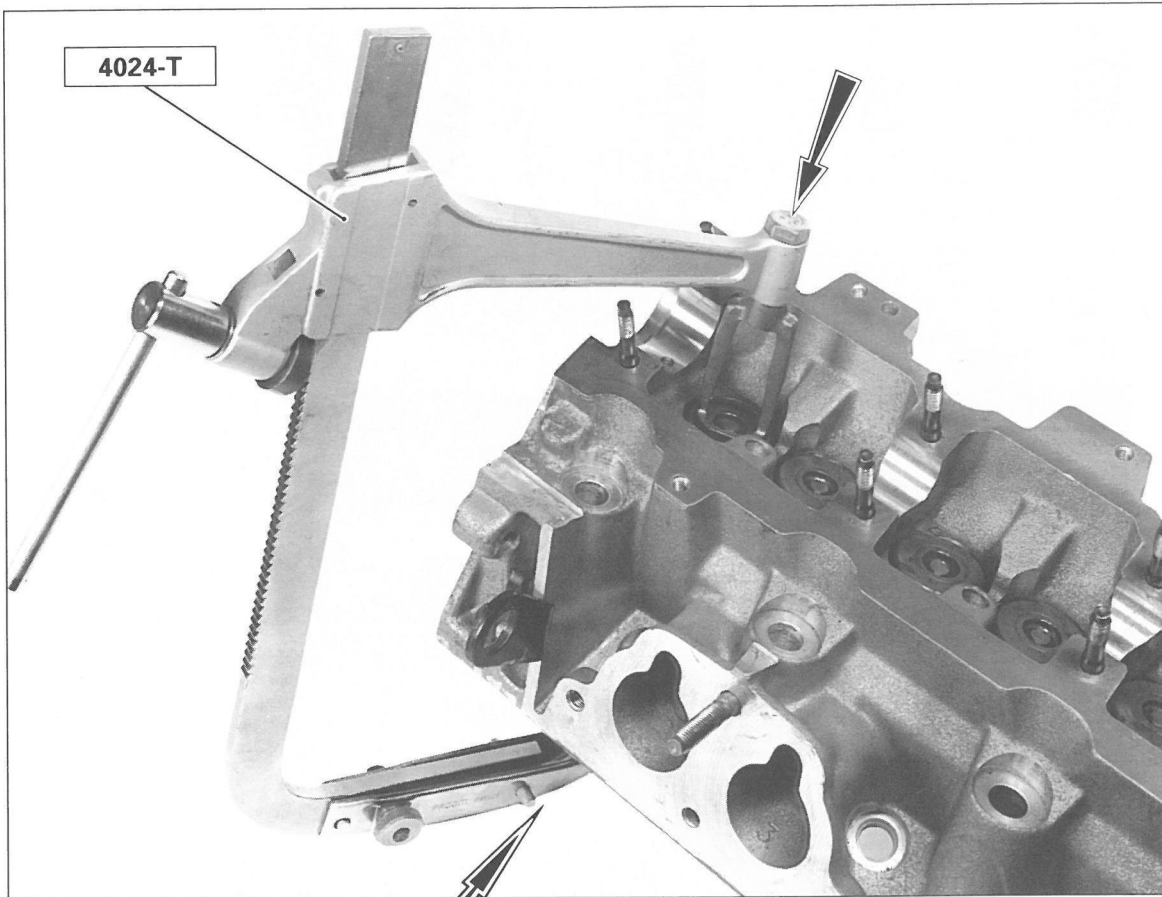
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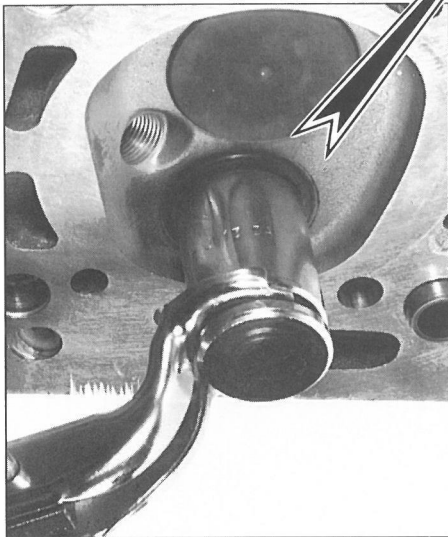
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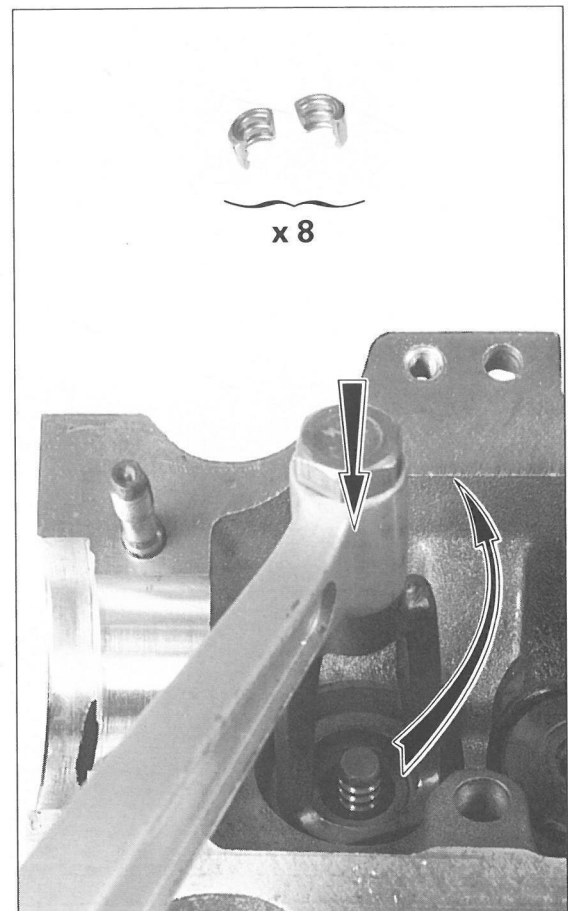
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89-1701



89-1702



89-1703

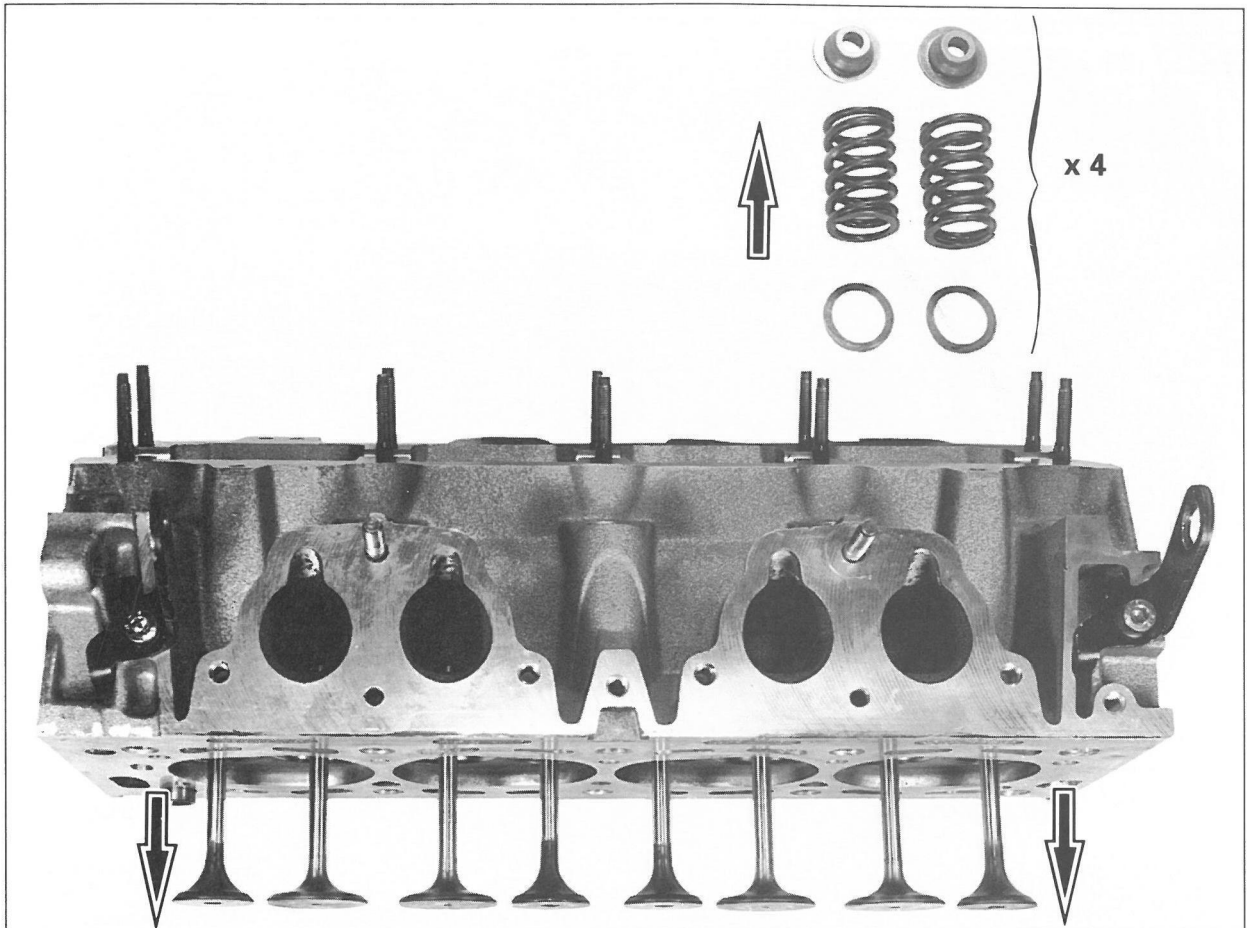


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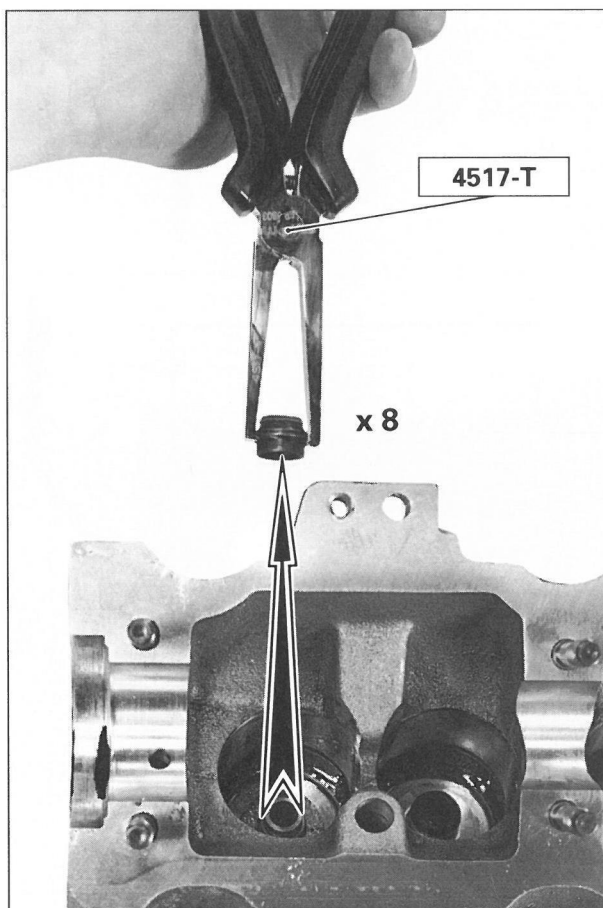


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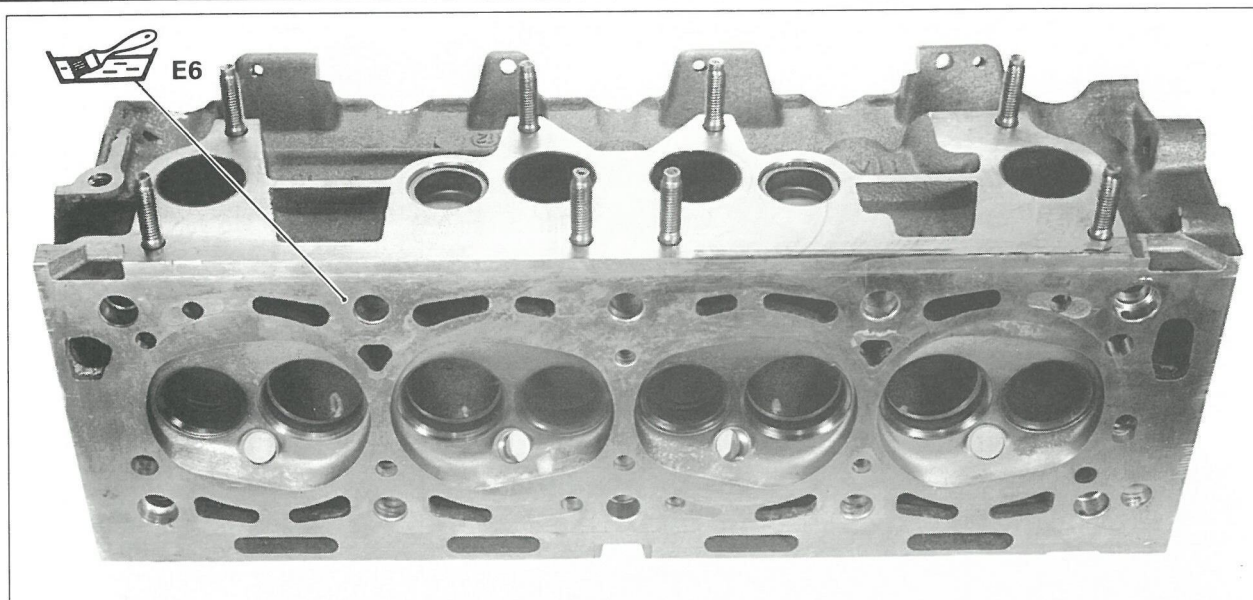
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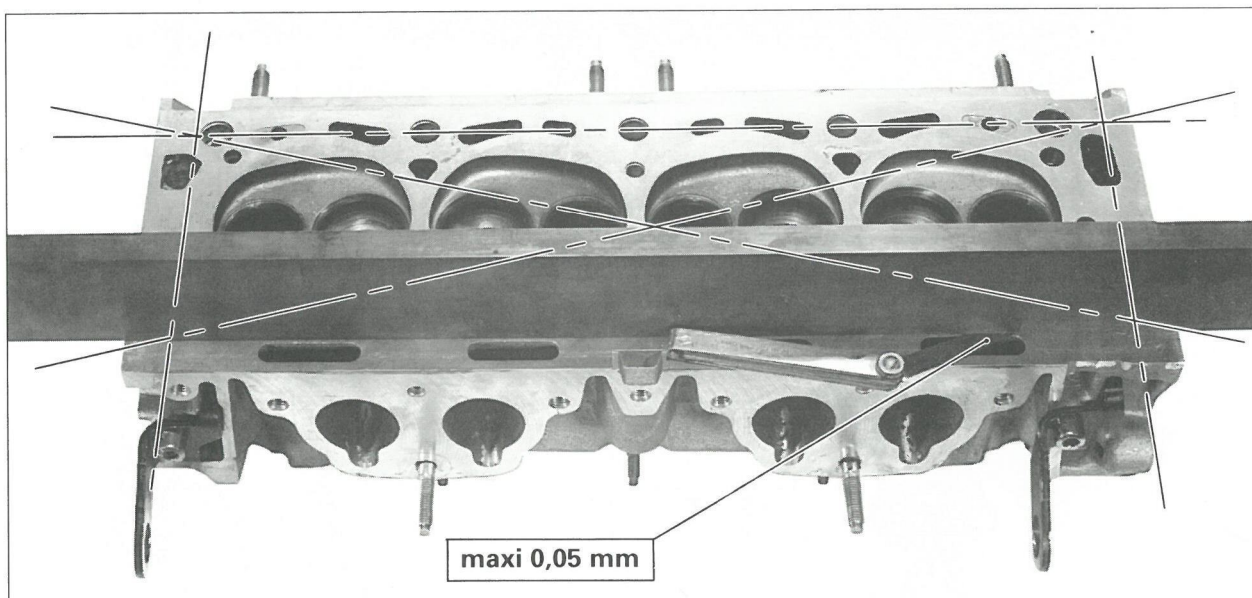
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89-1706



89-1701



89-1702

Y. 11-1	$h = 141 \pm 0,05 \text{ mm}$
	$h - 0,2 \text{ mm}$ $h (R) = 140,75 \text{ mm Mini}$ $(R) = e + 0,2 \text{ mm}$

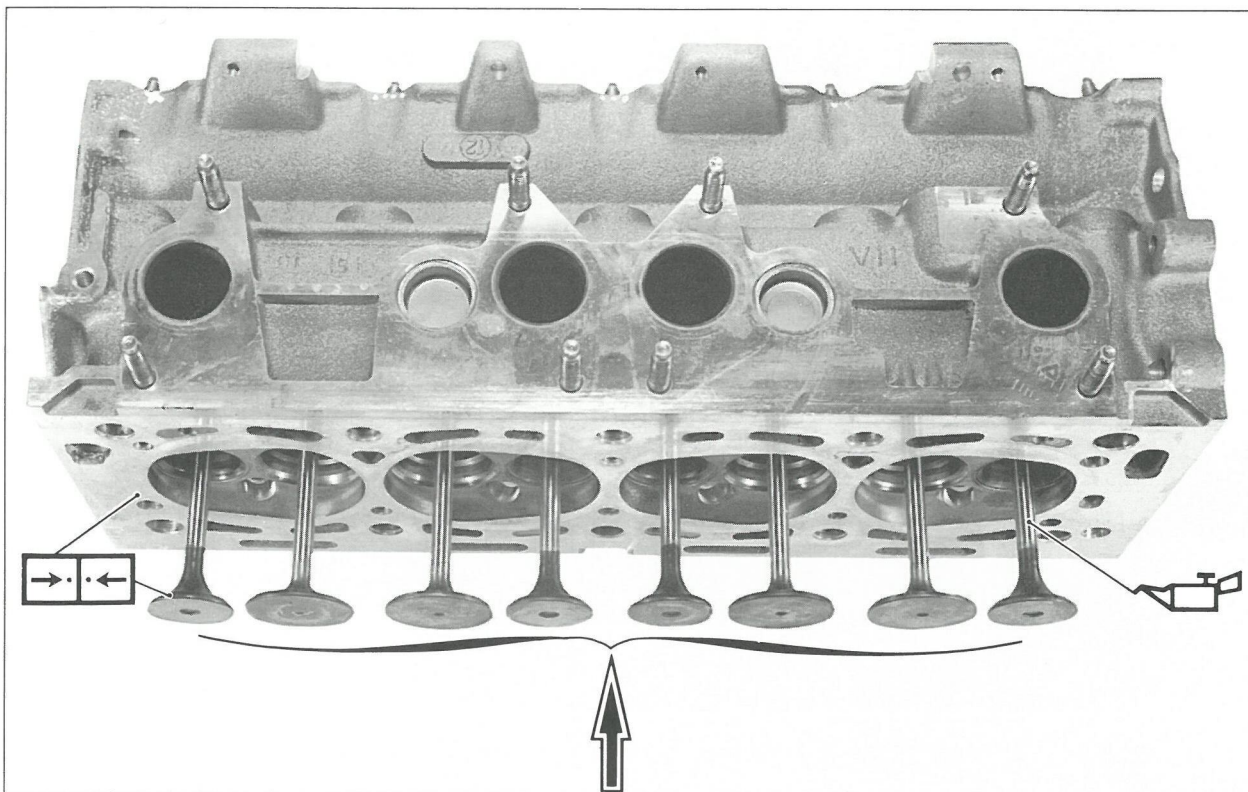


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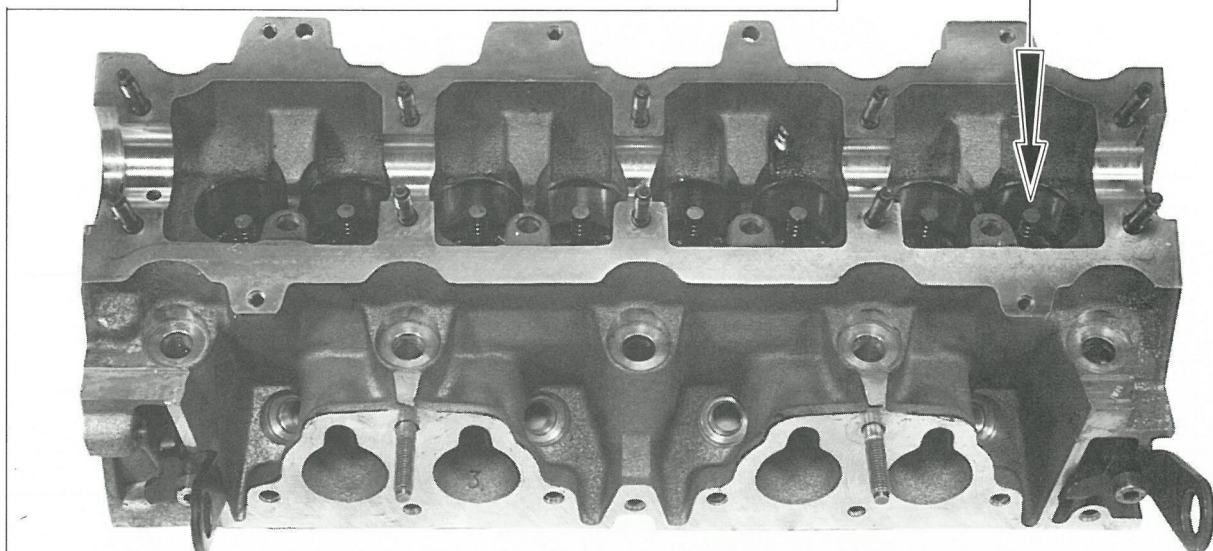
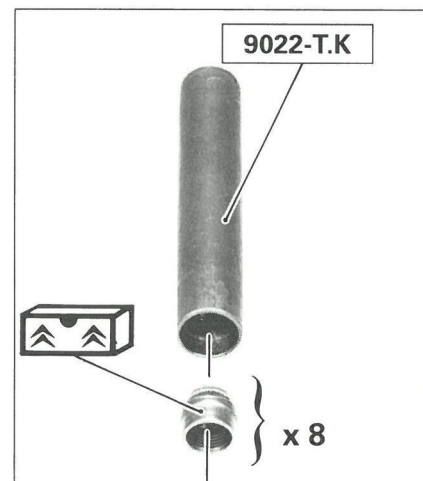
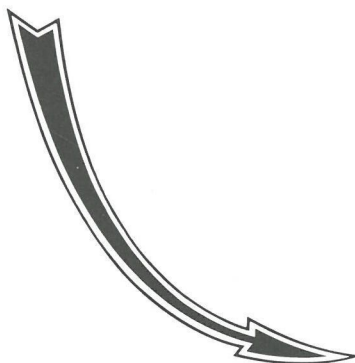


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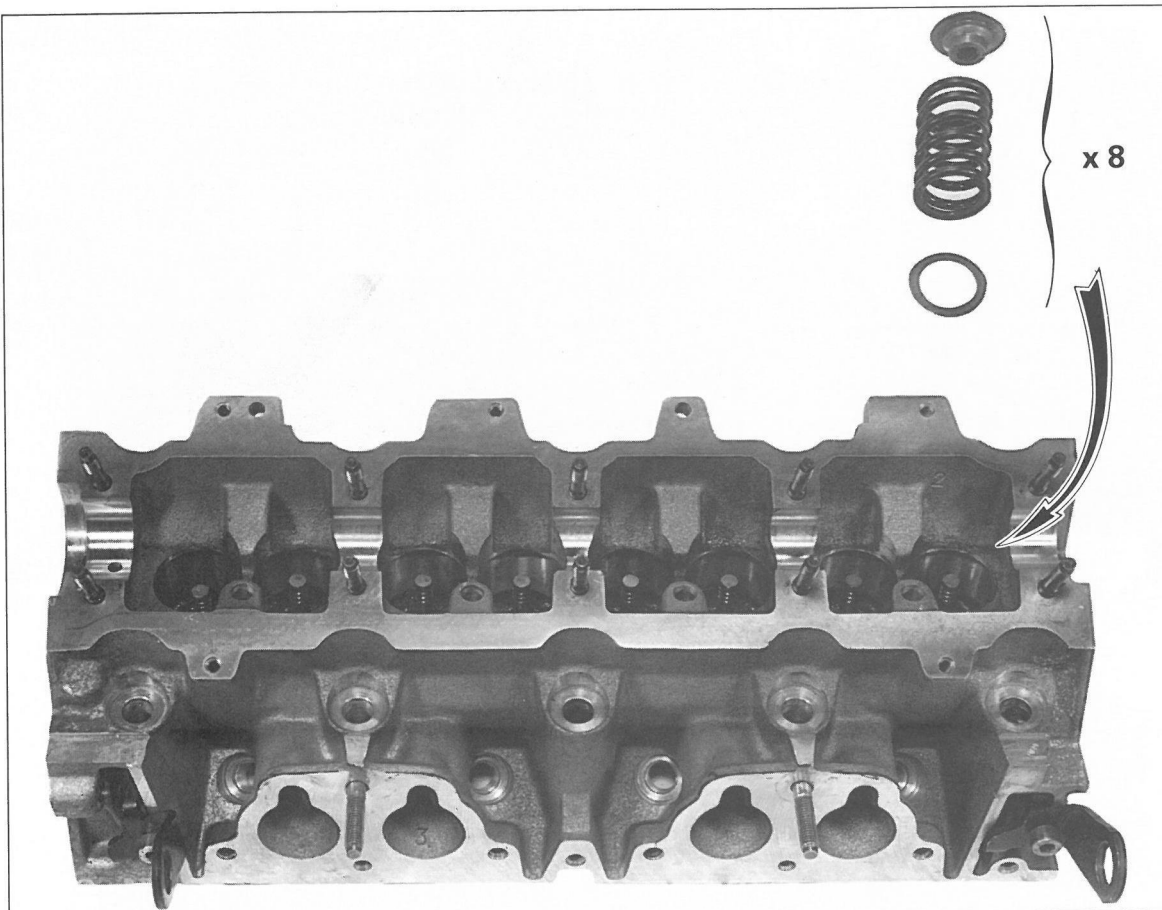
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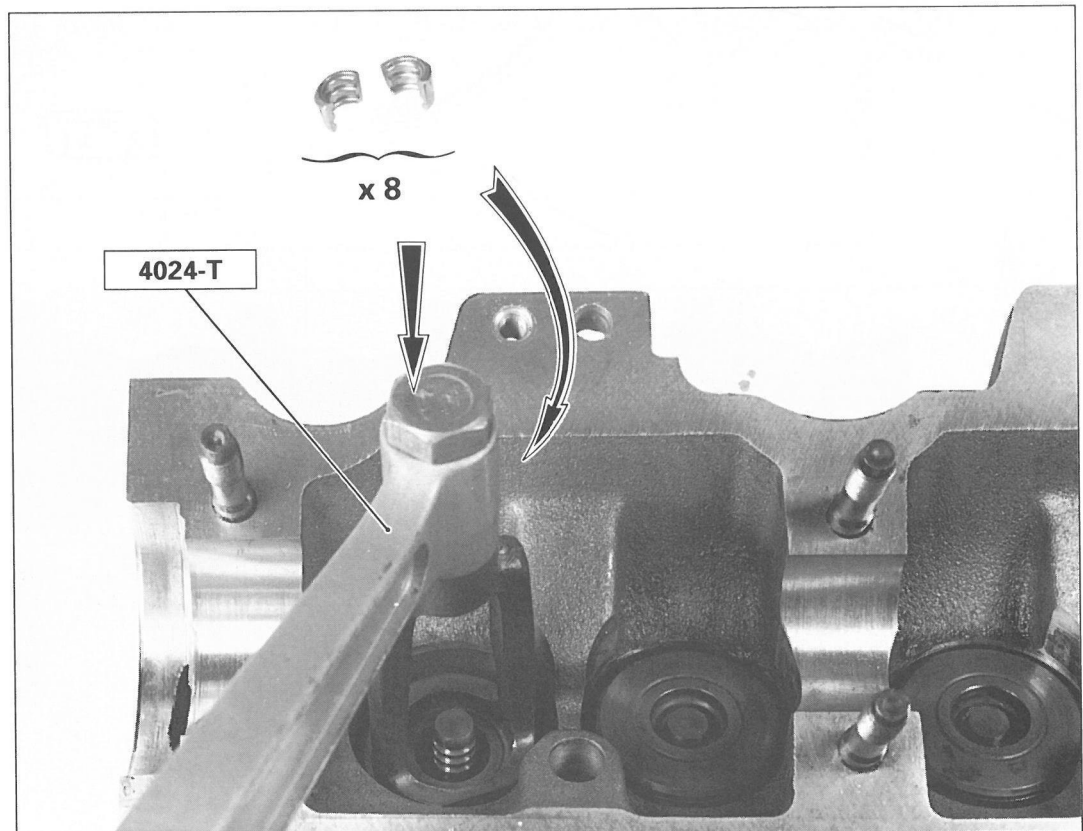
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89-1705



89-1703

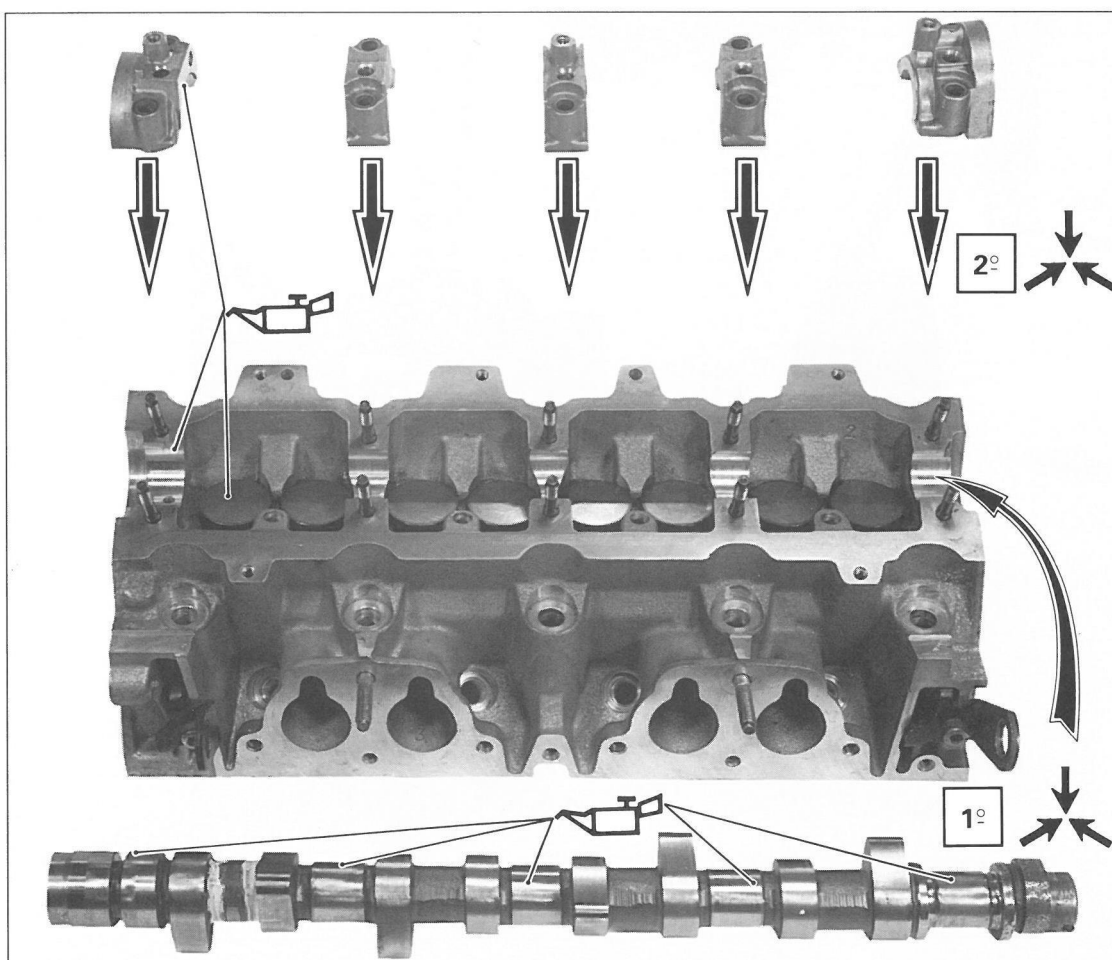
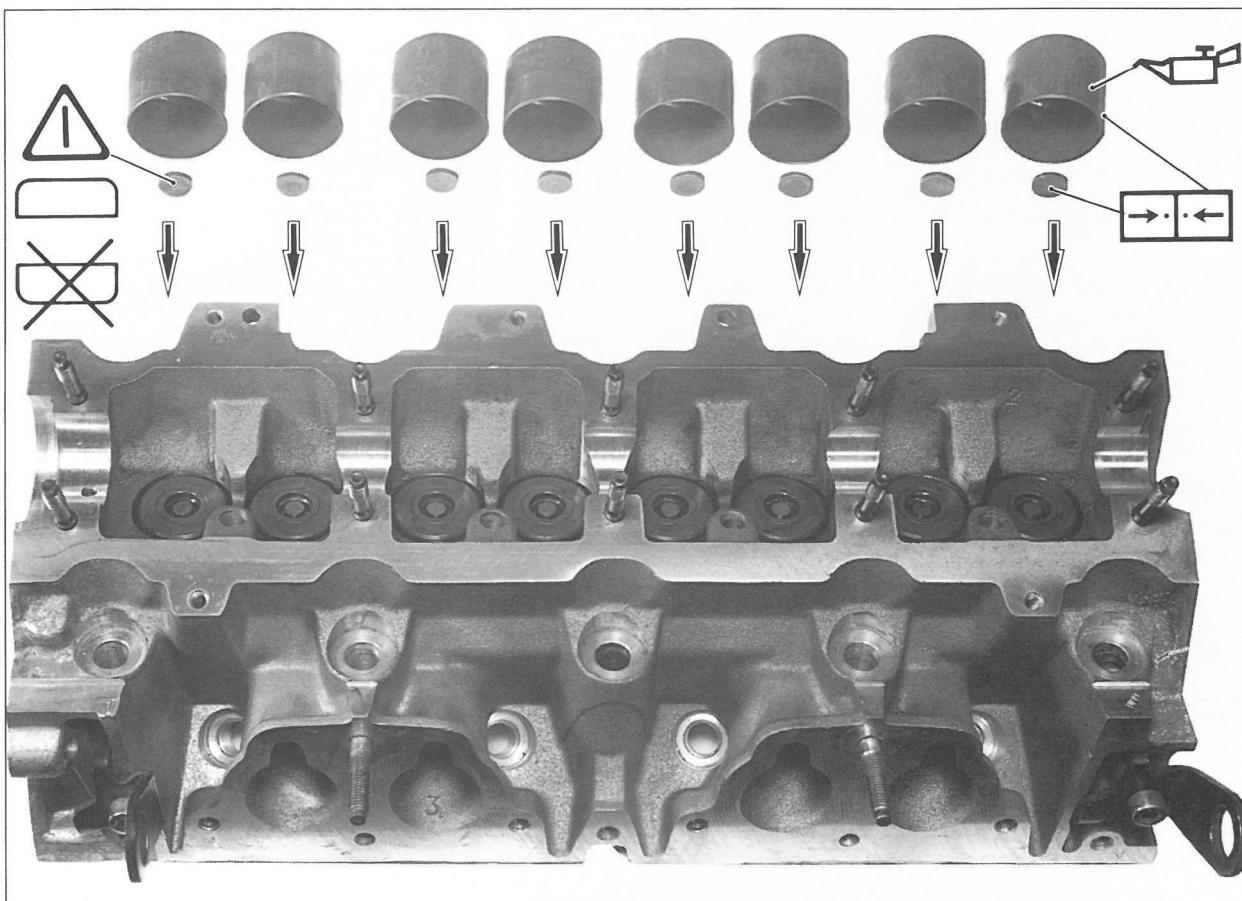


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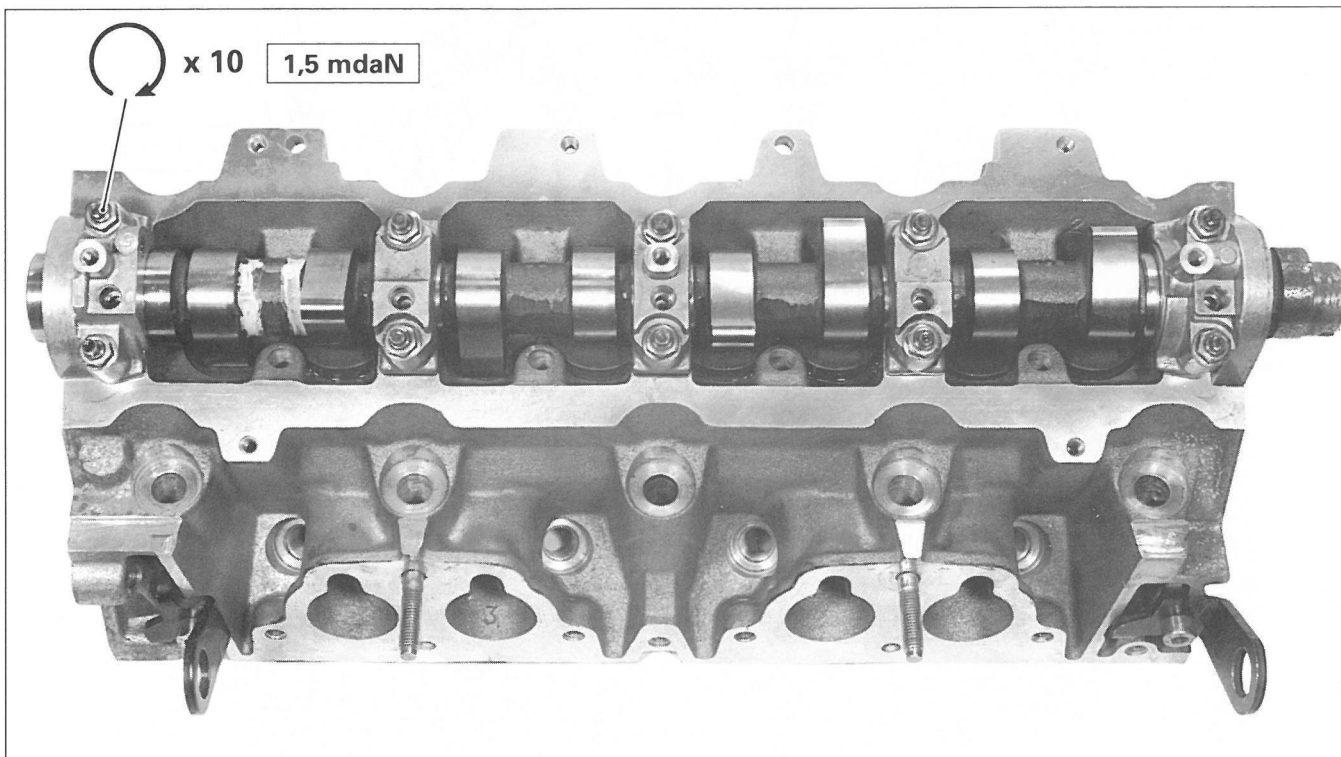
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112-3/1

17

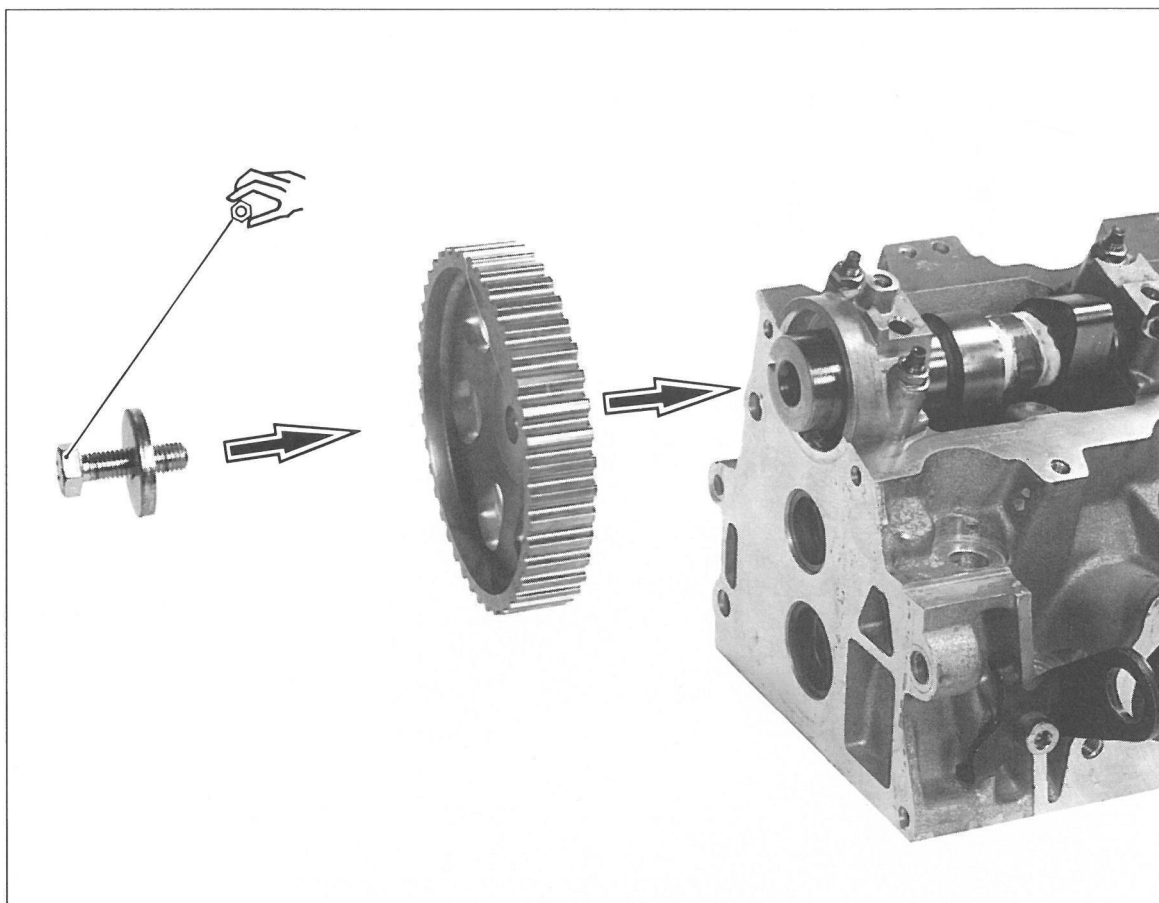


89-1695

89-1693



89-1731



89-1742

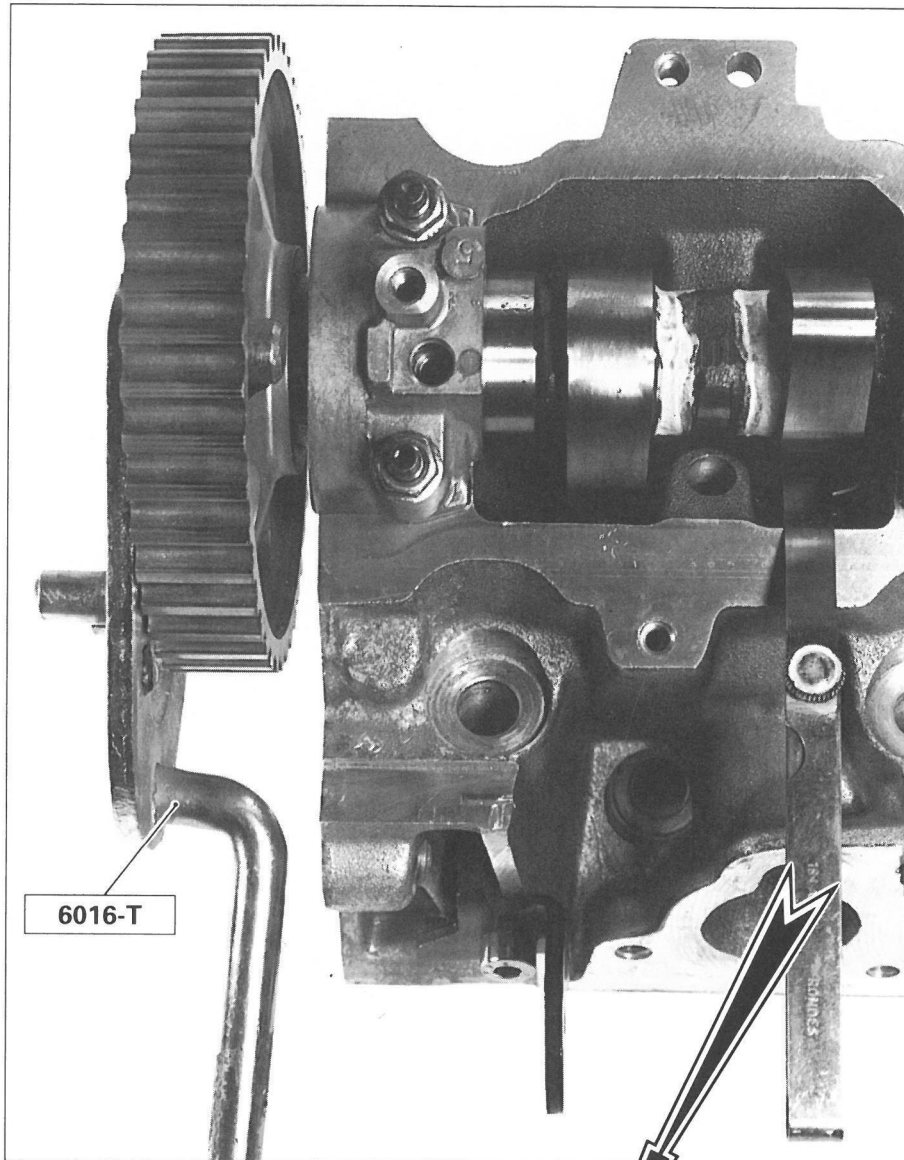


1



XU10
112-3/1

19



89-1741

1°



2°



XU10 100-3/1	47
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3°



XU10 100-3/1	48
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