

CITROËN

SPARE PARTS CATALOGUE

ID 19

CITROEN

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VOLUME 12

MECHANICAL AND BODY

ID 19

1957 MODEL



No.470

CITROEN CARS LIMITED

TRADING ESTATE . SLOUGH . BUCKS.

GREAT BRITAIN

Telephones: Slough 23811-6 (6 lines)

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PREFACE

This catalogue primarily covers cars made in France, although the majority of the parts are used in British built cars. For the principal parts special to British production see end of book.

The present catalogue contains illustrations and names of the chassis and body parts of the 1957 Model "ID 19".

a) Arrangement. The binding is of a type which allows easy replacement of the pages when any considerable changes are made.

b) Classification and names. The parts are classified by units or groups. They are grouped, in the illustration, in the order in which they are assembled; in the text, on the opposite page, they are arranged in numerical order.

Finding a part number is thus made easy and rapid; when the length of the text requires the use of several pages, the illustration is repeated as often as needed.

We have added to the description of certain parts, dimensions and particulars which assist in quicker identification. These dimensions are given for identification only, and are subject to modification as may become necessary.

The numbers of each part used in a unit or sub-assembly is shown in the "Number off" column.

c) Reading the Catalogue. Consult the table of contents (pp. VI to IX) which refers to the text and illustration. Look for the part in the illustration on which the number is shown, look up this number on the text page and read the description there; should a part have several numbers on the illustration, look up these numbers on the text page to ensure successful identification.

With certain units and assemblies, different types of assembly have been dealt with in more than one chapter at the head of which the dates for the differing assemblies are given.

For parts not illustrated, and where there can be no difficulty in identifying them, look for the name and number directly in the text.

If it should happen that in some rare case you are not certain of being able to

write out the order correctly, it is advisable to give us the chassis and engine numbers and the type of body.

The classification of the "Spare Parts" Department into Sections I, II, III and IV no longer applies to parts with numbers beginning with D, DM, and DS; the classification "Section VI", however, still applies.

The parts in Section VI with D in the number, or with the old numbering, are incorporated, according to their purpose, in the chapters of the present catalogue but with the mention (Section VI) after the description.

d) Placing orders (For Overseas Agents only)

1. Parts with numbers in the D series: Make out a separate order for -

Parts in Section VI.

Complete units, body, cylinder blocks or crankcases.

All other parts together in full numerical order.

Do the same for parts belonging to the DM and DS series.

2. Parts with numbers belonging to the "General series": Make out a special order for each section (Section I), (Section II), (Section III), (Section IV) and (Section VI).

The orders for the "General series" made out in this way apply to parts for all vehicles indiscriminately.

Special order forms are available on direct application to:-

Societe Anonyme Andre Citroen,
23 Rue Ernest-Cognacq,
Levallois-Perret (Seine) France.

e) Prices and conditions of sale. Prices are given in a separate list; they are subject to alteration without notice.

The conditions of sale are shown at the head of our price-lists (spare parts, re-conditioned units and standard exchanges).

NUMBERING OF PARTS

The new system of spare parts numbering which we adopted several years ago is that used for the ID 19 Model, and each division of the catalogue begins with these parts. After them come parts common to this model and to others, these parts retaining their style of numbering.

METHOD

The number is composed of :

a) One or more capital letters indicating the type of car.

b) Two numbers of one to three figures separated by a hyphen.

Example: DM331-1 Gearbox and clutch casing, only for ID 19 model.

The last figure may be followed by a small letter used to indicate a part which is the same (as regards its purpose) but not interchangeable because :

it is asymmetrical (right or left-hand part)
the dimensions are different.

COMPOSITION OF NUMBERS

The car is divided into nine main sections (units or unit assemblies serving the same purpose) designated by the first figure of the first number, namely :

1. Engine proper.
2. Engine (accessories connected with its purpose).
3. Transmission (clutch, gearbox, drive shafts and joints).
4. Connection with the ground (front and rear axles, brakes, steering).
5. Electrical, visibility, signalling.
6. Safety, comfort, tools.
7. Chassis, platform, hull.
8. Body, fittings.
9. Upholstery, trimming.

These nine main sections are themselves divided into different groups represented by the second figure in the first number.

These groups, in turn, are divided into sub-groups indicated by the third figure in the first number.

Example: DM 331-0. Gearbox lid assembled with selector forks and rods, only for ID19.

CLASSIFICATION OF PARTS IN THE CATALOGUE

In all our printed matter we have adopted the following classification in principle :

1. Numerical, in conjunction with two numbers but governed by the first.
2. Alphabetical for the index letters (as prefix or suffix).

For concrete examples, see Index (pp. X to XXVI).

CATALOGUE IN NUMERICAL ORDER

The parts to which this new system of numbering is applied are not included in our "Catalogue in numerical order".

To make it more easy to find a part whose number you know, we have compiled an index (pp. X to XXVI) in this catalogue which shows you the page on which the part concerned appears.

RECOMMENDATION

You should take great care to note exactly :

The letters (capitals as prefix, small letters as suffix);
The hyphens separating the two numbers.

The omission of one of these items when composing a number completely alters the meaning and you would thus risk making an error in writing out the number of a part and of being sent a part *entirely* different from the one wanted.

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SYMBOLS	GENERAL CHARACTERISTICS
TYPE ID 19 LUXE	<p>Engine : 4 cylinders 78 x 100 mm, aluminium cylinder head ;</p> <p>Clutch : Single plate ;</p> <p>Gearbox : 4 speeds ;</p> <p>Steering : By rack and pinion ;</p> <p>Brakes : Disc type on front wheels, drum type on rear wheels ;</p> <p>Suspension : Hydro-pneumatic ;</p> <p>Front track : 1,500 mm (4 ft 11 in) ;</p> <p>Rear track : 1,300 mm (4 ft 3¼ in) ;</p> <p>Front wheels : 165 x 400 ;</p> <p>Rear wheels : 155 x 400 (French production) ;</p> <p>Rear wheels : 165 x 400 (British production) ;</p> <p>Body : four-door, five seats.</p>

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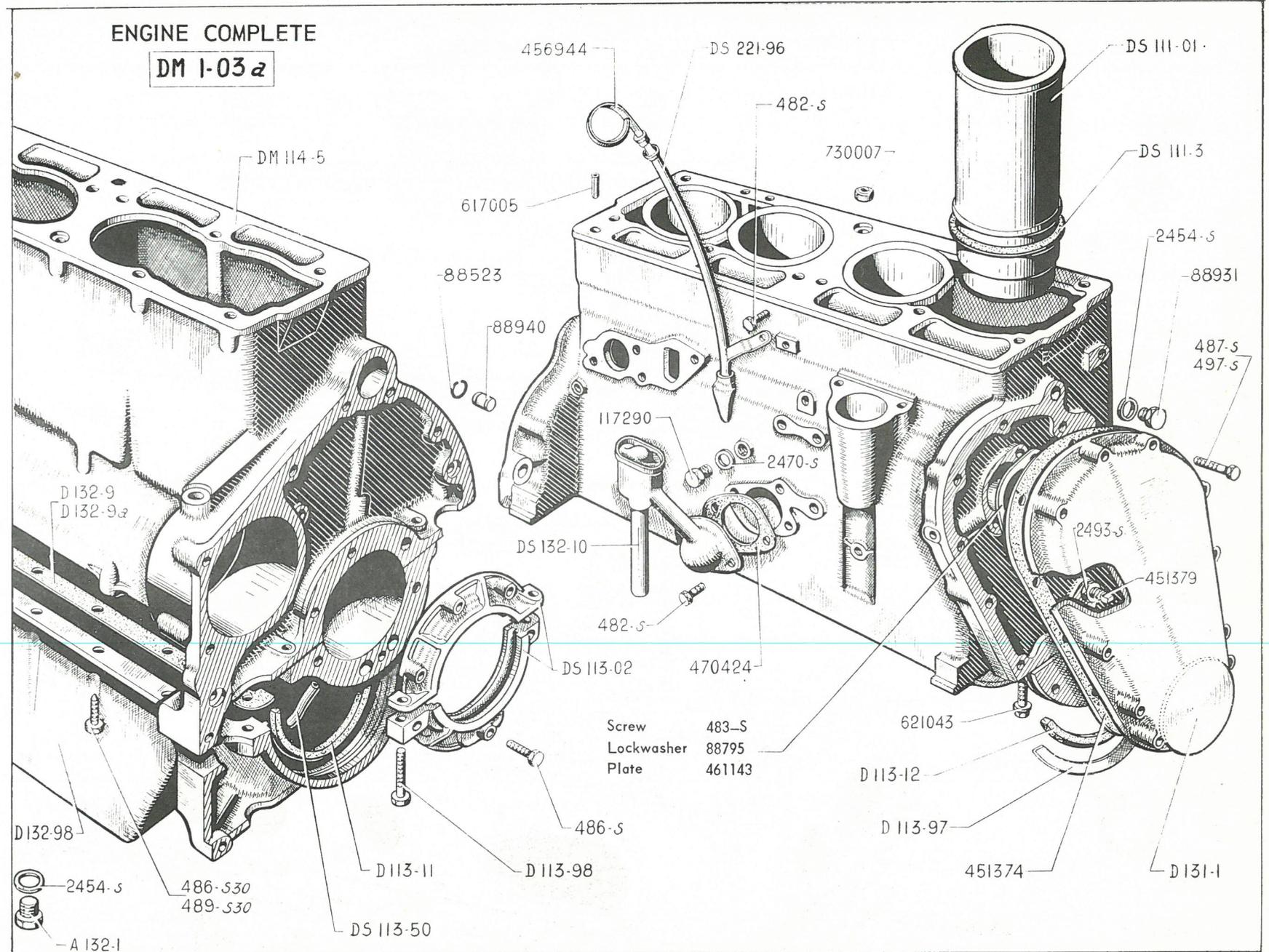
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DM 923-10	Cushion frame		153		DS 961-81	Side channel		145	
DS 923-10	Cushion frame		153		DS 961-81a	Side channel		145	
D 923-90a	Bush	V1	153		D 961-95	Plug		141	
DS 932-9a	Knob	V1	152		D 961-98	Rubber seal	V1	152	

NUMBER	DESCRIPTION	SECTION	PAGE No.	REMARKS	NUMBER	DESCRIPTION	SECTION	PAGE No.	REMARKS
D 961-112	Lock washer	V1	145		DM 981-67a	Packing		153	
D 961-115	Reinforcement		137		DM 981-74	Packing		153	
DS 961-118	Packing		145		DM 981-76	Packing		153	
DM 861-123	Cup		145		DM 981-78	Packing		150	
D 961-124	Spring		145		DM 981-81	Packing		150	
DS 961-133	Pressure pad		152		DM 981-83	Packing		150	
DS 961-133a	Pressure pad		152		DM 981-83a	Packing		150	
DS 961-134	Rubber		152		DS 982-68	Packing	V1	130	
DS 961-146	Rubber		152		DS 982-69	Packing	V1	130	
D 961-147	Reinforcement		137		D 983-59	Panel		153	
DM 961-149	Pressure pad	V1	152		DM 983-71	Panel		153	
DS 961-151	Rubber		152		DM 983-74	Panel		153	
DS 961-161b	Channel		152		DM 983-78	Panel		153	
DS 961-163	Pressure pad	V1	152		DS 983-81	Plug	V1	153	
DS 961-175	Window guide	V1	145		DS 984-3	Rubber strip	V1	141	
DS 961-175a	Window guide	V1	145		DM 985-91	Packing		150	
DS 961-180	Sheath	V1	145		DM 985-97	Packing		150	
DS 961-184	Screw		152		DM 985-98a	Packing		150	
DS 961-185	Washer	V1	152		DM 985-99	Packing		150	
DS 961-189	Reinforcement		126-152		DM 986-95	Packing	V1	152	
DM 981-1	Front carpet		153		DM 986-95a	Packing	V1	152	
DM 981-1a	Front carpet		153		DM 987-1	Packing		152	
D 981-2a	Rear carpet		153		DM 988-1	Rubber finishing	V1	137	
DM 981-2	Rear carpet		153		DM 988-3	Packing		152	
DM 981-67	Packing		153		DM 989-1	Packing		153	

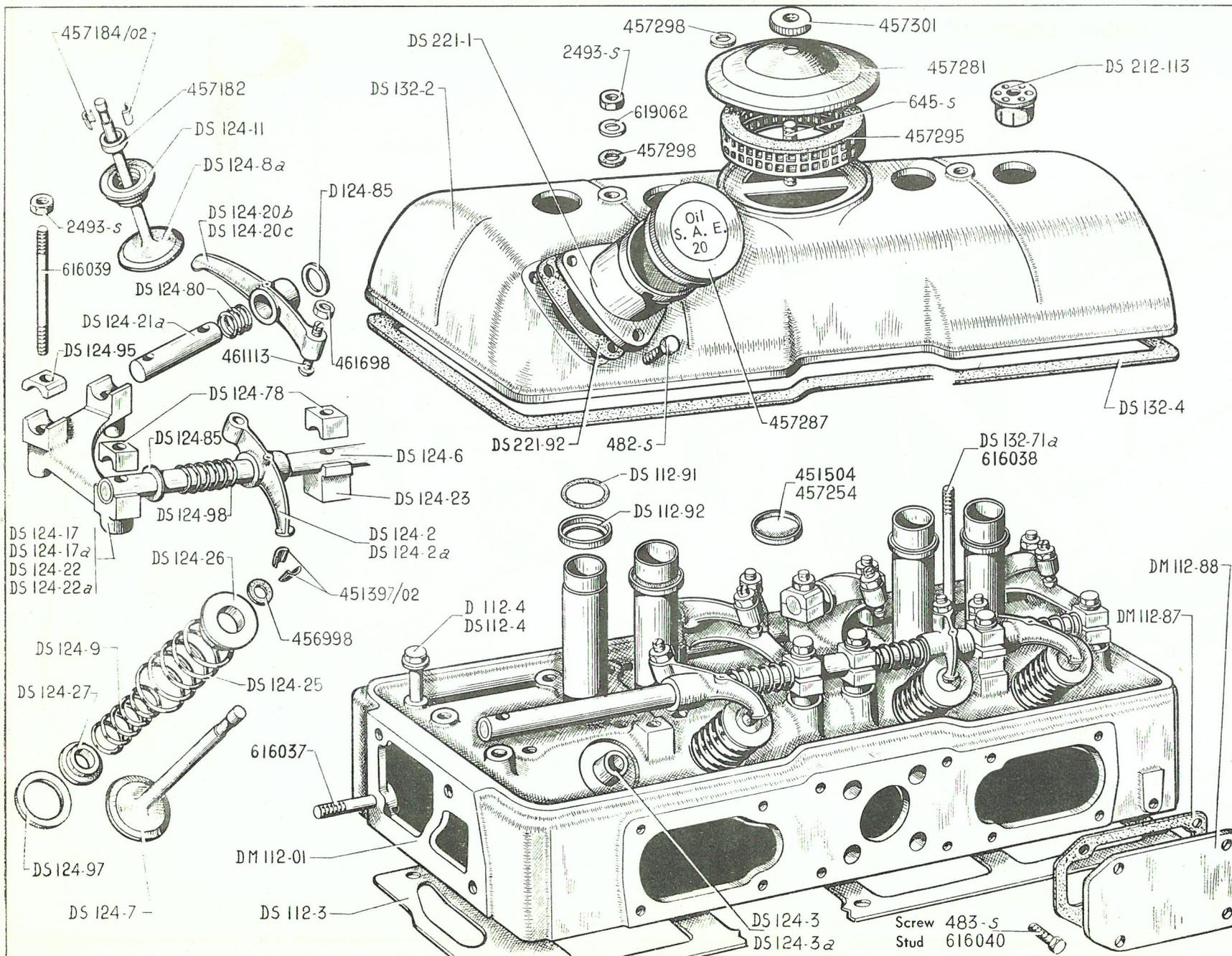
NUMBER	DESCRIPTION	REMARKS
C 243	Packet of joints for engine comprising all the joints normally used in reassembling the engine. (except C/A, Hugo-Reinz and rubber) (R V1).	

2 - ENGINE - CYLINDER BLOCK - CYLINDER BARRELS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 1-03a	ENGINE COMPLETE Engine with clutch but without inlet and exhaust manifolds, water pump, side suspension brackets, oil dipstick, breather, sparking plugs, distributor, starter, dynamo and petrol pump	1	DM 114-5	Cylinder block (without barrels).	1	2.470-S	Copper-asbestos washer 12.2 x 17 x 2 for cylinder water drain plug.	1
			D 131-1	Timing case.	1	2.493-S	Locknut, hex. 7 dia. 1.00 pitch, locking timing chain lubricator (R.III).	1
			D 132-9	Gasket for engine crankcase L.H. (paper and cork). (R.VI).	1	88.523	Circlip for dowel locating bell housing (R.I).	2
			D 132-9a	Gasket for engine crankcase R.H. (paper and cork). (R.VI).	1	88.795	Locking plate single with 8.5 dia. hole for camshaft thrust-plate (R.I).	2
			DS 132-10	Breather without filtering element. (R.VI).	1	88.931	Oil circulation plug 16 dia. 1.50 pitch (R.I).	2
			D 132-98	Engine sump.	1	88.940	Dowel for locating bell housing (14 x 21.5). (R.I).	2
			DS 221-96	Support tube for dipstick (R.VI).	1	117.290	Cylinder water drain plug, 12 dia. 1.75 pitch (R.I).	1
			482-S	Set screw, hex. head 7 dia. 12.5 long (R.III) for fixing - dipstick support tube - breather.	1 2	451.374	Gasket for timing case (R.VI).	1
			A 132-1	Drain plug 16 mm x 1.50 for sump.	1	451.379	Timing chain lubricator (R.I).	1
			DS 111-01	Set of four cylinder barrels with pistons, rings, gudgeon pins and joints (height from seating to top 125.1).	1	456.944	Flexible dipstick (R.VI).	1
DS 111-3	Paper joint between cylinder and barrel (light blue colour). (R.VI).	4	461.143	Plate for camshaft thrust (R.I).	1			
DS 113-02	Oil baffle - upper and lower halves, internal dia. 56 mm and 77 mm.	1	470.424	Gasket for breather to cylinder block (R.VI).	1			
D 113-11	Joint for bearing cap - flywheel end (section 6.5 x 8). (R.VI).	1	617.005	Pin, mecanindus, 5 dia., 10 long, for locating cylinder head (R.VI). From September 1957.	1			
D 113-12	Joint for bearing cap - timing case end (section 6.5 x 8). (R.VI).	1	497-S	Set-screw, hex. head 7 dia. 50 long for fixing timing case (R.III).	11	621.043	Screw, hex. head, 12 dia. 65 long, for securing bearing cap (R.I).	6
DS 113-50	Tube for front main bearing cap.	1	2.454-S	Copper-asbestos washer 16.3 x 22 x 2 (R.VI) for: - oil circulation plug - crankcase drain plug.	2 1	730.007	Dowel for locating cylinder head (11.5 x 16 x 7.5) (R.I).	1



4 — CYLINDER HEAD — VALVE ROCKER ASSEMBLY — VALVE COVER

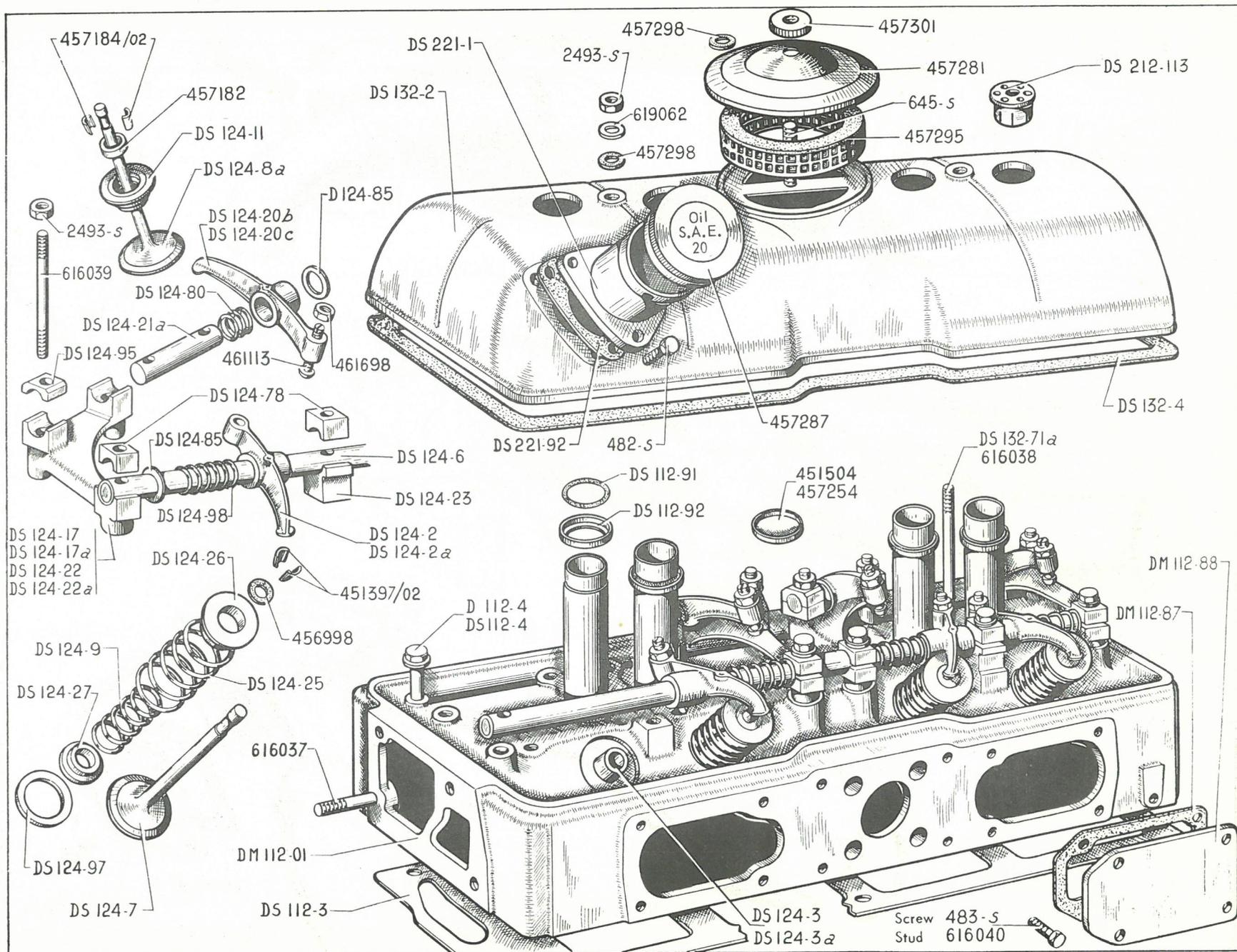


CYLINDER HEAD — VALVE ROCKER ASSEMBLY — VALVE COVER — 5

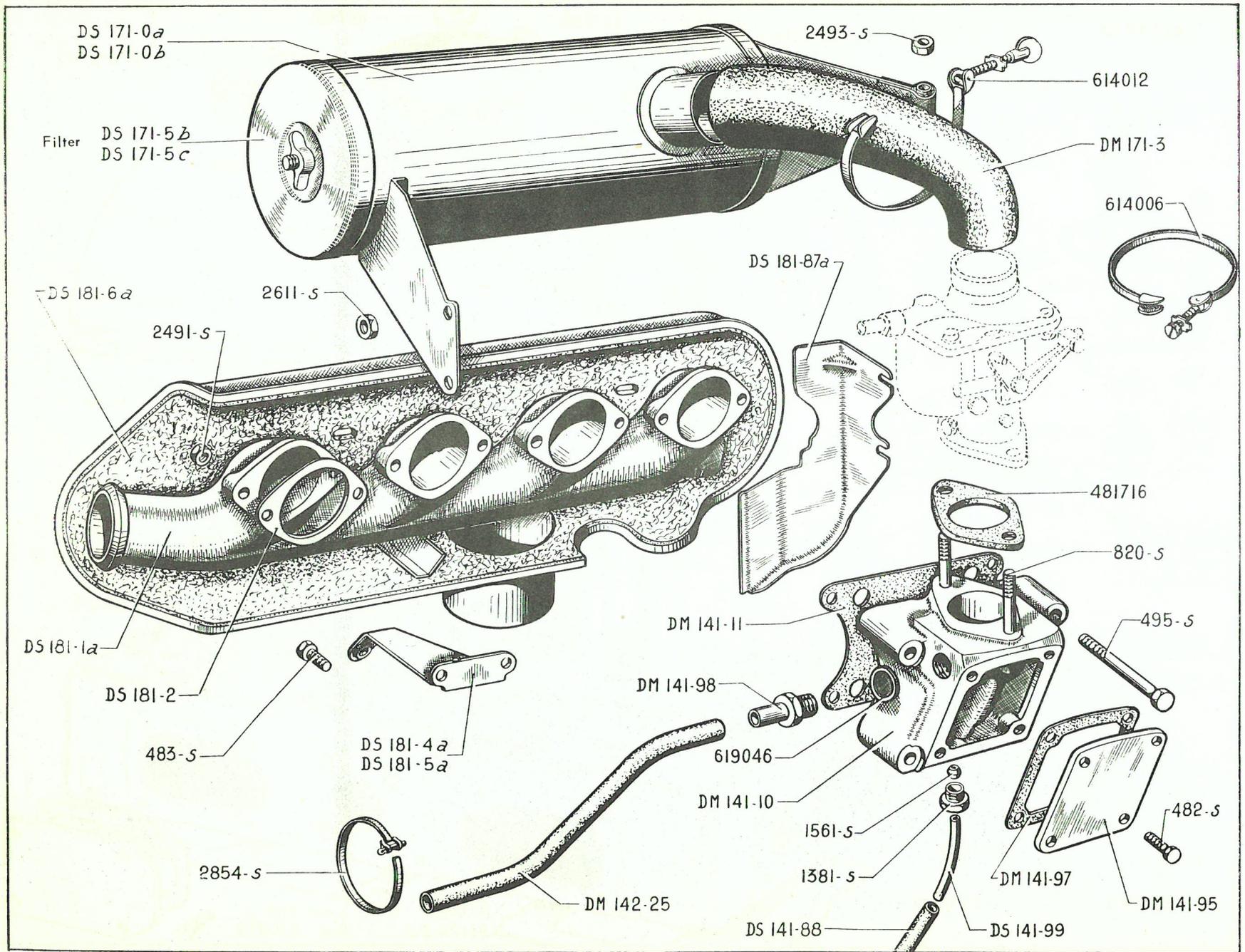
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 112-01	Cylinder head only with valve seats and guides and sparking plug tubes.	1	DS 124-20b	Exhaust rockers 2 and 4.	2	DS 132-4	Rubber joint for valve cover.	1
DS 112-3	Cylinder head gasket (R.VI).	1	DS 124-20c	Exhaust rockers 1 and 3.	2	DS 132-71a	Stud 7 dia. 146 long (threads 10 and 55 mm long) for securing valve cover and air filter.	1
D 112-4	Set-screw, hex. head, 10 x 102 x 25 for securing cylinder head.	7	DS 124-21a	Exhaust rocker shaft, dia. 16 mm, length 66 mm.	4	DS 212-113	Cap for sparking plug hole (R.VI).	4
DS 112-4	Set-screw, hex. head, 10 x 145 x 25 for securing cylinder head.	6	DS 124-22	Bracket No.3 for rocker shaft.	1	DS 221-1	Oil filler pipe on valve cover.	1
DM 112-87	Joint for closure plate (R.VI).	2	DS 124-22a	Bracket No.2 for rocker shaft.	1	DS 221-92	Joint for oil filler pipe (R.VI).	1
DM 112-88	Closure plate for cylinder head.	2	DS 124-23	Support intermediate for inlet rocker shaft.	2	482-S	Set-screw, hex. head, 7 dia. 12.5 long for securing oil filler pipe (R.III).	3
DS 112-91	Sealing ring for sparking plug tube (30.5 x 42.5 x 6).	4	DS 124-25	Valve spring, outer (23.6 x 32 x 44.4).	8	483-S	Set-screw, hex. head, 7 dia. 15 long for securing closure plate (R.III).	8
DS 112-92	Retainer for sparking plug tube sealing ring (32 x 49 x 4) (R.VI).	4	DS 124-26	Cup upper for inlet valve spring. 10 mm deep, taper hole (R.VI).	4	645-S	Stud 7 dia. 55.5 long (threads 17 and 10.5 mm long) for securing filter element (R.III).	1
DS 124-2	Inlet rockers 2 and 4.	2	DS 124-27	Cup lower, shouldered for valve spring (13.6 x 17 x 20 x 2.5) (R.VI).	8	2.493-S	Hex. nut, 7 dia. 1.00 pitch for securing (R.III):	
DS 124-2a	Inlet rockers 1 and 3.	2	DS 124-78	Cup for inlet rocker shaft bracket, centre hole 10.5 dia. (R.VI).	6		- valve cover	2
DS 124-3	Valve guide, 13 mm external dia. (1st possibility).	8	DS 124-80	Spring for exhaust rocker shaft (16.3 x 18.3 x 14.5).	4		- bracket for exhaust rocker-shaft.	8
DS 124-3a	Valve guide, 13.25 mm external dia. (2nd possibility).	8	D 124-85	Washer 16.5 x 20 x 0.9 for spacing exhaust rockers.	4	451.397/02	Split cotter for inlet valve 8 mm high (2 parts) (R.1).	4
DS 124-6	Inlet rocker shaft, 18 mm dia. 420 mm long.	1	DS 124-85	Washer 16.5 x 22 x 0.9 for spacing inlet rockers.	4	451.504	Core plug (30 dia.) (1st possibility) (R.1).	3
DS 124-7	Inlet valve, dia. 42 mm, length 107.7 mm.	4	DS 124-95	Cap for exhaust rocker shaft bracket, centre hole 7.5 (R.VI).	8	456.998	Oil seal ring for inlet valve stem 7 x 11 x 2.5 (R.1).	4
DS 124-8a	Exhaust valve, dia. 37 mm, length 105.5 mm.	4	DS 124-97	Thrust washer, lower for outer valve spring (22.1 x 32 x 0.5) (R.VI).	8	457.182	Cup for split exhaust valve cotter, taper hole, 4.5 mm thick (R.1).	4
DS 124-9	Valve spring, inner (13.8 x 22.2 x 32.25).	8	DS 124-98	Spring for inlet rocker-shaft (18.3 x 21.3 x 59).	4	457.184/02	Split cotter for exhaust valve 5.65 mm thick (2 parts) (R.1).	4
DS 124-11	Upper cup for exhaust valve spring; height 8.5 recess 15.3 dia. 4.3 deep.	4	DS 132-2	Valve cover — bare.	1	457.254	Core plug (31 mm dia.) 2nd possibility (R.1).	3
DS 124-17	Bracket No.1 for rocker shaft.	1						
DS 124-17a	Bracket No.4 for rocker shaft.	1						

6 - CYLINDER HEAD - VALVE ROCKER ASSEMBLY - VALVE COVER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
457.281	Cap on filter casing (R.VI).	1	457.301	Knurled round nut 7 dia. 1.00 pitch for securing filter cap (R.I).	1	616.038	Stud 7 x 117 (threads 10 and 55 mm long) for securing valve cover (R.I).	1
457.287	Oil filler cap (R.VI).	1	461.113	Tappet adjusting screw (R.I).	8	616.039	Stud 7 x 76.5 (threads 10 and 17 mm long) for securing exhaust rocker-shaft bracket (R.I).	8
457.295	Filter element on valve cover (65 x 87 x 22) (R.VI).	1	461.698	Lock-nut with collar, 7 dia. 1.00 pitch for tappet adjusting screw.	8	616.040	Stud 7 dia. 42 long (thread 14 and 18) for securing exhaust manifold (R.I).	8
457.298	Joint, 7 x 20 x 2 (R.VI) for: - filter element plug - nut securing cylinder head cover.	1 2	616.037	Stud, 10 dia. 90 long (thread 15 and 20) for securing water pump cover and air filter (R.I).	2	619.062	Steel washer 9.5 x 18 x 2 beneath nut securing valve cover (R.I).	2



5 — MANIFOLDS — CARBURETTOR — AIR FILTER

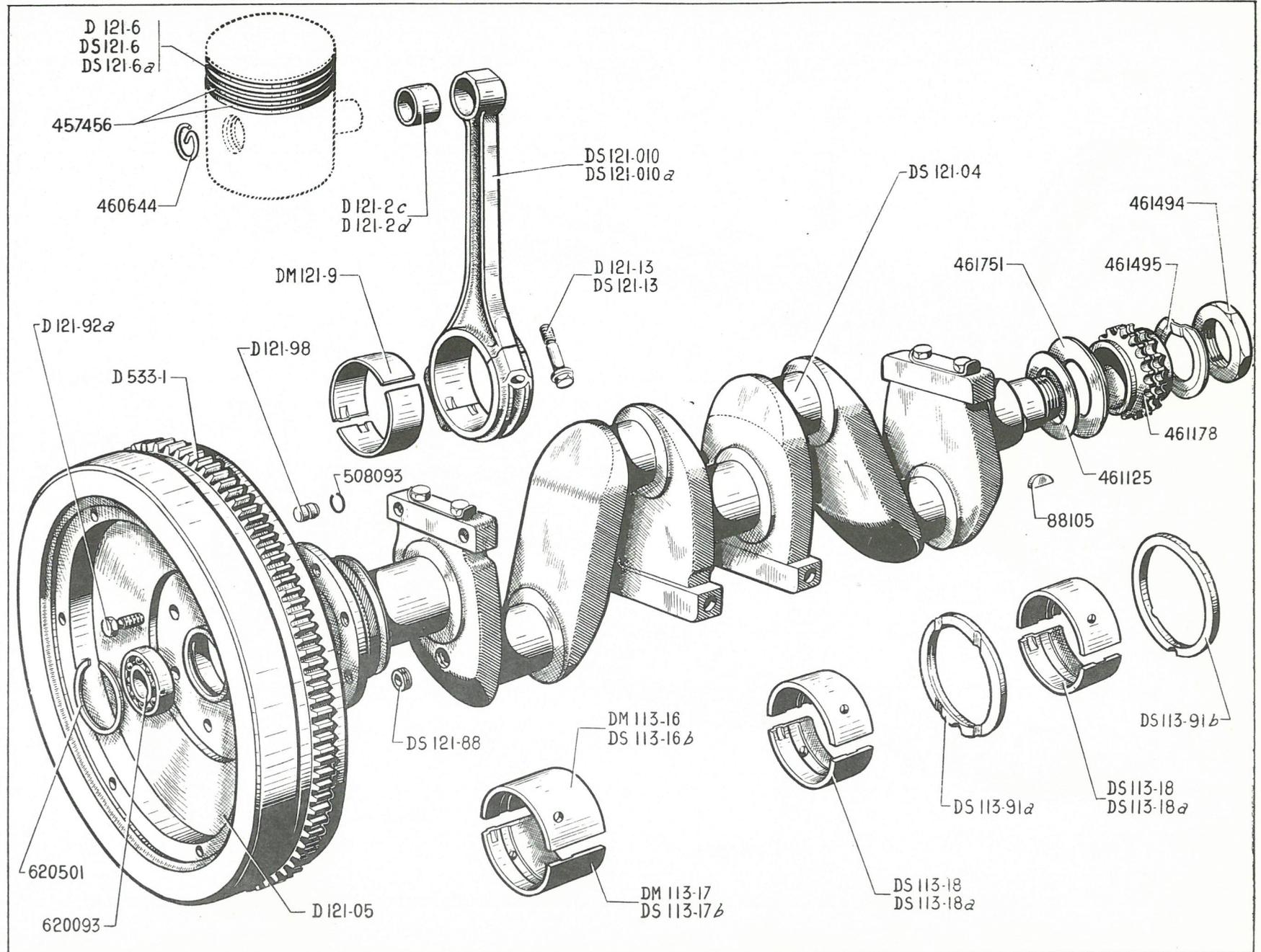


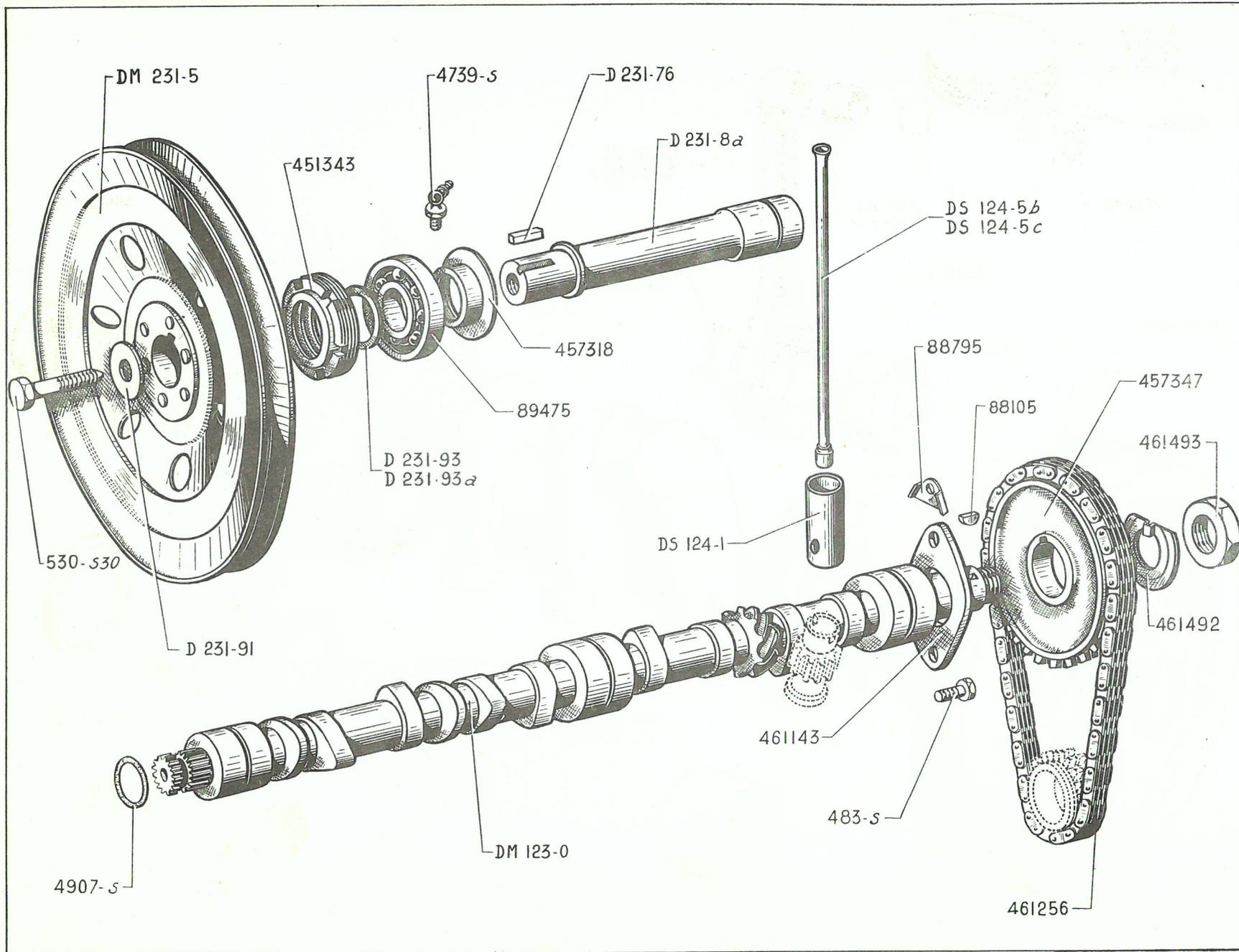
MANIFOLDS — CARBURETTOR — AIR FILTER — 9

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	For the carburettor and any separate spare part for it, apply to:- Messrs. SOLEX or their official agents.		DS 171-5b	Filter element Miom (R.VI).	1	1.561-S	Double tapered union 4.5 mm for petrol drain pipe (R.III).	1
			DS 171-5c	Filter element Vokes (R.VI).	1	2.491-S	Hex. nut, 7 dia. 100 pitch (7 mm thick) for securing exhaust manifold (R.III).	8
			DS 181-1a	Exhaust manifold.	1	2.493-S	Hex. nut, 7 dia. 100 pitch (5 mm thick) for securing (R.III): - air filter to valve cover.	1
			DS 181-2	C/A gasket between exhaust manifold and cylinder head (R.VI)	4	2.611-S	Hex. nut 10 dia., pitch 150 for securing air filter on water pump cover (R.III).	2
DM 141-10	Inlet casing with studs.	1	DS 181-4a	Front bracket for exhaust shield.	1	2.854-S	PC clip (5 mm wide 208 mm long) for fixing carburettor heating tube (R.VI).	2
DM 141-11	Gasket for inlet casing.(R.VI)	1	DS 181-5a	Rear bracket for exhaust shield.	1	481.716	Distance piece for carburettor, centre hole 34 mm dia., 5 mm thick (R.VI).	1
DS 141-88	Rubber petrol drain tube (4 x 11 x 400).	1	DS 181-6a	Shield for exhaust manifold (R.VI).	1	614.006	Clip HB for locking connection on carburettor (R.VI).	1
DM 141-95	Cover plate for inlet casing.	1	DS 181-87a	Closing plate, rear, for shield.	1	614.012	Fixing clip HB for tube on air filter (R.VI).	2
DM 141-97	Paper gasket for cover plate for hot spot. (R.VI).	1	482-S	Screw, hex. head, 7 dia. 12.5 long, for securing cover plate. (R.III)	4	619.046	Joint for union of water outlet (14.5 inside dia. 20 outside dia., 1.5 to 2 thick) (R.VI).	1
DM 141-98	Water outlet union, thread 14 long 150 pitch.	1	483-S	Screw, hex. head, 7 dia. 15 long, for securing exhaust shield on bracket (R.III).	2			
DS 141-99	Petrol drain pipe (3 x 4.5 x 60).	1	495-S	Screw, hex. head, 7 dia. 45 long, for securing inlet casing (R.III).	4			
DM 142-25	Flexible tube for carburettor heating.	1	820-S	Stud 8 dia. 44 long (threads 17 and 10.5 mm long) for securing carburettor (R.III).	2			
DS 171-0a	Air filter Miom (R.VI).	1	1.381-S	Threaded union, 10 long 100 pitch for petrol drain pipe (R.III).	1			
DS 171-0b	Air filter Vokes (R.VI).	1						
DM 171-3	Rubber connection between air filter and air inlet pipe.	1						

10 - CRANKSHAFT - CONNECTING RODS - PISTONS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	NOTE. - Pistons and gudgeon pins are not supplied separately. See cylinder barrel and piston assemblies (page 2).		DS 121-010	Connecting rod with 48 mm bearing 27 mm long (forged rod D 121-11, centre 19 mm thick) Until June 1957.	4	D 121-92a	Screw, hex. head, (17 across flat) 9 dia., 17 long, securing flywheel.	6
	Top half of front bearing, lubricating groove 18.6 mm from positioning dowel, 54.3 mm long (R.VI).	1		Replaced by DS 121-010a (see technical note No.673)		D 121-98	Dowel, 10 dia. 16 long, for locating flywheel on crankshaft. (R.VI)	1
			DS 121-010a	Connecting rod, with 48 mm bearing 27 mm long (forged rod DS 121-11, centre 22 mm thick) From June 1957.	4	D 533-1	Starter gear ring (93 teeth), 272 mm i/d.	1
DM 113-16	Bore 53.5 mm, 2nd possibility.					88.105	Woodruff key 18.5 x 4.6 x 7.9 for crankshaft pinion. (R.II)	1
DS 113-16b	Bore 54 mm, 1st possibility.		D 121-2c	Small-end bush (20 x 21.5 x 25) 1st type.	4	457.456	Scraper ring 78 x 4 mm (R.I).	8
	Bottom half of front bearing, lubricating groove 3 mm from positioning dowel, 54.3 mm long (R.VI).	1	D 121-2d	Small-end bush (20 x 21.7 x 25) 2nd type.	4	460.644	Circlip for gudgeon pin (R.I).	8
DM 113-17	Bore 53.5 mm, 2nd possibility.		D 121-6	Piston ring tapered (78 x 2.5).	4	461.125	Washer for crankshaft end play, 38.5 x 44.5 x 0.05 (R.I).	as nec.
DS 113-17b	Bore 54 mm, 1st possibility.		DS 121-6	Piston ring, circular chrome plated (78 x 2.5). Until October 1957.	4	461.178	Crankshaft pinion (19 teeth) (R.I).	1
DM 113-18	Half bearings, 53.5 mm, top and bottom, centre and rear, 37 mm long, 2nd type (R.VI).	4	DS 121-6a	Piston ring, circular chrome plated (78 x 2) (R.VI) From October 1957.	4	461.494	Nut, hex., 36 x 1.50 pitch, fixing crankshaft pinion. (R.I)	1
DS 113-18	Half bearings, 54 mm, top and bottom, centre and rear, 37 mm long, 1st type (R.VI).	4	DM 121-9	Half bearing for connecting rod big end, 48 mm i/d, 27 mm long (R.VI).	8	461.495	Round lock washer 36.5 dia. for crankshaft nut (R.I).	1
DS 113-91a	Inner ring for rear bearing (58.1 x 72 x 4.03, inside dia. bevelled) (R.VI).	1	D 121-13	Set-screw, hex. head, 9 x 32 securing big end cap. Until June 1957.	8	461.751	Washer for crankshaft thrust 38 x 73 x 5 (R.I).	1
DS 113-91b	Outer ring for rear bearing (58.1 x 72 x 4.03, no bevel on inside dia.) (R.VI).	1	DS 121-13	Screw, hex. head, 9 dia. 29 long, for securing big end (cap marked "1") From June 1957.	8	508.093	Circlip 8.8 x 10.8 for flywheel locating dowel (R.I).	1
DS 121-04	Crankshaft, main bearing 54 mm dia, connecting rod journal 48 mm dia.	1	DS 121-88	Plug for oil ducts to crank pins(thread 25 dia. 125 pitch) (R.VI).	4	620.093	Bearing, 15 x 42 x 13, with double sealing plates, rear end of crankshaft (R.VI).	1
D 121-05	Flywheel with starter ring-gear, total thickness 84 mm.	1				620.501	Locking ring 44.7 mm dia. for crankshaft spigot ball bearing (R.VI).	1

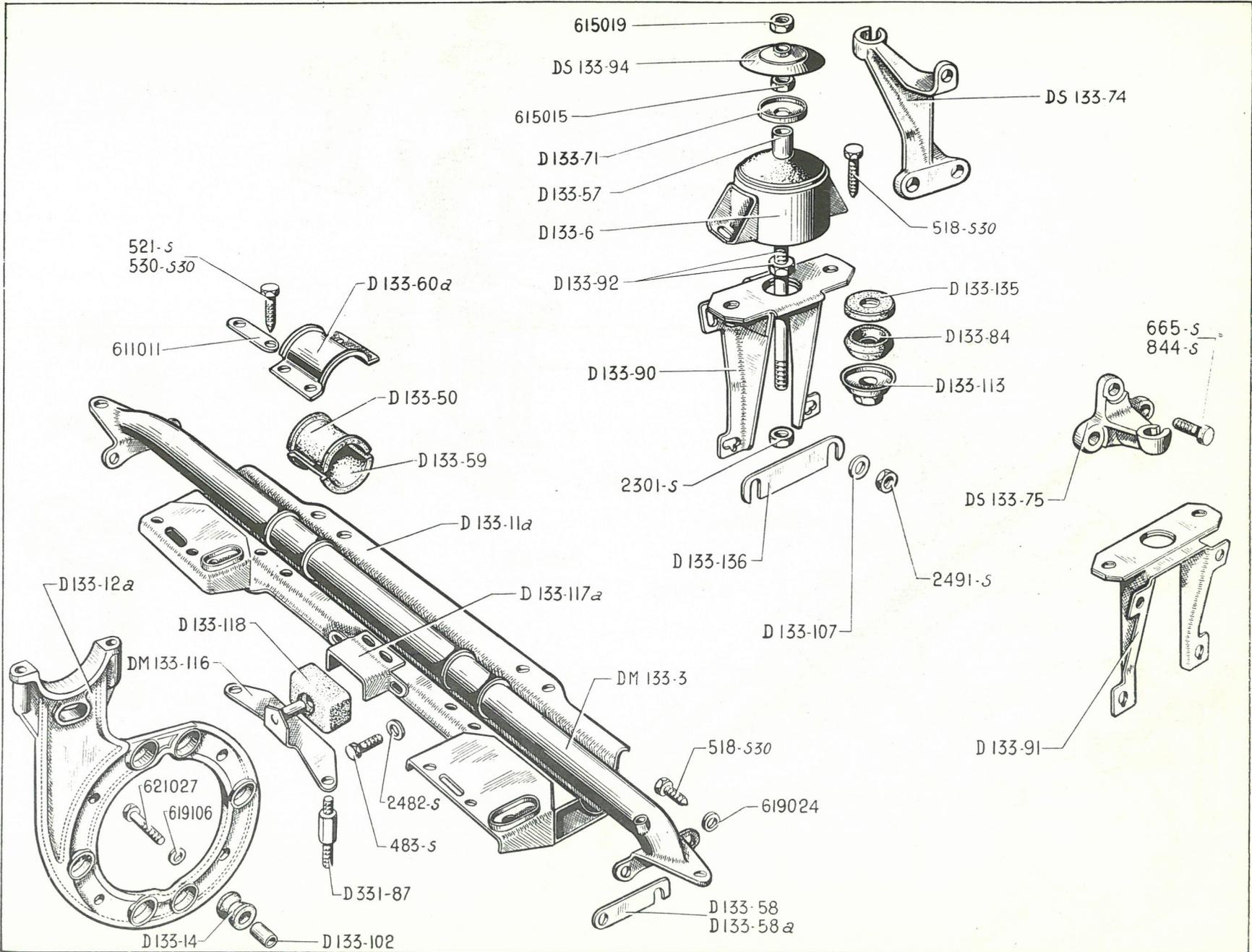


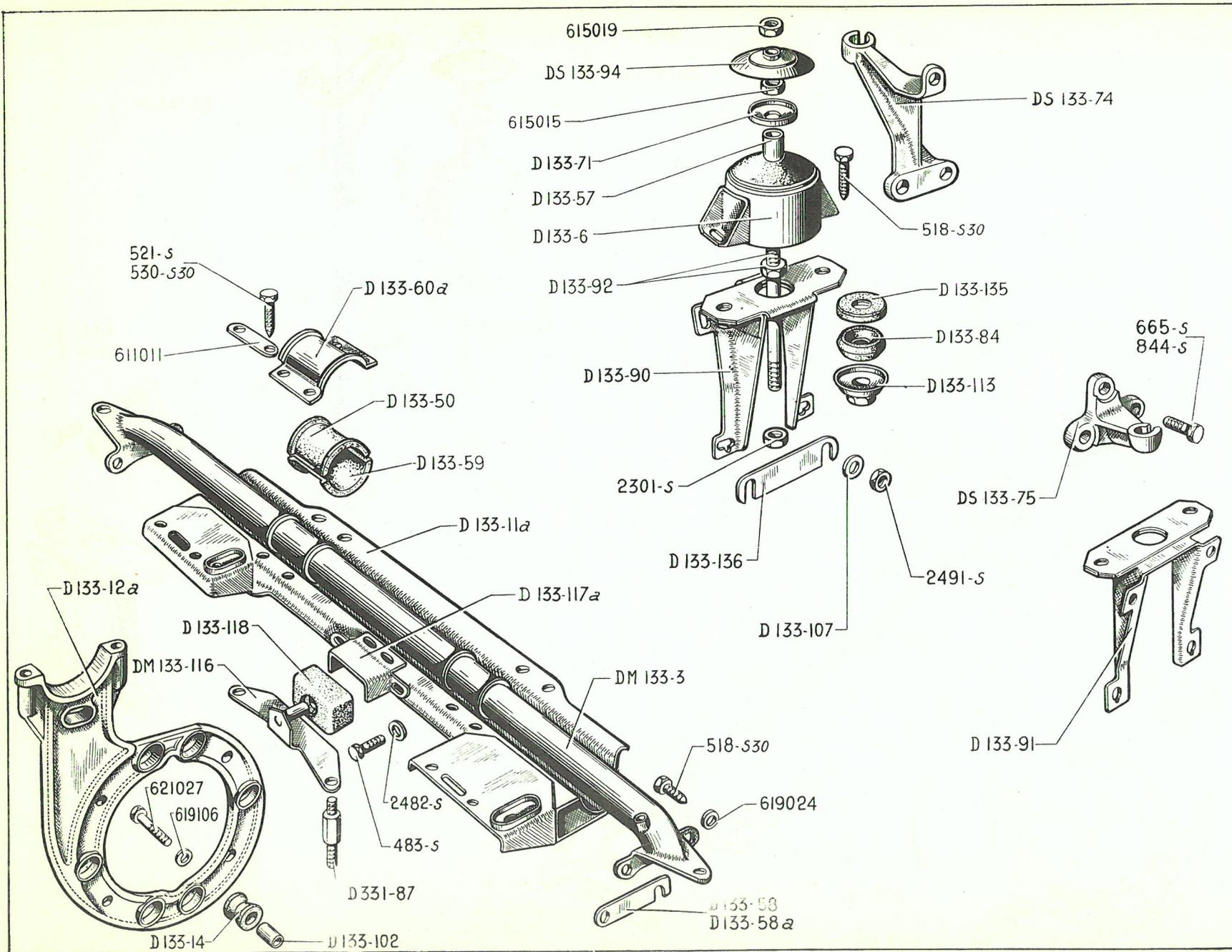


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 123-0	Camshaft with externally serrated rear end.	1	D 231-93	Washer for pulley adjustment, 20.5 x 27 x 0.5 thick.	as nec.	89.475	Ball bearing front, on driving shaft, 20 x 47 x 14 (R.VI).	1
DS 124-1	Tappet cup for push-rod, 26 mm dia. spherical dia. 14 mm.	8	D 231-93a	Washer for pulley adjustment, 20.5 x 27 x 0.8 thick.	as nec.	451.343	Locking nut and oil thrower on driving shaft (external thread 50 dia. 1.50 pitch) (Oil-return thread i/d 28 mm). (R.I)	2
DS 125-5b	Push-rod for rocker, inlet, 227 mm long, spherical dia. 14 mm.	4	483-S	Set-screw, hex. head, 7 x 15 securing camshaft thrust plate (R.III).	2	457.318	Deflector for pump driving shaft, 20 mm and 41 mm dias., total thickness 13 mm (R.I).	1
DS 124-5c	Push-rod for rocker, exhaust, 253 mm long, spherical dia. 14 mm.	4	530-S 30	Set-screw, hex. head, 9 x 22 securing pulley (R.III).	1	457.347	Camshaft pinion (38 teeth, length of boss 27.6 mm) (R.I).	1
DM 231-5	Pulley driving water pump and dynamo.	1	4.739-S	Greaser, tapered, for bearing (R.VI).	1	461.143	Camshaft thrust plate (R.I).	1
D 231-8a	Shaft driving water pump, dynamo and suspension pump (toothed end).	1	4.907-S	Oil seal 18.4 x 23.8 x 2.7 for serrated end of camshaft (R.VI).	1	461.256	Chain for timing gears (R.VI)	1
D 231-76	Key for driving pulley, rectangular 4 x 4 x 21 (R.VI).	1	88.105	Woodruff key 18.5 x 4.6 x 7.9 for camshaft pinion (R.II).	1	461.492	Round lock washer, 24.5 mm dia. for nut securing pinion on camshaft (R.I).	1
D 231-91	Washer 9 x 28 x 4 beneath stud securing pulley (R.VI).	1	88.795	Lockwasher for 8.5 mm set-screws for securing camshaft thrust plate (R.I).	2	461.493	Nut, hex. head, 24 dia. 1.50 pitch securing pinion on camshaft (R.I).	1

14 - ENGINE AND GEARBOX SUSPENSION

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	FRONT GEARBOX							
DM 133-3	Crossmember - front upper.	1	483-S	Set-screw, hex. head, 7 x 15, fixing thrust block housing on front cross-member (R.III).	4	D 133-71	Upper locking cup for rear flexible block 50 mm dia. 9 mm high, 12 mm hole.	2
D 133-11a	Crossmember - front lower.	1	518-S 30	Pointed set-screw hex. head, 9 x 30, securing upper front crossmember to chassis side member (R.III).	6	DS 133-74	Rear suspension bracket RH.	1
D 133-12a	Bracket, front right and left.	1	521-S	Set-screw, hex. head, 9 x 16, fixing front lower crossmember to front bracket (R.III).	4	DS 133-75	Rear suspension bracket LH.	1
D 133-14	Rubber bearing for front bracket, 14 mm dia. 20.5 mm long.	12	530-S 30	Pointed set-screw, hex. head, 9 x 22, fixing RH and LH caps on front bracket (R.III).	4	D 133-84	Flexible buffer - lower for rear flexible block (R.VI).	2
D 133-50	Rubber half bush, upper, for front suspension, 58 mm long 32 mm high.	2	2.482-S	Washer 7.5 x 14 for screw fixing thrust block housing (R.III).	4	D 133-90	Bracket rear RH.	1
D 133-58	Packing piece for upper front crossmember 1 mm thick.	as nec.	611.011	Double lock-washer with 9.5 mm holes for screws fixing upper crossmember to lower crossmember (R.III).	4	D 133-91	Bracket rear LH.	1
D 133-58a	Packing piece for upper front crossmember 2 mm thick.	as nec.	619.024	Washer for screws fixing upper front cross-tube to chassis side-member (R.II).	6	D 133-92	Bolt 12 x 195 with nut welded on, for fixing rear flexible block.	2
D 133-59	Rubber half bush, lower, for front suspension, 58 mm long 28.5 mm high.	2	619.106	Washer 9.5 x 24 x 2 beneath head of screw fixing front bracket (R.III).	12	DS 133-94	Protection cap for rear flexible block LH, with welded on nut.	1
D 133-60a	Clamping bracket RH and LH for half-bushings on upper front cross member, 4 holes 10.75 mm.	2	621.027	Set-screw, hex. head, 9 x 50, fixing front bracket (R.II).	12	D 133-107	Washer 7.5 x 26 x 4 for nuts securing rear supports on reinforcements.	8
D 133-102	Bush 9 x 14 x 19 mm i/d for front bracket rubber bearing.	12				D 133-113	Cup with welded on nut for lower buffer of rear flexible block, 32 mm dia.	2
DM 133-116	Bracket for end thrust block.	1				D 133-135	Fibre washer 12.5 x 43 x 6 with rubber washer stuck on, for protecting rear flexible block.	2
D 133-117a	Housing for end thrust block.	1				D 133-136	Packing piece for adjusting rear bracket.	as nec.
D 133-118	End thrust block rubber 51 x 30 x 30, hole 12.5 mm.	1				518-S 30	Set-screw, hex. head, 9 x 30, for securing rear flexible suspension block on bracket (R.III).	4
D 331-87	Stud securing end thrust block bracket.	2						
				REAR OF ENGINE				
			D 133-6	Flexible suspension block rear, without centre bolt.	2			
			D 133-57	Distance piece 12.5 x 18 x 38.5 for rear flexible block.	2			



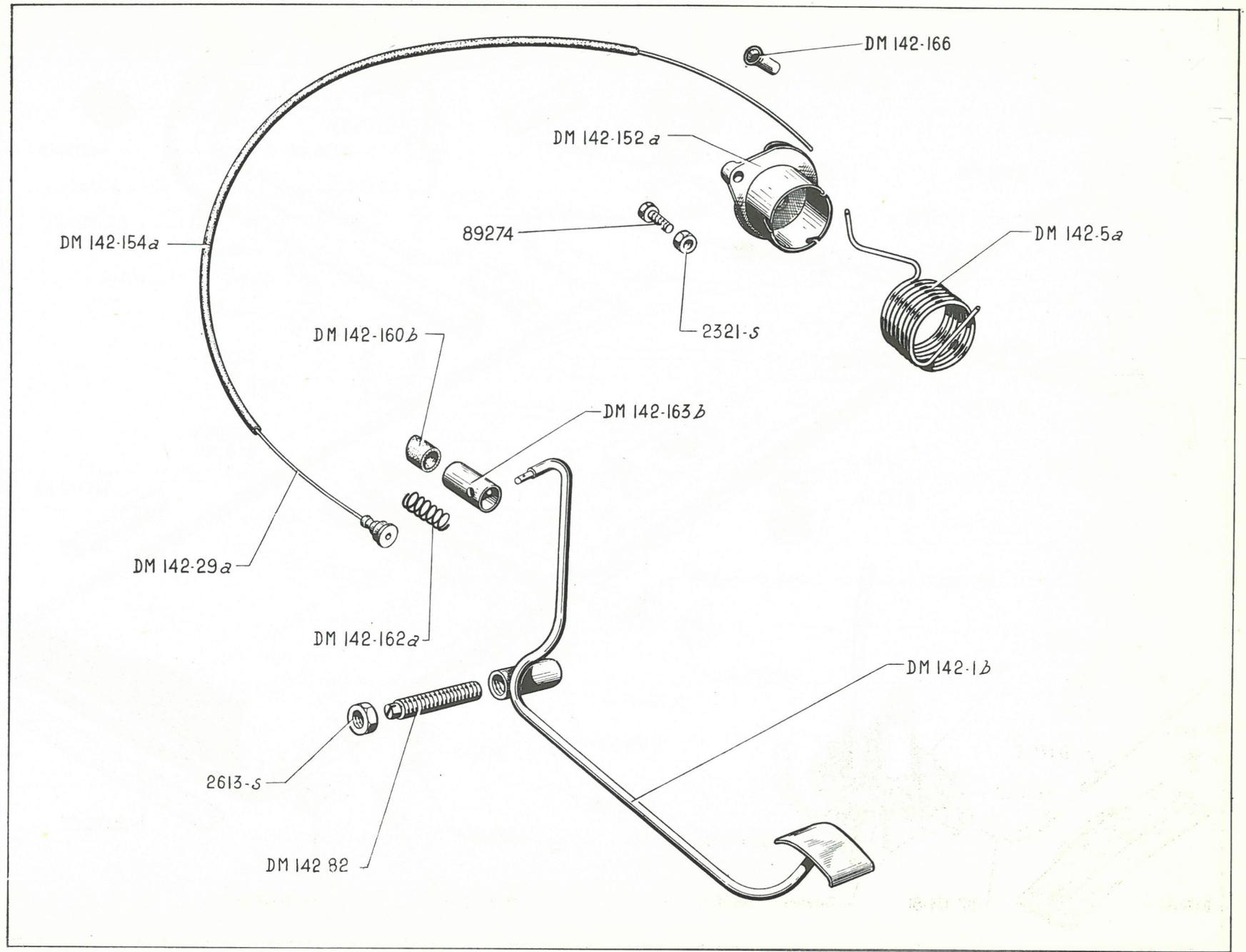


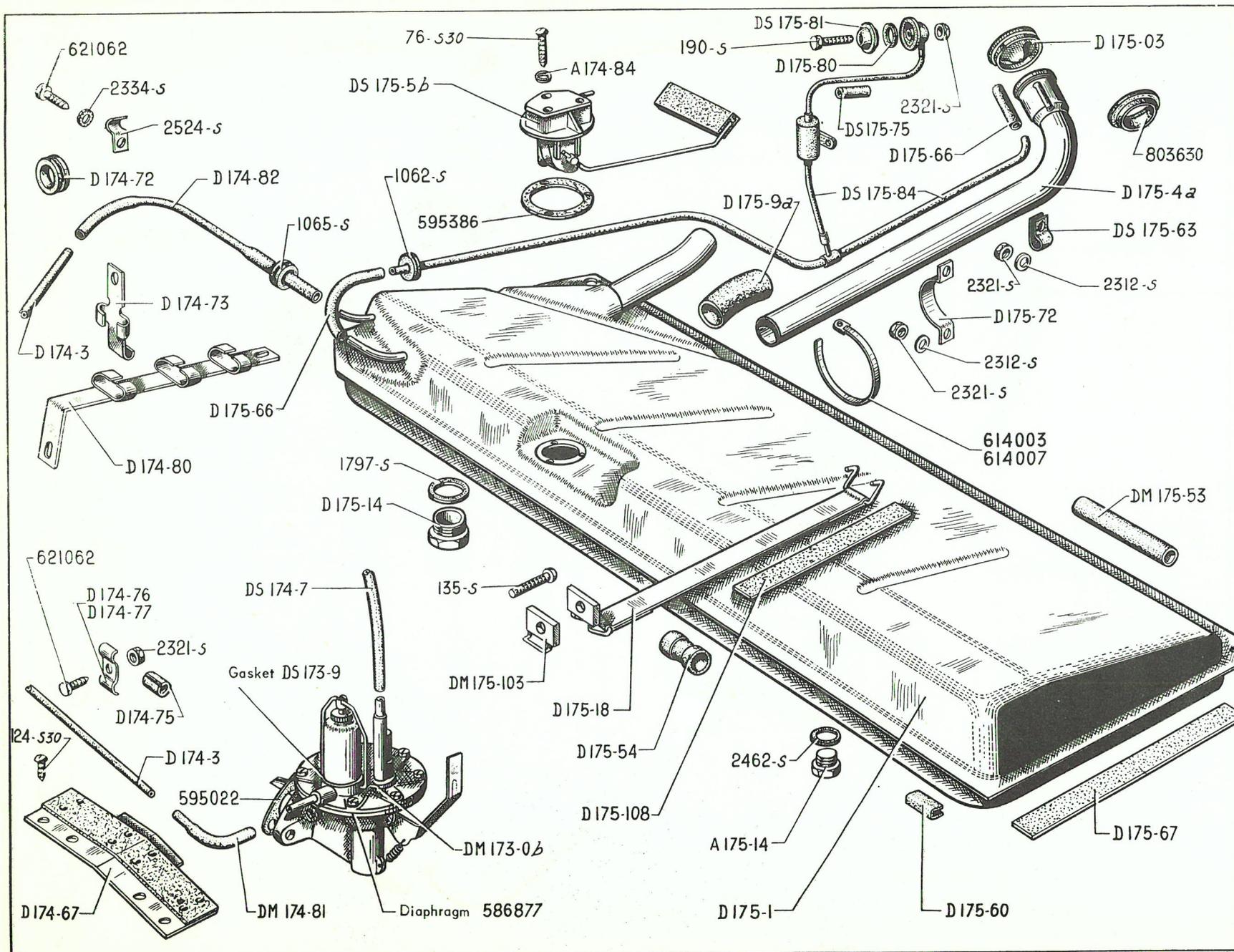
ENGINE AND GEARBOX SUSPENSION - 17

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
665-S	Set-screw, hex. head, 8 x 20, securing rear suspension bracket to cylinder block (R.III).	2	2.301-S	Hex. nut, 12 dia. 1.25 pitch for tightening lower end of rear flexible block centre bolt (R.III).	2	615.015	Hex. nut, 12 dia. 1.25 pitch, for locking cup for rear flexible block (R.III).	2
844-S	Set-screw, hex. head, 10 x 20, securing rear suspension bracket to cylinder block (R.III).	4	2.491-S	Hex. nut, 7 dia. 1.00 pitch for tightening (R.III): - rear brackets on reinforcements.	8	615.019	Hex. nut, 12 dia. 1.25 pitch, for tightening upper end of rear flexible block centre bolt. (R.III).	2

18 - ACCELERATOR CONTROL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 142-1b	Accelerator pedal.	1	DM 142-154a	Sheath for accelerator control cable (2 inside dia. x 4.5 outside dia. x 375 long)(R.VI) (sold by the metre).	1	DM 142-166	Thrust sleeve for cable sheath (carburettor side) (R.VI).	1
DM 142-5a	Return spring, accelerator pedal.	1				2.321-S	Nut, hex., 5 dia. 75 pitch for securing accelerator control cable to cam (R.III).	1
DM 142-29a	Control cable, accelerator, 610 mm long (R.VI).	1	DM 142-160b	Thrust block, flexible, for control cable ferrule.	1	2.613-S	Nut, hex., 10 dia. 150 pitch for securing pedal shaft (R.III).	1
DM 142-82	Threaded pin for accelerator pedal (10 dia. 150 pitch, 55 long).	1	DM 142-162a	Compression spring for accelerator control cable.	1	89.274	Screw, hex. slotted head, 5 dia. 13 long, for securing accelerator control cable to cam (R.III).	1
DM 142-152a	Accelerator control cam (R.VI).	1	DM 142-163b	Housing for compression spring and ferrule of accelerator control cable on accelerator pedal (R.VI).	1			





PETROL SUPPLY — PETROL TANK — PUMP — PIPING — 21

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 174-84	Fibre washer, 4.5 x 8 x 0.5 for petrol gauge rheostat (R.VI).	3	D 174-82	Rubber connection 6 x 15 between flexible tube and tank 280 mm long.	1	DS 175-75	Sleeve, rubber, 4 x 8 x 30, protecting air vent tube.	3
A 175-14	Drain plug, 8 dia. 1.00 pitch, 7 mm long under head (R.VI).	1	D 175-03	Petrol filler cap (R.VI).	1	D 175-80	Rubber washer, 19 x 29 x 3 for sealing cup on air vent tube.	1
DM 173-0b	Pump complete, GUIOT (R.VI).	1	D 175-1	Petrol tank, 65 litres (R.VI).	1	DS 175-81	Cup, exterior, for air vent tube (R.VI).	1
DS 173-9	Joint for GUIOT pump (R.VI).	1	D 175-4a	Petrol filler tube (R.VI).	1	DS 175-84	Air vent tube (R.VI).	1
D 174-3	Flexible tube (nylon) feeding petrol from tank to pump (R.VI).	1	DS 175-5b	Rheostat for ED (Veglia) gauge (R.VI)	1	DM 175-103	Front support on body for tank strap.	2
DS 174-7	Flexible rubber tube between pump and carburetter, 320 mm long.	1	D 175-9a	Rubber connection, filler tube to tank, 38 i/d, 47 o/d, 163 mm long.	1	D 175-108	Protecting piece for tank, 540 mm long, 50 mm wide.	2
D 174-67	Protection plate for flexible nylon tube.	1	D 175-14	Drain plug, reserve supply side, (20 dia., 1.50 pitch), 21 mm across flats (R.VI).	1	76-S 30	Screw, roundhead 4 dia. 0.30 pitch for securing rheostat (R.III).	3
D 174-72	Rubber ring 25 x 40 x 11 carrying flexible nylon tube on centre support.	2	D 175-18	Strap holding tank.	2	124-S 30	Screw, roundhead 5 x 12.5, securing protection plate for flexible tube (R.III).	4
D 174-73	Bracket on chassis side-member for nylon tube.	1	DM 175-53	Transverse rubber packing tube for tank, 298 mm long.	2	135-S	Screw, roundhead 5 x 40 for securing tank straps (R.III).	2
D 174-75	Split rubber bush, 6 x 10 x 15, for protecting nylon tube.	10	D 175-54	Rear rubber packing tube for tank strap, 50 mm long.	2	190-S	Screw, slotted head, 5 x 35 securing cup of vent tube to atmosphere (R.III).	1
D 174-76	Flexible clip with welded-on screw for securing nylon tube.	2	D 175-60	Rubber packing piece for tank, 40 mm long. (R.VI).	6	1.062-S	Rubber grommet, 12 x 21 x 5, for air supply tube.	2
D 174-77	Double clip only for securing nylon tube.	4	DS 175-63	Clip for securing air vent tube.	2	1.065-S	Rubber grommet, 22 x 18 x 8, for flexible tube on body (R.III).	3
D 174-80	Clip for nylon tube on front support.	1	D 175-66	Connecting sleeve rubber, 11 x 18 x 147 for air tube.	2	1.797-S	Washer fibre, 20.4 x 26.2 for reserve side drain plug (R.VI).	1
DM 174-81	Rubber elbow connecting nylon tube to petrol pump.	1	D 175-67	Rubber strap beneath tank, 380 x 25 x 2.	5			
			D 175-72	Clip securing filler tube, 39 mm high, 2 stud holes 60 mm between centres.	1			

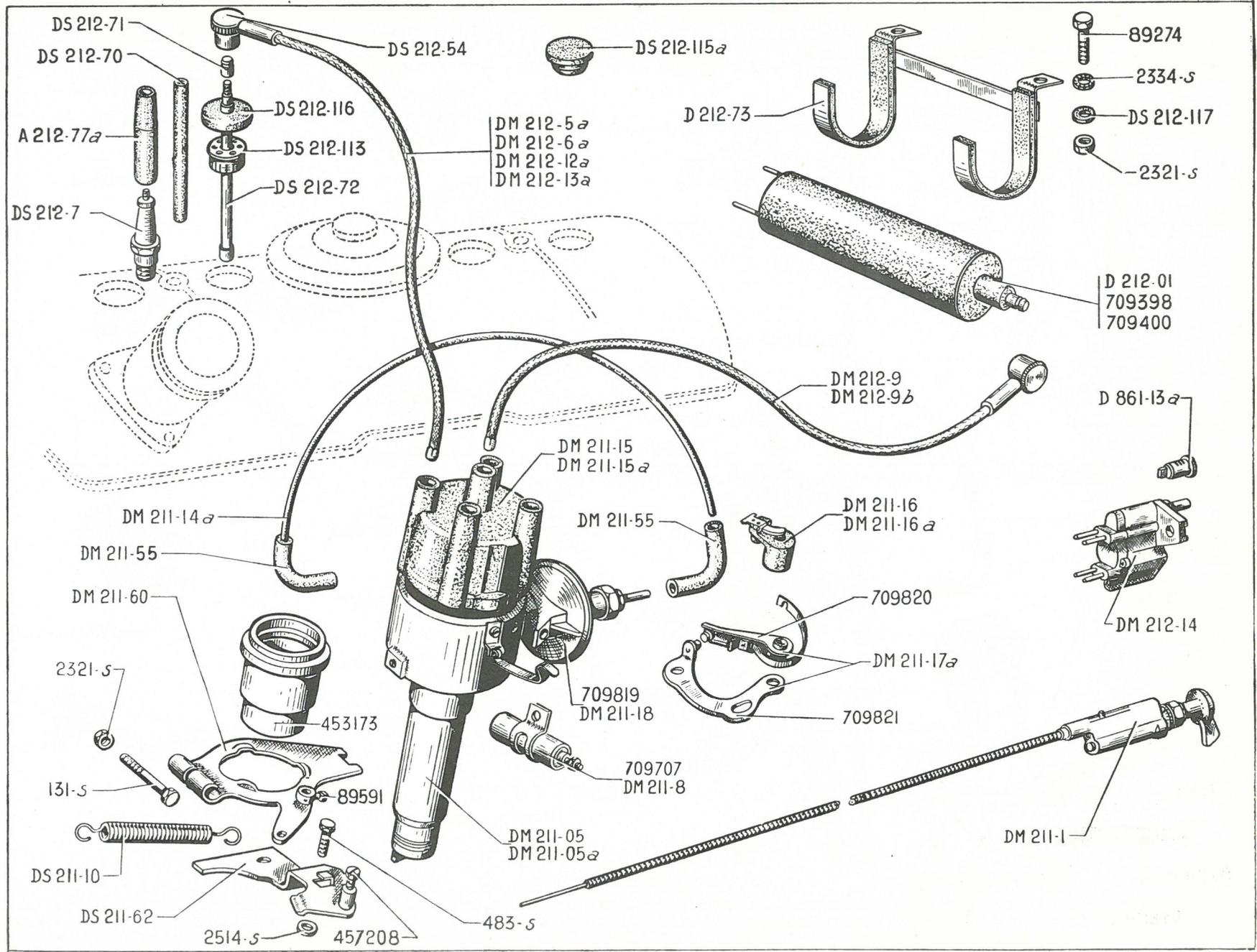
22 - PETROL SUPPLY - PETROL TANK - PUMP - PIPING

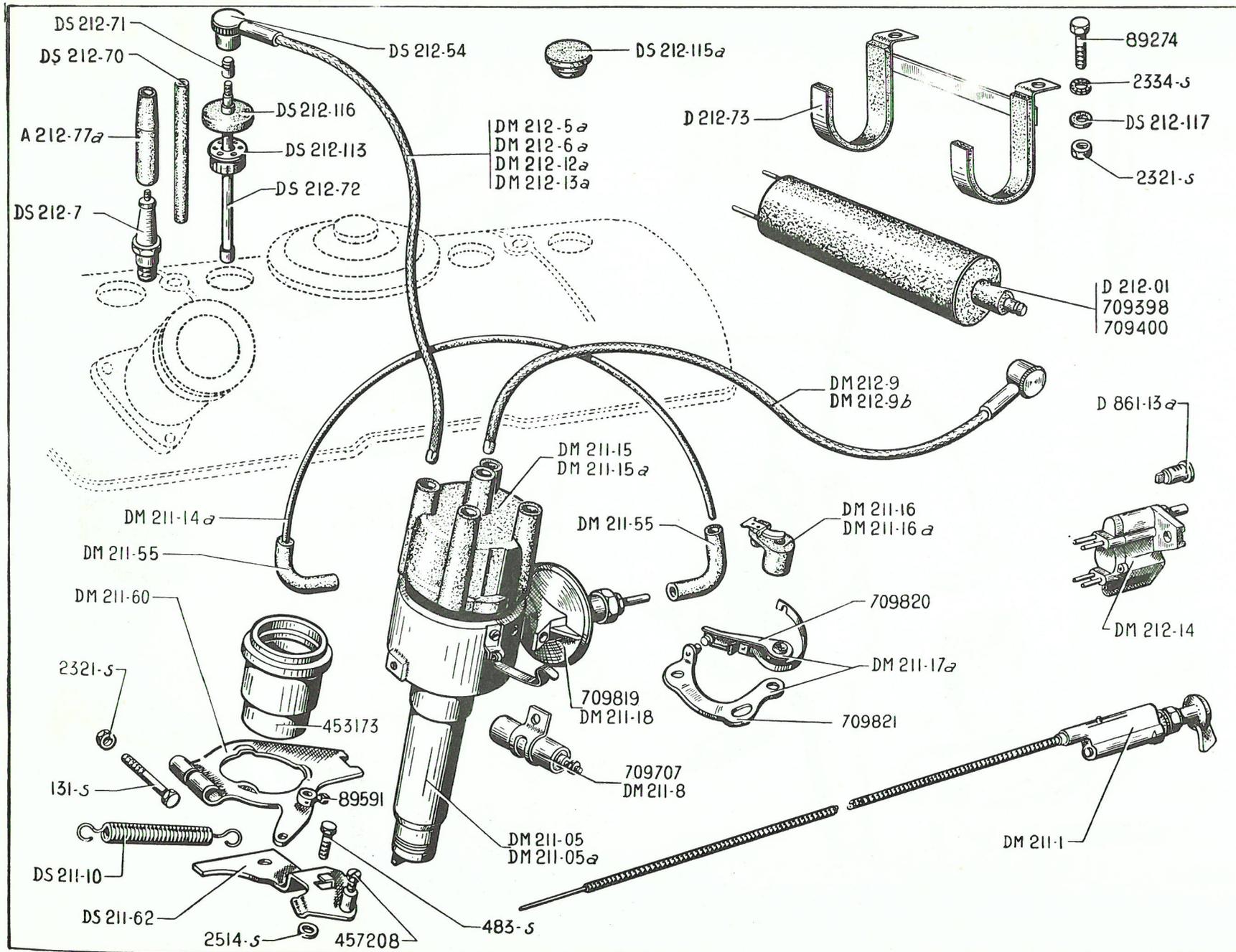
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.312-S	Washer 5.5 x 12 (R.III) for nuts securing: - filler tube clip - air vent tube.	2 2	2.334-S	Shake-proof washer, 5.2 x 9.4, for screw securing clips (R.VI).	7	595.386	Rubber washer, 36 x 55 x 2, (3 holes 4.5) for rheostat (R.VI).	1
2.321-S	Hex. nut 5 dia. 0.75 pitch (R.III) for securing: - filler tube clip - air vent tube - tube securing the cup on air vent tube - clip with welded on screw.	2 2 1 2	2.462-S	Fibre washer, 8.2 x 12 x 1, for drain plug (R.VI).	1	614.003	Clip securing rubber connection on filler tube, 335 mm long (R.VI).	2
			2.524-S	Clip for securing flexible tube (R.III).	1	614.007	Clip securing connecting sleeve on air-venting pipe, 190 mm long (R.VI).	4
			586.877	Diaphragm for Guiot pump (R.VI).	1	621.062	Screw, pointed, hex. head 5 x 14 for securing clips holding flexible tube (R.III).	6
			595.022	Gasket between pump and cylinder block, 66 mm between whole centres (R.VI).	1	803.630	Collar, 34 x 84 x 15 for filler tube.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 141-4	Nut, hex., 7 dia. 100 pitch, for securing half clips.	4	DS 182-79	Clip for securing expansion chamber and front pipe to bracket.	1	486-S 30	Screw, hex. head, pointed, 7 dia. 22.5 long, for securing rubber straps for exhaust outlet pipes on silencer (R.III).	2
DM 182-05	Exhaust pipes beneath body, assembled with clips, rubber plates and straps.	1	D 182-84	Plate, 28 x 28 x 1.5, with 7.5 mm hole, for securing rubber strap for exhaust outlet pipes.	4	487-S	Screw, hex. head, 7 dia. 25 long, for securing rear clips of exhaust outlet pipes (R.III).	1
DS 182-1b	Expansion chamber with pipe (on de-luxe specification).	1	D 182-85	Distance piece, 8 x 10 x 7, for rubber strap (R.VI).	8	497-S	Screw, hex. head, 7 dia. 50 long securing half clips of expansion chamber and front pipe (R.III).	4
D 182-6a	Half clips for assembling: - expansion chamber with pipe (de-luxe specification) - pipe without expansion chamber (except de-luxe specification).	4	DS 182-87	Thrust block, rubber, for protecting exhaust outlet pipes.	6	530-S 30	Screw, hex. head and pointed end, 9 dia. 22 long, for securing bracket for expansion chamber clip and front pipe (R.III).	1
DM 182-7	Joint, round, 28 i/d x 35 o/d x 3.5 thick, between exhaust pipe and exhaust outlet pipe beneath body (R.VI).	2	DM 182-101	Clip, rear, for securing exhaust outlet pipes.	2	533-S 30	Screw, hex. head and pointed end, 9 dia. 18 long, for securing spring on silencer support (R.III).	1
DS 182-54	Pipe, front, without expansion chamber (except de-luxe specification).	1	DM 183-0	Exhaust silencer.	1	2.321-S	Nut, hex., 5 dia. 75 pitch, for securing screw for rear half clips of exhaust outlet pipes (R.III).	1
DS 182-62	Distance piece, 9.5 x 18 x 18 for bracket for clip of expansion chamber and front pipe.	1	D 183-69	Fibre plate, 72 x 35 x 2, between cross-member and clamp securing silencer spring support (R.VI).	1	2.338	Screw, hex. head, 5 dia. 20 long, for securing rear half clip on exhaust outlet pipes (R.III).	1
DM 182-64	Half clip, rear, for securing exhaust outlet pipes.	2	D 183-70	Clamp securing silencer spring support.	1	2.491-S	Nut, hex., 7 dia. 100 pitch (R.III): - for securing expansion chamber clip and front pipe on bracket - rubber strap on front and centre half clips and rear clip - flange for exhaust outlet pipes.	2
DS 182-68a	Bracket for clip securing expansion chamber and front pipe with welded on studs.	1	D 183-71	Silencer spring support.	1	619.105	Washer, 7.5 i/d 14 o/d 2 thick, for nuts securing expansion chamber clip and front pipe to bracket (R.III).	2
DM 182-69	Flange for assembling exhaust outlet pipes.	2	D 183-72	Rubber packing, 35 x 27 x 10, for positioning silencer spring support.	2	621.027	Screw, hex. head, 9 dia. 50 long, for securing bracket for expansion chamber clip and front pipe (R.III).	1
D 182-75	Strap, rubber, 90 x 30 x 8, for securing exhaust outlet pipes beneath body, 2 holes 10.2 mm, 62 mm between centres.	5	D 183-93	Securing plate, 40 x 27 x 1.8, with 9.5 mm hole, for silencer spring support.	2			
DM 182-76	Half clip for securing exhaust outlet pipes beneath body.	4	483-S 30	Screw, hex. head, 7 dia. 15 long, for securing clamp holding silencer spring support (R.III).	2			
			484-S	Screw, hex. head, 7 dia. 17.5 long, (R.III) for assembling: - flange for exhaust outlet pipes - half clips, front and centre, for exhaust outlet pipes - rubber straps, centre and rear, clip bracket.	4			
					3			

26 - DISTRIBUTOR AND COIL - IGNITION CIRCUIT - IGNITION CONTROLS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 212-77a	Protection sleeve, rubber, 6.5 x 15, for sparking plug (R.VI).	4	DS 211-62	Bracket with trunnion for distributor fixing.	1	DS 212-71	End piece, upper, on rod connecting to sparking plug (R.VI).	4
			D 212-01	<i>Ignition coil (R.VI). Until November 1957. Replaced by 709.398 or 709.400. See technical note No. 682</i>	1	DS 212-72	Rod only for connecting to sparking plug, 135 mm long (thread 4 dia. 75 pitch) (R.VI).	4
DM 211-05	Distributor, DUCELLIER, complete (R.VI).	1				D 212-73	Support for coil. Up to November 1957.	1
DM 211-05a	Distributor, SEV, complete (R.VI).	1	DM 212-5a	Lead for sparking plug, from distributor to No.1 cylinder, length 425 mm.	1	DS 212-113	Plug for sparking plug tube (R.VI)	4
DM 211-1	Ignition control, 440 mm long (R.VI).	1	DM 212-6a	Lead for sparking plug, from distributor to No.2 cylinder, length 380 mm.	1	DS 212-115a	Blanking plug for hole in scuttle for sparking plug spanner.	1
DM 211-8	Condenser, DUCELLIER, (R.VI).	1	DS 212-7	Sparking plug, MARCHAL, 14 mm, (35 B) (R.VI).	4	DS 212-116	Cap, rubber, for sparking plug tube, inner dia. 41 mm.	4
DS 211-10	Return spring for distributor, outside dia. 9 mm, 70 mm long.	1	DM 212-9	Lead from distributor to coil, length 220 mm. Up to November 1957.	1	DS 212-117	Sealing washer, rubber, 4 i/d 10 o/d 1 thick, under screw securing coil support.	2
DM 211-14a	Suction pipe, 3 i/d 4 o/d (Rilsan) 470 mm long (R.VI).	1	DM 212-9b	Lead from distributor to coil, length 290 mm. From November 1957.	1	D 861-13a	Lock barrels, set of 4, for ignition switch and doors (R.VI).	1
DM 211-15	Distributor head DUCELLIER (R.VI).	1	DM 212-12a	Lead for sparking plug, from distributor to No.3 cylinder, length 265 mm.	1	131-S	Screw, round head, 5 dia. 30 long, fixing control.	1
DM 211-15a	Distributor head SEV (R.VI).	1	DM 212-13a	Lead for sparking plug, from distributor to No.4 cylinder, length 270 mm.	1	483-S	Screw, hex. head, 7 dia. 15 long, for securing bracket and control lever (R.III).	2
DM 211-16	Rotor arm DUCELLIER (R.VI).	1	DM 212-14	Ignition switch, without lock barrel (R.VI).	1	2.321-S	Nut, hex., 5 dia. 75 pitch (R.III) for screws securing:- - coil support bracket - distributor lever.	2
DM 211-16a	Rotor arm SEV (R.VI).	1	DS 212-54	Terminal for sparking plug lead (R.VI).	5			1
DM 211-17a	Arm with contact point SEV (R.VI).	1	DS 212-70	Insulating sleeve for rod connecting to sparking plug, 112 mm long (R.VI).	4			
DM 211-18	Suction unit SEV (R.VI).	1						
DM 211-55	Rubber connecting pipe for suction pipe.	2						
DM 211-60	Control lever for distributor.	1						



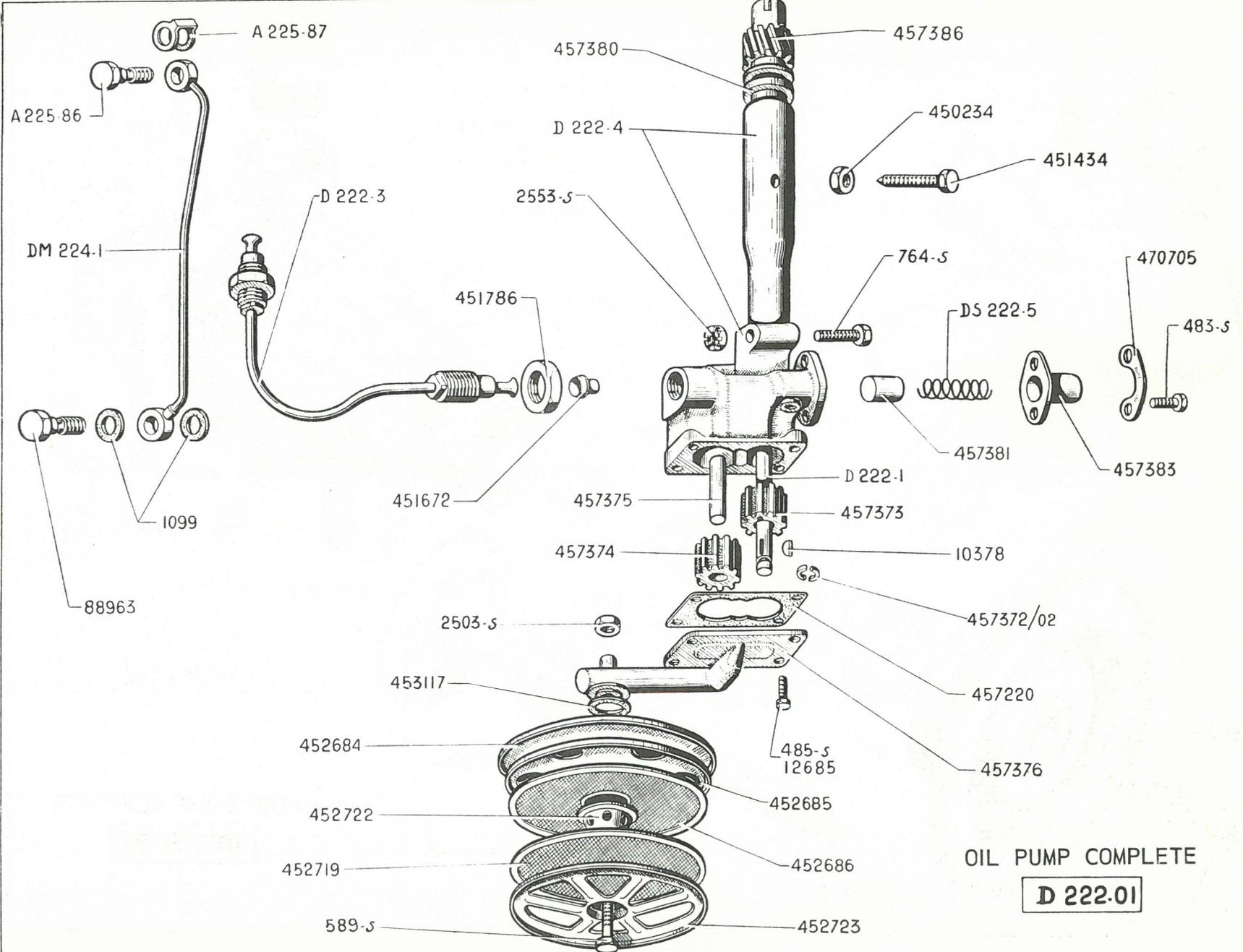


DISTRIBUTOR AND COIL — IGNITION CIRCUIT — IGNITION CONTROLS — 29

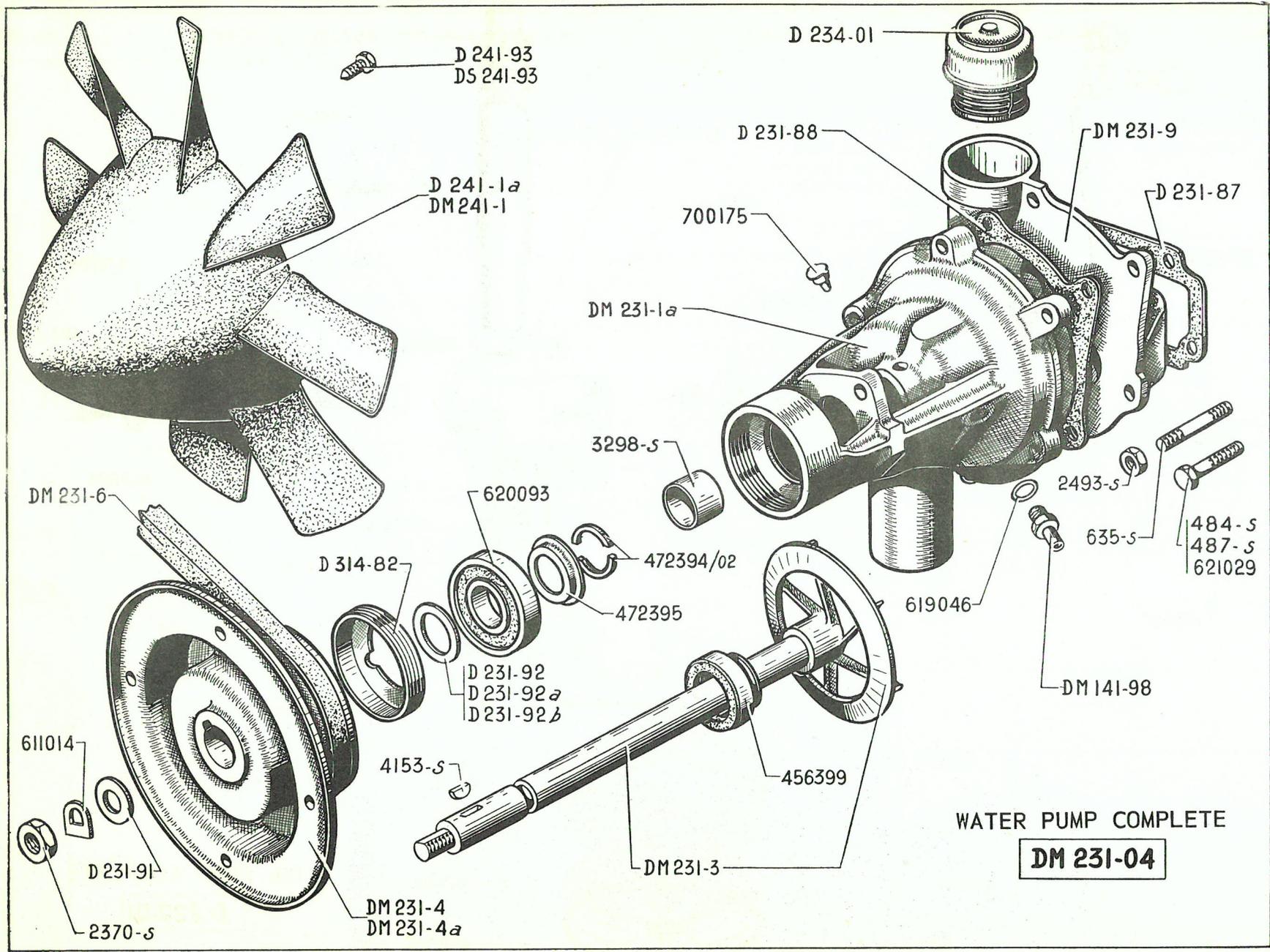
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
2.334-S	Shakeproof washer, 5.2 i/d 9.4 o/d, for screws securing coil support bracket (R.VI). Up to Nov. 1957.	2	89.591	Screw, square headed, 4 dia. 8 long, for securing cable (R.III).	1	709.400	Coil, 6 volt, DUCCELLIER (R.VI).	1
2.514-S	Shakeproof washer, 7.3 i/d 12 o/d, for screw securing metal plate and lever.	1	453.173	Housing for distributor (R.III).	1	709.707	Condenser, SEV (R.VI).	1
89.274	Screw, hex. head, 5 dia. 13 long, for securing coil support bracket (R.III). Up to November 1957.	2	457.208	Screw, slotted hex. head, 5 dia. 7.5 long, securing sheath of ignition control (R.VI).	1	709.819	Suction unit, DUCCELLIER (R.VI).	1
			709.398	Coil, 6 volt, SEV (RVI).	1	709.820	Contact point arm DUCCELLIER (R.VI).	1
						709.821	Contact point plate, DUCCELLIER (R.VI).	1

30 - OIL PUMP - OIL FEED PIPES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 225-86	Union screw, hex. head, 7 x 18, (1 mm hole) securing lubrication pipe for valve rockers to cylinder head.	1	2.553-S	Castle nut, hex. 8 dia. 1.25 pitch, for screw securing tubular pump support (R.III).	1	452.722	Distance piece between filters (R.I).	1
A 225-87	Joint, double, 7.2 mm for screw securing lubrication pipe to cylinder head.	1	10.378	Woodruff key for fixed gear (2.5 mm thick) (R.I).	1	452.723	Lower plate for filter (6 triangular holes) (R.I).	1
			12.685	Screw, slotted head 7 x 15, securing pump bottom cover (R.I).	1	453.117	Gasket 29 x 42 between bottom of pump and upper housing shielding filters (R.VI).	1
D 222-01	Oil pump complete with filters.	1	88.963	Union screw, hex. head, 10 x 18, securing valve rocker oil pipe to cylinder block (R.I).	1	457.220	Gasket for base of pump, 0.05 thick (R.VI).	1
D 222-1	Spindle for fixed gear, 298.5 mm long.	1	450.234	Lock-nut, hex., 10 dia. 1.00 pitch (4 mm thick) for screw 451.434 securing tubular pump support (R.I).	1	457.372/02	Retaining cotters for fixed gear, 7 mm thick (2 parts) (R.I).	1
D 222-3	Pipe between pump and cylinder block.	1	451.434	Screw, hex. head, pointed, 10 x 30, securing tubular pump support (R.I).	1	457.373	Fixed pinion (10 teeth, 24.9 mm high) (R.I).	1
D 222-4	Pump body with support.	1	451.672	Conical union for oil circulation on pump and cylinder block (R.I).	2	457.374	Idler pinion (10 teeth, 24.9 mm high) (R.I).	1
DS 222-5	Spring for release valve.	1	451.786	Lock-nut, hex. 20 dia. 1.50 pitch, for securing pipe between pump and cylinder block.	2	457.375	Shaft for idler pinion (R.I).	1
DM 224-1	Oil pipe for valve rockers, 190 mm between centres.	1	452.684	Housing, upper, shielding filters (R.I).	1	457.376	Base of pump forming filter support (no seating for spindles) (R.I).	1
483-S	Screw, hex. head, 7 x 15, securing piston spring housing (R.III).	2	452.685	Cover, upper for pump filters (6 holes 30 mm) (R.I).	1	457.380	Bush in tubular support, 12.5 x 24 x 28 x 37 (R.I).	1
485-S	Screw, hex. head, 7 x 20, securing pump bottom cover (R.III).	3	452.686	Upper filter (centre hole dia. 30 mm) (R.I).	1	457.381	Piston for return valve, 12 mm dia. 20 mm long (R.I).	1
589-S	Screw, hex. head, 7 x 60, securing pump filters (R.III).	1	452.719	Lower filter (centre hole dia. 11 mm) (R.I).	1	457.383	Housing for piston spring (R.I).	1
764-S	Screw, hex. head, 8 x 42.5, securing tubular support to pump body (R.III).	1				457.386	Pinion driving pump and distributor, 10 left pitched teeth, 45.2 mm total height (R.I).	1
1.099	Joint 10.5 x 18 x 1, for union fixing valve rocker oil pipe (R.VI).	2				470.705	Lock-washer double, 7.5 mm holes (32 mm between centres of screws) for securing spring housing (R.I).	1
2.503-S	Nut, hex. 7 dia. 1.00 pitch (6 mm thick) for securing filters on pump bottom cover (R.III).	1						



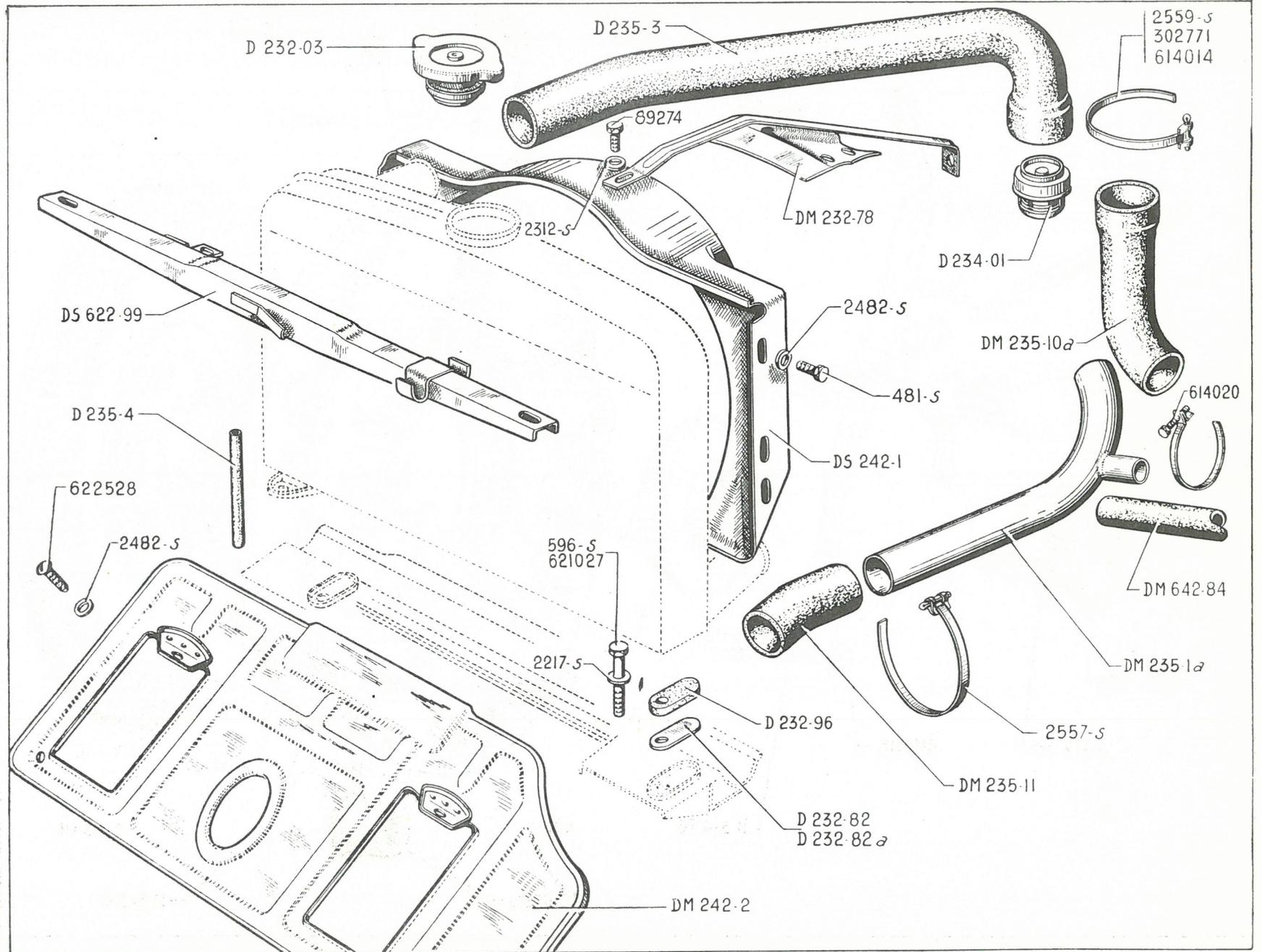
OIL PUMP COMPLETE
D 222.01

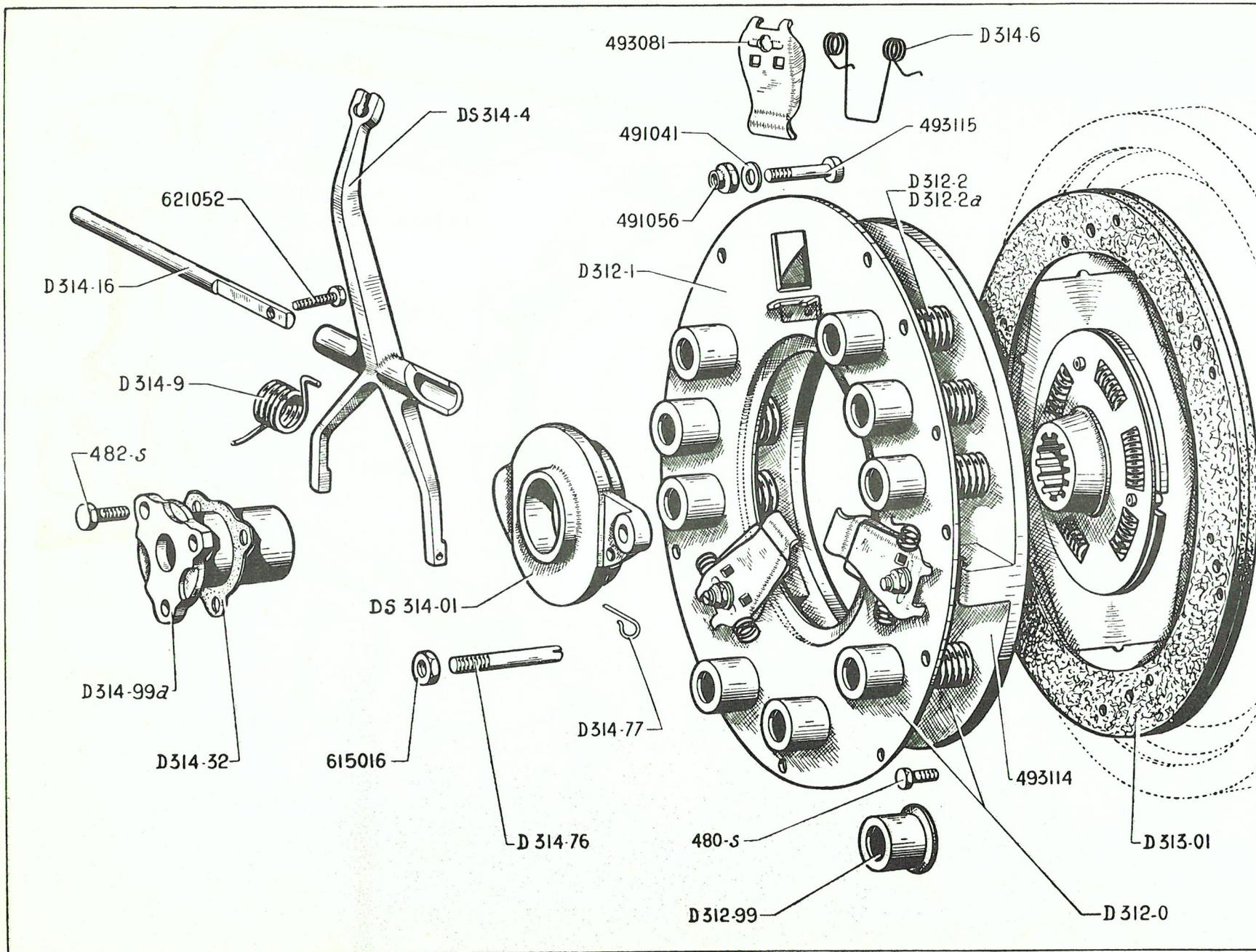


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 141-98	Connection for water outlet (thread 14 dia. 150 pitch).	1		Washer for adjusting ball bearing on pump shaft, 15.5 i/d x 24:	as nec.	2.370-S	Hex. nut, 9 dia. 1.25 pitch for securing pump and fan pulley (R.III).	1
DM 231-04	Water pump complete, without pulley, cover or thermostat.	1	D 231-92	0.5 mm thick.		2.493-S	Hex. nut, 7 dia. 1.00 pitch for securing water pump (R.III).	2
			D 231-92a	1 mm thick.				
			D 231-92b	1.5 mm thick.				
DM 231-1a	Body for water pump, bushed.	1				3.298-S	Bush 15 x 19 x 20 in water pump body (R.VI).	1
D 231-3	Spindle for water pump and low pressure pump with impeller affixed (width of impeller 22.5 mm), total length 167 mm.	1	D 234-01	Thermostat (R.VI).	1			
			D 241-1a	Fan, nylon, 8 blades (with fixing bosses recessed 4 mm in contact face). Until October 1957.	1	4.153-S	Woodruff key 4 x 5 x 13 for securing pump and fan pulley (R.III).	1
DM 231-4	Pulley for pump and fan (4 bosses for holding fan). Until October 1957.	1	DM 241-1	Fan, nylon, 8 blades (with fixing bosses protruding 0.5 mm on contact face). From October 1957.	1	456.399	Sealing ring (R.VI).	1
						472.394/02	Locking ring for ball bearing, 9.4 mm high (2 halves) (R.I).	1
DM 231-4a	Pulley for pump and fan. From October 1957.	1	D 241-93	Screw, with hex. head, 12 across flats, pointed, 7 dia. 28 long, for securing fan (R.VI) Until July 1957.	4	472.395	Plate, 15.2 x 21 x 28 holding locking half-segments. (R.I).	1
DM 231-6	Belt driving water pump and dynamo (R.VI).	2				611.014	Lock washer, single, 9.5 mm for nut securing pump and fan pulley (R.I).	1
DM 231-9	Cover for water pump with studs.	1	DS 241-93	Screw, with hex. head, 10 across flats, 7 dia. 28 long, for securing fan. From July 1957. (R.VI).	4	619.046	Sealing ring 14.5 x 20 x 1.5 x 2 for connection of water outlet (R.VI).	1
D 231-87	Gasket between water pump and cover.	1						
D 231-88	Gasket between pump cover and cylinder head (R.VI).	1	D 314-82	Ring nut, outside thread, 45 dia. 1.50 pitch, for locking ball bearing on pump spindle.	1	620.093	Ball bearing, 15 x 42 x 13, with double sealing plates (R.VI).	1
D 231-91	Washer 9 x 28 x 4 beneath nut securing pump and fan pulley.	1	484-S	Screw, hex. head, 7 x 17.5, for securing water pump.	1	621.029	Screw, hex. head, 10 x 60 for securing water pump cover on cylinder head (R.I).	2
			487-S	Screw, hex. head, 7 x 25, for securing water pump (R.III).	2	700.175	Greaser for oil, on pump body (R.VI).	1
			635-S	Stud, 7 x 30.5 (threaded lengths 17 and 10.5 mm) for securing water pump (R.III).	1			

34 - WATER DISTRIBUTION - FAN COWL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 232-03	Radiator cap (R.VI).	1	DS 242-1	Fan cowl on radiator (R.VI).	1	2.557-S	Clip with split pin for securing connections on feed pipe, 366 mm long (R.VI).	4
DM 232-78	Radiator stay.	1	DM 242-2	Air deflector.	1			
D 232-82	Packing for radiator, 1 mm thick.	as nec.	DS 622-99	Spare wheel support with securing clips for starting handle and extension piece.	1	2.559-S	Clip with split pin for securing upper connecting tube on thermostat, 485 mm long (R.VI).	1
D 232-82a	Packing for radiator, 2 mm thick.	as nec.	DM 642-84	Water return tube, flexible, between feed pipe and heater radiator.	1	89.274	Screw, hex. head, 5 dia. 13 long, for securing radiator stay (R.III).	1
D 232-96	Rubber pad, 60 x 35 x 16, beneath radiator bracket.	2	481-S	Screw, hex. head, 7 dia. 10 long, for securing fan cowl to radiator.	4	302.771	Clip for securing upper pipe connection on radiator (R.VI).	1
D 234-01	Thermostat regulating water circulation to pump.	1	956-S	Screw, hex. head, 9 dia. 42 long, for securing radiator to support (R.III).	1	614.014	Clip with tightening screw, for upper upper connection on water pump cover (R.VI).	1
DM 235-1a	Feed pipe between radiator and pump with connecting tube.	1	2.217-S	Washer, 9.5 inside dia. 16 outside dia., 2 thick, for screws securing rubber pads beneath radiator (R.III).	2	614.020	Clip with tightening screw, for flexible water return tube, 113 mm long.	2
D 235-3	Connection tube, upper, with elbow, between water pump and radiator.	1	2.312-S	Washer, 5.5 inside dia. 12 outside dia., for screw securing radiator stay (R.III).	1	621.027	Screw, hex. head, 9 dia. 50 long, for securing radiator to support (R.III).	1
D 235-4	Over-flow pipe for radiator, rubber 6 x 9 x 300 (R.VI).	1	2.482-S	Washer, 7.5 inside dia. 14 outside dia., for screws securing: - fan cowl - air deflector.	4 2	622.528	Screw, mushroom head, 7 dia. 16 long, securing air deflector (R.III).	4
DM 235-10a	Connection, rubber, between feed pipe and water pump.	1						
DM 235-11	Connection, rubber, between feed pipe and radiator.	1						

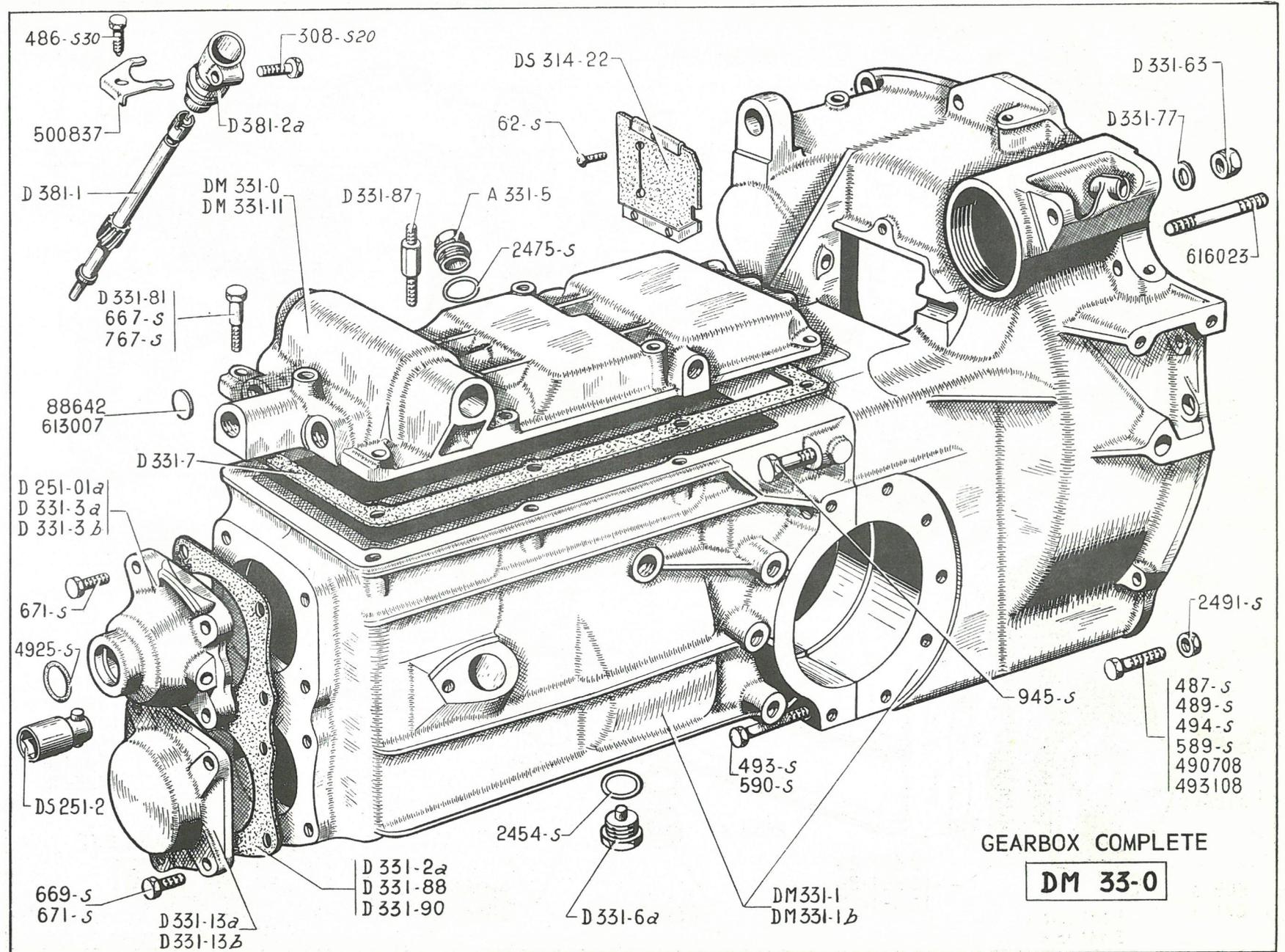


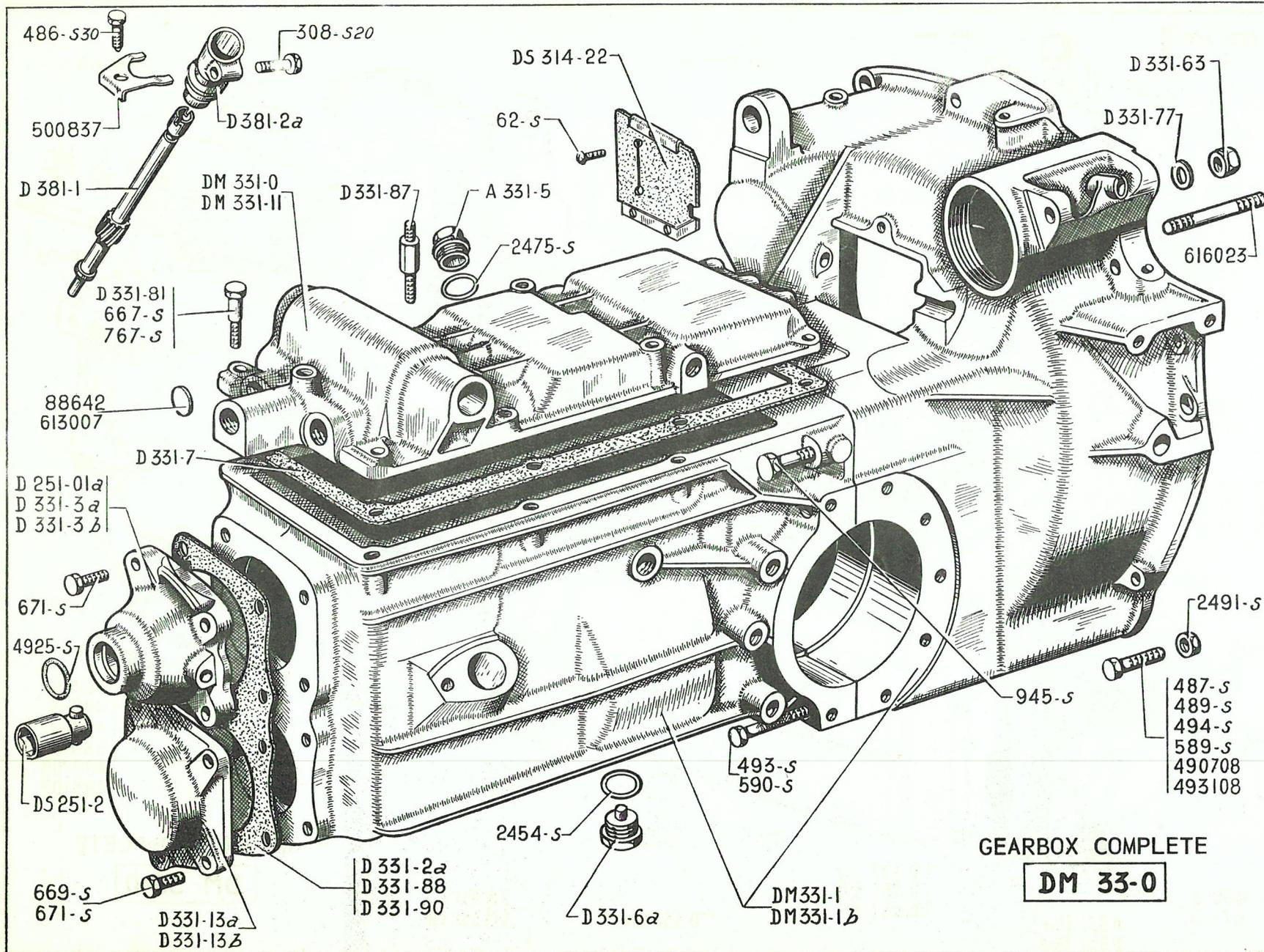


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 312-0	Clutch mechanism (R.VI).	1	D 314-9	Return spring for clutch withdrawal fork (R.VI).	1	491.041	Washer 10 x 18 x 2.5 for clutch toggle adjusting screws (R.VI).	3
D 312-1	Carrier plate for clutch toggles, 234 mm dia. (R.VI).	1	D 314-16	Shaft for clutch withdrawal fork (10 x 118).	1	491.056	Nut, 8 dia. 0.75 pitch, for clutch toggle adjusting screws (R.VI).	3
D 312-2	Clutch spring (marked green) (R.VI).	3	D 314-32	Paper gasket for ball thrust bearing sleeve (R.VI).	1	493.081	Clutch toggle, 87.5 mm long (R.VI).	3
D 312-2a	Clutch spring (marked white).	6	D 314-76	Guide-pin for thrust bearing sleeve, 9 dia. 1.25 pitch total length 52 mm.	1	493.114	Pressure plate, 216 mm dia. holes for toggle screws 8.5 mm, 10.5 mm and 16 mm (R.VI).	1
D 312-99	Cup for clutch spring, 26.5 mm long, 29 mm i/d (R.VI).	9	D 314-77	Retaining spring for ball thrust bearing.	2	493.115	Screw, round head, 8 x 41, for toggle adjustment (R.VI).	3
D 313-01	Clutch disc (hub with springs), 215 mm dia. 12 splines (R.VI).	1	D 314-99a	Hub for thrust bearing.	1	615.016	Hex. nut, 9 dia. 1.25 pitch, 4 mm thick, for locking thrust bearing guide-pin (R.I).	1
DS 314-01	Housing for ball thrust bearing with bearing.	1	480-S	Screw, hex. head, 7 x 14, for attaching clutch mechanism to flywheel (R.III).	6	621.052	Screw, hex. head, 5 x 17, for securing clutch withdrawal fork shaft.	1
DS 314-4	Clutch withdrawal fork.	1	482-S	Screw, hex. head, 7 x 12.5, for securing hub for thrust bearing (R.III).	3			
D 314-6	Return spring for clutch toggles (R.VI).	3						

38 - GEARBOX COMPLETE - GEARBOX HOUSING - LID

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION
	GEARBOX COMPLETE			
DM 33-0	Gearbox complete with clutch withdrawal fork and thrust bearing, brake discs, lateral supporting arms and upper support.	1	D 331-3b	Cap for mainshaft front bearing housing: 67.8 mm dia., 57. mm wide. From October 1957.
			D 331-6a	Drain plug, hex. head, 16 dia with magnetised teat (R.VI).
			D 331-7	Paper gasket for gearbox lid
	GEARBOX HOUSING		DM 331-11	Lid for gearbox, bare.
A 331-5	Filler plug, hex. head, 30 dia. 2.00 pitch.	1	D 331-13a	Cap for front bearing on bevel bearing housing: 62.25 mm mm wide. Until October 1957.
D 251-01a	Bearing cap for mainshaft front bearing complete with starting handle dog. Until June 1957.	1	D 331-13b	Cap for front bearing on bevel bearing housing: 67.8 mm mm wide. From October 1957.
DS 251-2	Spindle with pin, for starting. From June 1957.	1	D 331-63	Nut, hex., with collar, 12 dia pitch, for assembling gear housing (R.VI).
DS 314-22	Closing plate, rubber, for hole of clutch withdrawal fork shaft.	1	D 331-77	Washer 12.5 x 18 x 2.5 beneath assembling gearbox/clutch
DM 331-0	Gearbox lid complete, with shaft, forks and plungers.	1	D 331-81	Screw, hex. head, 8 x 32, for and centring gearbox lid.
DM 331-1	Housing for gear box and clutch, assembled (gear box housing, housing for front bearings 62 mm dia.) From October 1957.	1	D 331-87	Shouldered stud for securing lid, hexagonal, shoulder 2 thread 8 dia. 1.25 pitch, to 66.5 mm.
DM 331-1b	Housing for gear box and clutch, assembled (gear box housing, housing for front bearings 63 mm). Until October 1957.	1	D 331-88	Gasket for front bearing-cap pinion (R.VI). Until October 1957.
D 331-2a	Double gasket for front face of gearbox housing (R.VI).	1	D 331-90	Gasket for mainshaft front bearing (R.VI). Until October 1957.
D 331-3a	Cap for front bearing, without starting handle dog, bearing housing: 62.25 mm dia., 2.15 mm wide. June - October 1957.	1	D 381-1	Pinion (15 teeth) for speedometer





GEARBOX COMPLETE

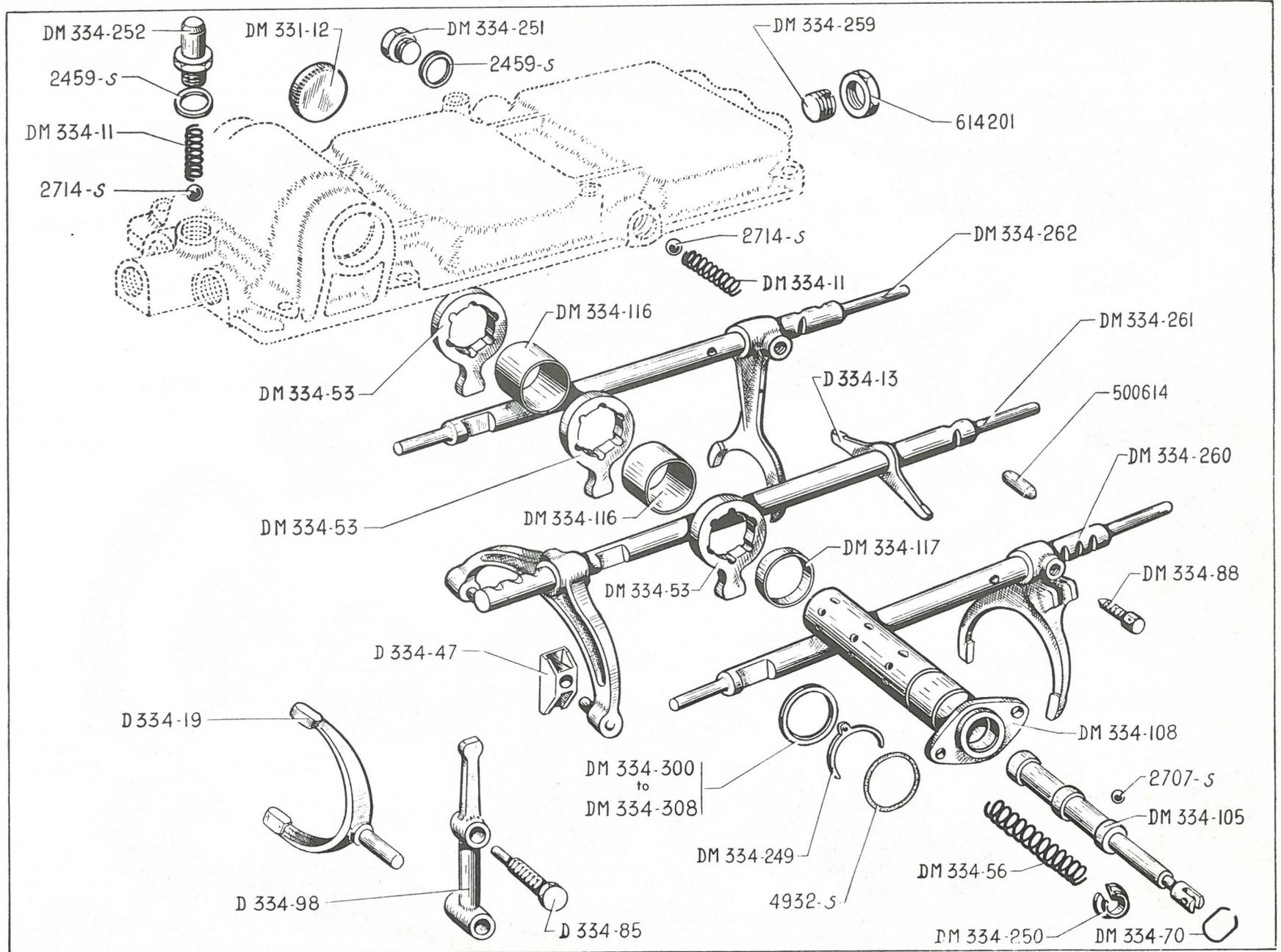
DM 33-0

GEARBOX COMPLETE — GEARBOX HOUSING — LID — 41

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
767-S	Screw, hex. head, 8 x 60, for securing gearbox lid (R.III).	2	2.491-S	Hex. nut, 7 dia. 1.00 pitch, for securing clutch housing to sump (R.III).	2	493.108	Screw, 7 x 38.5, for securing clutch housing to engine (R.I).	2
945-S	Screw, hex. head, 10 x 48, for assembling gearbox/clutch housing (R.III).	2	4.925-S	Ring seal, 19.8 i/d 27 o/d 3.6 thick for cap for mainshaft front bearing (R.VI).	1	500.837	Bracket for speedometer pinion socket (R.I).	1
2.454-S	C/A washer, 16.3 x 22 x 2.0, for filler plug (R.VI).	1	88.642	Expanding sealing washer 15.9 mm (R.I).	1	613.007	Expanding sealing washer, 12 mm, (R.I).	1
2.475-S	C/A washer, 30.5 x 38 x 2.3, for drain plug (R.VI).	1	490.708	Screw, round head, special, 7 x 22.5, for securing clutch housing to engine (R.I).	2	616.023	Stud 12 x 74, threads 18 and 22 mm long, for assembling gearbox/clutch housing (R.I).	4

42 - GEARBOX - FORKS AND RODS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 331-12	Steel plug, 28 mm dia., for gear control housing.	1	DM 334-116	Distance piece for levers operating gear fork shafts (28.5 i/d 32 o/d 23.2 long).	2		Adjusting washer for operating levers of fork shafts, 28.5 i/d 36 o/d:-	as nec.
DM 334-11	Spring, retaining locking ball (9.2 i/d 11.6 o/d, 14 coils).	3	DM 334-117	Distance piece for levers operating gear fork shafts (28.5 i/d 32 o/d 6 long).	1	DM 334-300	1.76 mm thick	
D 334-13	Locking lever for 1st, 2nd and reverse gears.	1	DM 334-249	Circlip for levers operating gear fork shafts (R.VI).	1	DM 334-301	1.85 mm thick	
D 334-19	Selector fork for 1st gear.	1	DM 334-250	Split cotter, for locking lever return spring (8.5 i/d 22.5 o/d, 4.2 long).	1	DM 334-302	1.94 mm thick	
D 334-47	Fork slide block for 3rd and 4th gears.	2	DM 334-251	Screw, hex. head, 14 dia. 8 long, for retaining springs for locking ball, 1st, 2nd and reverse gears.	2	DM 334-303	2.03 mm thick	
DM 334-53	Control lever for gear fork shafts.	3	DM 334-252	Spring retaining cap (thread 14 dia. 150 pitch), for locking ball, 3rd and 4th gear.	1	DM 334-304	2.12 mm thick	
DM 334-56	Return spring for locking lever (14 i/d 19 o/d, 15 coils).	1	DM 334-259	Threaded thrust socket, for gear fork shaft (16 dia. 150 pitch, 15 mm long).	6	DM 334-305	2.21 mm thick	
DM 334-70	Circlip for washer of return spring for locking ramp.	1	DM 334-260	Shaft and fork for 1st and 2nd gear (shaft 248 mm long).	1	DM 334-306	2.3 mm thick	
D 334-85	Pin, hex. head (thread 14 dia. 100 pitch total length 44.5 mm) for operating lever of 1st gear fork.	1	DM 334-261	Shaft and fork for 3rd and 4th gear (shaft 290 mm long).	1	DM 334-307	2.39 mm thick	
DM 334-88	Screw, hex. head, pointed end, 9 dia. 18.5 long, for securing gear fork.	3	DM 334-262	Shaft and fork for reverse gear (shaft 257 mm long).	1	DM 334-308	2.48 mm thick	
D 334-98	Lever operating 1st gear fork.	1				2.459-S	Seal ring, copper, 14.3 i/d 19 o/d, 1 thick, under thrust socket for locking ball spring (R.VI).	3
DM 334-105	Locking lever for levers operating gear fork shafts.	1				2.707-S	Locking ball, 6 dia., for operating levers of fork shafts (R.VI).	18
DM 334-108	Support tube with flange, for levers operating gear fork shafts.	1				2.714-S	Locking ball, 9.52 dia. for gears (R.VI).	3
						4.932-S	Sealing ring, 24.2 i/d 28 o/d 1.9 thick, for lever support tube (R.VI).	1
						500.614	Locking plunger (9.5 dia. 18.2 long) (R.I).	2
						614.201	Nut, hex., 16 dia. 150 pitch, 5 thick, locking thrust sockets for gear shafts (R.II).	6

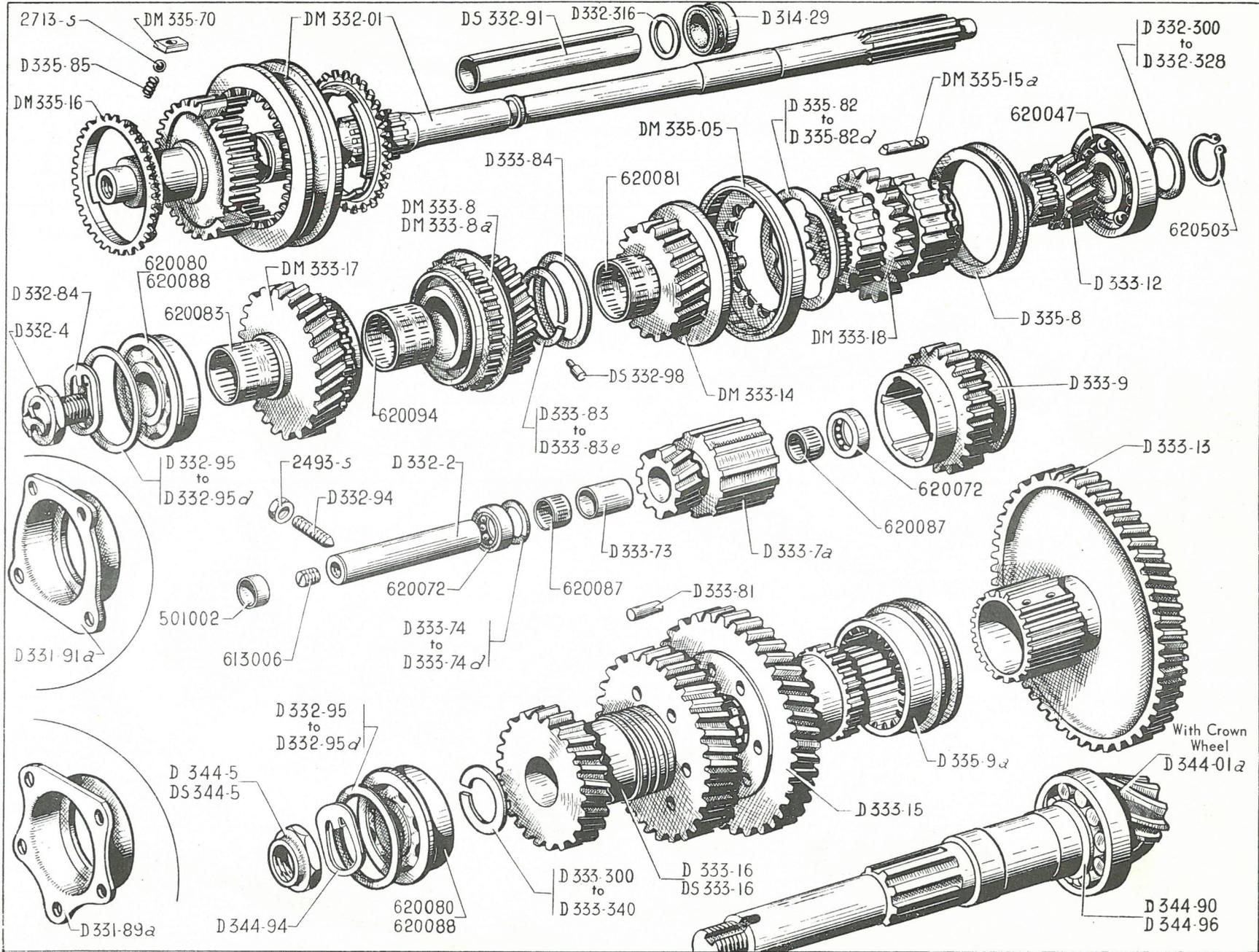


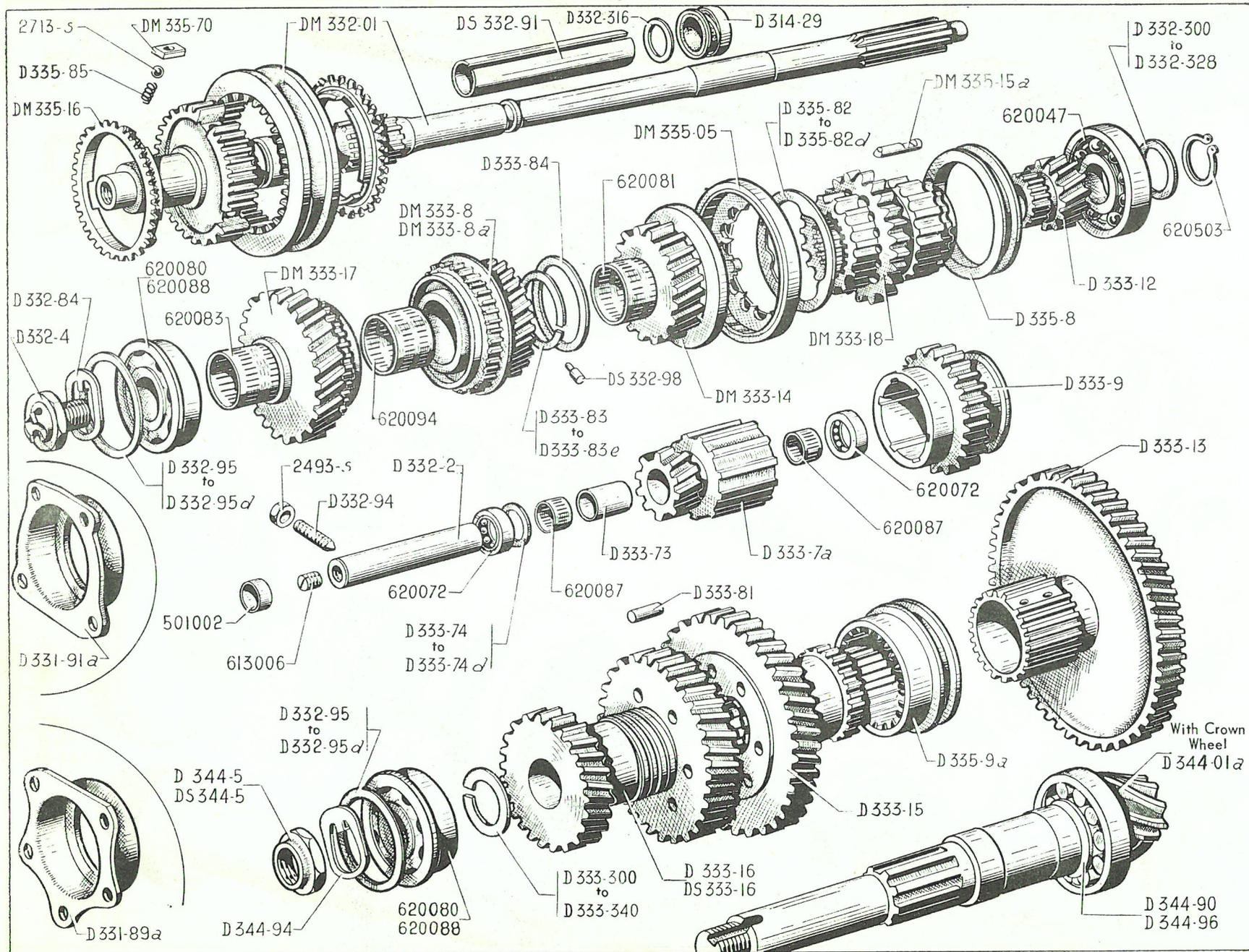
GEARBOX — GEARS — SHAFTS — 45

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 314-29	Sealing ring on mainshaft (20 x 35 x 18) (R.VI).	1		Spacing washer for rear ball bearing on gearbox mainshaft, 20 x 28:	as nec.	D 332-324	5.22 mm thick	
D 331-89a	Housing for front ball bearing on bevel pinion (5 holes 9 mm). Until October 1957.	1	D 332-300	4.5 mm thick		D 332-325	5.25 mm thick	
D 331-91a	Housing for front bearing on main shafttt (4 holes 9 mm). Until October 1957.	1	D 332-301	4.53 mm thick		D 332-326	5.28 mm thick	
DM 332-01	Main shaft, with synchromesh assembly for 3rd and 4th speed gears.	1	D 332-302	4.56 mm thick		D 332-327	5.31 mm thick	
D 332-2	Shaft for intermediate reverse pinion (16 x 120).	1	D 332-303	4.59 mm thick		D 332-328	5.34 mm thick	
D 332-4	Dog nut, 16 x 150, 7 mm dia. bore.	1	D 332-304	4.62 mm thick		D 333-7a	Intermediate reverse pinion (10 teeth, total length 72.35 mm).	1
D 332-84	Lock washer for dog nut (17 mm i/d).	1	D 332-305	4.65 mm thick		DM 333-8	<i>Pinion for main shaft, 3rd gear, with dogs (22 teeth) (fixing groove on tapered end face) pitch angle 31°50'. Until June 1957. Replaced by DM 333-8a, order in addition: 1 DS 333-16.</i>	1
DS 332-91	Distance piece holding sealing ring (20 i/d, 21.6 o/d, 118.8 long).	1	D 332-306	4.68 mm thick		DM 333-8a	Pinion for main shaft, 3rd gear, with dogs (22 teeth) (fixing groove on tapered end face) pitch angle 33°30'. From June 1957.	1
D 332-94	Grub-screw, pointed, 7 x 31, securing intermediate reverse pinion shaft.	1	D 332-307	4.71 mm thick		D 333-9	Intermediate sliding reverse gear (28 teeth).	1
	Washer, 54 x 61, for adjusting: front of mainshaft; front ball bearing on bevel pinion. Until October 1957.	as nec.	D 332-308	4.74 mm thick		D 333-12	1st speed mainshaft gear (11 teeth, 18 dog teeth).	1
D 332-95	0.05 mm thick		D 332-309	4.77 mm thick		D 333-13	1st speed layshaft pinion (39 teeth).	1
D 332-95a	0.10 mm thick		D 332-310	4.80 mm thick		DM 333-14	2nd speed mainshaft gear (18 teeth) (symmetric hole entry).	1
D 332-95b	0.20 mm thick		D 332-311	4.83 mm thick		D 333-15	2nd and reverse speeds layshaft pinion (34 teeth).	1
	Washer, 54 x 66.5 dia., for adjusting: # front end of main shaft; front bearing for bevel pinion. From October 1957.	as nec.	D 332-312	4.86 mm thick	1	D 333-16	3rd and 4th speed gear assembly on layshaft (23 and 27 teeth), pitch angle for 3rd gear: 31°50'. Until June 1957.	1
D 332-95c	0.1 mm thick		D 332-313	4.89 mm thick		DS 333-16	3rd and 4th speed gear assembly on layshaft (23 and 27 teeth), pitch angle for 3rd gear: 33°30'. From June 1957.	1
D 332-95d	0.05 mm thick		D 332-314	4.92 mm thick		DM 333-17	4th speed mainshaft gear with dogs (27 teeth) (fixing groove on tapered end face).	1
DS 332-98	Dowel pin, 2.7 x 2.9 x 5, for half-washers between pinions of 2nd and 3rd gear (R.VI).	1	D 332-315	4.95 mm thick				
			D 332-316	4.98 mm thick (and spacer for sealing ring)				
			D 332-317	5.01 mm thick				
			D 332-318	5.04 mm thick				
			D 332-319	5.07 mm thick				
			D 332-320	5.10 mm thick				
			D 332-321	5.13 mm thick				
			D 332-322	5.16 mm thick				
			D 332-323	5.19 mm thick				

46 - GEARBOX - GEARS - SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 333-18	Reverse speed mainshaft driving pinion (25 teeth).	1	D 333-303	2.77 mm thick		D 333-330	3.85 mm thick	
D 333-73	Distance piece between needle roller bearing cages in intermediate reverse speed pinion (28.15 mm long; replaces one 28.7 mm long) (R.VI).	1	D 333-304	2.81 mm thick		D 333-331	3.89 mm thick	
	Washer, 16 x 26 dia. for adjusting intermediate reverse speed pinion.	as nec.	D 333-305	2.85 mm thick		D 333-332	3.93 mm thick	
D 333-74	1.58 mm thick.		D 333-306	2.89 mm thick		D 333-333	3.97 mm thick	
D 333-74a	1.69 mm thick.		D 333-307	2.93 mm thick		D 333-334	4.01 mm thick	
D 333-74b	1.80 mm thick.		D 333-308	2.97 mm thick		D 333-335	4.05 mm thick	
D 333-74c	1.91 mm thick.		D 333-309	3.01 mm thick		D 333-336	4.09 mm thick	
D 333-74d	2.02 mm thick.		D 333-310	3.05 mm thick		D 333-337	4.13 mm thick	
D 333-81	Dowel between 3rd and 4th speed layshaft gear assembly and 2nd and reverse speed layshaft pinion (8 x 17).	6	D 333-311	3.09 mm thick		D 333-338	4.17 mm thick	
	Half-washer between 2nd and 3rd speed mainshaft gears:	as nec.	D 333-312	3.13 mm thick		D 333-339	4.21 mm thick	
D 333-83	2.77 to 2.80 mm thick		D 333-313	3.17 mm thick		D 333-340	4.25 mm thick	
D 333-83a	2.80 to 2.83 mm thick		D 333-314	3.21 mm thick		DM 335-05	Synchromesh gear for 2nd speed.	1
D 333-83b	2.83 to 2.86 mm thick		D 333-315	3.25 mm thick		D 335-8	Sliding collar for operating meshing plungers.	1
D 333-83c	2.86 to 2.89 mm thick		D 333-316	3.29 mm thick		D 335-9a	1st speed sliding collar on lay shaft.	1
D 333-83d	2.89 to 2.92 mm thick		D 333-317	3.33 mm thick		DM 335-15a	Set of 12 meshing plungers	1
D 333-83e	2.92 to 2.95 mm thick		D 333-318	3.37 mm thick		DM 335-16	Synchromesh ring for 3rd and 4th gear.	2
D 333-84	Washer 40 x 45 x 2.7 for locking half-washers between 2nd and 3rd speed mainshaft gears.	1	D 333-319	3.41 mm thick		DM 335-70	Ball carrier for synchromesh rings.	3
	Thrust washer for front lay shaft ball bearing, 25 x 33 dia.:	as nec.	D 333-320	3.45 mm thick			Internally toothed ring for adjusting 2nd speed synchromesh assembly:	as nec.
D 333-300	2.65 mm thick		D 333-321	3.49 mm thick		D 335-82	0.4 mm thick	
D 333-301	2.69 mm thick		D 333-322	3.53 mm thick		D 335-82a	0.7 mm thick	
D 333-302	2.73 mm thick		D 333-323	3.57 mm thick		D 335-82b	1. mm thick	
			D 333-324	3.61 mm thick		D 335-82c	1.2 mm thick	
			D 333-325	3.65 mm thick		D 335-82d	1.5 mm thick	
			D 333-326	3.69 mm thick		D 335-85	Spring for selector rod ball, 3rd and 4th gear.	3
			D 333-327	3.73 mm thick				
			D 333-328	3.77 mm thick				
			D 333-329	3.81 mm thick				

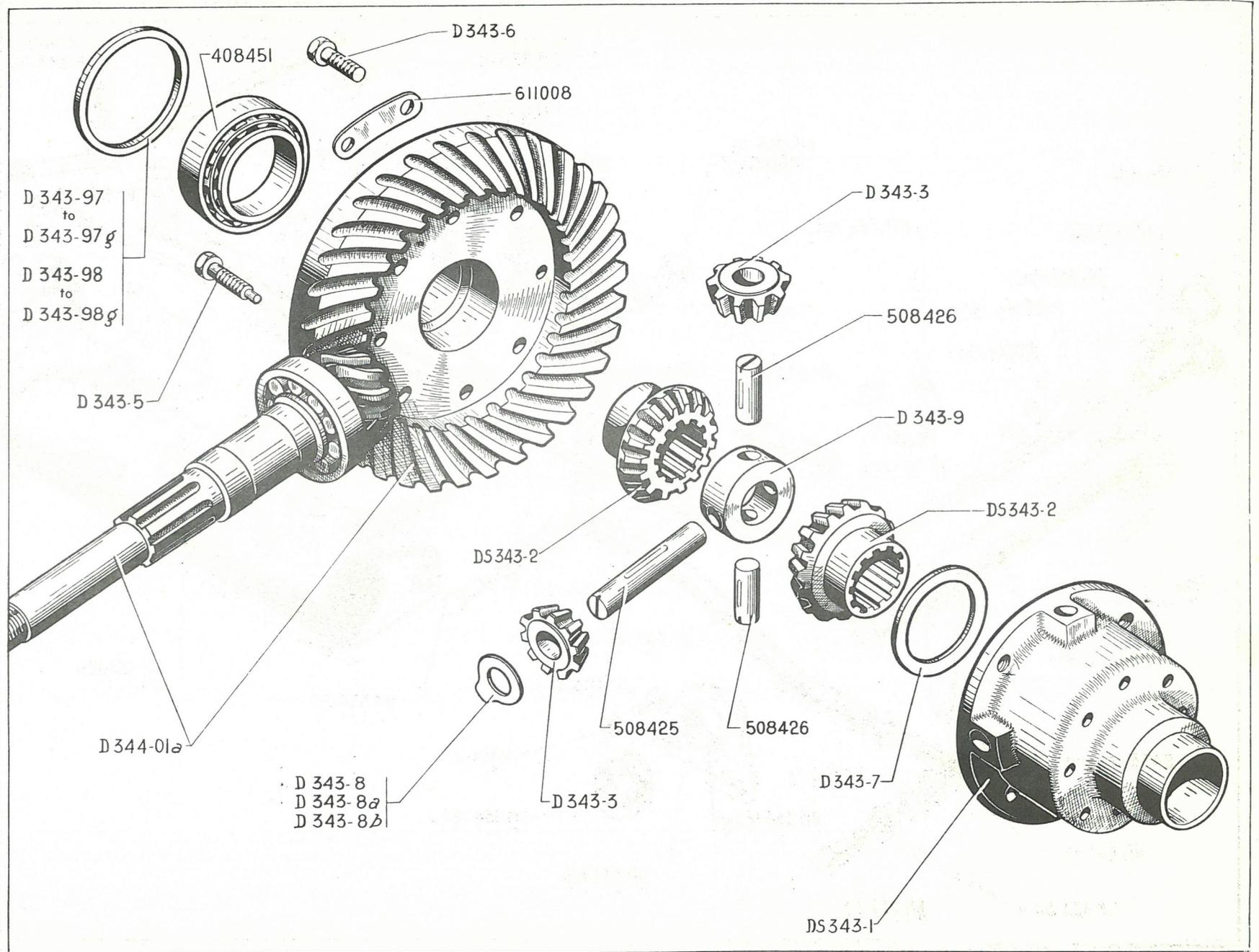




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 344-01a	Crown wheel 35 teeth, and bevel pinion 9 teeth, assembled with rear bearing.	1	D 344-96	Lock ring for rear roller bearing on bevel pinion (shaft side).	1	620.081	Cage for needle roller bearing, 33 x 36 x 30, for 2nd speed mainshaft gear.	1
D 344-5	<i>Nut, hex., 24 dia. 150 pitch, with 30 mm dia. shoulder, for locking bevel pinion.</i> <i>Until July 1957. Replaced by DS 344-5. See our Technical Note No. 676.</i>	1	2.493-S	Hex. nut, 7 dia. 1.00 pitch, for locking grub screw on reverse speed shaft (R.III).	1	620.083	Cage for needle roller bearing, 33 x 36 x 36 for 4th speed mainshaft gear (R.VI).	1
DS 344-5	Nut, hex., 24 dia. 150 pitch, with 25 mm dia. shoulder, for locking bevel pinion. From July 1957.	1	2.713-S	Ball, 6.35 dia., for 3rd and 4th gear selector rods (R.VI).	3	620.087	Cage for needle roller bearing, 16 x 19 x 18 for intermediate reverse gear (R.VI).	2
D 344-90	Lock ring for rear roller bearing on bevel pinion (toothed side, inside chamfer on one face).	1	501.002	Cap 20 mm dia. for hole for reverse pinion shaft (R.I).	1	620.088	Ball bearing, double, tapered, shouldered, 25 x 62 x 67.5 x 25.4 (R.I): - front end of mainshaft - front end of bevel pinion. From October 1957.	1 1
D 344-94	<i>Lock washer for nut securing bevel pinion (24.5 mm i/d).</i> <i>Until July 1957. No longer supplied.</i> <i>See Technical Note No. 676</i>	1	613.006	Threaded plug, 7 x 12.5, 6 mm long (R.I).	1	620.094	Cage for needle roller bearing, 33 x 36 x 32.2, for mainshaft 3rd gear (R.VI).	1
			620.047	Ball bearing 20 x 62 x 17 on rear of mainshaft (R.VI).	1	620.503	Circlip for locking bearing (R.VI).	2
			620.072	Ball thrust bearing 16 x 30 x 9.5 for intermediate reverse pinion (R.I).	2			
			620.080	Double ball bearing (25 x 62 x 25.4) marked D on inner race (R.I): - front of mainshaft - front of bevel pinion. Until October 1957.	1 1			

50 - GEARBOX - DIFFERENTIAL

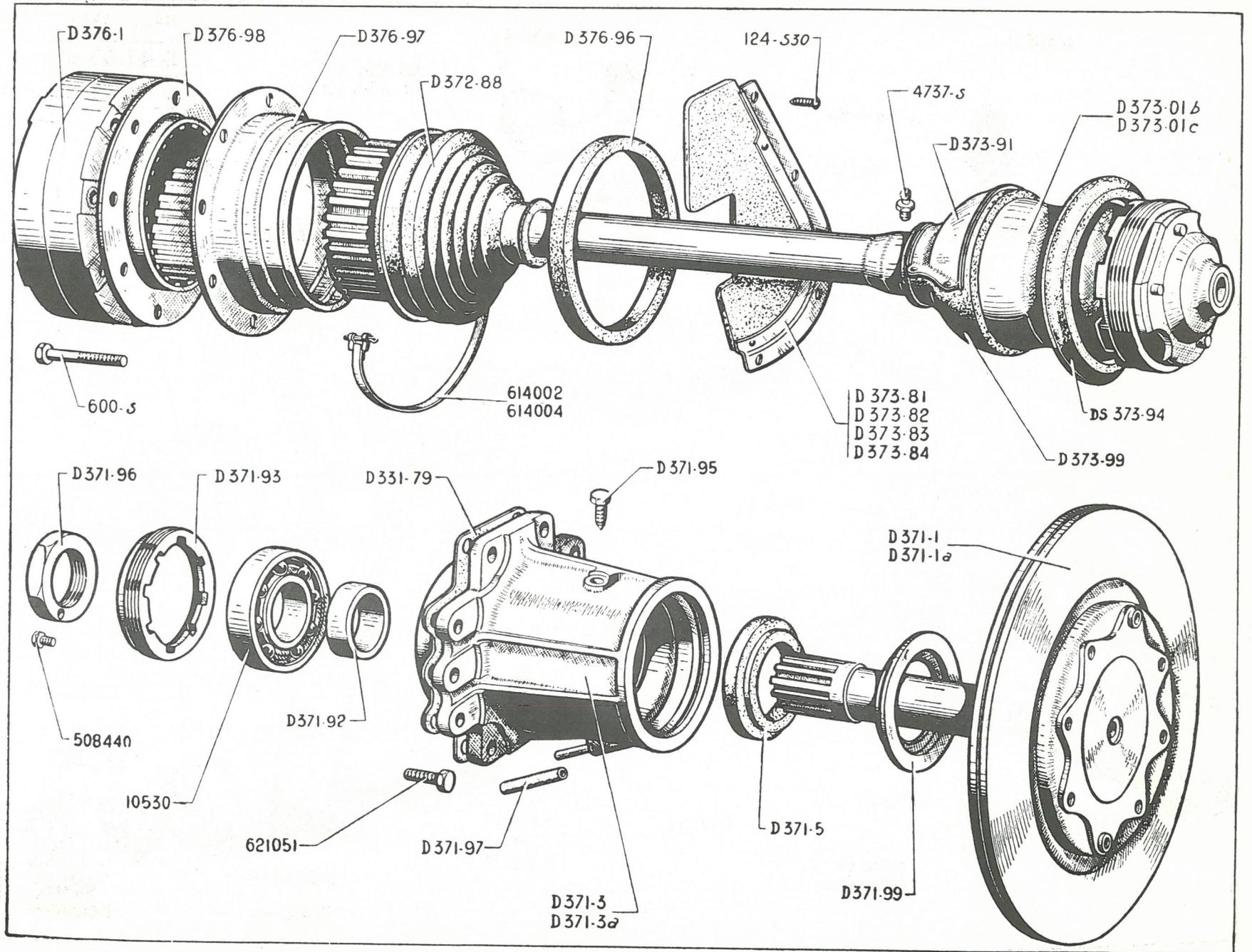
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 343-1	Casing for differential.	1		Distance washer for roller bearing on differential casing, 74 x 82.8:	as nec.	D 343-98b	3.10 mm thick	
DS 343-2	Planet gear (16 teeth).	2	D 343-97	2.9 mm thick		D 343-98c	3.15 mm thick	
D 343-3	Satellite gear 10 teeth, total thickness 10.6 mm.	4	D 343-97a	3.3 mm thick		D 343-98d	3.20 mm thick	
D 343-5	Screw, hex. head, with teat 10 x 37.5 for locking satellite gear spindle.	3	D 343-97b	3.7 mm thick		D 343-98e	3.25 mm thick	
D 343-6	Screw, hex. head, 10 x 26 for securing crown wheel on differential casing.	5	D 343-97c	4.1 mm thick		D 343-98f	3.30 mm thick	
D 343-7	Thrust washer 38.25 x 56 x 2 for planet gear (R.VI).	1	D 343-97d	4.5 mm thick		D 343-98g	3.35 mm thick	
	Fixed thrust washer for satellite gear 14 x 27.7:	as nec.	D 343-97e	4.9 mm thick		D 344-01a	Crown wheel, 35 teeth with bevel pinion, 9 teeth, assembled with rear bearing.	1
D 343-8	1.4 mm thick		D 343-97f	5.3 mm thick		408.451	Taper roller bearing (40 x 80 x 19.5) for differential casing (R.VI).	2
D 343-8a	1.2 mm thick		D 343-97g	5.7 mm thick		508.425	Spindle for satellite gears (14 x 109) (R.I).	1
D 343-8b	1. mm thick			Washer for adjusting differential roller bearing, 72 x 82.8:	as nec.	508.426	Spindle for satellite gears (14 x 47.5) (R.I).	2
D 343-9	Crosshead for satellite pinion spindles 25 x 40.5 x 20.	1	D 343-98	3. mm thick		611.008	Double locking plate for screws securing crown wheel on differential (R.I).	4
			D 343-98a	3.05 mm thick				

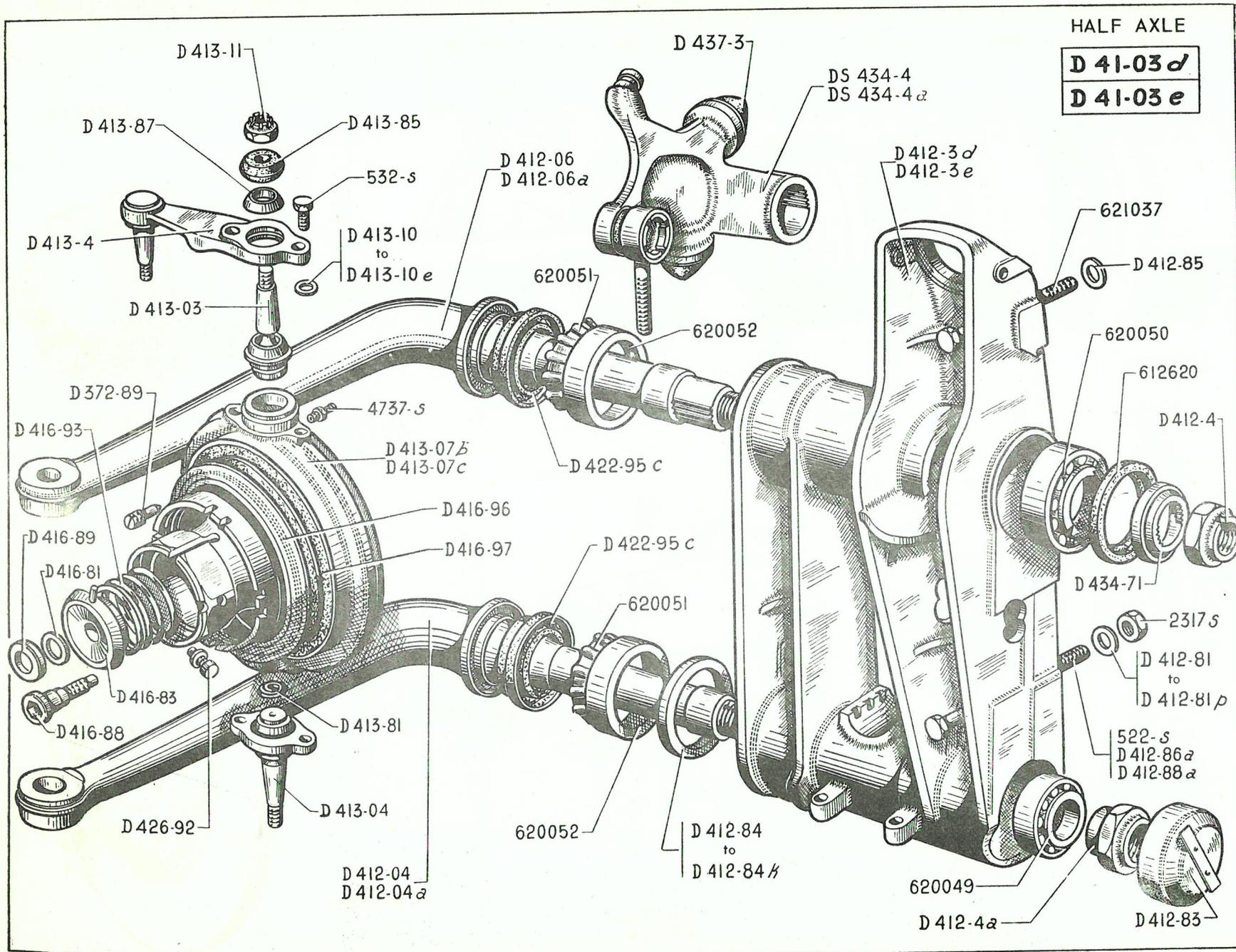


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 334-2	Knob for gear lever on dashboard (R.VI).	1	DM 334-87a	Ball pin with end piece for return lever for gear change control.	1	DM 334-128	Coupling flange, between flexible plate and support for levers of fork shafts.	1
DM 334-3	Gear lever on dashboard.	1	DM 334-90	Bush, 12 i/d 16 o/d 25 long, Rilsan, for return lever for gear change control (R.VI).	1	DM 334-133	Strap, rubber, for securing gear change control cable.	1
DM 334-4a	Shaft for gear change control with fork end and lever (dashboard side).	1	DM 334-92a	Return lever for gear change control.	1	DS 334-181	Sealing ring, 10.5 i/d 15.9 o/d 2.7 thick, on end piece of cable cover.	1
DM 334-58	Slotted ball joint nut for gear change return lever.	2	DM 334-95	Clevis pin, 10 dia. 35 long, for gear lever on dashboard.	1	DM 334-256	Cylindrical pin, 5 dia. 13 long, for connecting cable to locking lever.	1
DM 334-63a	Ball joint for return lever of gear change control.	1	DM 344-96	Half bearing, Rilsan, for shaft for gear change control (20 mm long) (R.VI).	2	DM 334-257	Circlip, locking end piece of gear change control cable.	1
DM 334-64	Shoulder sleeve, Rilsan, 10 x 12 x 17 x 7.5, securing control rod (R.VI).	4	DM 334-98	Locking washer, flexible, 12 i/d 22 o/d 0.5 thick, for return lever of gear change control (R.VI).	1	DM 334-258	Half washers for securing terminal gear change control cable (R.VI).	1
DM 334-66	Guide for gear change control cable.	1	DM 334-102	Tube for gear change control with flexible coupling and lever.	1	483-S	Screw, hex. head, 7 dia. 15 long, for securing bearing bracket supporting tube.	2
DM 334-71	Rod for gear change control.	1	DM 334-115	Joint, rubber, 28.5 i/d 35 o/d 2 thick, between flange and support for fork shaft levers.	1	484-S	Screw, hex. head, 7 dia. 17.5 long, for securing flexible coupling of gear change control (R.III).	2
DM 334-73	Shoulder sleeve, rubber, 12 x 16 x 19 x 14.5, for securing control rod.	2	DM 334-122a	Bush, rubber, 31.5 i/d 40.25 o/d 10 wide, for bearing of control tube.	1	2.491-S	Nut, hex., 7 dia. 100 pitch height 7, for securing bearing bracket supporting tube (R.III).	2
DM 334-75	Shoulder pin, 10 dia. (thread 7 dia. 100 pitch) for securing control rod.	2	DM 334-124a	Shoulder sleeve, 29 x 31.5 x 33.4 x 12, for control tube bush (R.VI).	1	2.493-S	Nut, hex., 7 dia. 100 pitch height 5, fixing control rod.	2
DM 334-76	End piece, adjustable, for control rod (thread 9 dia. 125 pitch).	1	DM 334-125	Change speed and steering bracket assembly.	1	88.629	Washer, flat, 12.5 i/d 20 o/d 1 thick, for locking control return lever (R.I).	1
DM 334-79	Cable for gear change control (R.VI).	1	DM 334-126	Bracket for bearing bush for control tube.	1	615.021	Nut, hex., 15 dia. 150 pitch, for securing shaft of gear change control (R.I).	1
DM 334-83	Clevis pin, 6 dia. 14.5 long, connecting cable to lever on dashboard.	1						

54 -FRONT AXLE - TRANSMISSION - DIFFERENTIAL SHAFTS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 331-79	Gasket for differential shaft housing (R.VI).	2	D 371-99	Oil retaining washer on differential shaft, 35 x 71.5 (R.VI).	2	D 376-96	Rubber ring, 112.5 x 121 x 13, for driving sleeve. Until June 1957.	2
D 371-1	Differential shaft L.H. with brake friction-disc, length of shaft 202 mm.	1	D 372-88	Dust shield on drive shaft (gearbox end), inside dias. 26 and 111 mm.	2	D 376-97	Housing on driving sleeve for dust shield of drive shaft, 109 x 160 x 47. Until June 1957.	2
D 371-1a	Differential shaft R.H. with brake friction disc, length of shaft 192 mm.	1	D 373-01b	Drive shaft assembly L.H. (without driving dowel on plate).	1	D 376-98	Washer 116 x 160 x 1 for rubber ring on driving sleeve. Until June 1957.	2
D 371-3	Housing for differential shaft L.H., 145.5 mm long.	1	D 373-01c	Drive shaft assembly R.H. (without driving dowel on plate).	1	124-S30	Screw, round head, 5 x 12.5, for securing opening shields for drive shafts (R.III).	14
D 371-3a	Housing for differential shaft R.H., 135.5 mm long.	1	D 373-81	Shield for drive shaft opening, rear R.H.	1	600-S	Screw, hex. head, 7 x 70, for securing driving sleeve (R.III).	16
D 371-5	Sealing ring for drive-shaft bearing, 39 x 65 x 10 (R.VI).	2	D 373-82	Shield for drive shaft opening, rear L.H.	1	4.737-S	Greaser for universal joint (R.VI).	2
D 371-92	Thrust sleeve for drive-shaft bearing, 30.2 x 38 x 10.	2	D 373-83	Shield for drive shaft opening, front R.H.	1	10.530	Ball bearing 30 x 72 x 19 on differential shaft (R.VI).	2
D 371-93	Ring nut, 74 dia. 1.50 pitch, for locking bearing in differential shaft housing.	2	D 373-84	Shield for drive shaft opening, front L.H.	1	508.440	Screw, hex. head, 6 x 11, for securing differential shaft nut (R.I).	2
D 371-95	Locking screw, 7 dia. 1.00 pitch, for securing ring nut for locking ball bearing in differential shaft housing.	2	D 373-91	Half-cover for retaining rubber cover on drive shaft, wheel end.	4	614.002	Clip for dust shield on drive-shaft, 220 mm long (R.VI).	2
D 371-96	Hex. nut, 30 dia. 1.50 pitch, on differential shaft.	2	DS 373-94	Sealing ring for cardan joint, wheel end, 103.5 x 118 x 16 (R.VI).	2	614.004	Clip for dust shield on driving sleeve, 765 mm long (R.VI).	2
D 371-97	Extension piece on drain pipe in differential shaft housing (R.VI).	2	D 373-99	Rubber cover for drive shaft, wheel end, inside dias. 40 and 103 mm.	2	621.051	Hex. head screw, 7 x 22.5, for securing differential shaft housing.	8
			D 376-1	Driving sleeve with flexible coupling, 30 internal splines.	2			





HALF AXLE

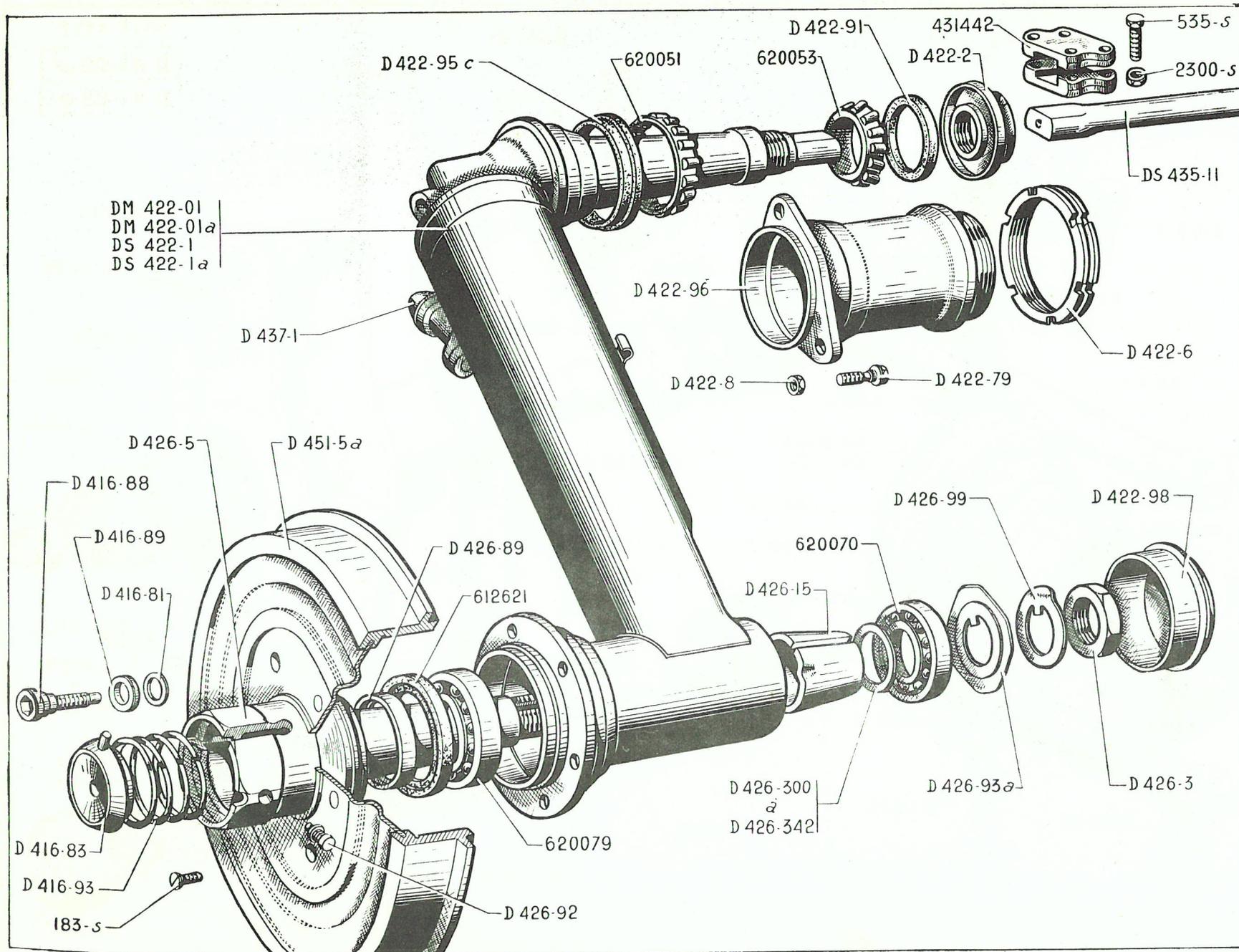
D 41-03 d
D 41-03 e

FRONT AXLE — LINK ARMS — STEERING SWIVELS — HUBS — COUPLING LEVERS — 57

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 41-03d	Half axle, front L.H., without swivel or drive shaft.	1	D 412-81j	2.20 mm thick		D 413-03	Ball pin assembly, upper, for swivel, with seating, bush and washers.	2
D 41-03e	Half axle, front R.H., without swivel or drive shaft.	1	D 412-81k	2.25 mm thick		D 413-04	Ball pin assembly, lower, for swivel, with seating and swivelling flange.	2
D 372-89	Screw with teat, 7 dia. 1.00 pitch, 18.8 mm long, for locking stub axle nut.	2	D 412-81l	2.30 mm thick		D 413-07b	Swivel L.H., with hub and bearings, thread 118 dia. 1.50 pitch R.H. (with dowels on hub).	1
D 412-04	Lower link arm, front L.H., seating for bearing 30 mm.	1	D 412-81m	2.35 mm thick		D 413-07c	Swivel R.H., with hub and bearings, thread 118 dia. 1.50 pitch L.H. (with dowels on hub).	1
D 412-04a	Lower link arm, front R.H., seating for bearing 30 mm.	1	D 412-81n	2.40 mm thick		D 413-4	Coupling lever on swivel, holes in flange 105 mm between centres, with ball pin.	2
D 412-06	Upper link arm, front L.H., seating for bearing 35 mm.	1	D 412-81p	2.45 mm thick			Washer for adjusting upper and lower ball pins:	as nec.
D 412-06a	Upper link arm, front R.H., seating for bearing 35 mm.	1	D 412-83	Cap, sheet metal, over bearing on lower arm, 62.1 o/d.	2			
D 412-3d	Bracket for front link arms, L.H.	1		Washer, 60 x 71.5, for adjusting play on lower arm.	as nec.	D 413-10	9.5 x 14.5 x 1.2	
D 412-3e	Bracket for front link arms, R.H.	1	D 412-84	4.6 mm thick		D 413-10a	9.5 x 14.5 x 1.3	
D 412-4	Hex. nut, 27 dia. 1.50 pitch, for locking upper front link arm, 16.5 mm thick.	2	D 412-84a	4.8 mm thick		D 413-10b	9.5 x 14.5 x 1.4	
D 412-4a	Hex. nut, 27 dia. 1.50 pitch, for locking lower front link arm, 22.6 mm thick.	1	D 412-84b	5. mm thick		D 413-10c	9.5 x 14.5 x 1.5	
	Seating washer 14.5 x 28, for lower bolt on bracket.	as nec.	D 412-84c	5.2 mm thick		D 413-10d	9.5 x 14.5 x 1.6	
D 412-81	1.75 mm thick		D 412-84d	5.4 mm thick		D 413-10e	9.5 x 14.5 x 1.8	
D 412-81a	1.80 mm thick		D 412-84e	5.6 mm thick		D 413-11	Nut, Castle, 16 dia. 1.50 pitch, for swivel ball pin (R.VI).	4
D 412-81b	1.85 mm thick		D 412-84f	5.8 mm thick		D 413-81	Spring for lower swivel ball pin 25.5 mm o/d.	2
D 412-81c	1.90 mm thick		D 412-84g	6. mm thick		D 413-85	Rubber buffer for upper and lower swivel ball pin, 21.5 i/d 13 mm high.	4
D 412-81d	1.95 mm thick		D 412-84h	6.2 mm thick		D 413-87	Cup, upper and lower, for swivel ball pin (R.VI).	4
D 412-81e	2. mm thick		D 412-84i	6.4 mm thick				
D 412-81f	2.05 mm thick		D 412-84j	6.6 mm thick				
D 412-81g	2.10 mm thick		D 412-85	Washer, 12 mm dia., for upper bolt on axle arm bracket.	2			
D 412-81h	2.15 mm thick		D 412-86a	Bolt, round head, 14 dia. 1.50 pitch, 104 mm long, for lower securing point on rear of link arm bracket.	2			
			D 412-88a	Bolt, hex. head, 14 dia. 1.50 pitch, 78.5 mm long, for lower securing point on rear of link arm bracket.	2			

58 - FRONT AXLE - LINK ARMS - STEERING SWIVELS - HUBS - COUPLING LEVERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 416-81	Washer, 21 i/d 30 o/d 3 thick, for retaining screw securing wheel (R.VI).	2	D 426-92	Stud for positioning wheel (R.VI).	2	2.317-S	Nut, hex., 14 dia. 1.25 pitch, for lower securing point of link-arm bracket (R.III).	2
D 416-83	Cone for locking wheel on hub, thread 18 dia. 1.50 pitch (R.VI).	2	DS 434-4	Lever for front suspension L.H.	1			
D 416-88	Screw locking wheel, thread 18 dia. 1.50 pitch 63 mm long (R.VI).	2	DS 434-4a	Lever for front suspension R.H.	1	4.737-S	Grease nipple for front pivot pin (R.VI).	2
D 416-89	Thrust washer, 23.5 i/d 44 o/d 6.3 thick, for screw securing wheel (R.VI).	2	D 434-71	Distance piece for front suspension lever on upper link arm, 32.1 x 54 x 10.25 (R.VI).	2	612.620	Oil seal on upper link-arm (54 x 72 x 5) (R.VI).	2
D 416-93	Spring for cone locking wheel on hub 59 mm o/d.	2	D 437-3	Rubber rebound buffer for front link arms, 54.5 dia. 23 mm thick.	4	620.049	Bearing on lower link arm (30 x 62 x 21.5) (R.VI).	2
D 416-96	Deflector for sealing ring on swivel, 127 x 168.	4	522-S	Bolt, hex. head, 14 dia. 1.50 pitch, 65 mm long for securing centre of link arm bracket (R.III).	4	620.050	Bearing on upper link arm (35 x 72 x 24.5) (R.VI).	2
D 416-97	Ring seal on swivel 129 x 164 x 13 (R.VI).	4	532-S	Screw, hex. head, 9 dia. 1.25 pitch, 28 mm long, for securing coupling lever on swivel flange (R.III).	8	620.051	Cage with 14 taper rollers for upper and lower link arms (R.VI).	4
D 422-95c	Oil seal on upper and lower link arm: (54 x 72 x 12.5) (R.VI).	4				620.052	Outer ring of taper roller bearings on upper and lower axle-arm (19 x 12) (R.VI).	4
						612.037	Screw 12 dia. 1.25 pitch, 86 mm long, for securing top of link arm bracket.	2

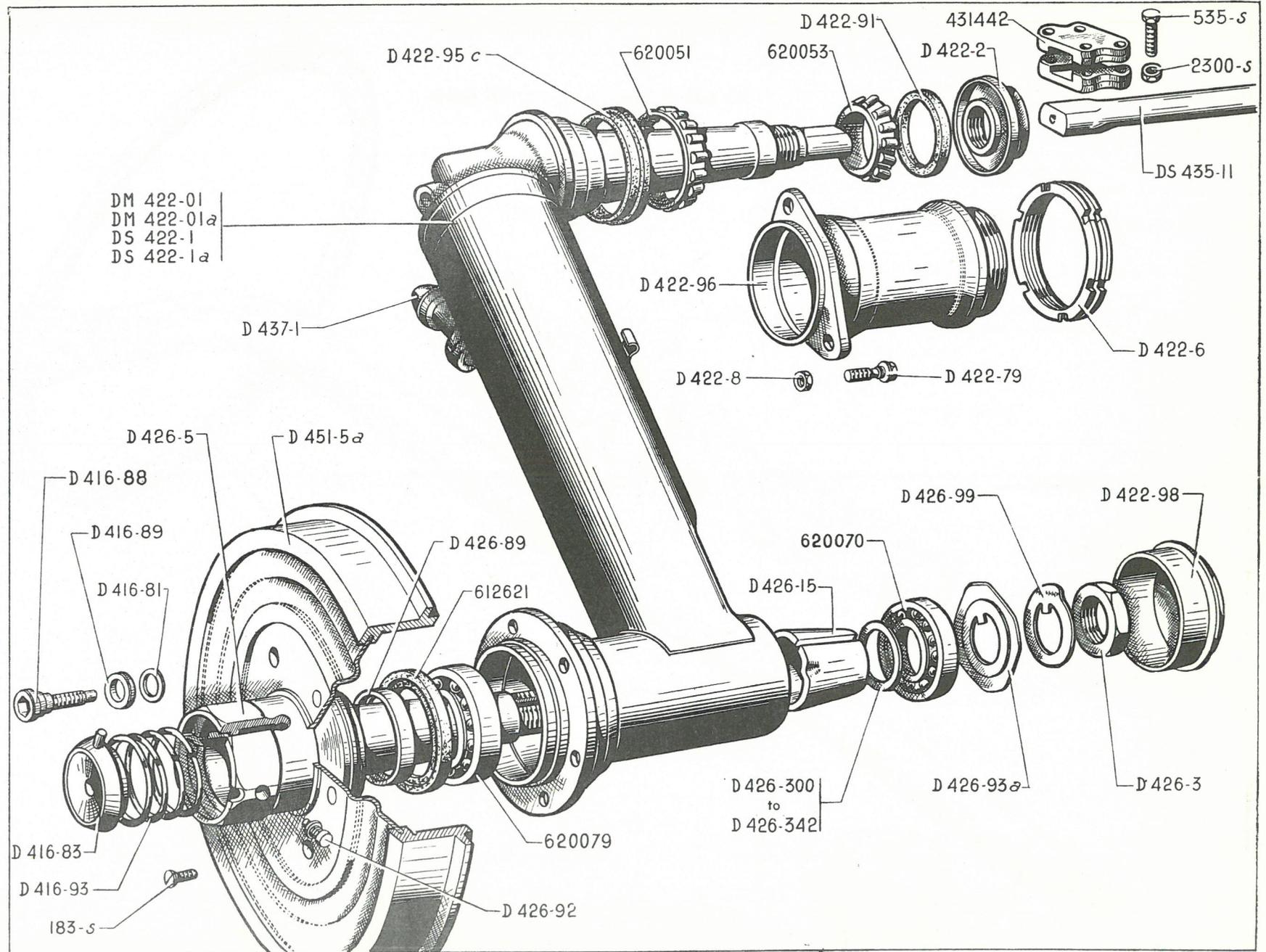


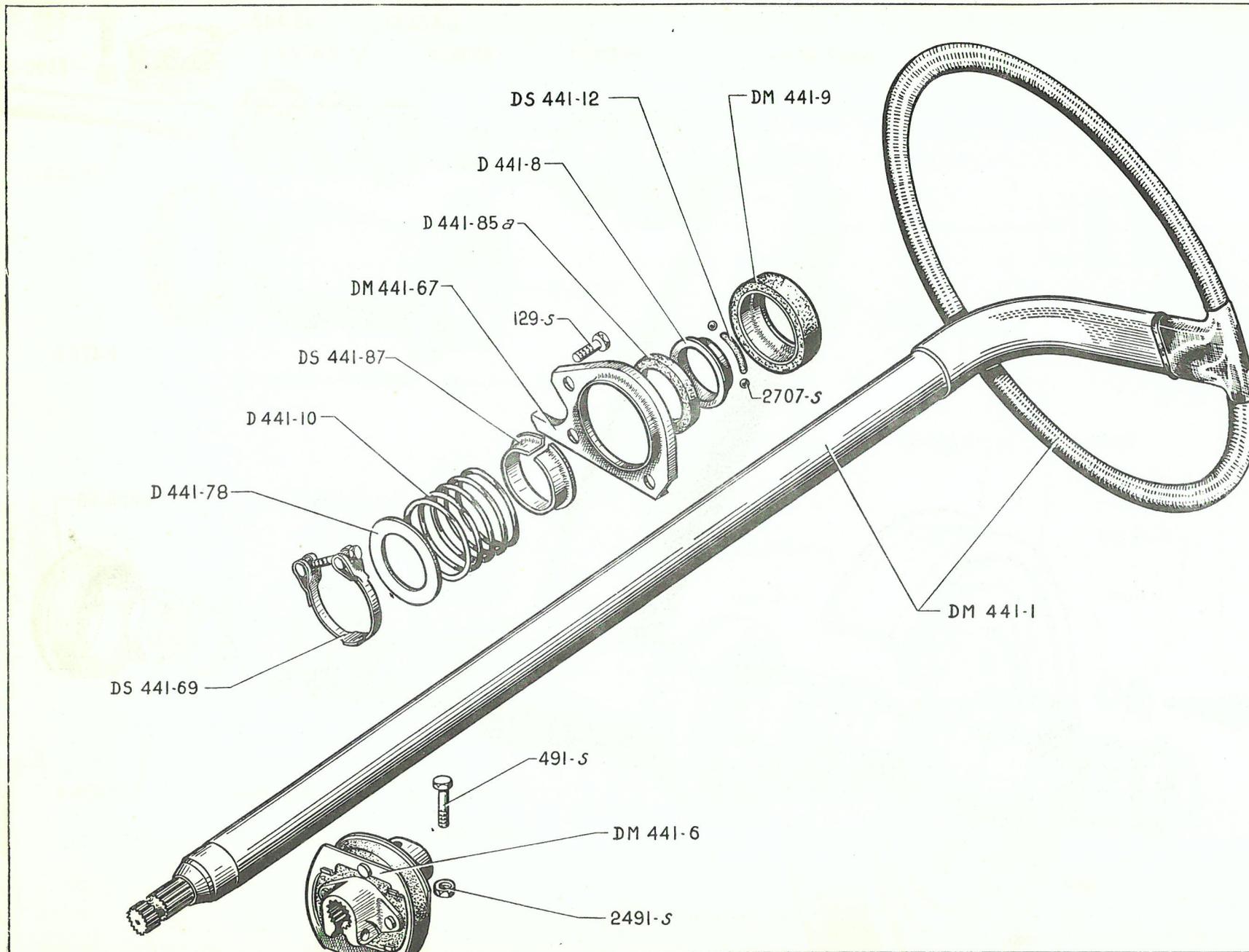
REAR AXLE — LINK ARMS — HUBS — 61

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 416-81	Washer, 21 i/d 30 o/d 3 thick, for retaining bolt securing wheel (R.VI).	2	D 426-5	Stub axle, rear, with centring dowel.	2	D 426-316	2.62 to 2.66 mm thick	
D 416-83	Cone for locking wheel on hub, thread 18 x 1.50 pitch (R.VI).	2	D 426-15	Distance piece, tapered for bearing on inner end of stub axle, 72.78 mm long.	2	D 426-317	2.66 to 2.70 mm thick	
D 416-88	Screw locking wheel, thread 18 dia. 1.50 pitch 63 mm long (R.VI).	2	D 426-89	Spacer ring for stub axle bearing (brake drum end) 40.25 x 58 x 10.	2	D 426-318	2.70 to 2.74 mm thick	
D 416-89	Thrust washer, 23.5 i/d 44 o/d 6.3 thick, for screw securing wheel (R.VI).	2	D 426-92	Stud for positioning wheel (R.VI).	2	D 426-319	2.74 to 2.78 mm thick	
D 416-93	Spring for cone locking wheel on hub.	2	D 426-93a	Spacer ring for stub axle bearing (inner end) 25 x 58 x 3.5.	2	D 426-320	2.78 to 2.82 mm thick	
DM 422-01	Rear link arm, L.H., complete with brake and bearing assembly.	1	D 426-99	Lock washer, 25 mm dia., for nut securing stub axle.	2	D 426-321	2.82 to 2.86 mm thick	
DM 422-01a	Rear link arm, R.H., complete with brake and bearing assembly.	1		Washer for adjusting bearing on stub axle, 25.1 x 31.8 (R.VI).	as nec.	D 426-322	2.86 to 2.90 mm thick	
DS 422-1	Rear link arm, L.H., bare.	1	D 426-300	1.98 to 2.02 mm thick		D 426-323	2.90 to 2.94 mm thick	
DS 422-1a	Rear link arm, R.H., bare.	1	D 426-301	2.02 to 2.06 mm thick		D 426-324	2.94 to 2.98 mm thick	
D 422-2	Hex. nut, 30 dia. 1.50 pitch, with cup cup for bearing shaft on link arm.	2	D 426-302	2.06 to 2.10 mm thick		D 426-325	2.98 to 3.02 mm thick	
D 422-6	Ring nut, castellated, 6 slots, 66 dia. 1.50 pitch, for securing link arm (inner end).	2	D 426-303	2.10 to 2.14 mm thick		D 426-326	3.02 to 3.06 mm thick	
D 422-8	Nut, hex., shouldered, 9 dia. 125 pitch, for securing outside rear link arm.	6	D 426-304	2.14 to 2.18 mm thick		D 426-327	3.06 to 3.10 mm thick	
D 422-79	Screw, round head 9 x 22, for securing bearing housing.	6	D 426-305	2.18 to 2.22 mm thick		D 426-328	3.10 to 3.14 mm thick	
D 422-91	Sealing ring, 54 x 62 x 4, for bearing housing.	2	D 426-306	2.22 to 2.26 mm thick		D 426-329	3.14 to 3.18 mm thick	
D 422-95c	Sealing ring, 54 x 72 x 12.5, for bearing housing of link-arm bearing shaft (outer end) (R.VI).	2	D 426-307	2.26 to 2.30 mm thick		D 426-330	3.18 to 3.22 mm thick	
D 422-96	Bearing housing for link-arm bearing shaft (66 mm dia.).	2	D 426-308	2.30 to 2.34 mm thick		D 426-331	3.22 to 3.26 mm thick	
D 422-98	Cap for stub axle housing, 62 mm dia.	2	D 426-309	2.34 to 2.38 mm thick		D 426-332	3.26 to 3.30 mm thick	
D 426-3	Hex. nut, 25 dia. 1.50 pitch, for securing rear stub axle.	2	D 426-310	2.38 to 2.42 mm thick		D 426-333	3.30 to 3.34 mm thick	
			D 426-311	2.42 to 2.46 mm thick		D 426-334	3.34 to 3.38 mm thick	
			D 426-312	2.46 to 2.50 mm thick		D 426-335	3.38 to 3.42 mm thick	
			D 426-313	2.50 to 2.54 mm thick		D 426-336	3.42 to 3.46 mm thick	
			D 426-314	2.54 to 2.58 mm thick		D 426-337	3.46 to 3.50 mm thick	
			D 426-315	2.58 to 2.62 mm thick		D 426-338	3.50 to 3.54 mm thick	
						D 426-339	3.54 to 3.58 mm thick	
						D 426-340	3.58 to 3.62 mm thick	

62 - REAR AXLE - LINK ARMS - HUBS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 426-341	3.62 to 3.66 mm thick		535-S	Bolt, 12 x 55, for securing clamp on torsion bar (R.III).	8	620.051	Cage with 14 taper rollers on link arm (outer side) (R.VI).	2
D 426-342	3.66 to 3.70 mm thick.		2.300-S	Hex. nut, 12 dia. 125 pitch, for securing bolt in torsion bar clamps.	8	620.053	Taper roller bearing (without outer ring) 30 mm i/d, on link (inner side) (R.VI).	2
DS 435-11	Torsion bar, rear anti-roll, 481 mm long 17 mm dia.	1	431.442	Clamp for rear torsion bar, 29 and 42 mm between hole centres. (R.II).	4	620.070	Thrust bearing on stub axle (inner end) (25 x 62 x 17) (R.II).	2
D 437-1	Rebound buffer (rubber), 48.5 mm dia. 35 mm high.	4	612.621	Oil seal, 58 x 80 x 5, on stub axle (R.VI).	2	620.079	Thrust bearing on stub axle (brake drum end) (40 x 80 x 18) (R.II).	2
D 451-5a	Rear brake drum, 254 mm i/d.	2						
183-S	Screw, countersunk, slotted head 5 x 10, for securing rear brake drum.	4						



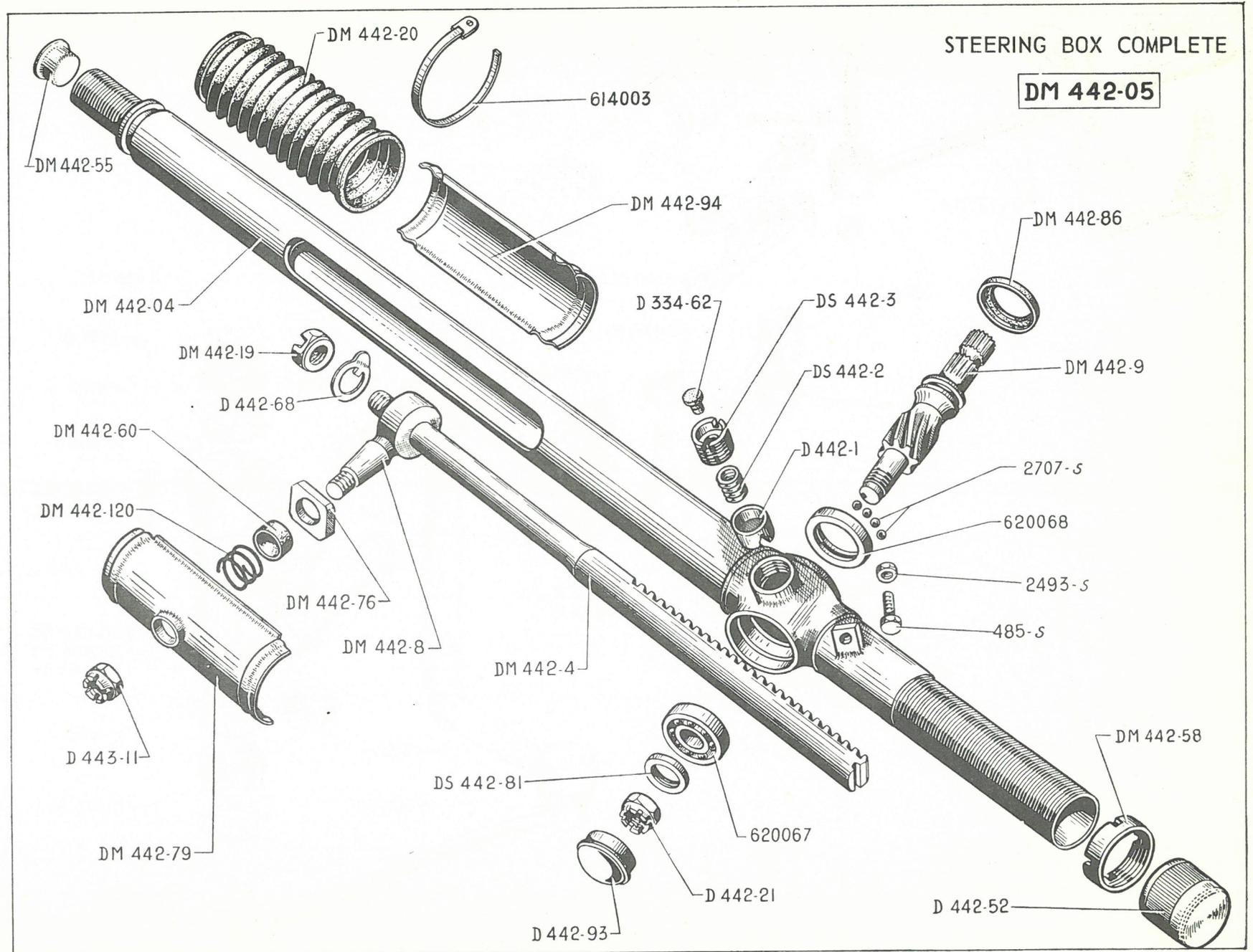


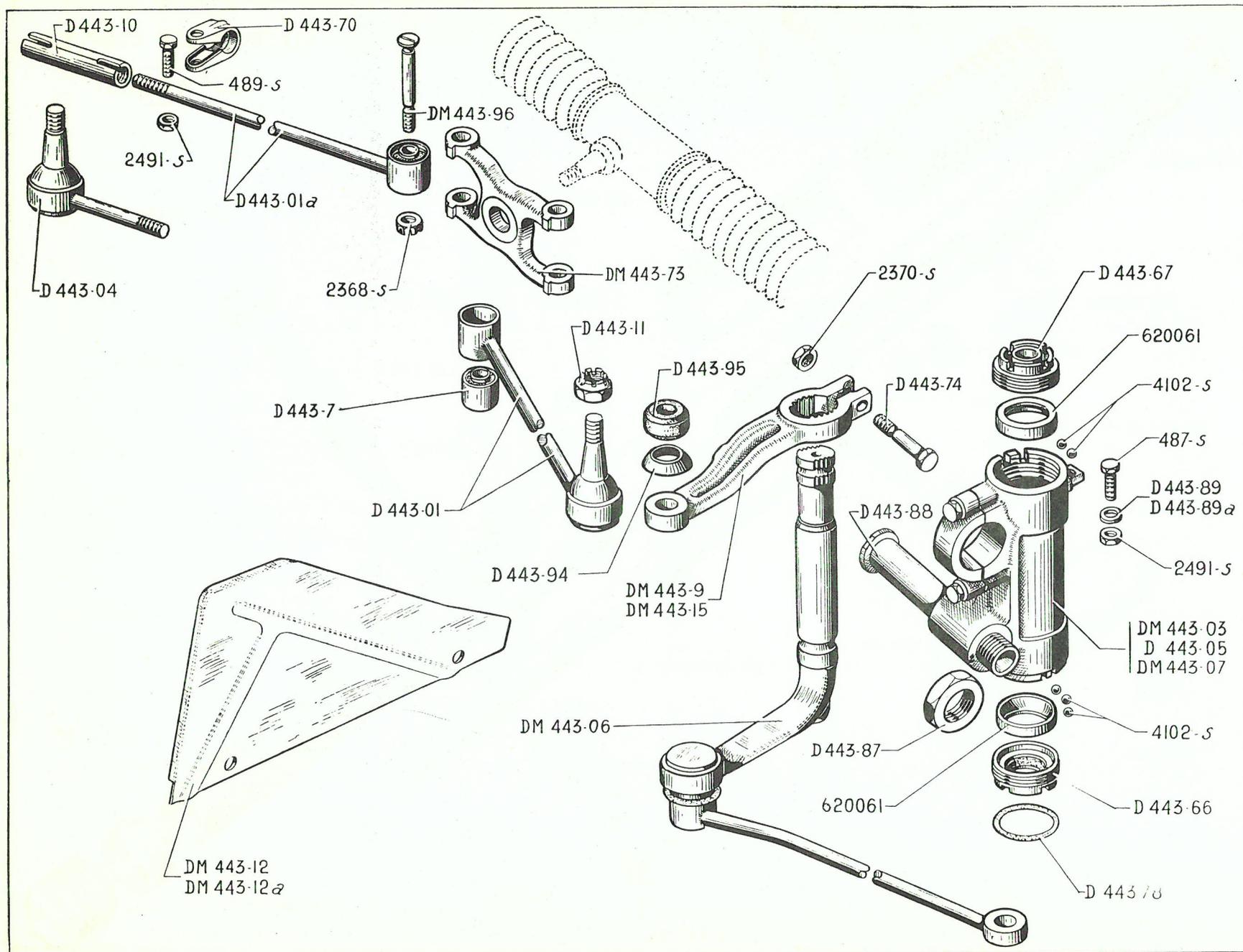
STEERING — STEERING WHEEL — BRACKET — 65

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 441-1	Steering wheel and steering column.	1	DS 441-12	Segment, nylon, for spacing balls in steering column bracket bearing, 5.5 dia. (R.VI).	3	DS 441-87	Split bush, sheet metal, on steering column.	1
DM 441-6	Coupling, for steering, flexible.	1				129-S	Screw, round head, 5 dia. 25 long for securing bearing locking plate (R.III).	3
D 441-8	Bush, inner, of ball bearing in steering column bracket, 43.6 i/d 55 o/d, 11 wide.	1	DM 441-67	Locking plate for bearing.	1	491-S	Screw, hex. head, 7 dia. 35 long, for locking end piece of steering column (R.III).	2
DM 441-9	Bush, outer, of ball bearing on steering column bracket (R.VI).	1	DS 441-69	Clip for adjusting spring in steering column bracket, inner dia. 40 mm.	1	2.491-S	Nut, hex., 7 dia. 100 pitch, for locking end piece of steering column (R.III).	2
D 441-10	Spring, retaining, bush in steering column bracket, inner dia. 41 mm.	1	D 441-78	Thrust ring for spring in steering column bracket, 40.5 i/d 49 o/d.	2	2.707-S	Ball, 6 mm dia., for bearing in steering column bracket (R.VI).	9
			D 441-85a	Sealing washer, felt, for steering column bracket ball bearing, 47.5 i/d 55.5 o/d, 7 thick.	1			

66 - STEERING - RACK ASSEMBLY

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 334-62	Dust plug on plunger guide nut for rack.	1	D 422-52	Thrust cap, adjustable, for rack, thread 30 dia. 100 pitch.	1	DM 442-94	Cover plate, lower, on rack.	1
DM 442-04	Rack housing.	1	DM 442-55	Thrust cap for housing (R.VI).	1	DM 442-120	Spring, retaining pivot pin.	1
DM 442-05	Steering housing, complete.	1	DM 442-58	Nut for locking adjustable thrust cap for rack.	1	D 443-11	Nut, hex., castellated, 12 dia. 150 pitch, for pivot pin on rack.	1
D 442-1	Plunger guide for rack, 22 mm dia.	1	DM 442-60	Sealing ring, rubber, for pivot pin on rack.	1	485-S	Steering lock adjusting screw, 7 dia. 20 long (R.III).	1
DS 442-2	Spring for plunger guide for rack, outer dia. 16.75 mm.	1	D 442-68	Tab washer, 14.2 dia., for locking pivot pin on rack (R.VI).	1	2.493-S	Nut, hex., 7 dia. 100 pitch for steering lock adjusting screw (R.III).	1
DS 442-3	Plunger nut for rack, outer thread 24 dia. 150 pitch, inner thread 9 dia. 125 pitch.	1	DM 442-76	Guide block for rack.	1	2.707-S	Ball, 6 mm dia., for upper bearing on steering pinion.	13
DM 442-4	Steering rack.	1	DM 422-79	Cover plate, upper, on rack.	1	614.003	Clip for securing rack dust cover 335 mm long (R.VI).	4
DM 442-8	Pivot pin on rack.	1	DS 442-81	Washer for adjusting pinion bearing.	1	620.067	Bearing, lower, for steering pinion (R.VI) 12 x 32 x 10.	1
DM 442-9	Pinion for rack.	1	DM 442-86	Sealing ring for pinion.	1	620.068	Race, outer, of upper bearing on steering pinion, 27.4 x 35 x 7.5 (R.II).	1
DM 442-19	Locking nut for pivot pin (R.VI).	1	D 442-93	Cap, sheet metal, on housing of rack pinion, 34.05 mm dia.	1			
DM 442-20	Flexible dust cover for rack.	2						
D 442-21	Nut, hex., 12 dia. 125 pitch, for adjusting clearance between pinion and rack (R.VI).	1						



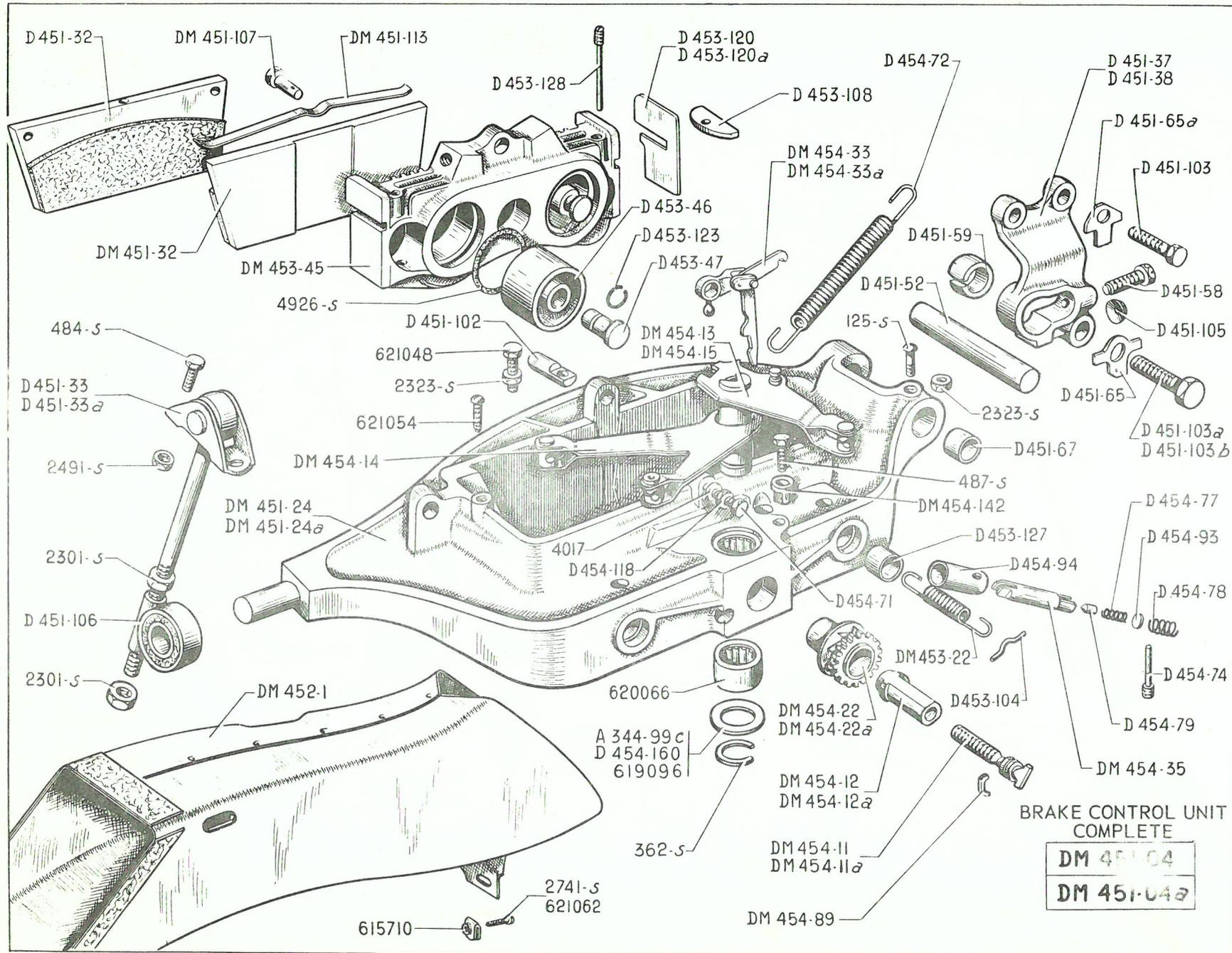


STEERING — RELAY HOUSINGS — STEERING RODS — LEVERS — 69

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 443-01	Steering rod, L.H. with flexible bush and ball pin, 402 mm between centres.	1	DM 443-12a	Protective cover, R.H., for steering relay housing.	1	D 443-89a	Washer, 7.5 i/d 14 o/d 3 thick, for adjusting steering relay housing.	as nec.
D 443-01a	Steering rod, R.H., with flexible bush, length of rod 305 mm from the end to the pin centre, thread 14 dia. 125 pitch, R.H. thread.	1	DM 443-15	Lever, upper, R.H., for steering relay.	1	D 443-94	Sealing cup on steering rod ball pin (R.VI).	4
DM 443-03	Relay housing, L.H., complete with upper and lower steering levers and steering rod.	1	D 443-66	Ring nut, 45 dia. 150 pitch, lower, for steering relay housing, with sealing washer, 31 mm inner dia.	2	D 443-95	Washer, rubber, for sealing cup on steering rod ball pin.	4
D 443-04	End piece with ball pin for R.H. steering rod, thread 14 dia. 125 pitch, L.H. thread.	1	D 443-67	Ring nut, 45 dia. 150 pitch, upper, for steering relay housing, with sealing washer, 25.5 mm inner dia.	2	DM 443-96	Spindle for shackle connecting steering rods.	2
D 443-05	Relay housing for steering with cap and bushing.	2	D 443-70	Clip for securing adjustable sleeve on R.H. steering rod, 17.7 inner dia.	2	487-S	Screw, hex. 7 dia. 25 long, upper, for locking steering relay housing (R.III).	2
DM 443-06	Lever, lower, for steering relay, complete with steering rod.	2	DM 443-73	Shackle for connecting steering rods.	1	489-S	Screw, hex., 7 dia. 30 long, for securing clamping collar on adjustable sleeve on R.H. steering rod (R.III).	2
DM 443-07	Relay housing, R.H., complete with upper and lower steering levers and steering rod.	1	D 443-74	Bolt, hex., 9 dia. 125 pitch 50 long, for locking upper steering relay lever.	2	2.368-S	Nut, hex., castellated, 9 dia. 125 pitch, for spindle in shackle connecting steering rods (R.III).	2
D 443-7	Bush, flexible, for tie rod, 10 x 22 x 33 (R.VI).	2	D 443-78	Protective ring, rubber, lower, for steering relay housing, 24 x 41.5 x 6.5.	2	2.370-S	Nut, hex., 9 dia. 125 pitch, for bolt locking upper steering lever on steering relay (R.III).	2
DM 443-9	Lever, upper, L.H., for steering relay.	1	D 443-87	Nut, hex., 20 dia. 150 pitch, lower, for securing steering relay housing.	2	2.491-S	Nut, hex., 7 dia. 100 pitch, for securing (R.III): - Collar, locking adjustable sleeve on R.H. steering rod. - Top of steering relay housing.	2
D 443-10	Sleeve, adjustable, for tie rod, R.H., thread 14 dia. 125 pitch R.H. and L.H. 90 mm long.	1	D 443-88	Spindle, lower, for securing steering relay housing, 20 dia. 150 pitch 112 long.	2	4.102-S	Ball, 6.74 mm dia., for bearing in steering relay housing (R.VI).	56
D 443-11	Nut, hex., castellated, 12 dia. 150 pitch, for ball pins on tie rod.	6	D 443-89	Washer, 7.5 i/d 14 o/d 2 thick, for adjusting steering relay housing.	as nec.	620.061	Race, outer, of bearing in steering relay, 35 x 43 x 10 (R.II).	4
DM 443-12	Protective cover, L.H., for steering relay housing.	1						

70 - FRONT BRAKES - BRAKE CONTROL UNIT

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 344-99c	Washer for adjusting lever for mechanical operation.	as nec.	D 451-103	Screw, hex. head, 9 dia. 25 long, for securing rear support.	3	D 453-128	Screw for return spring for moving carrier, 4 dia. 75 pitch 43 long.	4
DM 451-04	Brake control unit L.H., complete.	1	D 451-103a	Screw, hex. head, 12 dia. 35 long, for securing rear support.	1	DM 454-11	Push rod, adjustable, male, for L.H. brake control unit.	1
DM 451-04a	Brake control unit R.H., complete.	1	D 451-103b	Screw, hex. head, 12 dia. 50 long, for securing rear support.	1	DM 454-11a	Push rod, adjustable, male, for R.H. brake control unit.	1
DM 451-24	Cradle, L.H., with bearings and bushes.	1	D 451-105	Plug locking spherical bush in rear support, 17 mm dia., 6 mm thick.	2	DM 454-12	Push rod, adjustable, female, for L.H. brake control unit.	1
DM 451-24a	Cradle, R.H., with bearings and bushes.	1	D 451-106	Support, front, adjustable, (female part), 13 mm bore (R.VI).	2	DM 454-12a	Push rod, adjustable, female, for R.H. brake control unit.	1
D 451-32	Segment carrying lining (with brake lining).	2	DM 451-107	Clevis pin for retaining spring for lining segment, 9 dia. 33 long.	2	DM 454-13	Lever with spindle for mechanical operation of brake actuating unit L.H.	1
DM 451-32	Segment carrying lining (with brake lining) (R.VI).	2	DM 451-113	Spring retaining lining segment.	2	DM 454-14	Return lever for L.H. brake control unit.	1
D 451-33	Support, adjustable, front, L.H. (male part) thread 12 dia. 125 pitch.	1	DM 452-1	Cooling duct for front brake.	2	DM 454-15	Lever with spindle for mechanical operation of brake control unit R.H.	1
D 451-33a	Support, adjustable, front, R.H., 108.5 mm long (male part) thread 12 dia. 125 pitch.	1	DM 453-22	Return spring for moving carrier.	4	DM 454-22	Adjustment wheel, L.H.	1
D 451-37	Support, rear, L.H. - 2 holes 10 mm - 1 hole 13 mm.	1	DM 453-45	Moving carrier.	2	DM 454-22a	Adjustment wheel, R.H.	1
D 451-38	Support, rear, R.H. - 1 hole 13 mm - 1 hole 10 mm.	1	D 453-46	Piston for moving carrier, 38 x 26.	4	DM 454-33	Pawl on brake control unit L.H. (R.VI).	1
D 451-52	Pin for rear support, 9 i/d 16 o/d 80 long.	2	D 453-47	Piston rod for moving carrier, 11 mm dia., 27.35 mm long.	4	DM 454-33a	Pawl on brake control unit R.H. (R.VI).	1
D 451-58	Screw, hex. head, 9 dia. 25 long, locking spherical bush in rear support.	2	D 453-104	Hook for return spring for moving carrier, 3.5 x 23.	1	DM 454-35	Locking pin.	2
D 451-59	Spherical bush in rear support, 28 mm dia. 17 mm thick.	2	D 453-108	Guide plate for moving carrier, 34 x 13.5 x 4.	4	D 454-71	Pin for brake control lever, thread 5 dia. 75 pitch 20 long.	2
D 451-65	Lock washer, 12.5 mm dia., for screw securing rear support.	2	D 453-120	Shim for moving carrier, 0.6 mm thick.	as nec.	D 454-72	Return spring for operating lever.	2
D 451-65a	Lock washer, 9.5 mm dia., for screw securing rear support.	3	D 453-120a	Shim for moving carrier, 0.7 mm thick.	as nec.	D 454-74	Stop screw for locking spring pin, 5 dia. 75 pitch 28 long (R.VI).	2
D 451-67	Bush for cradle, 16 i/d 19 o/d 16 long (R.VI).	4	D 453-123	Circlip for piston rod of moving carrier, 0.7 mm thick (R.VI).	4	D 454-77	Spring for locking pin plunger, 4.5 mm outer dia.	2
D 451-102	Pin carrying screw for locking segment carrying brake lining, 9 mm dia. 26 mm long.	4	D 453-127	Bush for retaining pin of return spring for moving carrier, 16 i/d 18 o/d 18 long.	4			

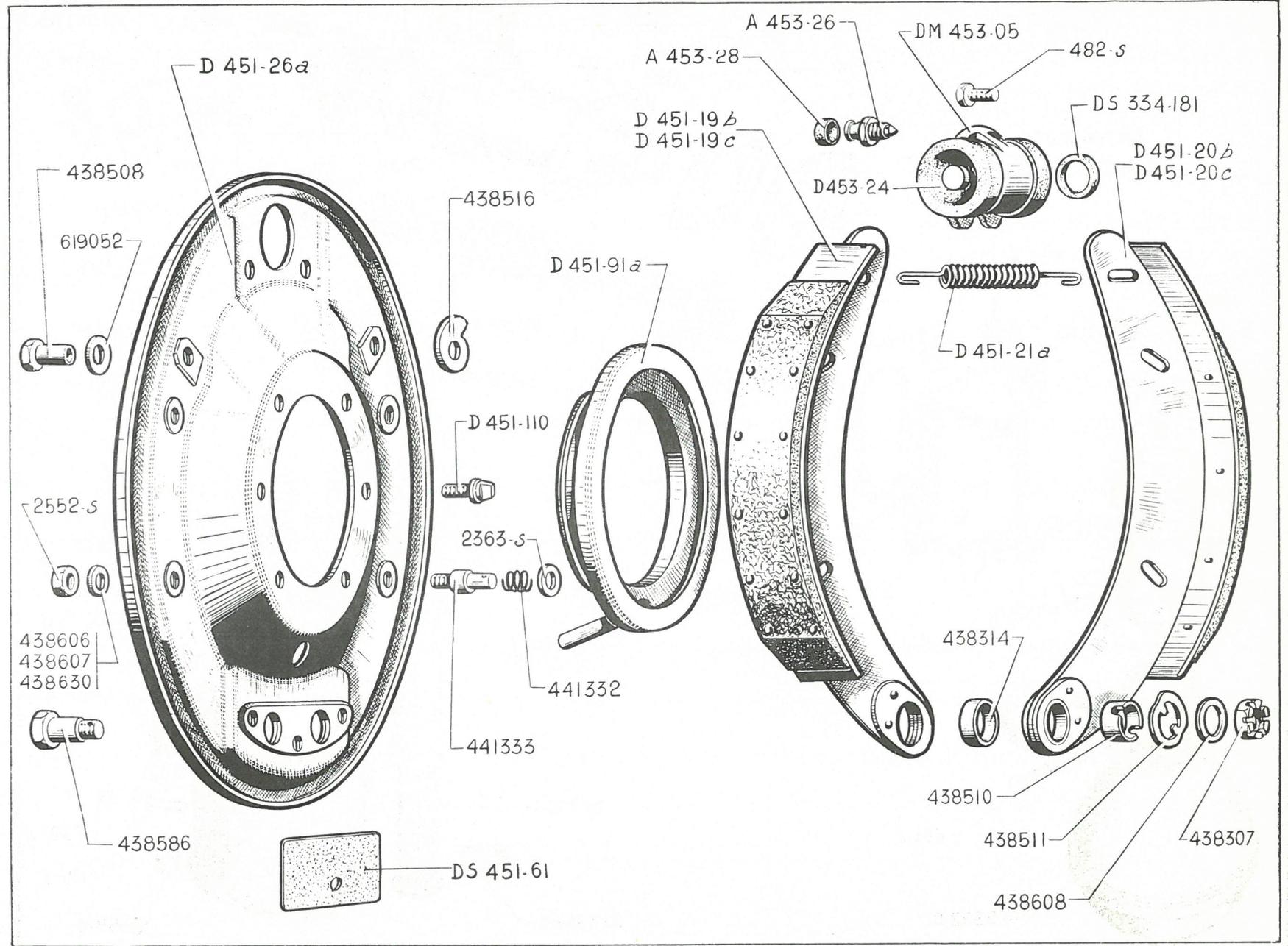


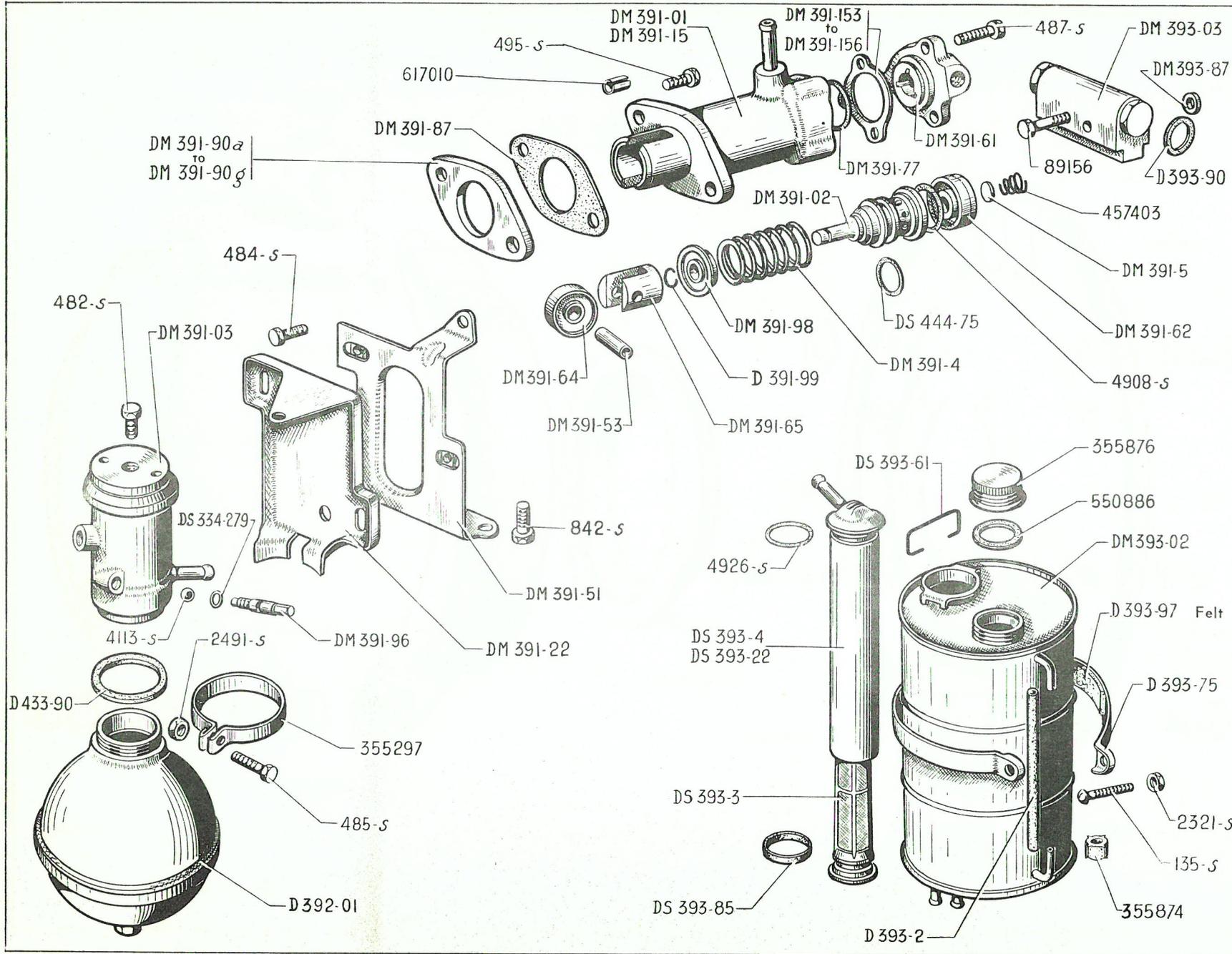
FRONT BRAKES — BRAKE CONTROL UNIT — 73

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 454-78	Spring for locking pin, outer dia. 7.5 mm.	2	362-S	Circlip, 18 i/d 24 o/d 1.5 thick, for mechanical control lever spindle (R.III).	2	4.017	Washer, 5.2 i/d 10 o/d 0.5 thick, for nut on stop-in for control lever (R.II).	1
D 454-79	Plunger for locking pin, 4.8 dia. 7.5 long (R.VI).	2	484-S	Screw, hex. head, 7 dia. 17.5 long, for securing adjustable front support (R.III).	4	4.926-S	Sealing ring, 37.3 i/d 44.5 o/d 3.6 thick for moving carrier (R.VI).	4
DM 454-89	Circlip retaining male push rod.	2	487-S	Screw, hex. head, 7 dia 25 long, for eccentric stop for control lever adjustment (R.III).	3	615.710	Clip with nut for securing brake cooling duct (R.VI).	4
D 454-93	Disc for locking pin plunger, 7.5 mm dia., 1 mm thick.	2	2.301-S	Nut, hex., 12 dia. 125 pitch, for securing adjustable front support (female) (R.III).	4	619.096	Washer, lower, for mechanical control levers, 20 i/d 32 o/d 1 thick (R.II).	2
D 454-94	Guide bush for locking pin, 9.5 i/d 13 o/d 29 long (R.VI).	2	2.323-S	Nut, hex., 5 dia. 75 pitch, for screw (R.III) for:- - locking brake lining segment - hooking on return spring on control lever.	2 2	620.066	Needle roller bearing for cradle, 20 i/d 26 o/d 16 long (R.VI).	4
D 454-118	Nut, hex., 5 dia. 75 pitch, for stop screw for operating lever (R.VI).	2	2.491-S	Nut, hex., 7 dia. 100 pitch, for securing adjustable front support (R.III).	4	621.048	Screw, hex. head, pointed, 5 dia. 75 pitch 22 long, for locking plate carrying brake lining (R.II).	2
DM 454-142	Stop, eccentric, for adjusting operating lever.	2	2.741-S	Screw, round head, Parker, 4.85 dia. 9.5 long, for securing brake cooling duct (R.VI).	4	621.054	Screw, hex. head, pointed, 5 dia 35 long, for locking guide plate for moving carrier (R.II).	4
D 454-160	Spacing washer, upper, for mechanical operating lever R.H., 20 i/d 32 o/d 4 thick.	1				621.062	Screw, hex. head, 5 dia. 14 long, for securing brake cooling duct (R.III).	2
125-S	Screw, round head, 5 dia. 15 long, for hooking control lever return spring (R.III).	2						

74 - REAR BRAKES - BACK PLATES - BRAKE SHOES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 453-26	Bleed screw for rear brake cylinder.	2	D 451-110	Screw, 7 dia. 100 pitch, 23 long, for securing back plate.	12	438.516	Cam for brake shoe adjustment, hole 10.5 x 12 (R.II).	4
A 453-28	Cap, rubber, for brake cylinder bleed screw (R.VI).	2	DM 453-05	Cylinder for rear brake, complete.	2	438.586	Anchor pin for brake shoe 38.5 mm long, machined part 19 mm (R.II).	4
DS 334-181	Ring seal, 12.1 i/d 17.5 o/d 2.7 thick, for rear brake cylinder (R.VI).	4	D 453-24	Dust cap, rubber, for brake cylinder, 9.5 i/d 27 o/d.	4	438.606	Washer, 8.5 i/d 18 o/d 0.5 thick, for adjusting brake shoe guide pins (R.II).	as nec.
D 451-19b	Brake shoe, front, L.H. lining, 180 mm long.	1	482-S	Screw, hex. head, 7 dia. 12.5 long, for securing cylinder on back plate (R.III).	4	438.607	Washer, 8.5 i/d 18 o/d 0.2 thick, for adjusting brake shoe guide pins (R.II)	as nec.
D 451-19c	Brake shoe, front, R.H. lining, 180 mm long.	1	2.363-S	Washer, 6.5 i/d 14 o/d 1.5 thick, for brake shoe adjustment (R.III).	16	438.608	Washer, 14.5 i/d 24 o/d 1 thick, for adjusting brake anchor pin (R.II).	as nec.
D 451-20b	Brake shoe, rear, L.H. lining, 146 mm long.	1	2.552-S	Nut, hex., 8 dia. 125 pitch, for securing guide pins (R.III).	8	438.630	Washer, 8.5 i/d 18 o/d 1 thick, for adjusting brake shoe guide pins (R.II).	as nec.
D 451-20c	Brake shoe, rear, R.H., lining, 146 mm long.	1	438.307	Nut, hex., 14 dia. 150 pitch, for anchor pin (R.II).	4	441.332	Spring for brake shoe guide pin (R.II).	8
D 451-21a	Return spring for brake shoe, outer dia. 14 mm.	2	438.314	Bush, 20 i/d 22 o/d 10 long, for brake shoe (R.VI).	4	441.333	Guide pin for brake shoe, 47 mm long (R.II).	4
D 451-26a	Back plate, rear, R.H. and L.H., 277 mm dia.	2	438.508	Pin for brake shoe adjustment cam, 21 mm long (R.II).	4	619.052	Washer, Belleville, for cam pin (R.VI).	4
DS 451-61	Plate, rubber, for sealing back plate, 31 x 45.	2	438.510	Bush, 16 i/d 20 o/d 13.6 long, for brake shoe adjustment (R.II).	4			
D 451-91a	Oil drain ring for rear brake with drain tube, 85 i/d 134 o/d.	2	438.511	Spacer washer on brake shoe anchor pin (R.II).	4			

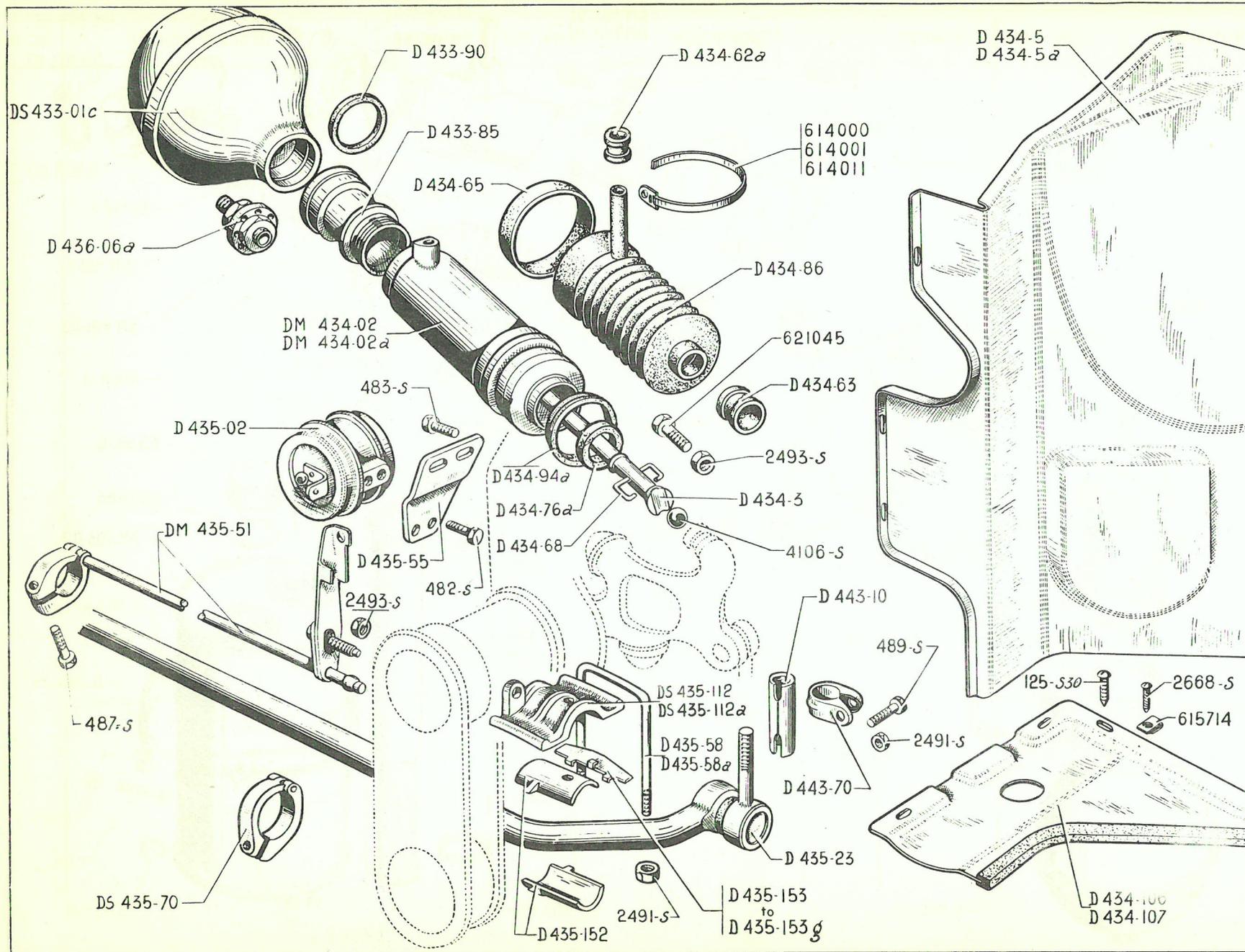




SUSPENSION H.P. — PUMP — CONTROL VALVE — ACCUMULATOR — RESERVOIR — DISTRIBUTION UNIT — 77

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 334-279	Joint, rubber, 6.7 i/d 10.5 o/d 1.9 thick, for control valve bleed screw (R.VI).	1	DM 391-90c	13.63 mm thick		DS 393-85	Sealing washer for reservoir filter (R.VI).	1
DM 391-01	Pump for suspension, complete.	1	DM 391-90d	13.49 mm thick		DM 393-87	Spacing washer for distribution unit, 5.5 i/d 16 o/d 8 thick.	2
DM 391-02	Liner and matching piston for suspension pump.	1	DM 391-90e	13.35 mm thick		D 393-90	Joint for cap on distribution unit, 16 i/d 18.8 o/d 2 thick.	2
DM 391-03	Pressure regulator.	1	DM 391-90f	13.21 mm thick		D 393-97	Packing (felt) for reservoir, 215 mm long, 15 mm wide.	2
DM 391-4	Return spring, for piston of suspension pump, 23.75 mm inner dia.	1	DM 391-90g	13.07 mm thick		D 433-90	Joint, rubber, 36 i/d 40 o/d 3.7 thick, between pressure regulator and accumulator.	1
DM 391-5	Valve for suspension pump.	1	DM 391-96	Bleed screw on pressure regulator.	1	DS 444-75	Ring seal, 24.5 i/d 29.9 o/d 2.7 thick, between liner and body of suspension pump (R.VI).	1
DM 391-15	Suspension pump body.	1	DM 391-98	Cup for suspension pump return spring, 8.5 i/d 29.5 o/d 5 thick.	1			
DM 391-22	Bracket, intermediate, for pressure regulator.	1	D 391-99	Circlip locking suspension pump, 1mm wire.	1			
DM 391-51	Bracket for pressure regulator on cylinder.	1		Shim for adjusting suspension pump:	as nec.			
DM 391-53	Pin for roller for suspension pump, 9 mm dia., 23 mm long.	1	DM 391-153	0.05 mm thick		135-S	Screw, round head, 5 dia. 40 long, for securing reservoir. (R.III).	2
DM 391-61	Cap for suspension pump.	1	DM 391-154	0.10 mm thick		482-S	Screw, hex. head, 7 dia. 12.5 long, for securing pressure regulator (R.III).	2
DM 391-62	Seating for suspension pump, 9 i/d 38 o/d 11 long.	1	DM 391-155	0.15 mm thick		484-S	Screw, hex. head, 7 dia. 17.5 long, for securing intermediate bracket of pressure regulator to support on cylinder (R.III).	2
DM 391-64	Roller for suspension pump, 9.04 i/d 30 o/d 8 thick.	1	DM 391-156	0.20 mm thick				
DM 391-65	Push rod for suspension pump, 23 mm dia. 32.2 mm long.	1	D 392-01	Main accumulator.	1	485-S	Screw, hex. head, 7 dia. 20 long, for pressure regulator clip (R.III).	1
DM 391-77	Ring seal, 33 i/d 38 o/d 2.45 thick, between pump seat and cap.	1	DM 393-02	Reservoir for pump supply, complete (R.VI).	1	487-S	Screw, hex. head, 7 dia. 25 long, for securing suspension pump cap (R.III).	3
DM 391-87	Joint, paper, for suspension pump, 2 holes, 62 mm between centres (R.VI).	2	DM 393-03	Distribution unit.	1	495-S	Screw, hex. head, 7 dia. 45 long, for securing pump to housing (R.III).	2
DM 391-90a	Distance washer for suspension pump: 13.91 mm thick	as nec.	D 393-2	Gauge tube on reservoir (nylon) 173 mm long (R.VI).	1	842-S	Screw, hex. head, 10 dia. 15 long, for securing pressure regulator bracket to cylinder (R.III).	1
DM 391-90b	13.77 mm thick		DS 393-3	Filter element only, for reservoir 225 mm high.	1	2.321-S	Nut, hex., 5 dia. 75 long, for securing reservoir (R.III).	2
			DS 393-4	Filter for reservoir, complete (R.VI).	1	2.491-S	Nut, hex., 7 dia. 100 pitch, for securing clip on pressure regulator (R.III).	1
			DS 393-22	Plunger tube, only, for reservoir (R.VI).	1	4.113-S	Ball, 7.5 mm dia., for pressure regulator bleed screw (R.VI).	1
			DS 393-61	Spring for plunger tube (R.VI).	1			
			D 393-75	Strap, 15 x 549, for securing reservoir.	2			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
4.908-S	Sealing ring, 27.7 i/d 33.1 o/d 2.7 thick, between seat and liner of suspension pump (R.VI).	1	355.297	Clip for securing pressure regulator, 14 mm wide, 56 mm dia. (R.II).	1	457.403	Spring for suspension pump valve, outer dia. 10 and 15.5 mm (R.II).	1
4.926-S	Ring seal, 37 i/d 44 o/d 3.5 thick, for nylon plunger tube (R.VI).	1	355.874	Joint, rubber, 5 i/d 11 o/d 30 long, for gauge tube on reservoir (R.VI).	2	550.886	Joint, rubber, 24 i/d 45 o/d, for reservoir cap (R.VI).	1
89.156	Screw, hex. head, 5 dia. 40 long, for securing distribution unit (R.III).	2	355.876	Cap for reservoir, vent hole 1.6 mm dia. (R.VI).	1	617.010	Split sleeve, 11 dia. 23 long, for suspension pump fixing (R.VI).	2

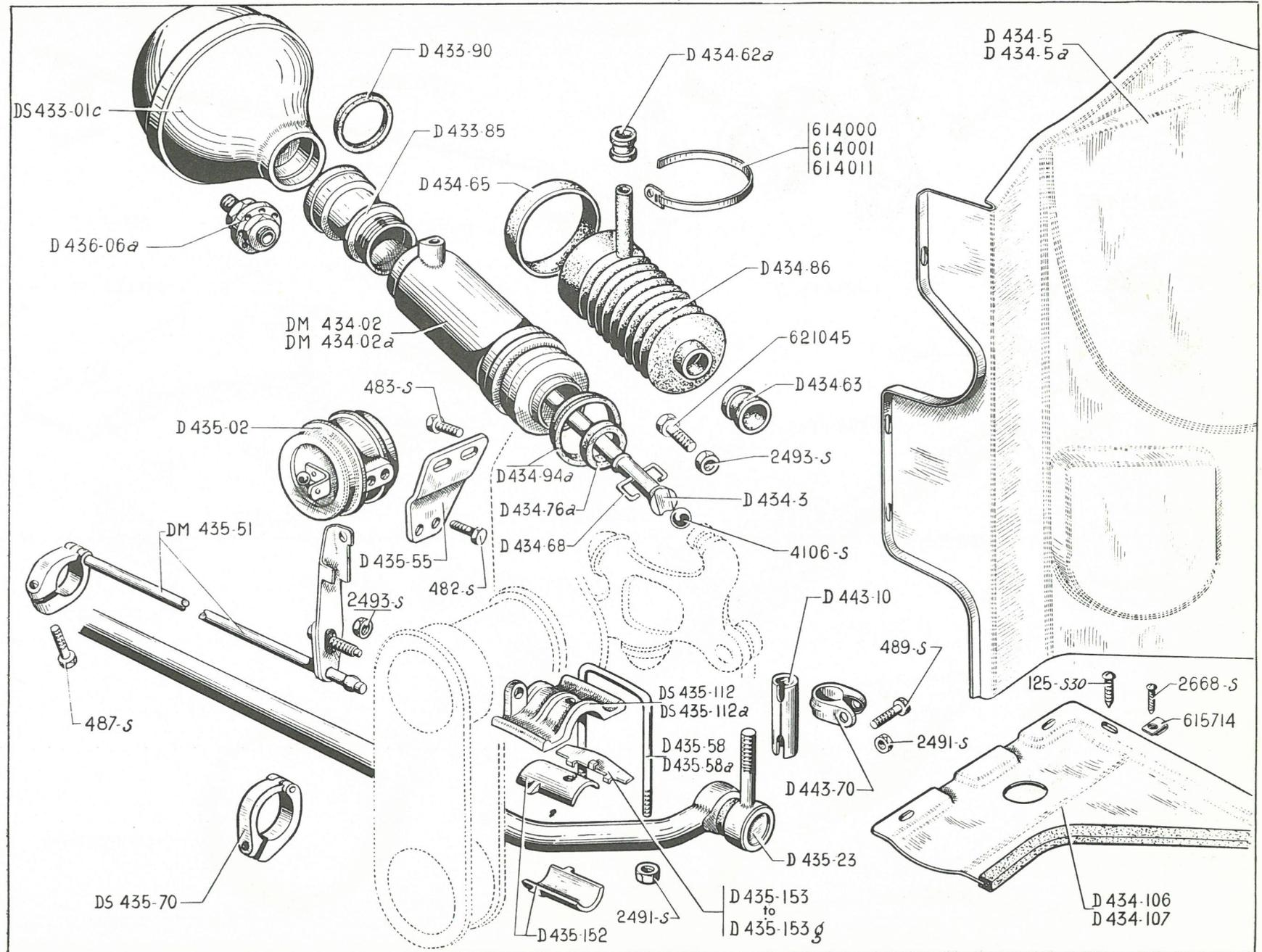


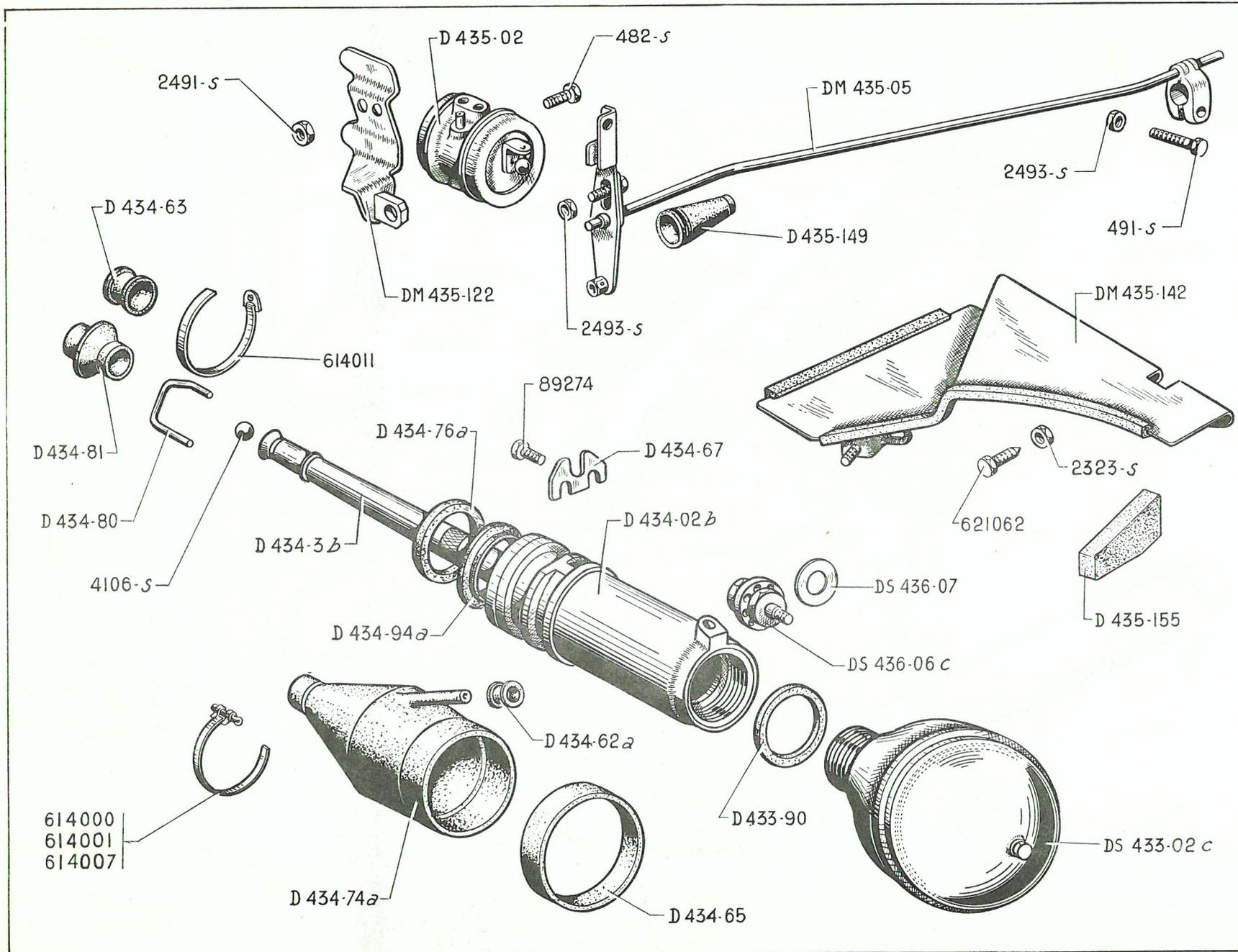
FRONT SUSPENSION — CYLINDERS — CORRECTOR — ANTI-ROLL BARS— 81

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 433-01c	Suspension sphere for R.H. suspension cylinder (without shock absorber).	2	D 434-76a	Washer, felt, for sealing suspension cylinder, 34.5 i/d 46.5 o/d 6 thick.	2	D 435-152	Bush (nylon) for anti-roll bar, 54 mm long (R.VI).	2
D 433-85	Sleeve for suspension sphere, L.H. thread 36 dia. 1.50 pitch.	1	D 434-86	Dust cover, rubber, for cylinder, 19 mm and 52 mm i/d.	2		Shim for adjusting anti-roll bar bearing:	as nec.
D 433-90	Rubber washer, 36 x 40 x 3.7, for cylinder and sphere.	3	D 434-94a	Sealing joint for cylinder (34.4 x 46).	2	D 435-153	1 mm thick	
DM 434-02	Suspension cylinder, L.H.	1	D 434-106	Shield for suspension mechanism L.H. (lower portion).	1	D 435-153a	0.95 mm thick	
DM 434-02a	Suspension cylinder, R.H.	1	D 434-107	Shield for suspension mechanism R.H. (lower portion).	1	D 435-153b	0.90 mm thick	
D 434-3	Piston rod with pin.	2	D 435-02	Height corrector.	1	D 435-153c	0.85 mm thick	
D 434-5	Shield for suspension mechanism L.H. (side portion).	1	D 435-23	Anti-roll bar with ends.	1	D 435-153d	0.80 mm thick	
D 434-5a	Shield for suspension mechanism R.H. (side portion).	1	D 435-51	Rod complete controlling height corrector.	1	D 435-153e	0.75 mm thick	
D 434-62a	Protective bush beneath tightening clip on return from cylinder to reservoir, 11.5 mm i/d.	2	D 435-55	Corrector bracket, 2 stud-holes 7.75 mm.	1	D 435-153f	0.70 mm thick	
D 434-63	Protective bush beneath tightening clip on rubber dust cover on cylinder (control lever side), 25 mm i/d.	2	D 435-58	'U' bolt, front, for securing anti-roll bar bearing cap 72 mm between centres.	2	D 435-153g	0.65 mm thick	
D 434-65	Flexible protective ring beneath tightening clip for securing rubber dust cover for cylinder (cylinder end).	2	D 435-58a	'U' bolt, rear, for securing anti-roll bar bearing cap 83 mm between centres.	2	D 436-06a	Shock absorber.	2
D 434-68	Pin connecting piston-rod with lever (2 mm dia. wire).	2	DS 435-70	Collar, complete, for anti-roll bar thrust.	2	D 443-10	Sleeve for anti-roll bar adjustment, threads 14 dia. 125 pitch, R.H. and L.H. 80 mm long.	2
			DS 435-112	Bearing cap for L.H. anti-roll bar, with bush and dowel.	1	D 443-70	Clip securing adjustment sleeve for anti-roll bar.	4
			DS 435-112a	Bearing cap for anti-roll bar, R.H., with bush and dowel.	1	125-S 30	Screw, round head, pointed, 5 x 15, for securing shield for suspension mechanism (R.III).	14
						482-S	Screw, hex. head, 7 x 12.5 for securing corrector with its bracket (R.III).	2
						483-S	Screw, hex. head, 7 x 15, for securing corrector bracket (R.III).	2

82 - FRONT SUSPENSION — CYLINDERS — CORRECTOR — ANTI-ROLL BARS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
487-S	Screw, Hex head, 7 x 25, for securing (R 111) : Collar on corrector control rod Collar for anti-roll bar thrust	1 2	2.493-S	Nut, Hex, 7 dia, 1.00 pitch (R 111) : For eccentric pin operating corrector For securing cylinder	1 4	614.001	Tightening clip on return from cylinder to container, 132 mm long (R V1).	2
489-S	Screw, Hex head, 7 x 30, securing clip on adjustment sleeve for anti-roll bar (R 111).	4	2.668-S	Screw, Parker, round head, 3.5 x 10, for securing shield for suspension mechanism (R V1).	4	614.011	Clip securing rubber dust-cover for cylinder (control lever end), 240 mm long. (R V1).	2
2.491-S	Nut, Hex, 7 dia, 1.00 pitch for securing (R 111) : Clip for securing adjustment sleeve on anti-roll bar Anti-roll bar bearing cap	4 8	4.106-S	Ball, 14.28 mm dia, for piston-rod (R V1)	2	615.714	Clip with threaded hole for securing shield for suspension mechanism. (R V1).	4
			614.000	Clip securing rubber dust cover for cylinder, 474 mm long (R V1).	2	621.045	Screw, Hex head, 7 x 28, securing cylinder (R 11).	4



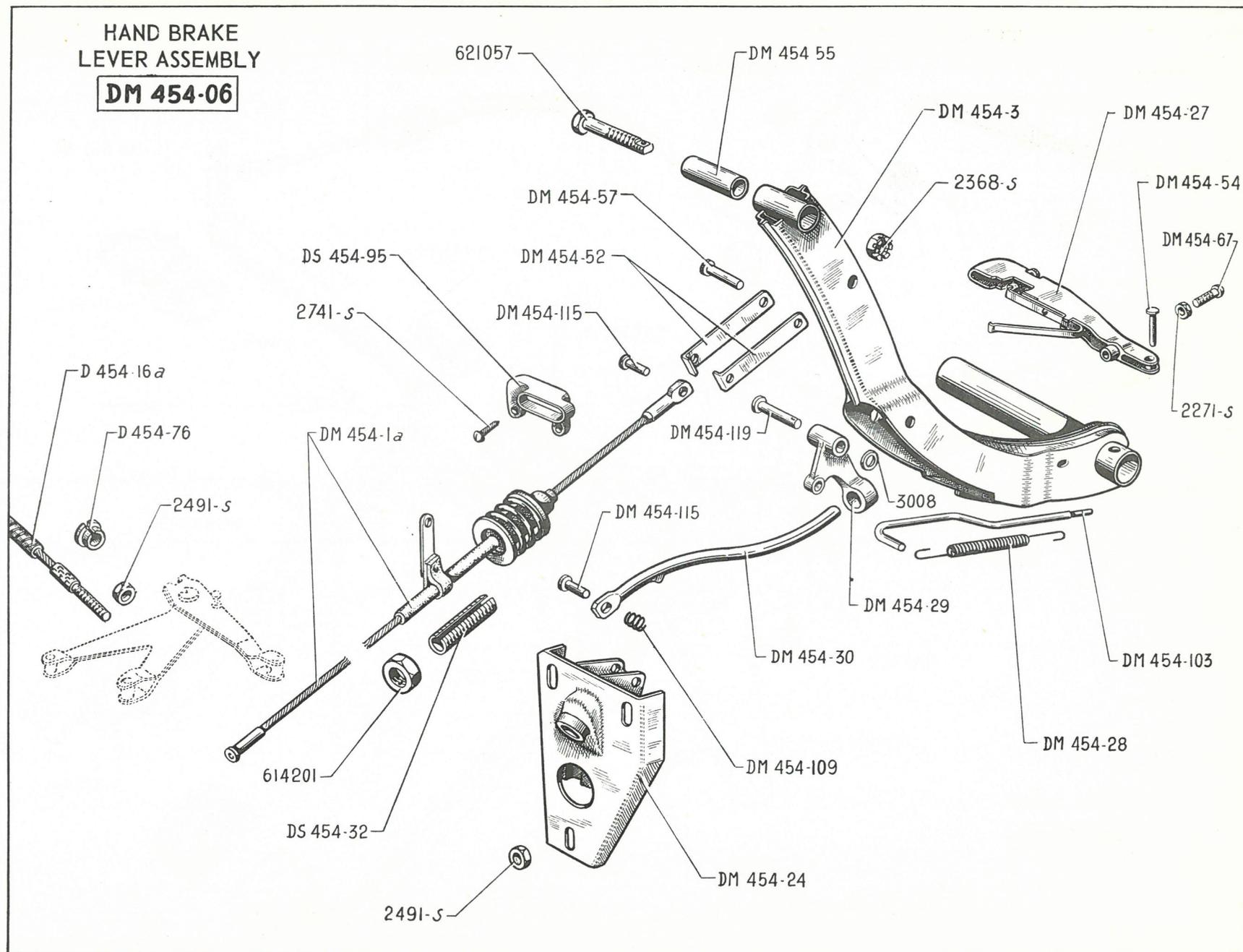


REAR SUSPENSION — CYLINDERS — CORRECTOR — 85

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 433-02c	Sphere, pneumatic, for suspension (without shock absorbers).	2	D 434-94a	Sealing ring for cylinder (34.4 i/d 46 o/d).	2	2.491-S	Nut, hex., 7 dia. 100 pitch, for securing corrector bracket (R.III).	2
D 433-90	Joint, rubber, 36 i/d 40 o/d 3.7 thick, between cylinder and pneumatic sphere.	2	D 435-02	Height corrector for suspension.	1	2.493-S	Nut, hex., 7 dia. 100 pitch, for securing (R.III):	
D 434-02b	Suspension cylinder.	2	DM 435-05	Rod, complete, for operating corrector.	1		- clip on corrector operating rod	1
D 434-3b	Rod for suspension piston.	2	DM 435-122	Corrector bracket with bearing.	1		- eccentric pin operating corrector.	1
D 434-62a	Protective ring beneath tightening clip on return from cylinder to reservoir, 11.5 mm inner dia.	2	DM 435-142	Protective cover for corrector.	1	4.106-S	Ball, 14.28 mm dia., for cylinder piston rod (R.VI).	2
D 434-63	Protective ring beneath tightening clip on cylinder dust cover, 25 mm inner dia.	2	D 435-149	Sealing sleeve on corrector operating rod, 6 i/d 36 o/d 60 long.	1	89.274	Screw, hex. head, 5 dia. 13 long, for securing cylinder retaining clip (R.III).	2
D 434-65	Protective ring, flexible, beneath tightening clip on cylinder dust cover (cylinder side).	2	D 435-155	Sealing pad, rubber, between corrector body and protective cover (R.VI).	1	614.000	Clip securing dust cover on cylinder, 474 mm long (R.VI).	2
D 434-67	Retaining plate for suspension cylinder.	2	DS 436-06c	Shock absorber.	2	614.001	Clip for return from cylinder to reservoir 132 mm long (R.VI).	2
D 434-74a	Dust cover for cylinder, rubber, inner dia. 52 mm.	2	DS 436-07	Valve assembly for rear shock absorber (R.VI).	2	614.007	Clip for dust cover on cylinder, 190 mm long (R.VI).	2
D 434-76a	Sealing ring, felt, for suspension cylinder, 34.5 i/d 46.5 o/d 6 thick.	2	482-S	Screw, hex. head, 7 dia. 12.5 long, for securing corrector on bracket (R.III).	2	614.011	Clip for dust cover on piston rod, 240 mm long (R.VI).	2
D 434-80	Pin connecting piston rod with lever, 3 mm wire dia.	2	491-S	Screw, hex. head, 7 dia. 35 long, for locking clip on corrector operating rod (R.III).	1	621.062	Screw, hex. head, 5 dia. 14 long, for securing corrector cover (R.III).	2
D 434-81	Dust cover, rubber, for cylinder piston rod.	2	2.323-S	Nut, hex., 5 dia. 75 pitch, for securing corrector cover (R.III).	1			

86 - HAND BRAKE

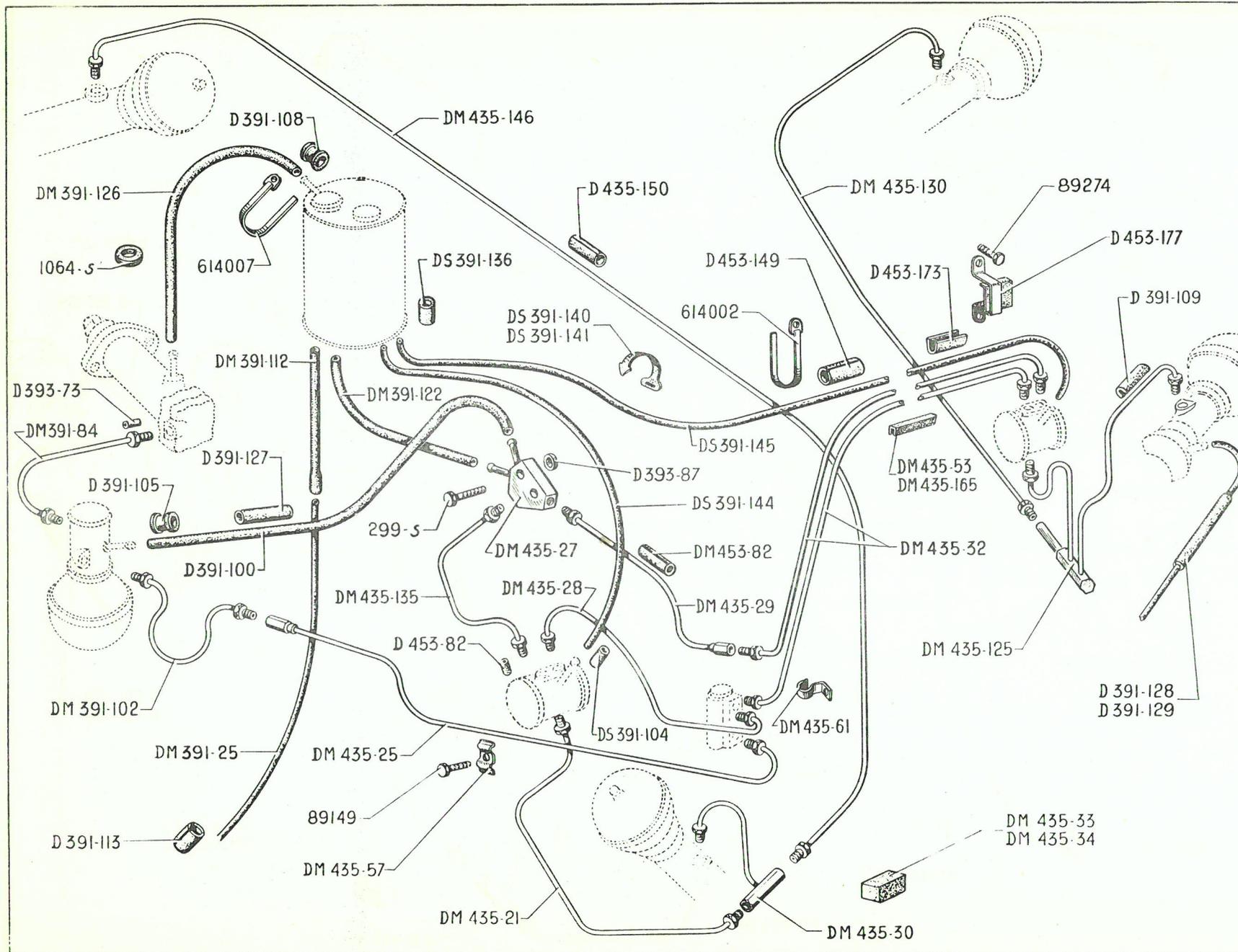
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 454-06	Lever for hand brake, complete with release handle.	1	DM 454-54	Clevis pin for hand brake release handle, 4 dia. 23 long.	1	DM 454-119	Clevis pin for locking hand brake, 6 dia. 38.5 long.	1
DM 454-1a	Cable for mechanical brake, 910 mm long (R.VI).	1	DM 454-55	Distance piece, 9 i/d 13 o/d 34 long, securing hand brake (R.VI).	1	2.271-S	Nut, hex., 4 dia. 75 pitch, for screw adjusting hand brake release rod (R.III).	1
DM 454-3	Lever for hand brake.	1	DM 454-57	Clevis pin for brake cable rod, 7 dia. 26.2 long.	1	2.368-S	Nut, hex., castellated, 9 dia. 125 pitch, for securing hand brake lever (R.III).	1
D 454-16a	Cable for connecting hand brake, 620 mm long (R.VI).	1	DM 454-67	Screw, round head, 4 dia. 16 long, for adjusting hand brake release rod.	1	2.491-S	Nut, hex., 7 dia. 100 pitch (R.III): - for securing hand brake bracket - for connecting cable for brake.	3 2
DM 454-24	Bracket for thrust block for hand brake sheath and ratchet.	1	D 454-76	End sleeve for hand brake connecting cable, inner dia. 8.5 mm, 18 mm long (R.VI).	2	2.741-S	Screw, round head, Parker, 4.85 dia. 9.5 long, for securing hand brake protection grommet (R.VI).	2
DM 454-27	Release handle for hand brake.	1	DS 454-95	Grommet for protecting brake cable (R.VI).	1	3.008	Washer, 6.25 i/d 12.1 o/d, for hand brake locking pin (R.II).	1
DM 454-28	Spring for hand brake locking piece, outer dia. 8 mm.	1	DM 454-103	Release rod for hand brake.	1	614.201	Nut, hex., 16 dia. 150 pitch, for locking adjustable thrust block (R.II).	1
DM 454-29	Locking piece for hand brake.	1	DM 454-109	Retaining spring for hand brake ratchet, inner dia. 7.3 mm.	2	621.057	Screw, 9 dia. 50 long, for securing hand brake lever (R.II).	1
DM 454-30	Ratchet for locking hand brake 10 mm dia.	1	DM 454-115	Clevis pin for retaining: - hand brake ratchet, 7 dia. 24 long - brake cable.	1 1			
DS 454-32	Thrust block, adjustable, for hand brake cable sheath, thread 16 dia. 150 pitch 50 long.	1						
DM 454-52	Half rod for brake cable, 97 mm long.	2						



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 314-2a	Cable for clutch, 495 mm long (R.VI).	1	DM 453-73	Rod for master cylinder plunger, thread 9 dia. 125 pitch 131 long.	1	2.493-S	Nut, hex., 7 dia. 100 pitch, for locking adjusting nut for clutch fork (R.III).	1
DM 314-3	Pedal for clutch.	1	DM 453-96	Clevis pin, 8 mm dia., for master cylinder plunger.	1	89.744	Washer, 18.5 i/d 30 o/d 2 thick, between pedal return springs.	1
D 314-17	Nut, hex., 7 dia. 100 pitch, for adjusting clutch fork.	1	DM 453-97	Pedal pad, rubber	2	543.322	Bush, 18 i/d 22 o/d 17 long, for pedal bracket (R.VI).	1
DM 314-21	Push rod, adjustable, for clutch, thread 7 dia. 100 pitch 136 long.	1	DM 453-191	Bracket for master cylinder.	1	543.326	Bush, 18 i/d 22 o/d 29.5 long, for pedal bracket (R.VI).	1
DM 314-33	Lever controlling adjustable clutch push rod, 72.5 and 42.5 mm between centres.	1	DM 453-192	Fork end for master cylinder plunger, thread 9 dia. 125 pitch 43 long.	1	543.331	Spring for brake pedal, inner dia. 21 mm, 66 mm long, 3.2 mm wire, 9 R.H. turns (R.II).	1
DM 314-34	Shaft for pedals and clutch control lever.	1	484-S	Screw, hex. head, 7 dia. 17.5 long, for securing master cylinder bracket on pedal bracket (R.III).	4	543.332	Spring for clutch pedal, inner dia. 21 mm, 66 mm long, 3.2 mm wire, 9 L.H. turns (R.II).	1
DM 314-86	Sleeve, rubber, for sealing pedals, inner dia. 24 mm.	1	485-S	Screw, hex. head, 7 dia. 20 long, for securing control lever for adjustable clutch push rod (R.III).	1	543.335	Cotter, thread 7 dia. 100 pitch, 44 mm long, for clutch pedal (R.II).	1
DM 314-88	Thrust washer, 7.2 i/d 22 o/d 2 thick, for control lever for clutch push rod.	1	2.372-S	Nut, hex., 9 dia. 125 pitch, for locking master cylinder plunger rod (R.III).	1	543.391	Grub screw, 7 dia. 25 long, for pedal stop adjustment (R.II).	2
DM 314-95	Bush for control lever for clutch push rod, 7.2 i/d 18 o/d 5.7 wide (R.VI).	1	2.490-S	Nut, hex., 7 dia. 100 pitch, for pedal stop adjusting screw (R.III).	2	615.022	Nut, hex., 18 dia. 150 pitch, for clutch cable adjustment (R.VI).	2
DM 453-0	Pedal gear assembly, complete, with stop lamp switch.	1	2.491-S	Nut, hex., 7 dia. 100 pitch (R.III): - for clutch pedal cotter - for securing master cylinder to bracket - for securing master cylinder bracket to pedal board.	1 1 2			
DM 453-03	Master cylinder, complete.	1						
DM 453-1	Pedal for brake.	1						
DM 453-3	Bracket for brake and clutch pedals.	1						

90 - PIPING FOR SUSPENSION

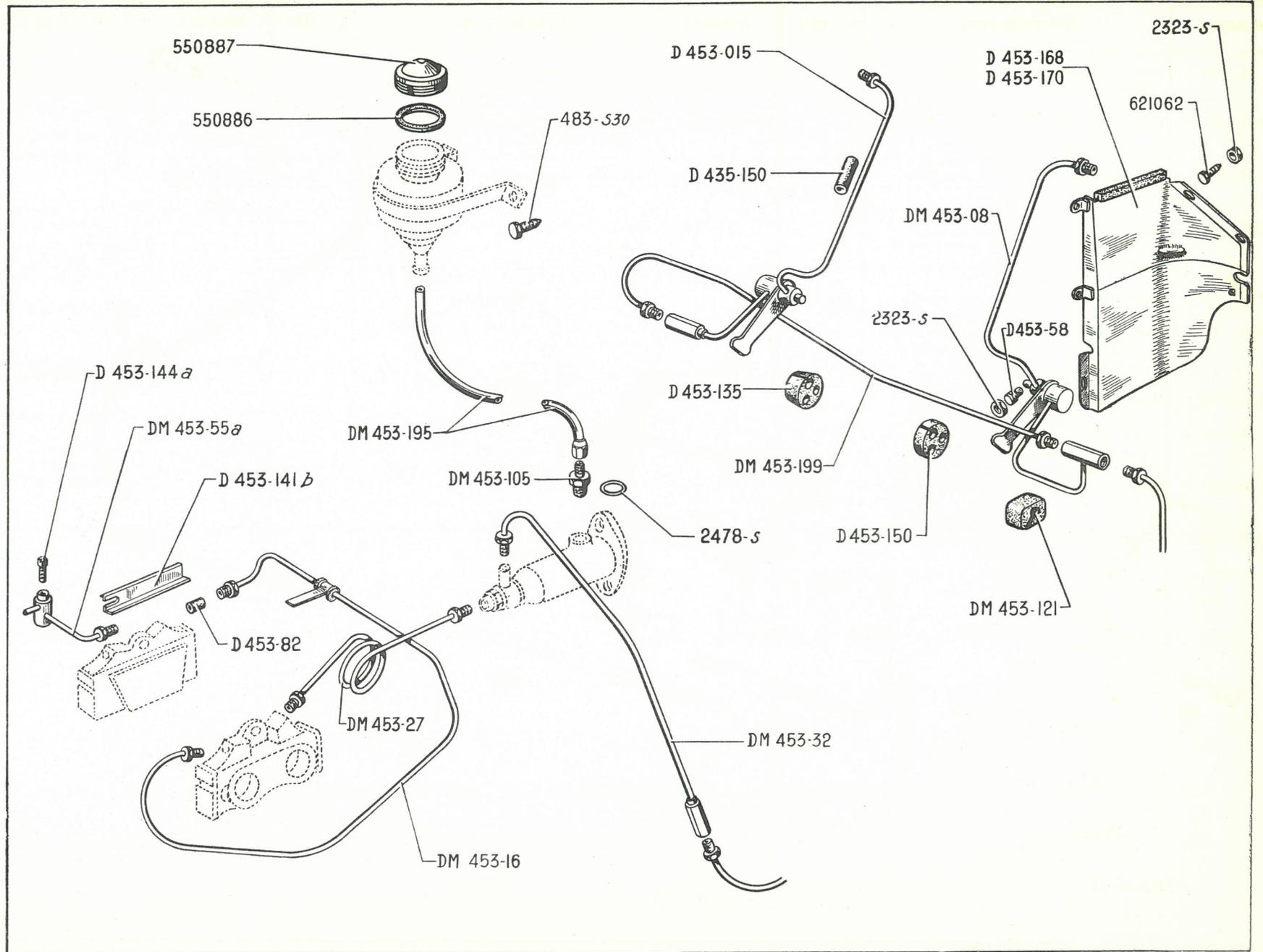
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 391-25	Piping, flexible, for suspension overflow return (R.VI).	1	D 391-127	Sleeve, rubber, for protecting flexible tube connecting pressure regulator to 4-way union.	1	DM 435-29	Tube for return from rear corrector (front part).	1
DM 391-84	Tube for connection, complete with unions between pump and pressure regulator.	1	D 391-128	Sleeve, rubber, L.H., protecting overflow return pipe of rear suspension cylinder, 320 mm long.	1	DM 435-30	Tube feeding L.H. front suspension unit.	1
D 391-100	Tube, rubber, connecting pressure regulator to 4-way union, 14 mm dia. 500 mm long.	1	D 391-129	Sleeve, rubber, R.H., protecting overflow return pipe of rear suspension cylinder, 390 mm long.	1	DM 435-32	Piping assembly, general, for suspension (rear part).	1
DM 391-102	Tube for connecting pressure regulator to distribution unit (pressure regulator side).	1	DS 391-136	Sleeve, rubber, for branch pipe on reservoir, for overflow return from correctors 18 dia. 42 long.	1	DM 435-33	Closing plug, for L.H. side cross member, 60 x 40 x 35 (R.VI).	2
DM 391-104	Sleeve, rubber, for branch pipe on overflow return corrector, 2 i/d 29 long.	2	DS 391-140	Collar, rubber, for height corrector overflow return, 46 mm long.	7	DM 435-34	Closing plug, for R.H. side cross member, 60 x 50 x 40 (R.VI).	1
D 391-105	Bush, flexible, under tightening clip, internal dia. 15 mm (R.VI): - for tube connecting pressure regulator to 4-way union and reservoir - for flexible union for overflow return.	4	DS 391-141	Collar, rubber, for height corrector overflow return, 77 mm long.	4	DM 435-53	Sleeve, rubber, for protecting front feed pipe, 40 mm long.	3
D 391-108	Bush, flexible, under tightening clip, internal dia. 19 mm (R.VI): - for tube connecting pump to reservoir - for rubber union for overflow return.	1	DS 391-144	Tube, Rilsan, for front corrector overflow return, 1.200 mm long (R.VI).	1	DM 435-57	Clip, double, for securing pressure regulator pipe and corrector pipe.	1
D 391-109	Sleeve, rubber, for protecting pipe on suspension cylinder support, 48 mm long (R.VI).	2	DS 391-145	Tube, Rilsan, for rear corrector overflow return, 4.200 mm long (R.VI).	1	DM 435-61	Support for suspension piping (1 hole, 5.5 mm).	3
DM 391-112	Union, rubber, for suspension overflow return, inner dia. 7 and 11 mm, 880 mm long.	2	D 393-73	Sleeve, rubber, for union on pipe between pump and pressure regulator, inner dia. 8.5 mm, 12.5 long.	2	DM 435-125	Tube for connecting L.H. rear suspension (1 3-way union).	1
D 391-113	Bush, split, rubber, for securing overflow return pipe.	11	D 393-87	Distance piece, 5.5 i/d 16 o/d 4 thick for suspension 4-way union.	1	DM 435-130	Pipe connecting general piping assembly to R.H. rear suspension cylinder.	1
DM 391-122	Tube, rubber, 7 i/d 14 o/d 1280 mm long, between 4-way union and reservoir.	1	DM 435-21	Tube feeding L.H. and R.H. front suspension.	1	DM 435-135	Tube for return from front corrector.	1
DM 391-126	Tube, rubber, 11 i/d 18 o/d 825 mm long, between pump and reservoir.	1	DM 435-25	Tube connecting pressure regulator to distribution unit (distribution unit side).	1	DM 435-146	Tube for feeding R.H. front suspension.	1
			DM 435-27	Union, 4-way, for suspension.	1	D 435-150	Sleeve, rubber, protecting suspension feed tube.	4
			DM 435-28	Tube feeding front corrector,	1	D 435-165	Sleeve, rubber, protecting suspension piping, 147 mm long.	2
						D 453-82	Sleeve, rubber, for union, 4.5 i/d 6.5 o/d 11 long.	as nec.
						DM 453-82	Sleeve, 14 dia. 19 long, protecting suspension piping (R.VI).	5

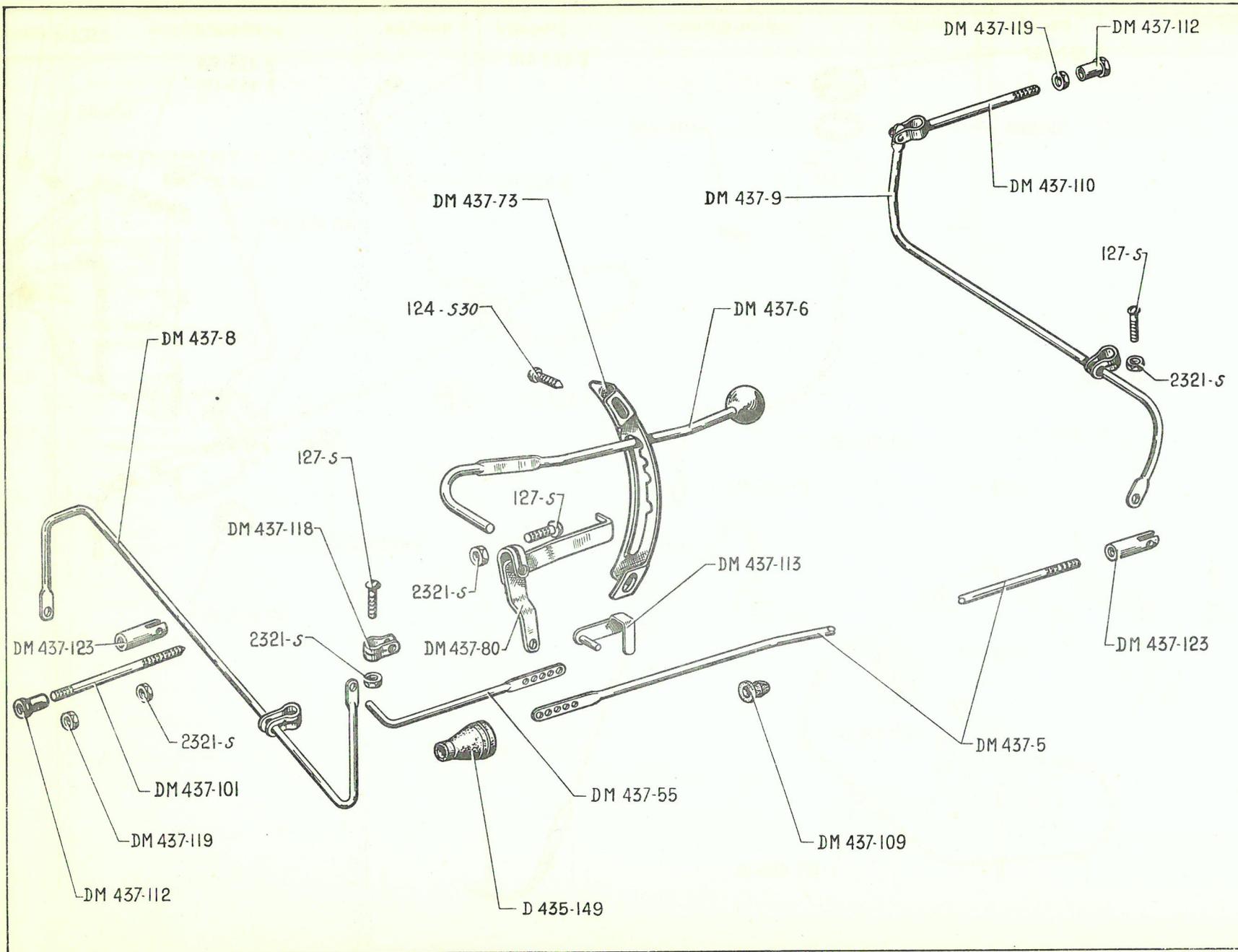


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 453-149	Sleeve protecting general rear piping, 15 i/d 20 o/d 80 long.	1	614.002	Clip for general piping (rear circuit) 220 mm long (R.VI).	3	D 391-111	Plug, rubber, for pressure regulator (connection with sphere) 51.5 mm internal dia. (R.VI).	1
D 453-173	Sleeve protecting general rear piping, 50 mm long.	1	614.007	Clip, 190 mm long, for fixing (R.VI): - sleeving protecting general rear piping	1	D 433.82	Plug for pneumatic unit, thread 36 dia. 150 pitch.	1
D 453-177	Clip with rubber pad for securing general rear piping, 53 mm between centres.	1		- pipe connecting pump to reservoir.	2	D 434-70	Plug for suspension cylinder (sphere end) external thread 36 dia. 150 pitch.	1
299-S	Screw, hex. head, 5 dia. 28 long, for securing 4-way union (R.III).	1		PROTECTIVE PLUGS		D 434-95	Plug for suspension cylinder (inlet side) external thread 9 dia. 125 pitch.	1
1.064-S	Grommet, rubber, 16 i/d 32 o/d 7 thick for tube connecting pump to reservoir (R.III).	2	D 391-60	Plug, rubber, for control valve (return side) 7.5 i/d 12 o/d 20 long (R.VI).	1	D 435-91	Plug, rubber, for corrector (overflow return) 3 i/d 8 o/d 10 long (R.VI).	1
89.149	Screw, hex., 5 dia. 18 long, for double clip securing pressure regulator tube (R.III).	1	D 391-63	Plug for pressure regulator (operating side) and on corrector, thread 9 dia. 125 pitch.	5	D 453-131	Protective cap for 4.5 mm pipe (R.VI).	as nec.
89.274	Screw, hex. head, 5 dia. 13 long, for securing (R.III): - support for suspension piping - clip for front feed pipe.	3 1	D 391-88	Plug for pressure regulator (inlet side) thread 14 dia. 150 pitch.	1	D 453-132	Protective cap for 6.35 mm pipe (R.VI).	as nec.

94 - HYDRAULIC BRAKE PIPING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 435-150	Sleeving, rubber, protecting rear brake pipe.	2	DM 453-121	Protector, rubber, for swivelling piping for L.H. rear brake (R.VI).	1	DM 453-199	Tube, 4.5 mm, with unions between 3-way union and 2-way union for R.H. rear brake.	1
DM 453-08	Piping, swivelling, for L.H. rear brake, complete.	1	D 453-135	Plug, rubber, for sealing piping to rear wheel arch, 2 holes 4.5, 1 hole 8 mm.	2	483-S 30	Screw, hex. head, pointed end, 7 dia. 15 long, for securing brake reservoir (R.III).	2
D 453-015	Piping, swivelling, for R.H. rear brake, complete.	1	D 453-141b	Support for bleed pipe for R.H. front brake unit.	1	2.323-S	Nut, hex., 5 dia. 75 pitch (R.III): - for screw securing rear swivelling union. - for securing shield protecting swivelling rear piping.	2
DM 453-16	Piping for front brakes, with unions and retaining clip (between brake control units).	1	D 453-144a	Bleed screw for front brake unit, thread 5 dia. 75 pitch.	1	2.478-S	Sealing ring, 16.3 i/d 22 o/d, for union to master cylinder inlet (R.VI).	1
DM 453-27	Pipe feeding front brakes, with unions.	1	D 453-150	Plug, rubber, for holding rear piping, 35 mm dia. 20 mm thick.	1	550.886	Joint, rubber, 34 i/d 45 o/d, for brake reservoir cap (R.VI).	1
DM 453-32	Pipe, 4.5 mm, with connecting unions between master cylinder and general rear piping.	1	D 453-168	Shield protecting swivelling piping for L.H. rear brake.	1	550.887	Cap for brake reservoir, complete (R.VI).	1
DM 453-55a	Bleed pipe for front brakes.	1	D 453-170	Shield protecting swivelling piping for R.H. rear brake.	1	621.062	Screw, hex. head, 5 dia. 14 long, for securing shield protecting swivelling rear piping (R.III).	6
D 453-58	Screw, 5 dia. 21.5 long, for locking swivelling rear union.	2	DM 453-195	Tube, 8 mm, with union, between master cylinder and reservoir.	1			
D 453-82	Sleeving, rubber, 4.5 i/d 6.5 o/d 11 long, for piping union.	as nec.						
DM 453-105	Union for master cylinder inlet, threads 16 dia. 150 pitch and 12 dia. 100 pitch, 35.5 mm long.	1						

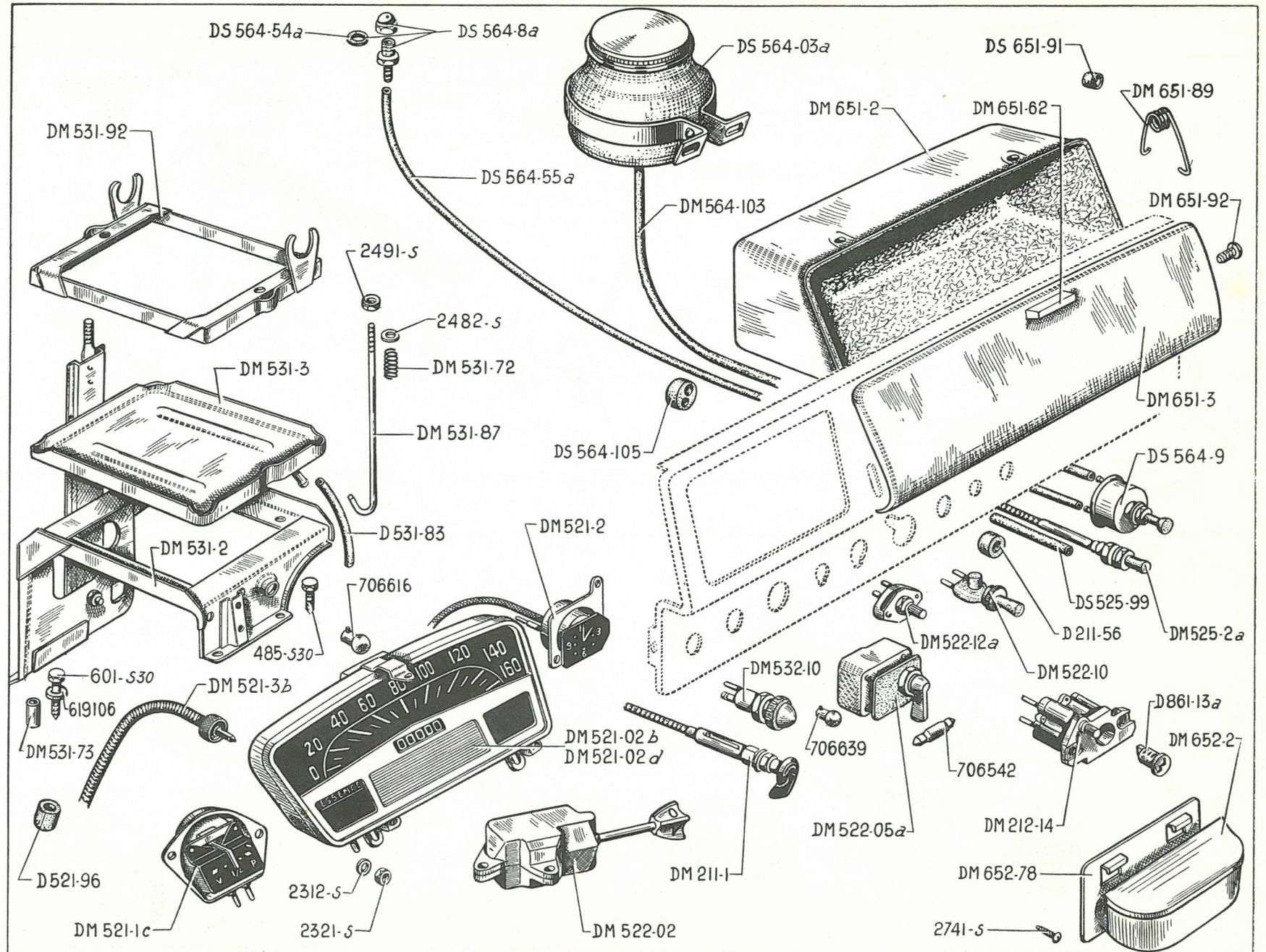




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 435-149	Sleeve for sealing on adjustable control rod, 6 x 36 x 60.	1	DM 437-80	Relay lever for height control.	1	DM 437-119	Lock nut, 5 dia. 75 pitch, for front and rear link rods for height control (R.VI).	2
DM 437-5	Link rod, rear, for height control, 2170 mm long.	1	DM 437-101	Link rod, front, for height control, 81 mm long, thread 5 dia. 75 pitch.	1	DM 437-123	Fork end for front and rear link rod for height control, 35 mm long, thread 5 dia. 75 pitch.	2
DM 437-6	Lever, ball-ended, for height control.	1	DM 437-109	Bush, nylon, for rear link rod for height control (for 8 mm hole) (R.VI).	4	124-S30	Screw, round head, 5 dia. 10 long, for securing segment on scuttle side panel (R.III).	2
DM 437-8	Torsion rod, front, complete, for height control.	1	DM 437-110	Link rod with fork end, for rear height control, 96 mm long.	1	127-S	Screw, round head, 5 dia. 20 long, for securing (R.III): - locking collar on ball-ended rod - locking collars on front and rear torsion rod.	1
DM 437-9	Torsion rod, rear, complete, for height control.	1	DM 437-112	Nut, 5 dia. 75 pitch, locking front and rear link rods for height control, 11.5 mm long (R.VI).	2	2.321-S	Nut, hex., 5 dia. 75 pitch, for securing (R.III): - front link rod on fork end - locking collar on front and rear torsion rod - locking collar on ball-ended rod.	1 2 1
DM 437-55	Link rod, adjustable, between front torsion rod and height control.	1	DM 437-113	Link pin on height control lever.	1			
DM 437-73	Quadrant for height control lever.	1	DM 437-118	Collar locking lateral movement of front torsion rod for height control.	1			

98 - INSTRUMENT BOARD - BATTERY - GLOVE BOX - WINDSCREEN WASHER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	INSTRUMENT BOARD SWITCHES CHOKE CONTROL		D 522-12a	Rheostat switch for instrument panel light (R.VI).	1	DM 531-72	Spring on battery securing stay, 8.5 mm interior dia. 23 mm long.	2
			D 525-2a	Control for starter, 670 mm long (R.VI).	1	DM 531-73	Distance piece, 9.5 i/d 16 o/d 25.5 long, for battery bracket.	1
			DS 525-99	Rubber, anti-rattle, for starter control, 200 mm long.	1	D 531-83	Tube, 8 i/d 10 o/d, for draining water from battery tray, 500 mm long (R.VI).	1
DM 211-1	Ignition control, 440 mm long, (R.VI).	1	DM 532-10	Tell-tale light, red, for battery charge (R.VI).	1	DM 531-87	Stay, rear, for securing battery frame, thread 7 dia. 100 pitch 270 long.	1
D 211-56	Bush, rubber, 4 i/d 16 o/d 20 long, for sealing starter control.	1	D 861-13a	Locking barrels, set of 4, for ignition switch and doors (R.VI).	1	DM 531-92	Frame for securing battery (R.VI).	1
DM 212-14	Switch for ignition, with starter button, without locking barrel.	1	2.312-S	Washer, 5.5 i/d 12 o/d, for nuts securing instrument panel (R.III).	4	485-S 30	Screw, hex. head, 7 dia. 30 long, for securing battery bracket to side member (R.III).	2
DM 521-02b	Instrument panel "ED" (Veglia) complete with clock (R.VI) (de-luxe equipment).	1	2.321-S	Nut, hex., 5 dia. 75 pitch, for screws securing instrument board (R.III).	2	601-S 30	Screw, hex. head, 9 dia. 50 long, pointed end, for securing battery bracket to front engine cross member.	1
DM 521-02d	Instrument panel "ED" (Veglia), complete without clock (R.VI) (except on de-luxe equipment).	1	706.542	Bulb, 6 volts, 4 watts, two-pin, for direction indicator switch (R.VI).	1	2.482-S	Washer, 7.5 i/d 14 o/d, for nuts locking spring on stay (R.III).	2
DM 521-1c	Petrol gauge "ED" (Veglia) (R.VI).	1	706.616	Bulb, 6 volts, 1.5 watts, 11 mm bulb, for instrument board lighting (R.VI).	2	2.491-S	Nut, hex., 7 dia. 100 pitch, fixing battery stay (R.III).	2
DM 521-2	Clock Jaeger on "ED" (Veglia) instrument panel (R.VI) (de-luxe equipment).	1	706.639	Bulb, 12 volts, 1.5 watts, for battery tell-tale light (R.VI).	1	619.106	Washer, 9.5 i/d 24 o/d 2 thick, for screw securing battery bracket to front engine cross member (R.III).	1
DM 521-3b	Cable, flexible, for "ED" (Veglia) speedometer, 1315 mm long (R.VI).	1						
D 521-96	Bush, rubber, 8 i/d 22 o/d 20 long, protecting speedometer cable.	2						
DM 522-02	Switch for lighting and horn (R.VI).	1						
DM 522-05a	Switch for direction indicator (R.VI).	1						
DM 522-10	Switch for windscreen wipers and interior lighting (R.VI).	2	DM 531-2	Bracket for battery.	1	DM 651-2	Glove box.	1
			DM 531-3	Tray for battery (R.VI).	1	DM 651-3	Cover.	1
						DM 651-62	Press button for opening cover (R.VI).	1
						DM 651-89	Spring for cover.	2
				BATTERY			GLOVE BOX FRONT ASH TRAY	
				(Apply direct to makers:- DININ, TUDOR, TEM, FULMEN, or their official agents)				



INSTRUMENT BOARD — BATTERY — GLOVE BOX — WINDSCREEN WASHER — 101

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 651-91	Rubber buffer for cover.	1				DS 564-54a	Washer for jet (R.VI).	1
DM 651-92	Screw, flat head, cruciform slotted, 5 dia. 10 long, for securing cover (R.VI).	2		WINDSCREEN WASHER				
				(DE-LUXE EQUIPMENT)				
DM 652-2	Ash tray, front (R.VI).	1	DS 564-03a	Reservoir (R.VI).	1	DS 564-55a	Tube, delivery, 4 mm dia., 1300 mm long (R.VI).	1
DM 652-78	Plate for holding ash tray.	1	DS 564-8a	Jet (R.VI).	1	DM 564-103	Tube, suction, 6 mm dia. 560 mm long (R.VI).	1
2.741-S	Screw, round head, Parker, 4.85 dia. 9.5 long, for securing holding plate.	2	DS 564-9	Pump.	1	DS 564-105	Protector, rubber, for tubes (R.VI).	1

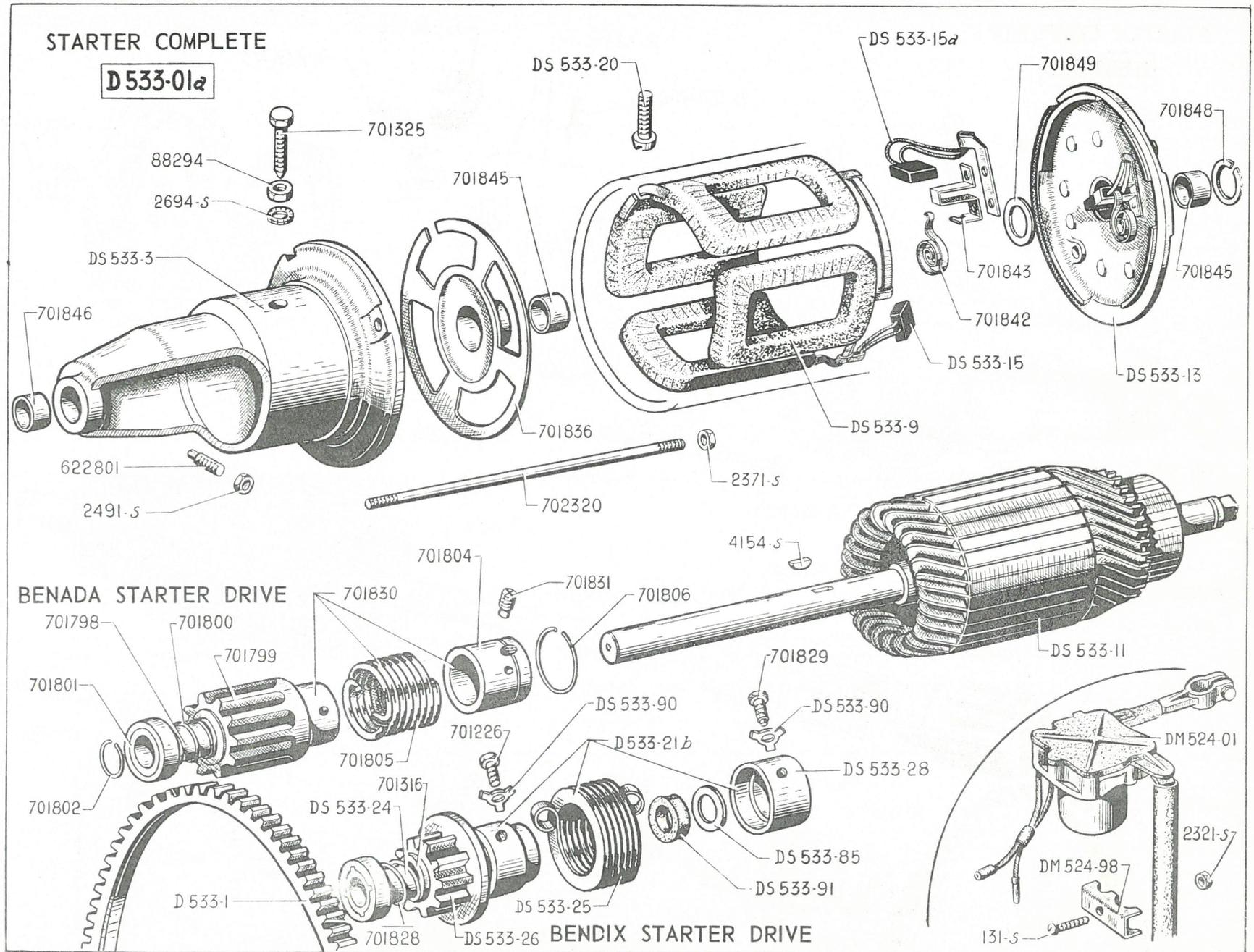
102 - DUCELLIER DYNAMO

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 532-0b	Dynamo complete (R.VI).	1	DS 532-94	Through-bolt securing end plates (R.VI).	2	2.673-S	Hex. nut, 12 dia. 1.75 pitch, for securing pulley (R.III).	1
DS 532-03	End plate, commutator end, with brush-holder, without brush or spring (R.VI).	1	DM 535-1	Regulator SNA, 6 volts (ED 3 S.58) (R.VI).	1	2.694-S	Shake-proof washer 12.5 x 22 for pulley nut (R.VI).	1
DM 532-1	Casing bare (R.VI).	1	126-S 30	Screw, pointed, round head, 5 x 18 for securing regulator (R.III).	3	4.154-S	Woodruff key, 4.6 x 5 x 16, for pulley (R.III).	1
DS 532-4	Induction coils (set of 2) (R.VI).	1	538-S	Screw, hex. head, 9 x 25, for securing dynamo on clutch casing (R.III).	2	89.500	Ball bearing, 17 x 40 x 12 (R.VI).	1
DS 532-11	Positive brush holder (R.VI).	1	2.371-S	Hex. nut, 6 dia. 100 pitch for stud securing end plates (R.III).	2	615.702	Clip with threaded hole for 5 mm screw attaching regulator (R.VI).	3
DS 532-28	Armature (R.VI).	1	2.389-S	Shake-proof washer, 9.5 x 16.5, for screw securing dynamo. (R.VI).	2	702.281	Brush (R.VI).	2
DM 532-32	Adjusting stay for belt.	1	2.491-S	Hex. nut, 7 dia. 100 pitch, for securing belt adjusting stay to water pump and dynamo (R.III).	2	702.283	Spring for brush (R.VI).	2
DM 532-34	Pulley (R.VI).	1	2.514-S	Shake-proof washer, 7.3 x 12, for nut securing belt adjusting stay (R.VI).	2	702.285	Negative brush holder (R.VI).	1
DS 532-87	Plate for cables (R.VI).	1				702.288	End plate, drive end, with ball bearing (R.VI).	1
DS 532-88	Support for cables (R.VI).	1						
DS 532-89	Cables from dynamo (R.VI).	1						

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 532-0c	Dynamo complete (R.VI).	1	DS 532-89a	Cables from dynamo (R.VI).	1	2.673-S	Hex. nut, 12 dia. 175 pitch, for securing pulley (R.III).	1
DM 532-1a	Casing bare (R.VI).	1	DS 532-94a	Through-bolt securing end plates (R.VI).	2	2.694-S	Shake-proof washer, 12.5 x 22 for nut securing pulley (R.VI).	1
DS 532-4a	Induction coils (set of 2) (R.VI).	1	DM 535-1	Regulator SNA, 6 volts (ED. 3 S.58) (R.VI).	1	4.154-S	Woodruff key 4 x 6.5 x 16 for pulley (R.III).	1
DS 532-28a	Armature (R.VI).	1	126-S30	Screw, pointed, round head 5 x 18, for securing regulator (R.III).	3	89.500	Ball bearing 17 x 40 x 12 (R.VI).	1
DM 532-32	Adjusting stay for belt.	1	538-S	Screw, hex. head, 9 x 25, for securing dynamo on clutch casing (R.III).	2	615.702	Clip with threaded hole for 5 mm screw securing regulator (R.VI).	3
DM 532-34a	Pulley (R.VI)	1	2.389-S	Shake-proof washer, 9.5 x 16.5, for screw securing dynamo (R.VI).	2	702.293	End plate complete, commutator end (R.VI).	1
DS 532-35a	End plate bare, drive side (R.VI).	1	2.491-S	Hex. screw, 7 dia. 100 pitch, for securing belt adjusting stay to water pump and dynamo (R.III).	2	702.294	Brush with connection (R.VI).	2
DS 532-36a	Plate for securing ball bearing (R.VI).	1	2.514-S	Shake-proof washer, 7.3 x 12, for nut securing belt adjusting stay (R.VI).	2	702.295	Spring for brush (R.VI).	2
DS 532-87a	Plate for cables (R.VI).	1				702.301	Brush holder (R.VI).	2
DS 532-88a	Support for cables (R.VI).	1						

106 - DUCELLIER STARTER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 524-01	Solenoid switch "Gelbon" (R.VI).	1	88.294	Hex. nut, 12 dia. 150 pitch, for securing starter screw to engine (R.II).	1	701.805	Drive spring (R.VI).	1
DM 524-98	Clamp retaining starter Solenoid switch.	2	622.801	Grub screw, 7 x 20, for taking starter reaction (R.III).	2	701.806	Circlip for securing driving sleeve (R.VI).	1
D 533-01a	Starter complete (R.VI).	1	701.325	Screw, hex. head, 12 dia. 150 pitch, for locating starter to engine, 42 mm long under head. (R.III).	1	701.830	Starter drive complete (R.VI).	1
D 533-1	Ring for starter on fly wheel (93 teeth, 272 mm dia.).	1	701.836	Intermediate bearing plate (R.VI).	1	701.831	Grub-screw, with teat, 6 mm dia. for locking driving sleeve (R.VI).	1
DS 533-3	Pinion housing (R.VI).	1	701.842	Spring for brush (R.VI).	2	BENDIX STARTER WITH DAMPER SPRING		
DS 533-9	Induction coils (set of 4) (R.VI).	1	701.843	Brush holder (R.VI).	2			
DS 533-11	Armature (R.VI).	1	701.845	Bush, 16.2 x 19 x 15, for intermediate plate and end plate, commutator end (R.VI).	2	D 533-21b	Starter drive complete (R.VI).	1
DS 533-13	End plate, complete commutator side (R.VI).	1	701.846	Bush, 16 x 19 x 14 for end-plate, drive end (R.VI).	1	DS 533-24	Threaded sleeve only (R.VI).	1
DS 533-15	Brush positive (R.VI).	1	701.848	Circlip (R.VI).	1	DS 533-25	Drive spring (R.VI).	1
DS 533-15a	Brush negative (R.VI).	1	701.849	Thrust washer, commutator end (R.VI).	as nec.	DS 533-26	Pinion (R.VI).	1
DS 533-20	Terminal only (R.VI).	1	702.320	Through bolt (R.VI).	1	DS 533-28	Drive sleeve (R.VI).	1
131-S	Screw, round head, 5 dia. 30 long, locking clamp for Solenoid switch (R.III).	1	BENADA DRIVE			DS 533-85	Washer, 16 i/d 21 o/d 0.3 thick, for damping bush (R.VI).	1
2.321-S	Nut, hex., 5 dia. 75 pitch, for screw locking clamp for Solenoid switch (R.III).	1				DS 533-90	Lockplate for drive sleeve and threaded sleeve (R.VI).	2
2.371-S	Hex. nut, 6 dia. 100 pitch, for securing end plates (R.III).	2	701.798	Screwed sleeve only (R.VI).	1	DS 533-91	Bush, rubber, 16 i/d 26.5 o/d 10.5 thick, for damping (R.VI).	1
2.491-S	Hex. nut, 7 dia. 100 pitch, for grub screws taking starter reaction (R.III).	2	701.799	Pinion (R.VI).	1	701.226	Screw, hex. head, 9.5 dia. 16 long, for threaded sleeve (R.VI).	1
2.694-S	Shake-proof washer, 12.5 x 22, for nut locking starter screw to engine (R.VI).	1	701.800	Return spring for pinion (R.VI).	1	701.316	Distance piece (R.VI).	1
4.154-S	Woodruff key, 4 x 6.5 x 16, for starter shaft (R.III).	1	701.801	Thrust ring for pinion (R.VI).	1	701.828	Spring for pinion (R.VI).	1
			701.802	Circlip for thrust ring (R.VI).	1	701.829	Screw, hex. head, 9.5 dia. 20 long 6 mm dowel, for drive sleeve (R.VI).	1
			701.804	Driving sleeve (R.VI).	1			



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 533-17b	Brush spring (R.VI)	4	2.551-S	Hex. nut, 8 dia. 125 pitch, for securing bearing plates (R.III).	2	701.806	Circlip for securing driving sleeve (R.VI).	1
DM 524-01a	Gelbon Solenoid switch for starter (R.VI).	1	2.694-S	Shake-proof washer 12.5 x 22, for nut locking starter screw to engine (R.VI).	1	701.830	Starter drive complete (R.VI).	1
DM 524-98	Clamp retaining starter Solenoid switch.	2	4.154-S	Woodruff key, 4 x 6.5 x 16, for starter shaft (R.III).	1	701.831	Grub-screw, with teat, 6 mm, for locking driving sleeve (R.VI).	1
D 533-01b	Starter complete (R.VI).	1	88.294	Hex. nut, 12 dia. 150 pitch, for securing starter drive on motor (R.VI).	1	BENDIX DRIVE WITH DAMPER SPRING		
D 533-1	Ring for starter on flywheel (93 teeth, 272 mm dia.).	1	622.801	Grub-screw, 7 x 20, for taking starter reaction (R.III).	2	D 533-21b	Starter drive complete (R.VI).	1
DS 533-3a	Pinion housing (R.VI).	1	701.325	Screw, hex. head, 12 dia. 150 pitch for locating starter to engine, 42 mm long under head (R.III).	1	DS 533-24	Threaded sleeve only (R.VI).	1
DS 533-9a	Induction coils (set of 2) (R.VI).	1	701.854	Bush for bearing plates (R.VI).	3	DS 533-25	Drive spring (R.VI).	1
DS 533-11a	Armature (R.VI).	1	701.858	Through-bolt, 8 x 175 for securing bearing plates (R.VI).	2	DS 533-26	Pinion (R.VI).	1
DS 533-13a	End plate only, commutator end (R.VI).	1	701.861	Brush holder (R.VI).	4	DS 533-28	Drive sleeve (R.VI).	1
DS 533-15b	Brush positive (R.VI).	2	BENADA DRIVE			DS 533-85	Washer, 16 i/d 21 o/d 0.3 thick, for damping bush (R.VI).	1
DS 533-15c	Brush negative (R.VI).	2	701.798	Screwed sleeve only (R.VI).	1	DS 533-90	Lock plate for drive sleeve and threaded sleeve (R.VI).	2
DS 533-20a	Terminal only (R.VI).	1	701.799	Pinion (R.VI).	1	DS 533-91	Bush, rubber, 16 i/d 26.5 o/d 10.5 thick, for damping (R.VI).	1
DS 533-22	Intermediate bearing plate (R.VI).	1	701.800	Return spring for pinion (R.VI).	1	701.226	Screw, hex. head, 9.5 dia. 16 long, for threaded sleeve (R.VI).	1
DS 533-23	Brush holder ring with brush and spring (R.VI).	1	701.801	Thrust ring for pinion (R.VI).	1	701.316	Distance piece (R.VI).	1
131-S	Screw, round head, 5 dia. 30 long, locking clamp for Solenoid switch (R.III).	1	701.802	Circlip for thrust ring (R.VI).	1	701.828	Spring for pinion (R.VI).	1
2.321-S	Nut, hex., 5 dia. 75 pitch, for screw locking clamp for Solenoid switch (R.III).	1	701.804	Driving sleeve (R.VI).	1	701.829	Screw, hex. head, 9.5 dia. 20 long 6 mm dowel, for drive sleeve (R.VI).	1
2.491-S	Hex. nut, 7 dia. 100 pitch for grub screw taking reaction of starter (R.III).	2	701.805	Drive spring (R.VI).	1			

110 - WIRING - ELECTRICAL EQUIPMENT

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	CABLES BY THE METRE R.VI							
3.732	Cable, 20/10, single core.	as nec.	DM 511-9a	Wiring, front, on metal coil From November 1957.	1	722.458	Junction-box, 1 terminal (R.III).	1
3.733	Cable, 12/10, single core.	as nec.	DM 511-63	Wiring, earth (head lights and front direction indicator).	2	722.593	Clip, AXO, negative, with screw, for battery (R.VI).	1
3.736	Cable, 7 mm, for sparking plugs.	as nec.				711.472	Terminal eyelet, 8.5 mm, for battery cable (R.III).	2
921.552	Cable, 40 mm ² , for battery.	as nec.				710.022	Nut, special, 5 dia. 75 pitch, for terminal on junction-box (R.VI).	1
				ELECTRICAL EQUIPMENT		A 512-3b	Socket, 4 mm dia., for wiring (R.VI).	as nec.
	BATTERY CABLE		DM 511-70	Bush, split, rubber, 4 i/d 16 o/d 30 long, for passage of wiring for interior lighting.	1	A 512-4a	Plug, 4 mm dia., for wiring (R.VI).	as nec.
DM 511-8	Cable from negative battery terminal to water pump, 450 mm long, measured between clip and terminal lug.	1	D 511-97	Bush, split, rubber, 4 i/d 16 o/d 20 long, for passage of front wiring through R.H. dashboard.	1	DM 511-59	Protector, for wiring in luggage boot.	1
	CABLE HARNESS		D 511-98	Bush, split, rubber, 12.5 x 50 x 20, for passage of front wiring through L.H. dashboard.	1	722.429	Washer for battery terminal (R.III).	2
DM 511-3a	Wiring, rear.	1	DM 511-99	Bush, split, rubber, 10 x 35 x 20, for passage of wiring in lower cross member of body.	1	D 511-82	Tube for passage of rear wiring through gusset plate of centre pillar, 60 mm long (R.VI).	1
DM 511-6	Wiring for head light and front direction indicator, L.H.	1	DS 511-95	Bush, rubber, 3 x 19 x 45, for passage of wire for rear indicator lamp in body.	2	DM 512-98	Tube, rubber, 15 x 25 x 480, protecting rear wiring on front pillar.	1
DM 511-6a	Wiring for head light and front direction indicator, R.H.	1						
DM 511-9	Wiring, front. Until November 1957.	1						

LIGHTING — DIRECTION INDICATORS — REAR LIGHT — STOP LIGHT — 111

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	LIGHTING FOR INTERIOR		DM 575-2	Lamp for L.H. rear direction indicator, without bulb (R.VI).	1		REAR LAMP — STOP LAMP REAR REFLECTOR	
DM 522-10	Switch for interior lighting, on instrument board (R.VI).	1	DM 575-2a	Lamp for R.H. rear direction indicator, without bulb (R.VI).	1	DM 579-1a	Reflector, rear, "KLIMA" (R.VI).	2
DM 545-2	Lighting unit for interior, on centre pillar (without bulb) (R.VI).	1	615.710	Nut for 5 mm screw securing front indicator lamp (R.VI).	4	DM 579-1b	Reflector, rear, "SEIMA" (R.VI).	2
DM 545-4	Glass for lighting unit (R.VI).	1	615.712	Nut for 4.85 mm screw securing rear indicator lamp (R.VI).	2	DM 576-02	Switch for stop lamp (R.VI).	1
5.220	Bulb, 6 volts, 7 watts, 19 mm bulb, for lighting unit (R.VI).	1	706.570	Bulb, 6 volts, 15 watts, for front and rear indicator lamp (R.VI).	4	DM 579-3	Sealing ring, rubber, 65 mm, for rear reflector (R.VI).	2
2.668-S	Screw, round head, 3.5 dia. 10 long, for securing lighting unit on centre pillar (R.VI).	2	DS 575-68	Clip securing rear R.H. direction indicator on hinge of boot.	1	706.620	Bulb, 6 volts, 4 watts, for rear lamp (R.VI).	8
	DIRECTION INDICATORS		DS 575-69	Clip securing rear L.H. direction indicator on hinge of boot.	1	DM 544-02a	Rear lamp, complete (without bulb) (R.VI).	2
DM 575-6	Housing, L.H., for rear direction indicator light (R.VI).	1	DS 575-10b	Reflector with glass and earth wire for rear indicator lamp (R.VI).	2	DM 578-2	Registration plate, rear.	1
DM 575-6a	Housing, R.H., for rear direction indicator light (R.VI).	1	D 575-11	Spring holding reflector plate in rear indicator lamp (R.VI).	2	299.782	"CITROEN" plate, engraved, on rear registration plate (R.VI).	1
DM 522-05a	Switch for front and rear indicator lights, on instrument board (R.VI).	1	D 575-91	Spring retaining reflector of rear indicator lamp (R.VI).	2	2.010-S	Rivet, tubular, single, 3.5 dia. 9 long, for securing engraved "CITROEN" plate (R.VI).	2
D 575-1	Lamp for L.H. front direction indicator, without bulb. (R.VI).	1	2.652-S	Screw, Parker, 5 dia. 15 long, for securing front indicator lamp (R.VI).	4	DM 576-98	Rod controlling stop lamp.	1
D 575-1a	Lamp for R.H. front direction indicator, without bulb (R.VI).	1	2.746-S	Screw, Parker, round head, cruciform slot, 4.85 mm, securing rear indicator lamp (R.VI).	2	123-S30	Screw, round head, 5 dia. 10 long, pointed end for securing rear registration plate (R.III).	4
						483-S30	Screw, hex. head, 7 dia. 15 long, for securing rear lamp.	4

112 - HEADLAMP TABLE (SECTION VI) - HORNS.

MAKE	OUTSIDE DIAMETER OF LAMP	SHAPE OF GLASS	DIAMETER OF GLASS	NUMBER OF LAMPS	NUMBER OF GLASS	NUMBER OF RIM	REMARKS
CIBIE	226	Convex	183	DM 541-1a	DS 541-4 assembled with reflector	DM 541-12a	
MARCHAL	226	Convex	183	DM 541-1b	DS 541-4a	DM 541-12b	

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 541-11	Dust-cover for Cibie headlamp (R.VI).	1	D 544-11	Sealing joint for tell-tale on front wing.	2			
			706.670	Bulb, 6 volts, 45 watts, for headlamps (R.VI).	2			
DS 541-11a	Dust-cover for Marchal headlamp (R.VI).	1	707.193	Bulb, 6 volts, 4 watts, 2 contacts, for headlamps (R.VI).	2	DM 571-1	Horn for town use "Ferson" (R.VI).	1
						DM 571-2	Horn for country use "Ferson" (R.VI).	1
DS 541-97	Clip for securing Cibie dust-cover (R.VI).	1	DS 541-13	Bulb holder for Cibie headlamp (R.VI).	1	DM 571-98	Support plate for horn, country use.	2
			DS 541-13a	Bulb holder for Marchal headlamp (R.VI).	1	2491-S	Nut, hex. 7 dia. 100 pitch, for screw locking support plates (R.III).	1
DM 522-02	Switch for lighting and horns (R.VI).	1	124-S 30	Screw, pointed round head, 5 x 12.5, for securing headlamps on wings (R.III).	2	DM 571-99	Bracket for horn.	1
615.702	Clips with threaded 5 mm hole for securing headlamps (R.VI).	6	D 544-10	Red tell-tale for headlamp lighting (on front mudguard) (R.VI).	2	484-S	Screw, hex. head, 7 x 17.5, for securing support plates and bracket (R.III).	3

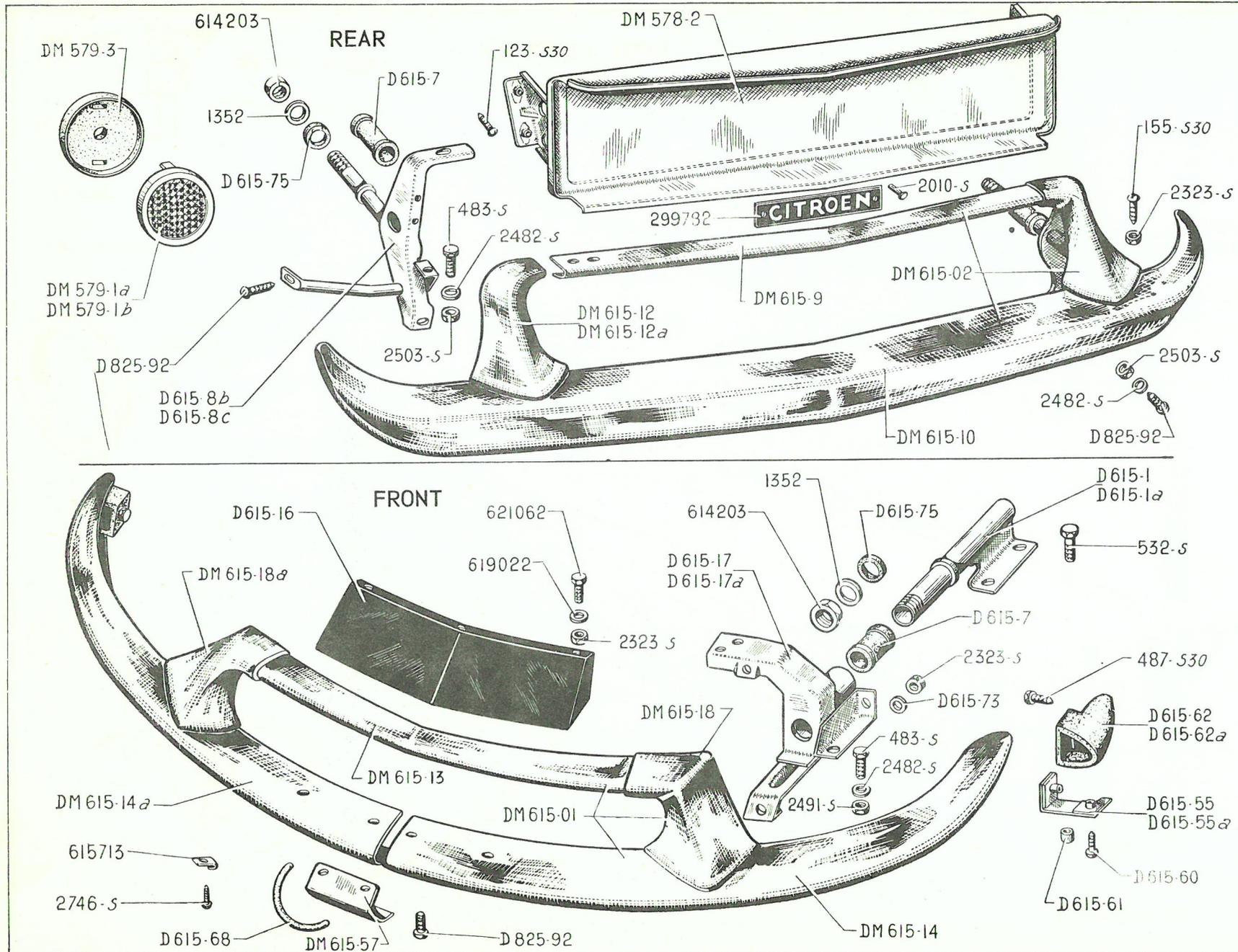
HORNS

SUN VISOR — REAR VIEW MIRROR — 113

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	SUN VISOR		615,713	Clip with threaded hole for 4.85 mm screw securing sun-visor (R.VI).	6	619.056	Washer, 7.5 x 21 x 0.8, for hinge-pin in bracket (R.VI).	2
DS 554-83	Hinge-pin, not threaded.	2	D 554-96	Friction sleeve on hinge-pin (R.VI).	2	DS 554-97	Bracket only, L.H.	1
D 554-9C	Rubber plug (grey) (R.VI).	2	D 554-91	Friction bearing on hinge-pin, 18 mm long (R.VI).	4	DS 554-97a	Bracket only, R.H.	1
DM 554-1	Sun visor (grey).	2	DM 554-01	Sun visor complete, L.H. (grey).	1	2.746-S	Screw, self-tapping, round head, 4.85 x 16, for securing sun visor (R.VI).	6
2.494-S	Nut, hex. castellated 7 dia. 100 pitch, for tightening hinge-pin on bracket (R.III).	2	DM 554-01a	Sun visor complete, R.H. (grey).	1		REAR VIEW MIRROR	
			619.037	Washer, 7.5 x 21 x 0.5, for hinge-pin friction in bracket (R.III).	2	DM 551-3a	Driving mirror, complete (R.VI).	1

114 - S E V WINDSCREEN WIPER

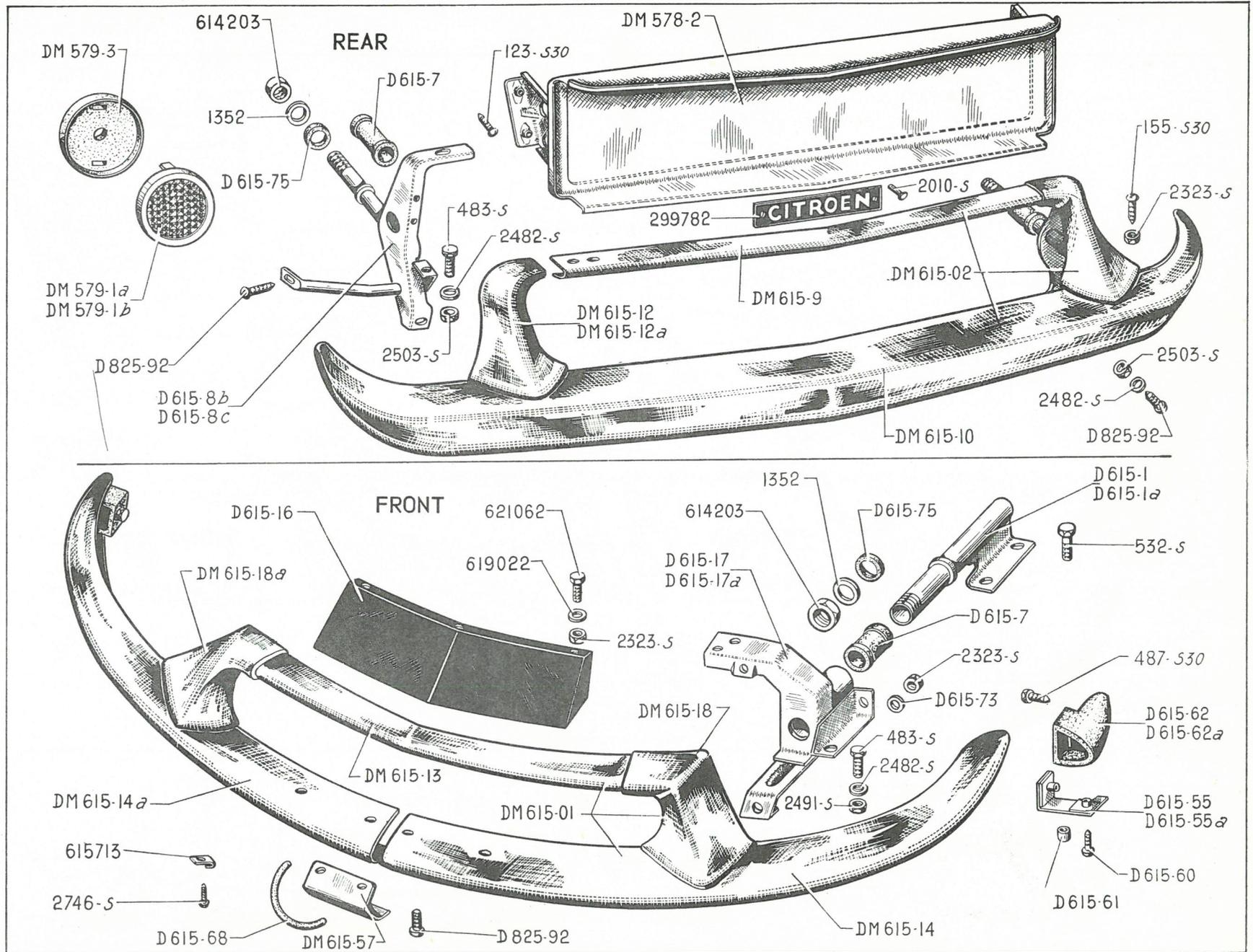
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 565-97	Circlip on wiper-arm segment (R.VI).	2	DM 565-4a	Connecting link operating wiper arm, R.H. 342 mm between centres (R.VI).	1	DM 565-80	Flexible sleeve bushed, on shaft operating linkage (R.VI).	2
A 565-98	Washer, 4.2 x 7 x 0.5, on flexible sleeve (R.VI).	2	DM 565-5	Bracket for wiper arm spindle, L.H. (R.VI).	1	D 565-96	Sealing cap on wiper-arm spindle (R.VI).	2
			D 565-5a	Bracket for wiper arm spindle, R.H. (R.VI).	1	D 565-104	Rubber ring, 8 x 20 x 8, on bracket.	8
DM 522-10	Switch on instrument panel (R.VI).	1	D 565-10	Wiper arm L.H. (R.VI).	1	D 565-105	Distance tube, 7 x 8 x 12.5, for bush on bracket (R.VI).	5
D 561-2	Motor, 6 volts (R.VI).	1	D 565-10a	Wiper arm R.H. (R.VI).	1	D 565-115	Cup washer for rubber ring on plate and motor bracket.	5
DS 561-3	Rubber tube, 8 x 20 x 47.5, with distance piece for screw securing motor (R.VI).	3	D 565-12	Wiper blade (R.VI).	2	DS 565-117a	Stop for wiper arm.	2
D 561-6	Plate for securing motor (R.VI).	1	D 565-13	Bracket for windscreen wiper operating mechanism (R.VI).	1	D 565-118	Rubber stop, 12 x 20 x 16, for hand-operation actuating plate.	1
D 561-77	Screw, hex. head 6 x 62, for securing motor.	3	DM 565-14	Triangular end-plate (R.VI).	1	62-S	Screw, round head, 4 x 7.5, for securing (R.III): - crank arm - motor on plate.	1 2
DM 565-0	Windscreen wiper complete (R.VI).	1	DM 565-18	Operating link (R.VI).	1	308-S30	Screw, pointed hex. head, 6 x 25, for securing bracket (R.VI).	5
DM 565-06	Spindle assembly with bush, operating linkage (R.VI).	1	D 565-57	Flexible stop for triangular end-plate (R.VI).	2	2.321-S	Hex. nut, 5 dia. 0.75 pitch, for securing double crank on intermediate shaft (R.III).	1
DM 565-07	Operating linkage with wiper arms (without motor) (R.VI).	1	D 565-58	Shouldered rubber ring, 12 x 20 x 17 x 6, for screws securing motor on scuttle (R.VI).	8	2.334-S	Shake-proof washer, 5.2 x 9.4, for locking double crank on intermediate shaft (R.VI).	1
D 565-2	Wiper arm complete, L.H. (R.VI).	1	D 565-68	Spindle for triangular plates, 68 mm long (R.VI).	1	619.013	Washer for pin on triangular plate (R.VI).	4
D 565-2c	Wiper arm complete, R.H. (R.VI).	1	D 565-70	Clip maintaining flexible sleeves on double crank (R.VI).	2			
DM 565-4	Connecting link operating wiper arm, 526.5 mm between centres (R.VI).	1	D 565-73	Rubber sealing washer, 50 x 70 x 8, for bracket.	1			



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	FRONT							
DM 615-01	Front bumper complete.	1	D 615-62	Rubber block for fitting at extreme L.H. end of bumper.	1	2.746-S	Screw, self-tapping, cruciform head, 4.85 x 16, for securing distance piece on lower bumper (R.VI).	4
D 615-1	Fixed support, L.H.	1	D 615-62a	Rubber block for fitting at extreme R.H. end of bumper.	1	614.203	Hex. nut, 20 dia. 100 pitch, for locking fixed support for bumpers.	2
D 615-1a	Fixed support, R.H.	1	D 615-68	Rubber packing for half lower bumpers.	1	615.713	Clip with threaded hole for 4.85 screw securing distance piece on lower bumper (R.VI).	1
D 615-7	Rubber sleeve.	2	D 615-73	Rubber washer, 5 x 14 x 2, for end brackets of upper bumpers.	4	619.022	Washer, 5.2 x 14 x 1, for screw securing upper bumper and number plate.	3
DM 615-13	Bumper bar - upper, without end brackets.	1	D 615-75	Rubber washer, 20 x 30 x 6, on fixed support for bumpers.	2	621.062	Hex. head screw, 5 x 14, for securing upper bumper and number plate (R.III).	3
DM 615-14	Half bumper bar, lower L.H.	1	D 825-92	Screw, round head, 7 x 20, for assembling lower bumpers.	2			
DM 615-14a	Half bumper bar, lower R.H.	1	483-S	Screw, hex. head, 7 x 15, for securing lower bumpers on movable support (R.III).	2			
D 615-16	Number plate.	1	487-S 30	Screw, pointed, hex. head, 7 x 25, for fitting rubber block to body (R.III).	2	DM 578-2	Number plate.	1
D 615-17	Support bracket, movable, L.H.	1	532-S	Screw, pointed, hex. head, 9 x 28, for securing bumper to body (R.III).	4	DM 615-02	Rear bumper complete.	1
D 615-17a	Support bracket, movable, R.H.	1	1.352	Washer, 20.5 x 30 x 1.5, for locking fixed support for bumper (R.I).	2	D 615-7	Rubber sleeve.	2
DM 615-18	End bracket L.H.	1	2.323-S	Hex. nut, 5 x 75, for bolts securing upper bumper and number plate (R.III).	3	D 615-8b	Support bracket - movable L.H.	1
DM 615-18a	End bracket R.H.	1	2.482-S	Washer, 7.5 x 14, for nuts securing lower bumper on movable support (R.III).	2	D 615-8c	Support bracket - movable R.H.	1
D 615-55	Fitting for rubber block, L.H.	1	2.491-S	Hex. nut, 7 dia. 100 pitch, for bolts securing lower bumper on movable support (R.III).	2	DM 615-9	Bumper bar - upper.	1
D 615-55a	Fitting for rubber block, R.H.	1				DM 615-10	Bumper bar - lower.	1
DM 615-57	Connecting piece for assembling lower half bumpers.	1				DM 615-12	End, bracket, L.H.	1
D 615-60	Screw, round head, 7 x 25, for securing rubber block on lower bumpers.	2				DM 615-12a	End, bracket, R.H.	1
D 615-61	Distance piece on screw securing rubber block, 7.5 x 9.5 x 8.	4				D 615-75	Rubber washer, 20 x 30 x 6, anti-rattle, on fixed support.	2
							REAR	

118 - BUMPERS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 825-92	Screw, round head 7 x 20, for securing lower rear bumper on movable support.	4	2.010-S	Rivet, tubular, single, 3.5 dia. 9 long, for securing engraved "Citroen" plate (R.VI).	2	614.203	Hex. nut, 20 dia. 100 pitch, for locking fixed support (R.III).	2
123-S 30	Screw, round head 5 dia. 10 long, pointed end for securing rear number plate (R.III).	4	2.323-S	Hex. nut, 5 dia. 0.75 pitch, for bolts securing upper rear bumper (R.III).	4			
155-S 30	Screw, pointed, slotted head 5 x 15, for securing upper rear bumper on movable support (R.III).	4	2.482-S	Washer, 7.5 x 14, for nut securing lower rear bumper (R.III).	6			
483-S	Screw, hex. head 7 x 15, for securing lower bumper on movable support.	2	2.503-S	Hex. nut, 7 dia. 100 pitch, for bolts securing lower rear bumper (R.III).	6	DM 579-1a	REAR REFLECTOR Rear reflector Klima (R.VI).	2
1.352	Washer, 20.5 x 30 x 1.5, for locking fixed support (R.I).	2	299.782	Plate engraved "Citroen". (R.VI).	1	DM 579-1b	Rear reflector Seima (R.VI).	2
						DM 579-3	Ring, rubber, for rear reflector 65 mm dia. (R.VI).	2



NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DEMISTING			DM 643-02	Grille for ventilator, L.H.	1	DM 644-66	Cable for operating heating shutter 755 mm long (R.VI).	1
			DM 643-03	Grille for ventilator, R.H.	1	DM 644-68	Guide for lever operating hot air shutter (R.VI).	1
DM 564-5	Duct for distributing hot air, L.H.	1	DM 643-2	Duct for hot air distribution.	1	D 644-84	Knob on lever for heating and ventilation shutters (R.VI).	3
DM 564-6	Duct for distributing hot air, R.H.	1	DM 643-5	Air duct connection, rubber, between front wing and ventilation tube, L.H.	1	DM 644-86	Lever, R.H., controlling ventilation shutter.	1
D 564-80	Clip for securing R.H. tube.	1	DM 643-5a	Air duct connection, rubber, between front wing and ventilator tube, R.H.	1	DM 644-87	Lever, L.H., controlling ventilation shutter.	1
DM 564-84	Tube, flexible, 45 i/d 51 o/d 65 long, for connecting L.H. hot air duct (R.VI).	1	DM 643-17	Duct for ventilation, L.H., with shutter (except de-luxe equipment).	1	DM 644-91	Lever controlling heating deflection shutter.	1
D 564-85	Tube, flexible, 45 i/d 51 o/d 500 long, for connecting R.H. hot air duct (R.VI).	1	DM 643-17a	Duct for ventilation, R.H., with shutter (except de-luxe equipment).	1	123-S	Screw, round head, 5 dia. 10 long, securing clip for shutter control cable (R.III).	1
62-S	Screw, round head, 4 dia. 7.5 long, for securing hot air duct (R.III).	4	DM 643-52	Flexible joint, connecting radiator to distribution duct.	1	125-S	Screw, round head, 5 dia. 15 long, securing heating connection to radiator stay (R.III).	2
2.668-S	Screw, round head, 3.5 dia. 10 long, Parker, for connecting R.H. flexible tube. (R.VI).	1	DM 643-57	Connection for hot air mounted on radiator stay.	1	483-S	Screw, hex. head, 7 dia. 15 long, for securing heating connection on cylinder head.	4
HEATING AND VENTILATION			DM 643-82	Tube, flexible, for heating, R.H., 1.050 mm long (R.VI).	1	2.665-S	Screw, round head, 5 dia. 16 long, for securing ventilator grille, bottom (R.VI).	2
D 564-80	Clip for securing R.H. flexible tube on dashboard.	3	DM 643-88	Mosquito grille on R.H. and L.H. front wings.	2	2.668-S	Screw, round head, 3.5 dia. 10 long, for securing (R.VI): - mosquito grille - clip for flexible tube.	4 4
DM 642-1	Radiator for heating (R.VI).	1	DM 643-91	Tube, flexible, between hot air connection and radiator, 330 mm long.	1	89.149	Screw, hex. head, 5 dia. 18 long, for securing ventilator grille, top (R.III).	2
DM 642-8	Indicator plate for demisting and heating (R.VI).	1	DM 643-112	Clip, Ligarex, securing connection tube, 1.170 mm long (R.VI).	4	302.771	Clip for securing flexible tube for heating (R.VI).	3
DM 642-9	Connection for heating on cylinder head.	1	DM 644-02	Shutter for ventilation, L.H.	1	457.469	Joint for heating connection (R.VI).	1
DM 642-68	Bracket for heater radiator.	1	DM 644-02a	Shutter for ventilation, R.H.	1	585.698	Clip for shutter control cable (R.III).	1
DM 642-84	Tube, flexible, 13.5 i/d 21 o/d, for water return, 330 mm long.	1	DM 644-10	Control for heating.	1	614.020	Clip, Ligarex, with screw, securing flexible tube on radiator, 113 mm long (R.VI).	4
DM 642-86	Tube, flexible, feeding radiator, 500 mm long.	1	DM 644-55	Spring, L.H., for ventilator shutter return lever.	1			
			DM 644-55a	Spring, R.H., for ventilator shutter return lever.	1			
			DM 644-61	Shutter for heating	1			

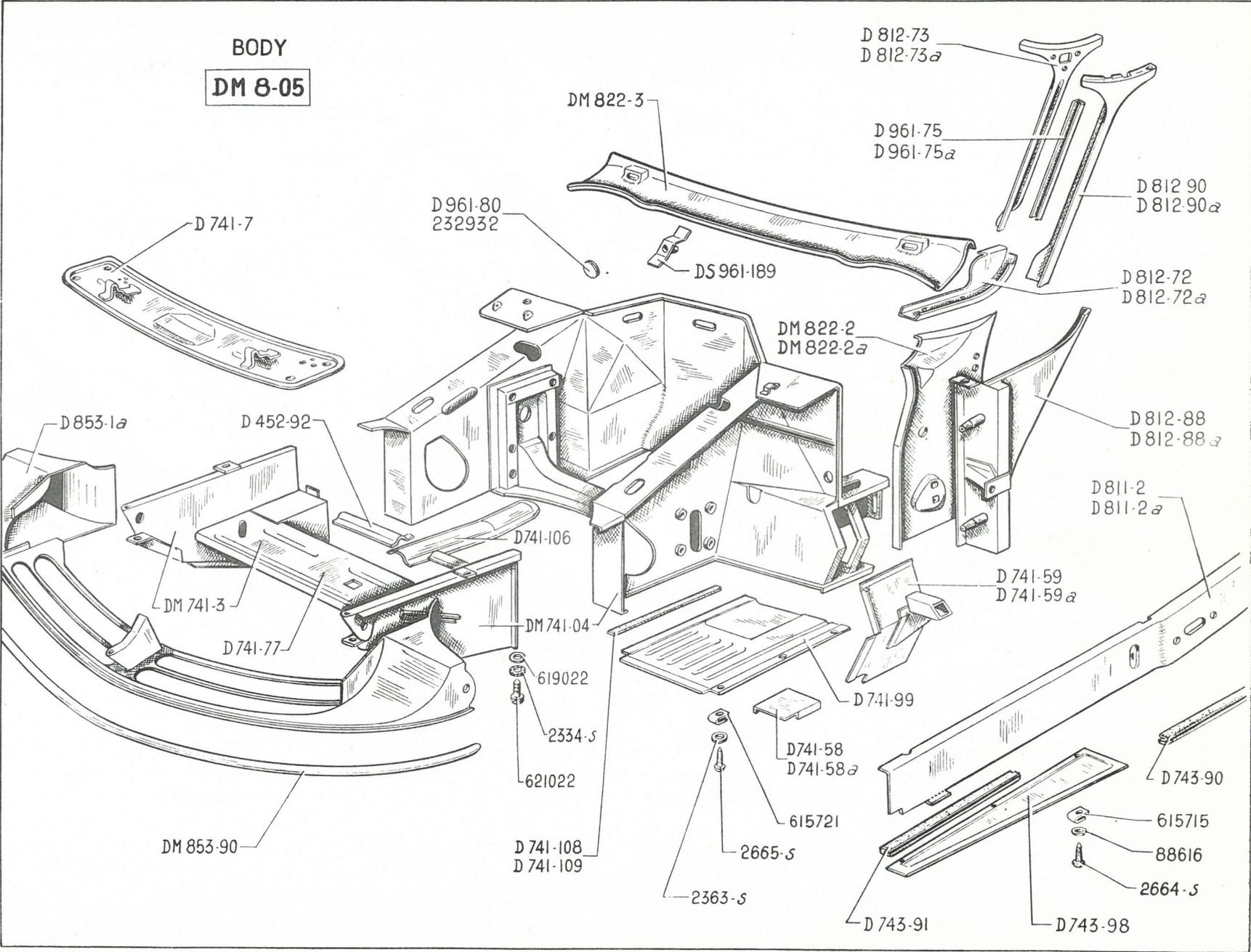
122 - DEMISTING - HEATING - VENTILATION

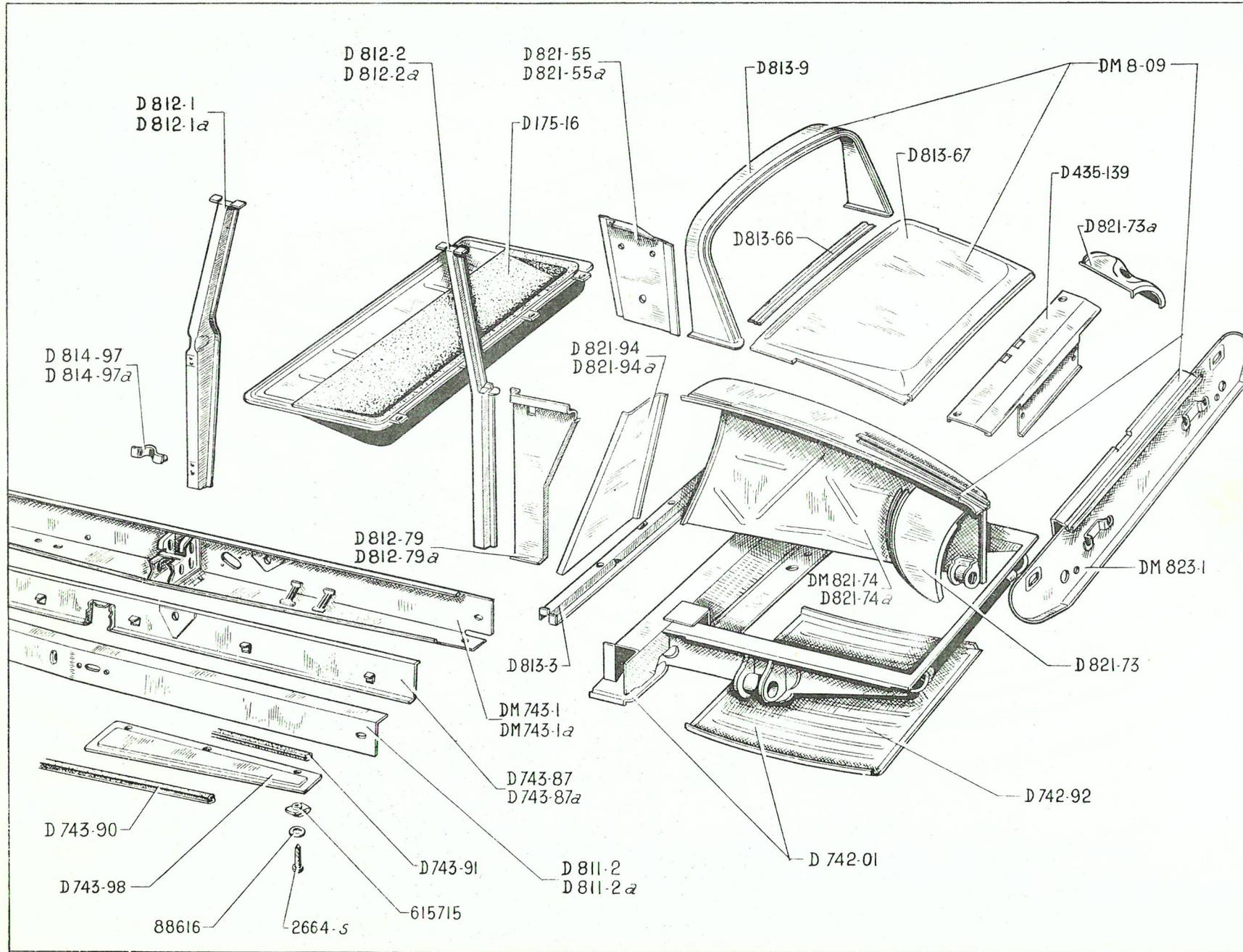
NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
615.710	Nut for 4.85 mm screw securing ventilator grille bottom (R.VI).	2	DM 643-116	Tube, flexible, for rear seat heating, 45 mm dia., 1500 mm long (R.VI).	1	DM 644-112	Shutter for ventilation deflection, R.H.	1
621.062	Screw, hex. head, 5 dia. 14 long, for securing (R.III):		DM 643-117	Clip holding duct for rear seat heating.	1	2.499-S	Screw, raised head countersunk, 3.5 dia. 9.5 long (cruciform slot) for securing plate holding duct (R.VI).	2
	- radiator bracket	4	DM 643-119	Plate holding duct for rear seat heating.	1	2.756-S	Screw, round head, 3.5 dia. 9.5 long (cruciform slot) for securing duct (R.VI).	1
	- radiator	4	DM 644-2	Shutter for ventilation on L.H. and R.H. duct.	2	2.985-S	Clip with pin, for holding flexible tube, 438 mm long (R.VI).	2
	- heating duct	2	D 644-84	Knob for lever of deflection shutter (R.VI).	2	233.400	Link, swivelling, for ventilation shutter (R.IV).	4
	- heating control	2	DM 644-102	Spring for ventilation shutter return.	2	621.062	Screw, hex. head, 5 dia. 14 long, for securing (R.III):	4
	- ventilation duct	2	DM 644-110	Guide for R.H. and L.H. deflection shutter lever.	2		- guide for deflection shutter lever	1
			DM 644-111	Shutter for ventilation deflection, L.H.	1		- heating connection on distribution duct.	
	DE-LUXE EQUIPMENT							
DM 643-17b	Duct for ventilation, with two shutters, L.H.	1						
DM 643-17c	Duct for ventilation, with two shutters, R.H.	1						
DM 643-115	Connection for rear seat heating, on distribution duct.	1						

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	WHEEL ACCESSORIES		392.631	Balance weight for wheel, 55 mm long (R.VI).	as nec.	DS 621-1	Box spanner for sparking plugs.	1
			DM 854-3	Wheel cap.	4	650.139	Spanner, closed end, 12-sided (R.VI).	1
			DM 854-90	Spring securing wheel cap.	4	650.147	Spanner, double-ended, 8 x 10 (R.VI).	1
			392.632	Spring for wheel balance weight (R.VI).	as nec.	650.148	Spanner, double-ended, 12 x 14 (R.VI).	1
D 622-7	Stand for changing wheel. From February 1956.	1	D 622-4	Strap securing spare wheel.	1	D 251-1	Starting handle.	1
D 622-55	Spanner for stand.	1	D 622-6	Strap fixed for securing spare wheel.	1	648.522	Universal pliers (R.VI).	1
DS 621-3	Tool for removing wheel cap.	1	DS 622-99	Bracket, rear, for spare wheel.	1	D 251-4a	Extension for starting handle, 25 mm dia. 595 mm long. Until June 1957.	1
D 622-106	Disc on stand spanner (R.VI).	1	483-S	Screw, hex. head, 7 x 15, for securing spare wheel support (R.III).	2	DS 251-4	Extension for starting handle, 25 mm dia. 615 mm long. From June 1957.	1
392.629	Balance weight for wheel, 30 mm long (R.VI).	as nec.		TOOLS				
392.630	Balance weight for wheel, 35 mm long (R.VI).	as nec.	DS 251-2	Starting handle rod with pin. From June 1957.	1	650.137	Screwdriver (R.VI).	1

126 - BODY UNITS (FRONT)

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 8-05	Body, bare, without side doors, door of boot, roof, bonnet, or front and rear wings.	1	D 743-98	Closure plate, movable, for side-member of centre unit (954 mm long).	4	D 961-75a	Frame for windscreen, R.H. side.	1
D 452-92	Cross member carrying ducts for cooling brakes.	2	D 811-2	Side-member for bottom of body, L.H.	1	D 961-80	Plug, round, 42 mm dia. for sealing body.	2
DM 741-04	Caisson, front assembly, with bracket for bearing for gear change control.	1	D 811-2a	Side-member for bottom of body, R.H.	1	DS 961-189	Reinforcement for centre of frame for windscreen, on top panel of scuttle.	1
DM 741-3	Caisson, front assembly (of front end) with bracket for gear change control.	1	D 812-72	Closing plate, upper, for L.H. front pillar.	1	2.334-S	Washer, shake-proof, 5.2 x 9.4, for screw securing (R.VI): - covering strip - finishing panel.	11 18
D 741-7	Cross member front for spare wheel.	1	D 812-72a	Closing plate, upper, for R.H. front pillar.	1	2.363-S	Washer, flat, 6.5 x 14, for screws securing closure plate joining up forward part of front unit (R.III).	12
D 741-58	Metal plate joining front unit and front of L.H. side-member of body.	1	D 812-73	Inner member for L.H. front pillar (upper part of body).	1	2.664-S	Screw, round head, 3.5 x 20, for securing metal closure panel for side-member of centre unit (R.III).	12
D 741-58a	Metal plate joining front unit and front of R.H. side-member of body.	1	D 812-73a	Inner member for R.H. front pillar (upper part of body).	1	2.665-S	Screw, self-tapping, 5 x 16 for securing closure plate on front part of front unit (R.VI).	6
D 741-59	Sheet metal bracket, lateral, for small L.H. front side-member.	1	D 812-88	Front pillar L.H. (lower part of body).	1	88.616	Washer, 4.2 x 12 x 0.8 for screw securing metal closure panel for side-member of centre unit (R.III).	12
D 741-59a	Sheet metal bracket, lateral, for small R.H. front side-member.	1	D 812-88a	Front pillar R.H. (lower part of body).	1	232.932	Plug for sealing body (R.IV).	8
D 741-59a	Sheet metal bracket, lateral, for small R.H. front side-member.	1	D 812-90	Front pillar L.H. (upper part of body).	1	615.715	Clip with threaded hole for screw 3.5 dia. for securing closure plate for side-member of centre unit (R.VI).	12
D 741-77	Cross-member, front, with stirrups.	1	D 812-90a	Front pillar R.H. (upper part of body).	1	615.721	Clip with threaded hole for screw 4.85 dia. for securing closure plates joining up front part of front unit (R.VI).	6
D 741-99	Closure plate joining up forward part of front unit.	2	DM 822-2	Side panel, L.H. for scuttle, with swivelling bracket for hand brake.	1	619.022	Washer, 5 i/d 14 o/d 1 thick, for screw securing covering strip and finishing panel (R.III).	30
D 741-106	Connecting piece between front cross-member and centre cross-member of front of hull.	1	DM 822-2a	Side panel, R.H. for scuttle, with welded plates.	1	621.022	Screw, round head, 5 x 14, for securing (R.III): - covering strip for front edge of finishing panel - finishing panel.	11 18
D 741-108	Felt packing, 240 x 15 x 4, for joint of front part of hull.	2	DM 822-3	Top panel for scuttle.	1			
D 741-109	Felt packing, 435 x 15 x 4, for joint of front part of front of hull.	4	D 853-1a	Valance for front part of hull.	1			
D 743-90	Rubber strip for maintaining the closure plate on side-member (1.860 mm long).	2	DM 853-90	Covering strip for front edge of finishing panel for front part of hull.	1			
D 743-91	Rubber strip for closure plate of side-member of centre unit (950 mm long) (R.VI).	4	D 961-75	Frame for wind screen, L.H. side.	1			

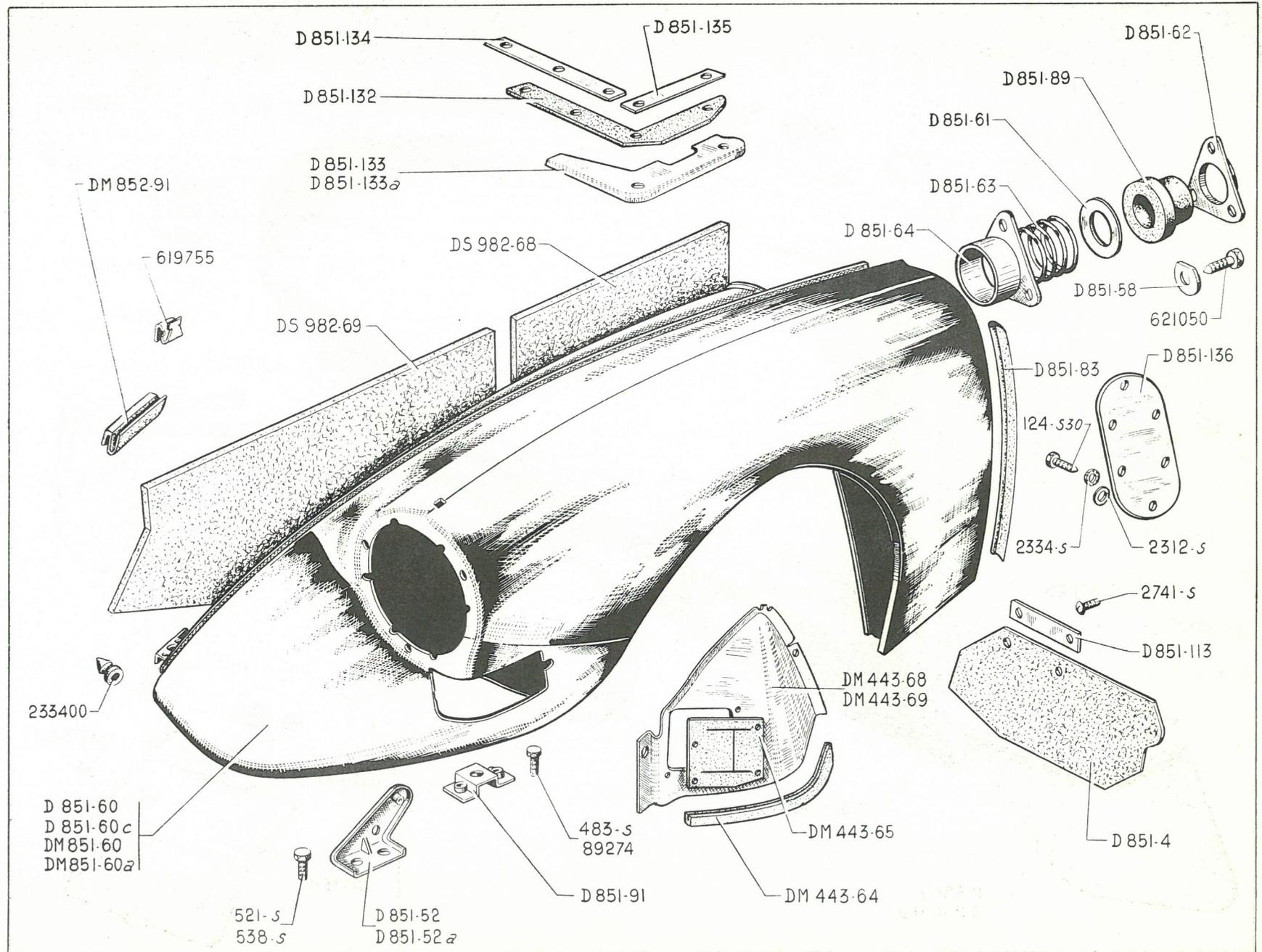


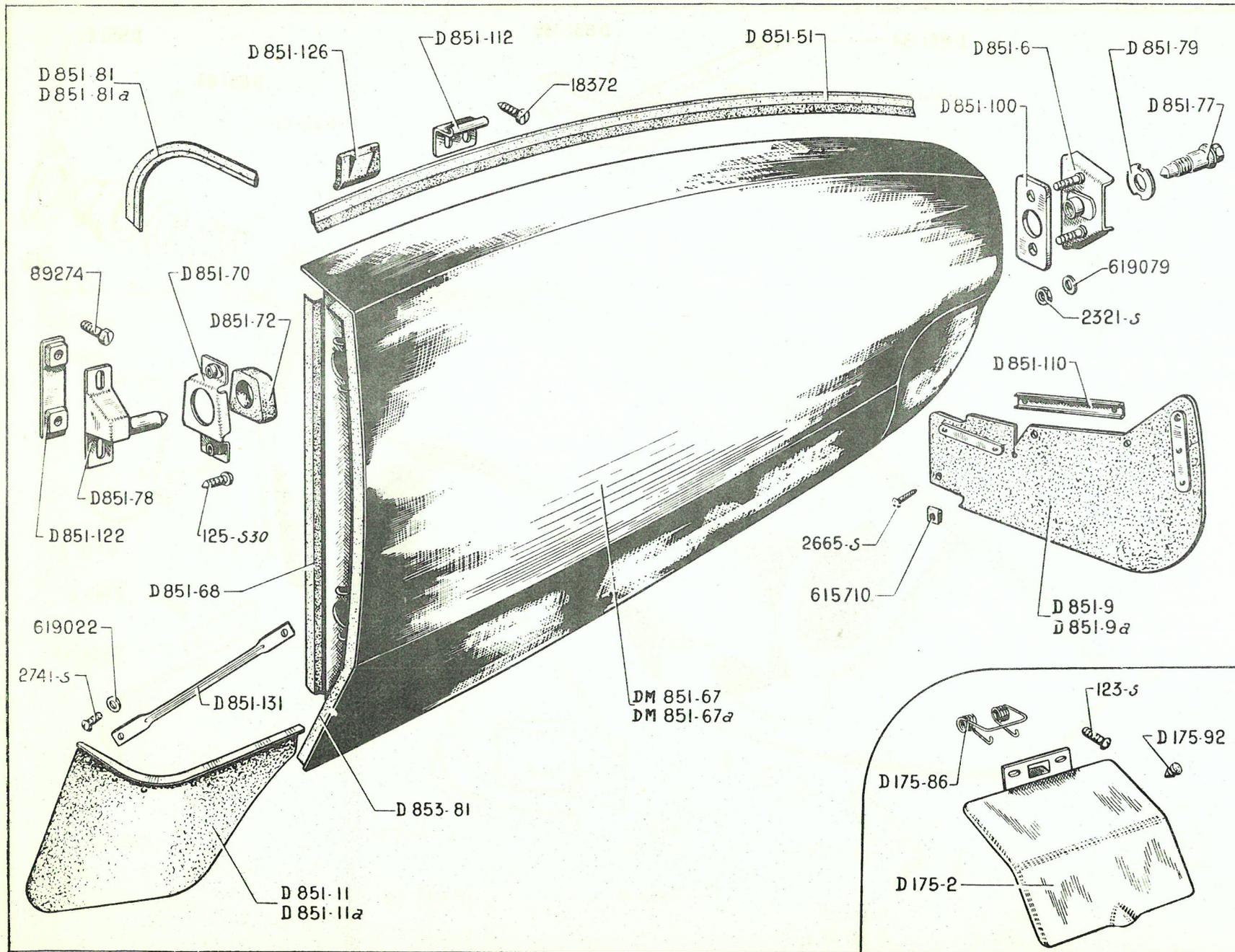


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 8-09	Unit, rear, of body.	1	D 811-2	Side-member, L.H. for bottom of body.	1	D 821-55a	Panel, inner, for rear quarter, R.H.	1
D 175-16	Panel, hinged, covering petrol tank.	1	D 811-2a	Side-member, R.H. for bottom of body.	1	D 821-73	Panel, connecting, rear L.H.	1
D 435-139	Plate protecting corrector control, rear.	1	D 812-1	Centre pillar of body L.H.	1	D 821-73a	Panel, connecting, rear R.H.	1
D 742-01	Unit, rear, for hull (rear part).	1	D 812-1a	Centre pillar of body R.H.	1	DM 821-74	Panel for wheel arch, L.H.	1
D 742-92	Floor panel of boot.	1	D 812-2	Rear pillar of body L.H.	1	D 821-74a	Panel for wheel arch, R.H.	1
DM 743-1	Side member, L.H., with centre pillar gusset.	1	D 812-2a	Rear pillar of body R.H.	1	D 821-94	Closing plate front for rear wheel arch, L.H.	1
DM 743-1a	Side member, R.H., with centre pillar gusset.	1	D 812-79	Finishing panel, side, lower, for pillar, rear L.H.	1	D 821-94a	Closing plate front for rear wheel arch, R.H.	1
D 743-87	Centre panel for L.H. side-member.	1	D 812-79a	Finishing panel, side, lower, for pillar, rear R.H.	1	DM 823-1	Panel, rear, closing boot, with bracket for lamp.	1
D 743-87a	Centre panel for R.H. side-member.	1	D 813-3	Cross-member, lower rear, of body.	1	2.664-S	Screw, round head, 3.5 x 20 for closure plate joining up to centre unit side-member (R.III).	12
D 743-90	Rubber strip for maintaining metal sheet joining up to side-member (1.860 mm long).	2	D 813-9	Cross-member, upper rear, of body.	1	88.616	Washer, 4.2 x 12 x 0.8 for screw of closure plate joining up to centre-unit side-member (R.III).	12
D 743-91	Rubber strip for metal sheet joining up to side-member of centre unit (950 mm long) (R.VI).	4	D 813-66	Cross strip for rear window shelf.	1	615.715	Clip with threaded hole for screw 3.5 dia. for closure plate joining up to centre-unit side-member (R.VI).	12
D 743-98	Closure plate, movable, for side-member of centre unit (950 mm long).	4	D 813-67	Panel, only, for rear window shelf.	1			
			D 814-97	Reinforcement, lower, for L.H. centre pillar.	1			
			D 814-97a	Reinforcement, lower, for R.H. centre pillar.	1			
			D 821-55	Panel, inner, for rear quarter, L.H.	1			

130 - FRONT WINGS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 443-68	Shield, on L.H. side, protecting steering relay on wing.	1	D 851-63	Spring for spigot in wing, 44 mm o/d.	4	DS 982-68	Rubber packing piece for wing valance (rear part) (R.VI).	2
DM 443-69	Shield, on R.H. side, protecting steering relay on wing.	1	D 851-64	Centring socket for spigot in wing.	4	DS 982-69	Rubber packing piece for wing valance (front part) (R.VI).	2
D 851-4	Mudflap, 160 mm long.	2	D 851-83	Sealing strip, rubber, 385 mm long, for: - wing valance, front part - wing valance, rear part - inner panel of front part.	2 2 2	124-S 30	Screw, round head, 5 x 12.5, for securing closure plate on wing (R.III).	14
D 851-52	Bracket, outer, for securing L.H. front wing on finishing plate.	1	D 851-89	Rubber sleeve for centring wing-positioning spigot.	4	483-S	Screw, hex. head, 7 x 15, for securing wing bracket finishing plate on wing (R.III).	4
D 851-52a	Bracket, outer, for securing off-side front mudguard on finishing plate.	1	D 851-91	Support, inner, for securing wing on cross-member.	2	521-S	Screw, hex. head, 9 x 16, for securing wing on front cross-member (R.III).	2
D 851-58	Washer, 5.5 x 28 x 2, for locking screw securing: - centring bracket on front wing - bracket securing wing on front cross-member.	12 4	D 851-113	Plate, 26 x 80, for reinforcing mudflap.	2	538-S	Screw, hex. head, 9 x 25, for securing wing to finishing plate (R.III).	2
D 851-60	Front wing, L.H.	1	D 851-132	Seal, rubber, between wing and hull, 144 mm long, 93 mm wide.	2	2.312-S	Washer, flat, 5.5 x 12 for screws securing closure plate on wing (R.III).	14
D 851-60c	Front wing, R.H.	1	D 851-133	Bracket, L.H. for securing rubber seal between wing and hull.	1	2.334-S	Washer, shake-proof 5.2 x 9.4, for securing closure plate on wing (R.VI).	14
DM 851-60	<i>Front wing L.H. Replaced by D 851.60. Order in addition: 1 DM 443.68 (See MR 4253).</i>	1	D 851-133a	Bracket, R.H. for securing rubber seal between wing and hull.	1	2.741-S	Screw, round head, 4.85 x 9.5 for mudflap reinforcement plate (R.VI).	4
DM 851-60a	<i>Front wing R.H. Replaced by D 851.60c. Order in addition: 1 DM 443.69 (See MR 4253).</i>	1	D 851-134	Plate for securing rubber seal between wing and hull, 217 mm long.	2	89.274	Screw, hex. head, 5 x 13, for securing wing bracket on cross-member (R.III).	4
D 851-61	Washer, 25 x 44, for spigot spring in wing.	4	D 851-135	Plate for securing rubber seal between wing and hull, 125 mm long.	2	233.400	Sealing plug in wing side (R.IV).	2
D 851-62	Locking plate for spigot in wing (centre hole 39 mm).	4	D 851-136	Plate for closure on wing.	2	619.755	Clip for securing rubber sealing strip between wing and bonnet (R.VI).	28
			DM 852-91	Buffer, rubber, for bonnet on wing.	4	621.050	Screw, hex. head, pointed, 5 x 20, for securing locking plate for spigot in wing (R.IV).	8

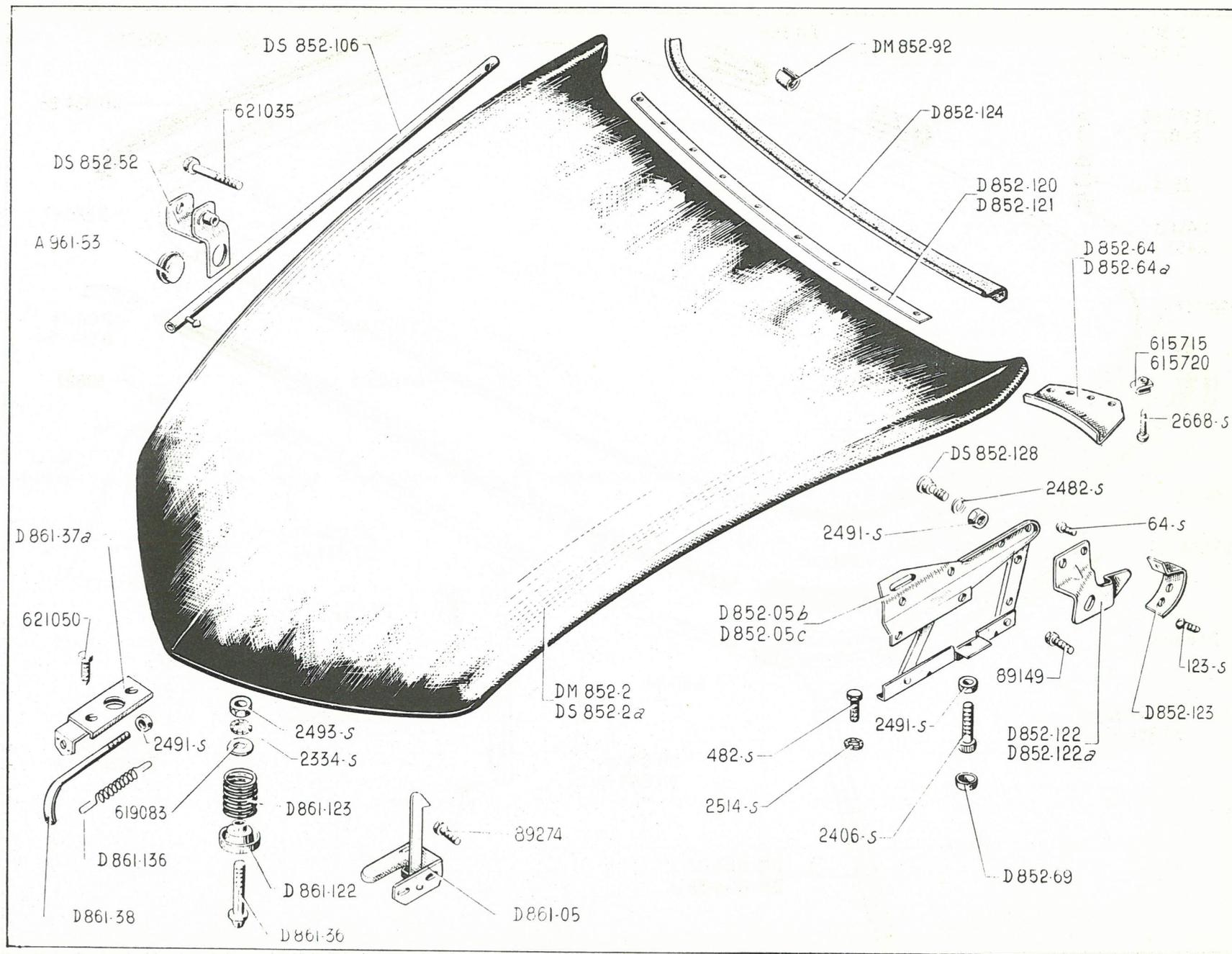


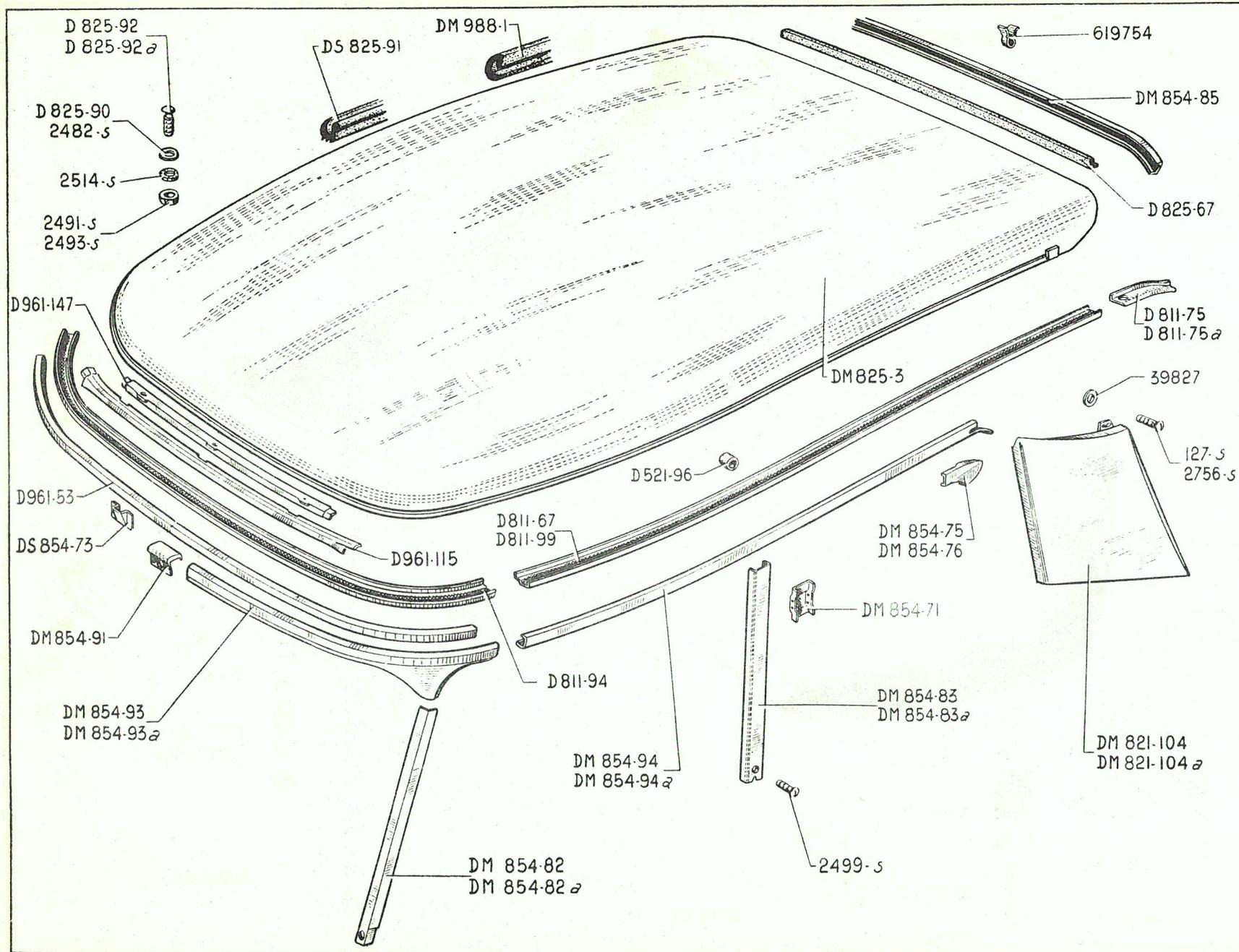


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 175-2	Panel, hinged, covering petrol filler.	1	D 851-70	Bracket for centring wing (fixture on wing).	4	D 851-131	Stay for wing 178 mm long.	2
D 175-86	Spring for panel covering petrol filler.	1	D 851-72	Rubber pad, 31 x 35 x 40 for centring wing positioning spigots.	4	D 853-81	Rubber strip forming seal between wing and rear door 690 mm long.	2
D 175-92	Stop, rubber, for panel covering petrol filler (14 mm long).	2	D 851-77	Set screw for securing wing, 57 mm long.	2	123-S	Screw, round head, 5 x 10, for securing panel covering petrol filler (R.III).	2
D 851-6	Bracket for securing wing to rear panel.	2	D 851-78	Spigot for positioning wing.	2	125-S30	Screw, round head, 5 x 15, securing bracket for wing centring spigot bracket (R.III).	8
D 851-9	Rear mudflap L.H., 430 mm long.	1	D 851-79	Washer for locking set screw securing wing.	2	2.321-S	Nut, hex., 5 dia. 0.75 pitch for locking adjustable bracket (R.III).	4
D 851-9a	Rear mudflap R.H., 430 mm long.	1	D 851-81	Rubber sealing strip, L.H., between wing and connecting metal panel for wheel arch.	1	2.665-S	Screw, self-tapping, 5 x 16, for securing mudflap (R.VI).	4
D 851-11	Front mudflap L.H., 375 mm long.	1	D 851-81a	Rubber sealing strip, R.H., between wing and connecting metal panel for wheel arch.	1	2.741-S	Screw, round head, 4.85 x 9.5, for securing wing stay (R.VI).	2
D 851-11a	Front mudflap R.H., 375 mm long.	1	D 851-100	Plate for securing adjustable support on rear panel, 58 mm long, 36 mm wide.	2	18.372	Screw, square head, 5 x 12.5, for securing bracket holding wing (R.III).	4
D 851-51	Rubber sealing strip for top of wing to wheel arch 880 mm long.	2	D 851-110	Channel reinforcement for securing mudflap to rear panel 190 mm long.	2	89.274	Screw, hex. head, 5 x 13, for securing wing positioning spigot bracket (R.III).	4
DM 851-67	Rear wing L.H.	1	D 851-112	Bracket for securing wing at the upper rear end.	2	615.710	Clip with threaded hole for 4.85 mm screw for securing (R.VI): - wing stay - mudflap	2 6
DM 851-67a	Rear wing R.H.	1	D 851-122	Plate for securing positioning spigot for wing.	2	619.022	Washer, 5.5 x 14 x 1 for wing stay (R.III).	4
D 851-68	Rubber sealing strip for closing plate at front of wing.	2	D 851-126	Rubber sealing block, 25 x 40, for wing (R.VI).	2	619.079	Washer, 5.5 x 12 x 2 for adjustable bracket (R.IV).	as nec.

134 - BONNET

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
A 961-53	Catch (rubber).	1	D 852-124	Packing strip at rear bonnet.	1	2.491-S	Nut, hex., 7 dia. 100 pitch (R.III) for securing:	
D 852-05b	Hinge mechanism, L.H., distance between centres of holes 163 mm.	1	DS 852-128	Pin for hinge mechanism, 18 mm length under head, machined part 9.8 mm dia. thread 7 dia. 100 pitch.	2		- rear buffer	2
D 852-05c	Hinge mechanism, R.H., distance between centres of holes 163 mm.	1	D 861-05	Locking catch.	1	2.493-S	Nut, hex., 7 dia. 100 pitch, for locking bonnet-closure bolt (R.III).	4
DM 852-2	<i>Bonnet, bare. Until October 1957. Replaced by DS 852-2a</i>	1	D 861-36	Bolt for bonnet closure 74 mm long.	2	2.514-S	Washer, shake-proof, 7.3 x 12, for securing hinge mechanism on bonnet to front pillar (R.VI).	10
DS 852-2a	Bonnet, bare, with R.H. stay. From October, 1957.	1	D 861-37a	Lock for bonnet, without spring.	2	2.668-S	Screw, self-tapping, 3.5 x 15, for securing rear packing strip (R.VI).	18
DS 852-52	Bracket for bonnet stay.	1	D 861-38	Pull for lock.	2	89.149	Screw, hex. head, 5 x 18, for securing retaining catch (R.III).	2
D 852-64	Plate L.H. for rear lining material.	1	D 861-122	Cup, 7.5 x 40 x 12 retaining bonnet closing spring.	2	89.274	Screw, hex. head, 5 x 13, for securing locking catch for bonnet (R.III).	2
D 852-64a	Plate R.H. for rear lining material.	1	D 861-123	Spring for closing bonnet 35 mm dia.	2	615.715	Clip with threaded hole for 3.5 mm screw for securing plate for rear packing strips (R.VI).	8
D 852-69	Buffer, rubber, at rear of bonnet.	2	D 861-136	Return spring for lock catch.	2	615.720	Clip with threaded hole for 4 mm screw for securing retaining catch (R.VI).	4
DM 852-92	Anti-rattle cover, 19 x 25 x 20, for bonnet fittings.	4	64-S	Screw, round head, 4 x 12.5, for securing retaining catch (R.III).	4	619.083	Washer, circular, with flat, 7.5 x 25 x 2, for bonnet closing bolt (R.IV).	4
DS 852-106	Stay, 785 mm long, R.H. mounting.	1	123-S	Screw, round head, 5 x 10, for securing hook for retaining catch (R.III).	4	621.035	Screw, hex. head, 5 dia. 0.75 pitch, for securing bonnet stay (R.IV).	1
D 852-120	Strap securing centre of rear sealing lining.	1	482-S	Screw, hex. head, 7 x 12.5, for securing hinge mechanism on body to front pillar (R.III).	10	621.050	Screw, hex. head pointed, 5 x 20, for securing bonnet lock (R.IV).	4
D 852-121	Strap securing sides of rear sealing lining.	2	2.334-S	Washer, shake-proof, 5.2 x 9.4, for lock-catch spring (R.VI).	2			
D 852-122	Retaining catch, L.H.	1	2.406-S	Screw, round head, 7 x 25, for securing rubber buffer at rear of bonnet (R.III).	2			
D 852-122a	Retaining catch, R.H.	1	2.482-S	Washer, 7.5 i/d 14 o/d, for pin of hinge mechanism (R.III).	2			
D 852-123	Hook for retaining catch.	2						

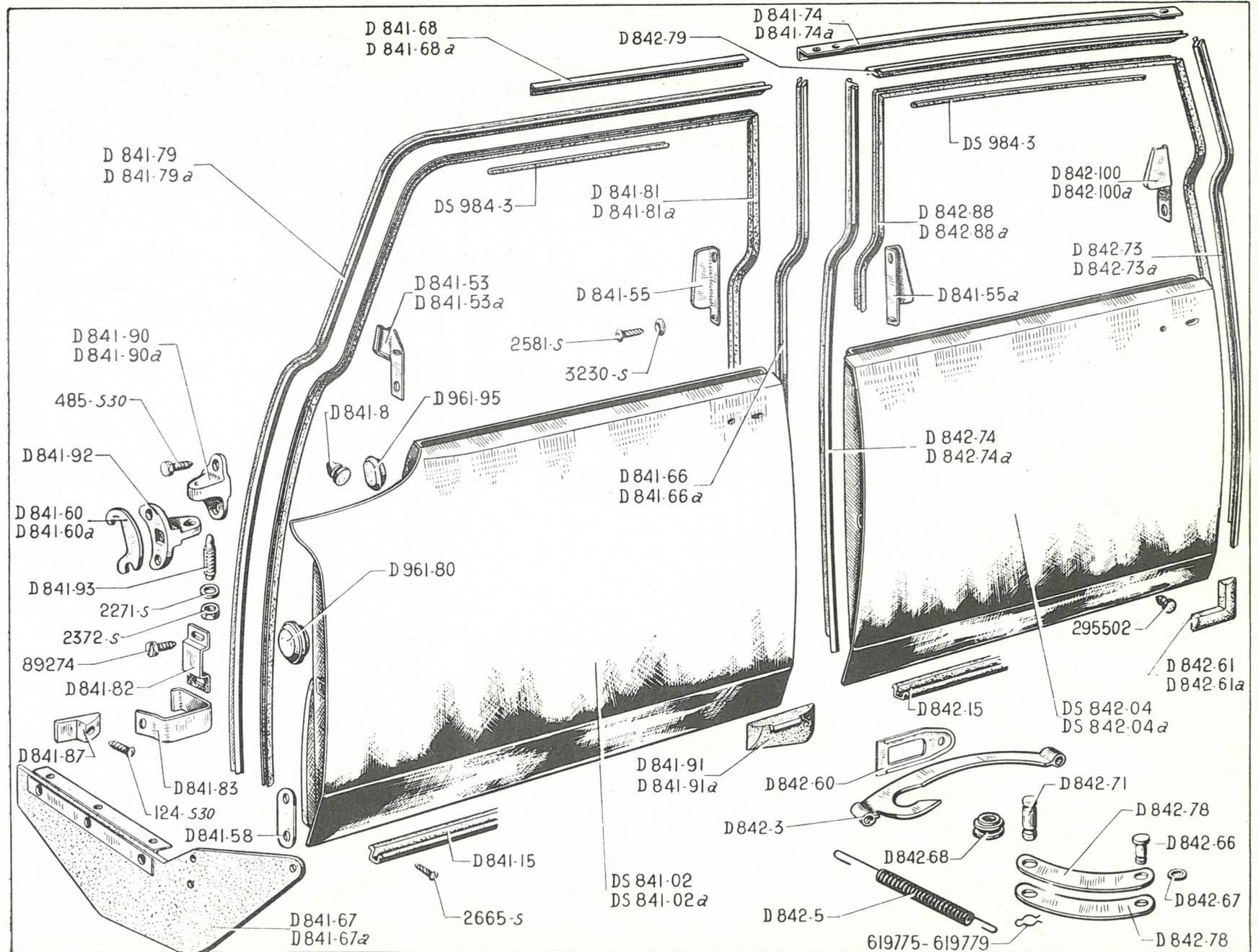


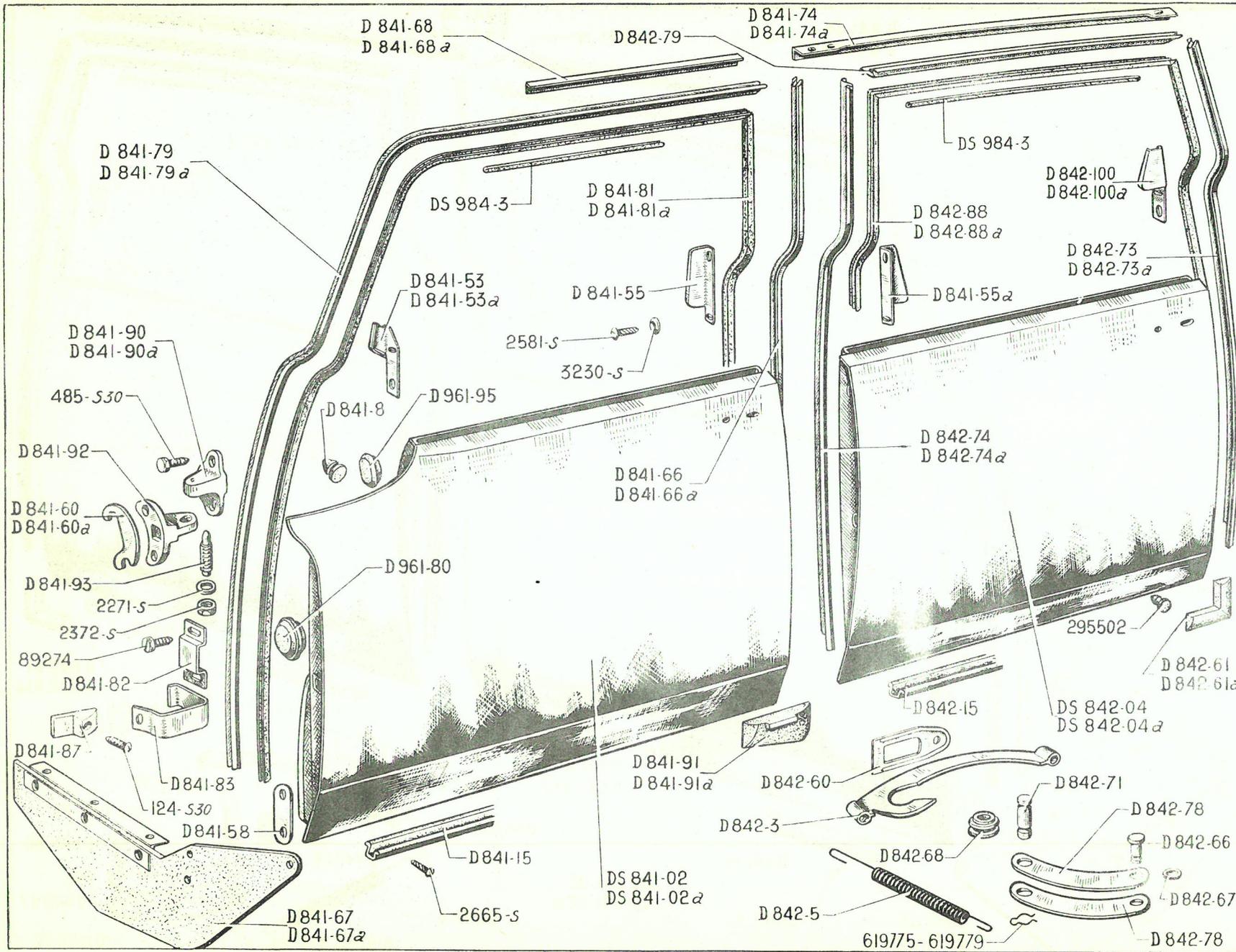


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 521-96	Plug, rubber, 8 x 22 x 20, on L.H. rim of roof panel.	1	DS 854-73	Clip securing cover strip on roof edge.	1	D 961-53	Metal frame upper for windscreen.	1
D 811-67	Cant rail for roof panel R.H.	1	DM 854-75	Finishing strip, upper, rear R.H. side of roof.	1	D 961-115	Reinforcement for centre windscreen frame (outer part).	1
D 811-75	Extension for cant rail of roof panel L.H.	1	DM 854-76	Finishing strip, upper, rear L.H. side of roof.	1	D 961-147	Reinforcement for centre windscreen frame (inner part).	1
D 811-75a	Extension for cant rail of roof panel R.H.	1	DM 854-82	Finishing strip upper for L.H. front pillar.	1	DM 988-1	Rubber finishing strip inner for roof panel, 3.850 mm long (R.VI).	1
D 811-94	Cant rail for roof panel front.	1	DM 854-82a	Finishing strip upper for R.H. front pillar.	1	127-S	Screw, round head, 5 x 20, for securing quarter panel (R.III).	2
D 811-99	Cant rail for roof panel L.H.	1	DM 854-83	Finishing strip for L.H. centre pillar.	1	2.482-S	Washer, 7.5 x 14, for screws securing roof (R.III).	5
DM 821-104	Panel for rear quarter, L.H. (machined).	1	DM 854-83a	Finishing strip for R.H. centre pillar.	1	2.491-S	Nut, hex., 7 dia. 100 pitch, for locking screws securing roof (R.III).	3
DM 821-104a	Panel for rear quarter, R.H. (machined).	1	DM 854-85	Finishing moulding for rear of roof panel.	1	2.493-S	Nut, hex., 7 dia. 100 pitch, for locking screws securing roof (R.III).	2
DM 825-3	Roof panel with securing moulding, unpainted.	1	DM 854-91	Cover strip for join at edge of front finishing moulding for roof panel.	1	2.499-S	Screw, slotted head, 3.52 x 9.5, for securing finishing strip on centre pillar (R.VI).	6
D 825-67	Sealing strip, rubber, rear, 1180 mm long (R.VI).	1	DM 854-93	Finishing moulding for L.H. front of roof panel.	1	2.514-S	Washer, shake-proof, 7.3 x 12, for screws securing roof (R.VI).	5
D 825-90	Washer, round, with flat, 7.5 x 20, for roof panel attachment.	17	DM 854-93a	Finishing moulding for R.H. front of roof panel.	1	2.756-S	Screw, round head, 3.52 x 9.5, for securing quarter panel.	2
DS 825-91	Sealing strip, rubber, 4.400 mm long.	1	DM 854-94	Finishing strip lateral for L.H. roof framing.	1	39.827	Washer, 5 x 20 x 2, for securing quarter panel (R.IV).	as nec.
D 825-92	Screw, round head, slotted, 7 x 20, for securing roof panel.	12	DM 854-94a	Finishing strip lateral for R.H. roof framing.	1	619.754	Clip for securing rear finishing strip for roof (R.VI).	7
D 825-92a	Screw, round head, slotted, with flat, 7 x 25, for attaching roof panel (R.VI).	5						
DM 854-71	Finishing strip, inner, for upper part of centre pillar, R.H.	1						

138 - DOORS, FRONT AND REAR

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 841-02	Door, front L.H., without lock or window-winder.	1	D 841-68	Reinforcement upper for front L.H. door entrance.	1	D 841-93	Pivot pin 9 x 43, adjustable, for door hinge.	8
DS 841-02a	Door, front R.H., without lock or window-winder.	1	D 841-68a	Reinforcement upper for front R.H. door entrance.	1	DS 842-04	Door, rear L.H., without lock or window-winder.	1
D 841-8	Rubber stop for door opening, 31.5 long, 30 mm dia.	2	D 841-74	Reinforcement upper for rear L.H. door entrance.	1	DS 842-04a	Door, rear R.H. without lock or window-winder.	1
D 841-15	Sealing strip, rubber, for bottom of door, 950 mm.	2	D 841-74a	Reinforcement upper for rear R.H. door entrance.	1	D 842-3	Check strap for door (195 mm between securing hole centres).	2
D 841-53	Plate for securing sealing for door entrance on front L.H. pillar.	1	D 841-79	Strip securing seal between L.H. front door entrance (cant rail and front pillar).	1	D 842-5	Spring, compensating, for door-check strap, 270 mm long.	4
D 841-53a	Plate for securing sealing for door entrance on front R.H. pillar.	1	D 841-79a	Strip securing seal between R.H. front door entrance (cant rail and front pillar).	1	D 842-15	Rubber seal at bottom of door, 850 mm long.	2
D 841-55	Plate, L.H. front and R.H. rear, for securing sealing for door entrance on centre pillar.	2	D 841-81	Sealing strip for L.H. front door entrance.	1	D 842-60	Securing plate for passage of check strap on rear door.	2
D 841-55a	Plate, R.H. front and L.H. rear, for securing sealing for door entrance on centre pillar.	2	D 841-81a	Sealing strip for R.H. front door entrance.	1	D 842-61	Lower seal between door and rear L.H. pillar.	1
D 841-58	Plate, 26 x 90, for securing rubber seal on front pillar, 2 holes 5 mm dia., 60 mm between centres.	2	D 841-82	Bracket securing door-stop spring.	2	D 842-61a	Lower seal between door and rear R.H. pillar.	1
D 841-60	Adjusting plate, 41 x 63 x 1, for pivot-pin bracket.	as nec.	D 841-83	Door-stop spring (open position).	2	D 842-66	Pivot pin for door-check strap link, 7 mm dia. length under head 18 mm, 1 groove at 14.5 mm.	2
D 841-60a	Adjusting plate, 41 x 63 x 2, for pivot-pin bracket.	as nec.	D 841-87	Stop for front door, 46 mm long, 2 dowels, 36 mm between centres (R.VI).	2	D 842-67	Washer, 7.5 x 15 x 4, for door-check strap link.	2
D 841-66	Strip securing seal between L.H. front door (for centre pillar).	1	D 841-90	Bracket cupped, upper L.H. and lower R.H., for door hinge-pin (securing holes 50 mm between centres).	4	D 842-68	Roller for door-check strap (R.VI).	2
D 841-66a	Strip securing seal between R.H. front door (for centre pillar).	1	D 841-90a	Bracket cupped, lower L.H. and upper R.H. for door hinge-pin (securing holes 50 mm between centres).	4	D 842-71	Spindle for roller and for attaching spring for door-check strap, 10 mm dia., 37 mm long, distance between centres of grooves 20 mm 28.5 mm.	4
D 841-67	Sealing plate lower between front door and L.H. front wing.	1	D 841-91	Sealing strip, lower, between L.H. front door and centre pillar.	1	D 842-73	Strip securing seal for rear L.H. door entrance (rear pillar).	1
D 841-67a	Sealing plate lower between front door and R.H. front wing.	1	D 841-91a	Sealing strip, lower, between R.H. front door and centre pillar.	1	D 842-73a	Strip securing seal for rear R.H. door entrance (rear pillar).	1
			D 841-92	Bracket for hinge-pin screw, securing holes 42 mm between centres.	8	D 842-74	Strip securing seal for rear L.H. door entrance (centre pillar).	1





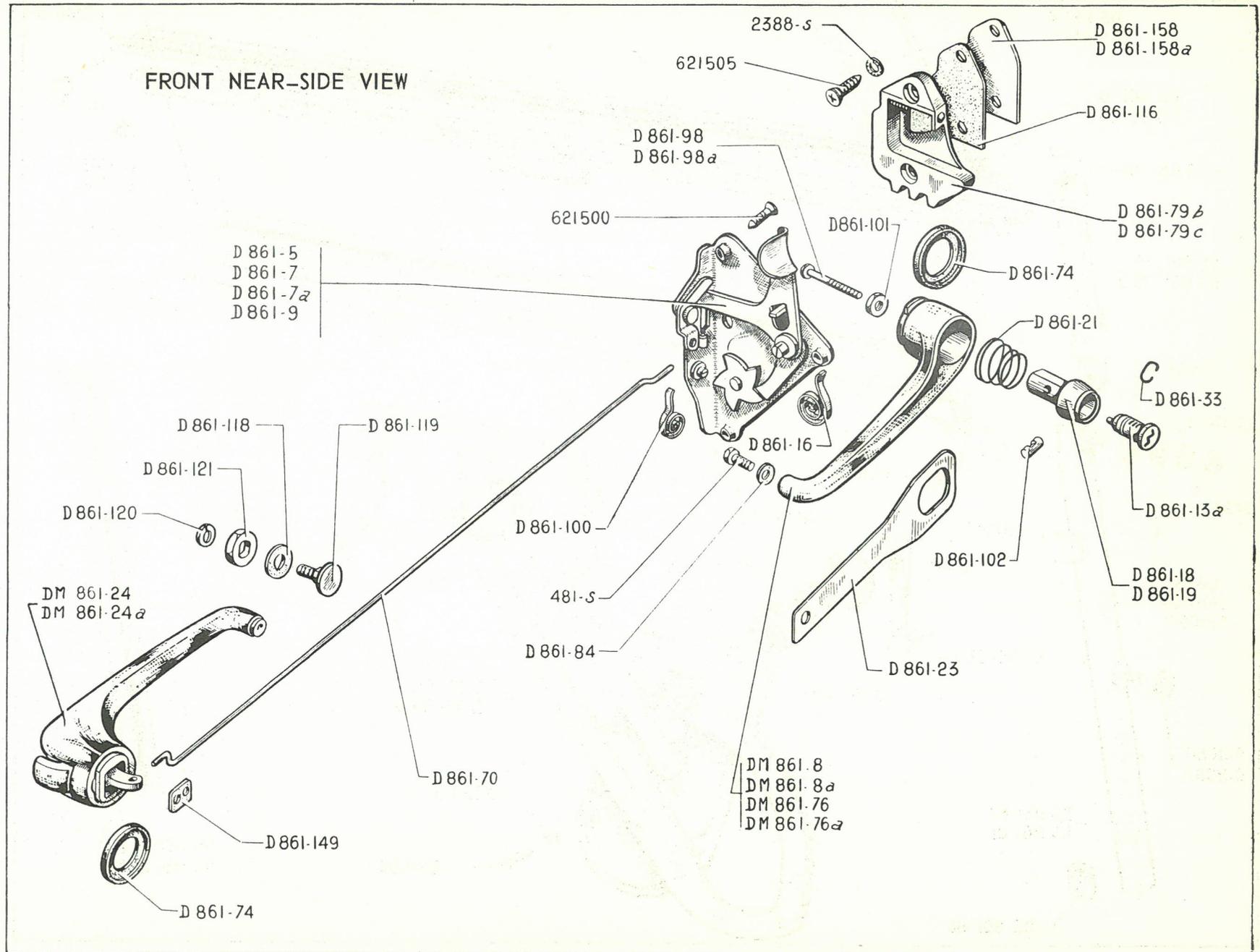
DOORS, FRONT AND REAR - 141

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 842-74a	Strip securing seal for rear R.H. door entrance (centre pillar).	1	D 961-80	Plug, round, 42 mm, for lower hole for adjusting window channel.	8	2.581-S	Screw, self-tapping, 3.5 x 10, for securing plate for maintaining packing on centre pillar (R.VI).	12
D 842-78	Link for door-check strap, securing holes 127.5 mm between centres.	4	D 961-95	Plug, oval, 40 mm, for upper hole for adjusting window channel.	8	2.665-S	Screw, round head, self-tapping, 5 x 16, for securing lower packing (R.VI).	8
D 842-79	Clamping strip for front door entrance seal (roof framing).	2	DS 984-3	Rubber strip for sealing door surround (R.VI). By the metre.	as nec.	3.230-S	Washer, cupped, 3.5 mm, for screw securing plate maintaining packing on centre pillar (R.VI).	12
D 842-88	Sealing strip for L.H. door entrance.	1	124-S 30	Screw, round head, 5 x 12.5, for securing rubber stop (R.III).	2	89.274	Screw, hex. head, 5 x 13, fixing bracket for door-stop spring (R.III).	4
D 842-88a	Sealing strip for R.H. door entrance.	1	485-S 30	Screw, hex. head, 7 x 20, for securing door pivot-pin bracket (R.III).	32	295.502	Rubber stop for door closure on centre and rear pillars (R.IV).	6
D 842-100	Plate maintaining strip for door entrance at L.H. rear pillar.	1	2.217-S	Washer, flat, 9.5 x 16 x 2, for pin for adjusting door pivot (R.III).	8	619.775	Spring clip securing roller spindle on door-check strap 20 mm long (R.VI).	4
D 842-100a	Plate maintaining strip for door entrance at R.H. rear pillar.	1	2.372-S	Nut, hex., 9 dia. 125 pitch, for pin adjusting door pivot (R.III).	8	619.779	Spring clip for securing pivot in door-check strap link 14.5 mm long (R.VI).	2

142 - LOCKS - HANDLES

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 861-5	Lock for rear R.H. door with locking catch (R.VI).	1	D 861-33	Circlip for lock barrel (R.VI).	1	D 861-102	Locking pin for barrel lock in front door handle (R.VI).	2
D 861-7	Lock for door, rear L.H. (R.VI).	1	D 861-70	Connecting rod for remote control, 700 mm long.	4	D 861-116	Plate for striking plate on centre and rear pillars, 48 mm between centres of securing holes (R.VI).	4
D 861-7a	Lock for rear L.H. door with locking catch (R.VI).	1	D 861-74	Washer, rubber, 25 x 42, with shoulder for external and inside door handles.	8	D 861-118	Washer, fibre, 10.5 x 26 x 1, for securing rear of inside handle (R.VI).	4
DM 861-8	Handle, external, for rear L.H. door (complete).	1	DM 861-76	Handle, external, bare for front and rear L.H. doors.	2	D 861-119	Screw for securing inner door handle, 14 mm long, head dia. 24 mm.	4
DM 861-8a	Handle, external, for rear R.H. door (complete).	1	DM 861-76a	Handle, external, bare for front and rear R.H. doors.	2	D 861-120	Washer, 6.4 x 15 for screw securing inside door handle (R.VI).	4
D 861-9	Lock for rear R.H. door (R.VI).	1	D 861-79b	Striking plate for front and rear L.H. door, securing holes 48 mm between centres (3 teeth) (R.VI).	2	D 861-121	Locking collar for inside door handle.	4
D 861-13a	Set of 4 barrels for L.H. and R.H. front doors, for door of boot, and switch, (R.VI).	1	D 861-79c	Striking plate for front and rear R.H. door, securing holes 48 mm between centres (3 teeth) (R.VI).	2	D 861-149	Anti-rattle plate, 13 x 18, for connecting rod of remote control.	8
D 861-16	Return spring for lock lever (R.VI).	4	D 861-84	Washer, fibre, 7.5 x 17 x 1, for securing rear of external handle (R.VI).	4	D 861-158	Plate for adjusting striking plate on front and rear doors 2 mm thick (R.VI).	as nec.
D 861-18	Push-button on front door (R.VI).	2	D 861-98	Screw for adjusting push-button in front door handle, 18 mm long under head.	2	D 861-158a	Plate for adjusting striking plate on front and rear doors 3 mm thick (R.VI).	as nec.
D 861-19	Push-button on rear door.	2	D 861-98a	Screw for adjusting push-button in rear door handle, 51 mm long under head.	2	481-S	Screw, hex. head, 7 x 10, for securing external door handle (R.III).	2
D 861-21	Return spring for push-button in door handle.	4	D 861-100	Spring for locking-catch (R.VI).	4	2.388-S	Washer, shake-proof, 7.2 x 14 x 0.35, for securing striking plate (R.VI).	8
D 861-23	Locking plate for securing external handle, 178 mm long, 1 slotted hole 24.5 mm, 1 hole 7.5 dia.	4	D 861-101	Nut, hex., 5 x 75, for securing bolt for adjusting push-button on handle.	4	621.500	Screw, knurled head, 5 x 12.5, for securing lock (R.VI).	12
DM 861-24	Door handle, inside, for L.H. door.	2				621.505	Screw, round head, 7 x 24, for securing striking plate (R.VI).	8
DM 861-24a	Door handle, inside, for R.H. door.	2						

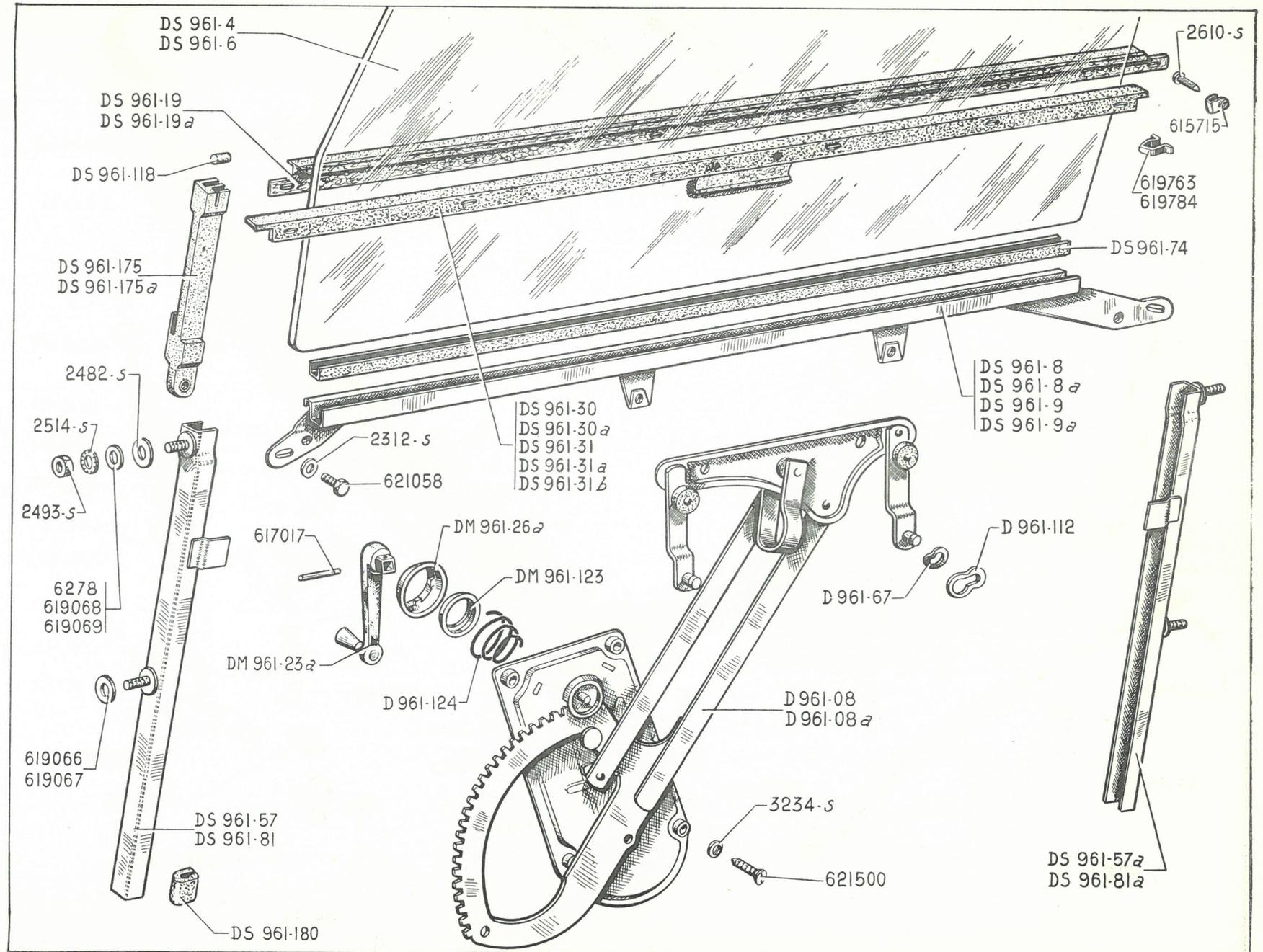
FRONT NEAR-SIDE VIEW

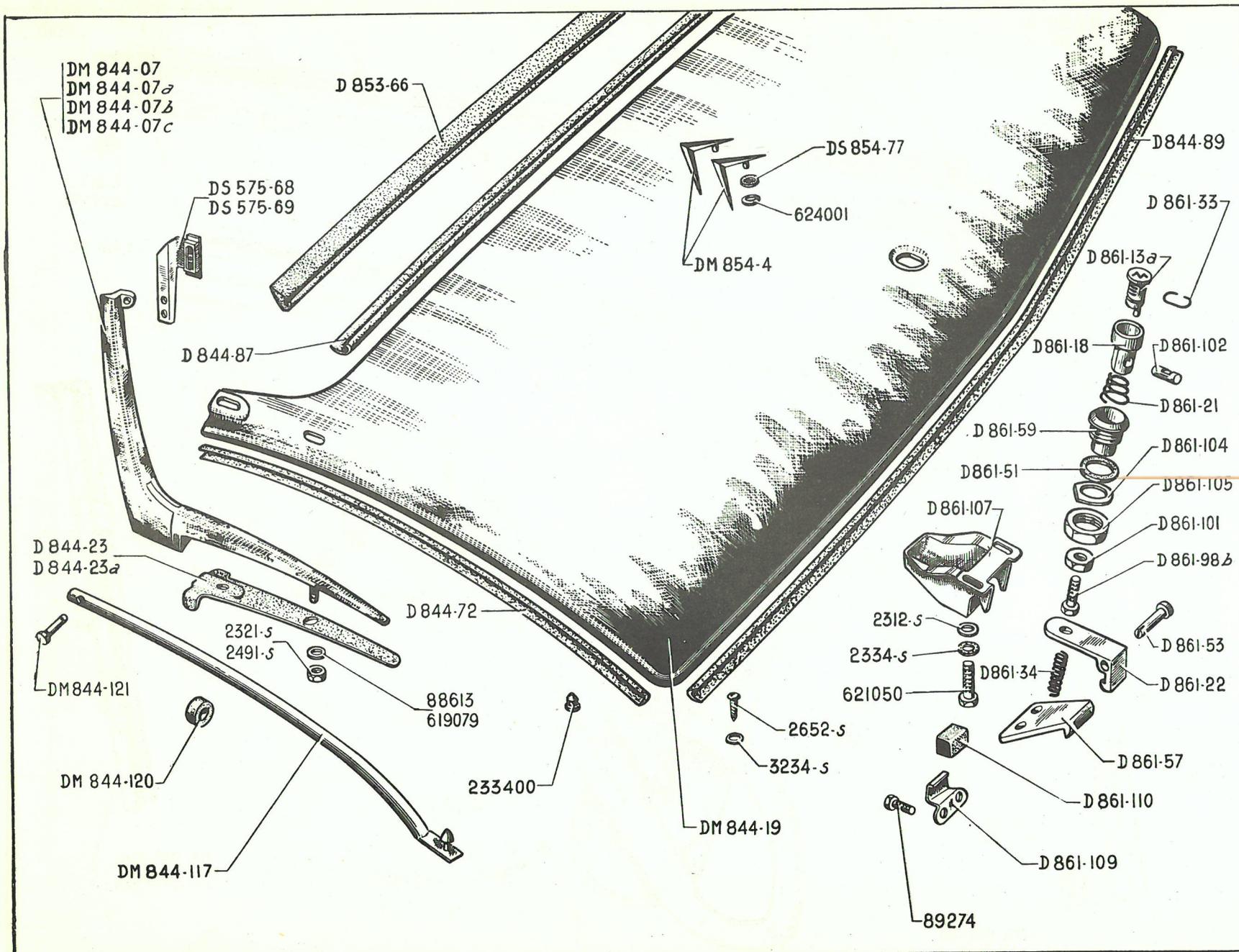


NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 961-08	Window winder, 2 arm, for L.H. door (R.VI).	1	DS 961-31	Sealing strip, outer, for rear door glass, with fitting spring.	2	DM 961-123	Friction washer at window-winder crank escutcheon, 21 x 44 x 5.3.	4
D 961-08a	Window winder, 2 arm, for R.H. door (R.VI).	1	DS 961-31a	Sealing strip, outer, for rear L.H. door, with felt pad. From November 1957.	1	D 961-124	Spring for winder handle, int. dia. 32 mm and 45 mm.	4
DS 961-4	Glass for front door, 4 mm thick (R.VI).	2	DS 961-31b	Sealing strip, outer, for rear R.H. door, with felt pad. From November 1957.	1	DS 961-175	Glass slide (nylon), 158 mm long (R.VI): - front of front and rear L.H. door - rear of front and rear R.H. door.	2 2
DS 961-6	Glass for rear door, 4 mm thick (R.VI).	2	DS 961-57	Glass guide, 540 mm long, 2 screws welded on 280 mm centre to centre: - front of rear L.H. door - rear of rear R.H. door.	1 1	DS 961-175a	Glass slide (nylon), 158 mm long (R.VI): - front of front and rear R.H. door - rear of front and rear L.H. door.	2 2
DS 961-8	Bottom channel for front L.H. door glass, fixing centres 736 mm.	1	DS 961-57a	Glass guide, 540 mm long, 2 screws welded on 280 mm centre to centre: - front of rear R.H. door - rear of rear L.H. door.	1 1	DS 961-180	Rubber protector for rear door glass guide, 30 mm long (R.VI).	4
DS 961-8a	Bottom channel for front R.H. door glass, fixing centres 736 mm.	1	D 961-67	Flexible washer, 10.9 x 19.02, for the window winder on the glass bottom rail (R.VI).	8	2.312-S	Washer, 5.5 x 12, for securing glass slide (R.III).	8
DS 961-9	Bottom channel for rear L.H. door glass, fixing centres 793 mm.	1	DS 961-74	Rubber seal for door glass, 737 mm long 8 mm o/d 4 mm i/d.	4	2.482-S	Washer, flat, 7.5 x 14, for securing upper end of glass guide.	4
DS 961-9a	Bottom channel for rear R.H. door glass, fixing centres 793 mm.	1	DS 961-81	Glass guide, 570 mm long, 2 screws welded on 280 mm centre to centre: - front of front L.H. door - rear of front R.H. door.	1 1	2.493-S	Nut, hex., 7 dia. 100 pitch for locking glass guide (R.III).	8
DS 961-19	Sealing strip, inner, for front door glass, 741 mm long (R.VI).	2	DS 961-81a	Glass guide, 570 mm long, 2 screws welded on 280 mm centre to centre: - front of front R.H. door - rear of front L.H. door.	1 1	2.514-S	Washer, shake-proof, 7.3 x 12, for securing glass guide (R.VI).	8
DS 961-19a	Sealing strip, inner, for rear door glass, 797 mm long (R.VI).	2	D 961-112	Lock washer for securing window winder to bottom of glass (R.VI).	8	2.610-S	Parker screw, 3.5 x 15, for securing outer sealing strip (R.VI).	8
DM 961-23a	Winding handle.	4	DS 961-118	Rubber wedge, 3.5 x 6, for glass slide.	16	3.234-S	Washer, cupped, 6 mm, for securing window winder (R.III).	8
DM 961-26a	Escutcheon on winding handle, 45 mm dia. (R.VI).	4				6.278	Washer, 7.5 x 20 x 2, for adjusting upper end of glass guide. (R.IV)	as nec.
DS 961-30	Sealing strip, outer, for front door glass with fitting spring. Until November 1957.	2						
DS 961-30a	Sealing strip, outer, for front door, with felt pad. From November 1957.	2						

146 - WINDOW-WINDER

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
615.715	Nut "CLIPS" for the outside sealing strip screw (R.VI).	8	619.067	Washer, 7.5 x 30 x 2, for adjusting glass-guide at bottom (R.IV).	as nec.	619.763	Clip for securing inside sealing strip on door glass (R.VI).	24
617.017	Round pin, 3 x 20.5, for securing winder handle (R.IV).	4	619.068	Washer, 7.5 x 20 x 0.5, for adjusting glass-guide at top (R.IV).	as nec.	619.784	Clip for securing outside sealing strip on door glass (R.VI).	24
619.006	Washer, 7.5 x 30 x 1, for adjusting glass-guide at bottom (R.IV).	as nec.	619.069	Washer, 7.5 x 20 x 1, for adjusting glass-guide at top (R.II).	as nec.	621.058	Screw, hex. head, 5 x 9, for securing slide on glass bottom rail. (R.IV).	8
						621.500	Screw, knurled head, 5 x 12.5, for securing winder plate (R.VI).	16

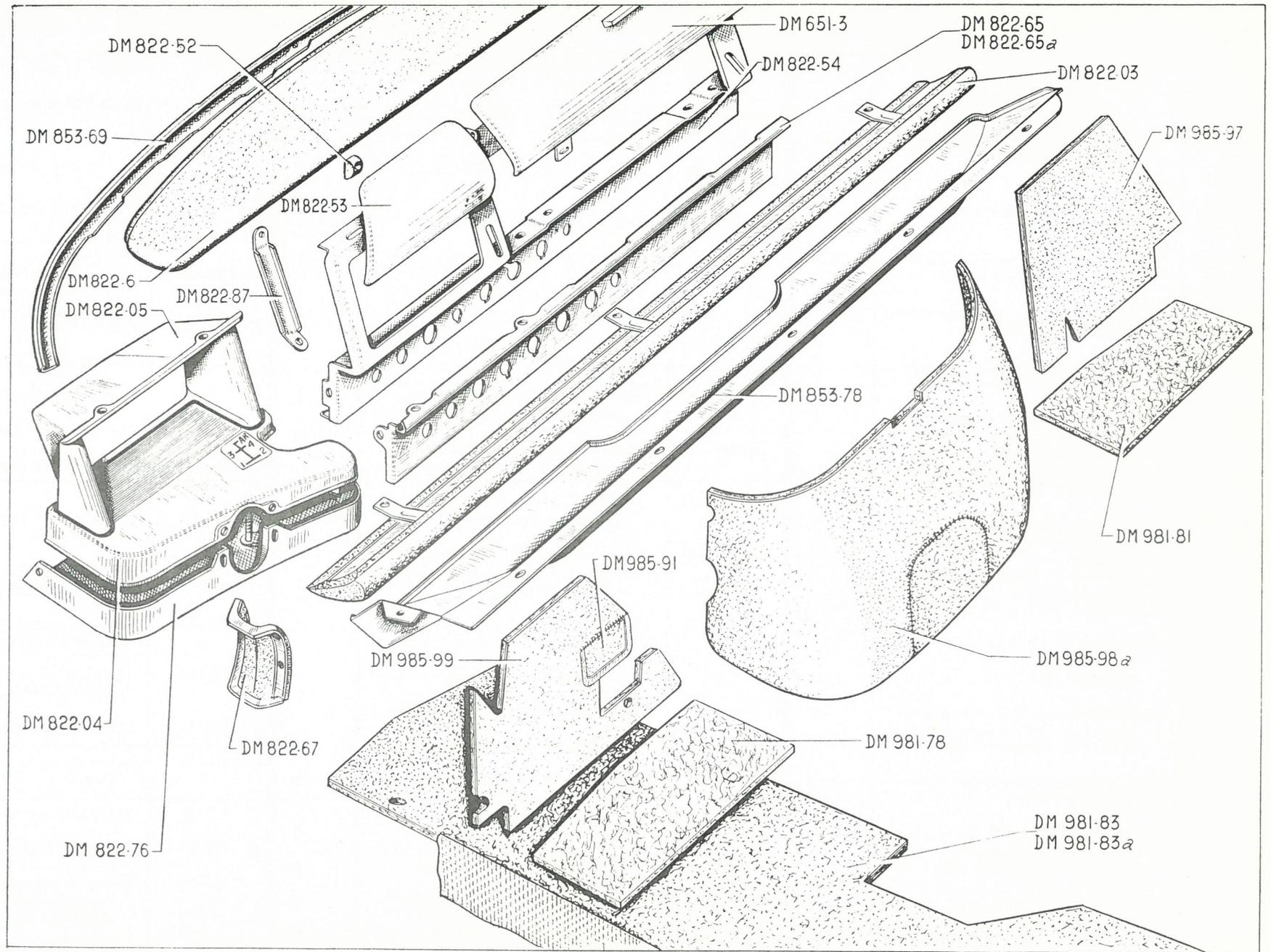




NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 575-68	Bracket for direction indicator on hinge R.H.	1	DM 854-4	Chevron for door (R.VI).	2	D 861-107	Lock housing.	1
DS 575-69	Bracket for direction indicator on hinge L.H.	1	DS 854-77	Rubber sealing washer for chevrons.	4	D 861-109	Clip for securing rubber pad, 27 mm long, 26 mm between securing hole centres.	1
DM 844-07	Hinge assembly for rear boot, L.H. From October 1957.	1	D 861-13a	Set of 4 lock barrels for front doors and rear boot (R.VI).	1	D 861-110	Rubber pad, 10 x 14 x 26, for striking plate.	1
DM 844-07a	Hinge assembly for rear boot, R.H. From October 1957.	1	D 861-18	Push-button. (R.VI).	1	2.312-S	Washer, flat, 5.5 x 12, for door lock (R.III).	2
DM 844-07b	Hinge assembly for rear boot, L.H. Until October 1957.	1	D 861-21	Return spring for push-button.	1	2.321-S	Nut, hex., 5 dia. 0.75 pitch, for securing upper part of hinge (R.III).	4
DM 844-07c	Hinge assembly for rear boot, R.H. Until October 1957.	1	D 861-22	Bolt of lock.	1	2.334-S	Washer, shake-proof, 5.2 x 9.4, for door lock (R.VI).	2
DM 844-19	Door of boot, bare.	1	D 861-33	Circlip for lock barrel (R.VI).	1	2.491-S	Nut, hex., 7 dia. 100 pitch, for locking bottom end of hinge (R.III).	2
D 844-23	Rubber gasket between L.H. hinge and door, 262 mm long.	1	D 861-34	Return spring for bolt of lock, 26 mm long.	1	2.652-S	Screw, Parker, 5 x 15, for securing lower strip to door (R.VI).	2
D 844-23a	Rubber gasket between R.H. hinge and door, 262 mm long.	1	D 861-51	Rubber washer, 30 x 36 x 2, for push-button sleeve.	1	3.234-S	Washer, cupped, 6 mm, for lower strip to door (R.III).	2
D 844-72	Rubber sealing strip along side of door, 600 mm long.	2	D 861-53	Pin, 6 mm dia., 25.5 mm long under head, for pivot of bolt of lock.	1	88.613	Washer, flat, 7.5 x 30 x 2.4, for securing lower part of hinge (R.III).	2
D 844-87	Rubber sealing strip along top edge of door, 1.240 m long.	1	D 861-57	Striking plate for lock, 55 mm long, 26 mm between securing hole centres.	1	89.274	Screw, hex. head, 5 x 13, for securing striking plate (R.III).	2
D 844-89	Rubber sealing strip along lower edge of door, 1 m long.	1	D 861-59	Sleeve for push-button, 32 mm long.	1	233.400	Rubber stop for door (R.IV).	2
DM 844-117	Stay, 575 mm long.	1	D 861-98b	Screw for push-button adjustment, 33 mm long under head.	1	619.079	Washer (aluminium) 5.5 x 12 x 2, for securing hinge (R.VI).	8
DM 844-120	Bush for stay, 10 i/d 28 o/d 10 wide.	1	D 861-101	Nut, hex., 5 dia. 0.75 pitch, for locking-screw for push-button adjustment.	1	621.050	Screw, hex. head, 5 x 20, for securing door lock (R.IV).	2
DM 844-121	Clevis pin securing stay, 5 mm dia. 17 mm long under head.	1	D 861-102	Pin for lock barrel.	1	624.001	Washer, flexible, 4 mm hole, for securing chevrons on door. (R.VI).	4
D 853-66	Rubber finishing strip between glass of rear window and door of boot, 1.650 m long.	1	D 861-104	Lock washer, 28 x 40, for locking push-button sleeve.	1			
			D 861-105	Nut, hex., 30 dia. 150 pitch, for locking push-button sleeve.	1			

150 - FACIA - SCUTTLE TRIMMING

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 651-3	Cover for glove box.	1.	DM 822-87	Bracket, upper, L.H., for facia panel (centre part).	1		BOLTS AND NUTS - FIXING	
DM 822-03	Protection panel, lower, on scuttle panel.	1	DM 853-69	Finishing plate between windscreen and facia panel (without bracket).	1	2.323-S		Nut, hex., 5 dia. 75 pitch, for securing buffer (R.III).
DM 822-04	Cover for bracket for electrical and mechanical controls (beneath steering column) (R.VI).	1	DM 853-78	Finishing plate beneath facia panel, 1157 mm long.	1	615.712	Clip with threaded hole, for securing (R.VI): - upper facia panel - speedometer escutcheon.	3 2
DM 822-05	Escutcheon for speedometer (R.VI).	1	DM 981-78	Finishing plate for facia panel, lower L.H. part.	1	615.714	Clip with threaded hole, for securing cover on centre of facia panel (R.VI).	2
DM 822-06	Facia panel, upper.	1	DM 981-81	Finishing plate for facia panel, lower R.H. part.	1	615.715	Clip with threaded hole, for securing cover of bracket for electrical and mechanical controls (R.VI).	2
DM 822-52	Buffer supporting facia panel.	1	DM 981-83	Finishing plate for L.H. side member and base member of body.	1			
DM 822-53	Cover, for centre of facia panel.	1	DM 981-83a	Finishing plate for R.H. side member and base member of body.	1	2.312-S	Washer, flat, 5.5 i/d 12 o/d, for securing (R.III): - facia panel centre - upper facia panel - lower protection panel.	3 3 3
DM 822-54	Facia panel (centre part).	1	DM 985-91	Finishing piece (pedal passage).	1	2.334-S	Washer, shake-proof, 5.2 i/d 9.4 o/d, for securing centre plate (R.VI).	5
DM 822-65	Finishing plate for facia panel (R.VI) (except de-luxe equipment).	1	DM 985-97	Finishing plate for facia panel, upper R.H. part.	1	619.022	Washer, flat, for screw securing buffer (R.IV).	1
DM 822-65a	Finishing plate for facia panel (R.VI) (de-luxe equipment).	1	DM 985-98a	Finishing plate, centre, for engine housing.	1	2.499-S	Screw, Parker, for securing cover of bracket for mechanical and electrical controls (R.VI).	2
DM 822-67	Finishing fitting for passage of gear lever.	1	DM 985-99	Facia panel, L.H. upper part.	1	2.508-S	Screw, raised head, countersunk, 4.85 dia. 16 long, for securing speedometer escutcheon (R.VI).	2
DM 822-76	Bracket for electrical and mechanical controls (beneath steering column).	1						



152 - WINDSCREEN - REAR WINDOW - FRONT SEATS

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	WINDSCREEN		D 961-29	Rubber sealing strip at top of rear window glass 2 m long.	1	D 912-78	Support for front seat, R.H.	2
DS 565-117a	Rubber stop for wiper-arm on lower windscreen framing. From June 1956.	2	DS 961-134	Rubber, 51 x 57 x 41, for rear window pressure pad.	2	D 912-79	Support for front seat, L.H.	2
D 961-17	Rubber sealing strip at bottom of windscreen.	1	DS 961-151	Rubber, 60 x 25, for centre pressure pad.	1		(b) De-luxe equipment	
D 961-98	Rubber sealing strip for top of windscreen, 2160 mm long (R.VI).	1	DM 987-1	Trim for rear shelf.	1	DS 932-81a	Hinge-pin for front seat.	4
DS 961-146	Sealing strip, rubber, for bottom side of windscreen, 1550 mm long.	1	DM 988-3	Packing for top of rear window.	1	D 912-10	Knob on lever locking front seat (R.VI).	2
DS 961-161b	Frame, lower part, for glass of windscreen, with central securing clip.	1	DS 961-7	Glass for rear window, 4 mm thick (R.VI).	1	DS 932-9a	Knob, nylon, for locking pivoting movement of seat (R.VI).	4
DS 961-09	Glass for windscreen "Viscurit", with fittings. Until July 1957. Replaced by DS 961-3 (R.VI); order in addition: 1 DS 961-146 1 DS 961-161b, 1 DS 961-189.	1	DS 961-133	Pressure pad, L.H. for rear window glass (glass 4 mm thick).	1	D 912-80	Stop for front seat.	2
DS 961-09b	Glass for windscreen "Securit" with fittings. July 1957 to November 1957. Replaced by DS 961-3 (R.VI); order in addition: 1 DS 961-146 1 DS 961-161b, 1 DS 961-189.	1	DS 961-133a	Pressure pad, R.H. for rear window glass (glass 4 mm thick).	1	DS 932-64	Packing piece rear for front seat.	2
DS 961-3	Glass for windscreen "Securit", without fittings (R.VI). From July 1957.	1	DM 961-149	Pressure pad, centre, for rear window glass (glass 4 mm thick) R.VI).	1	DS 932-66	Front packing piece for front seat.	2
DS 961-56	Lateral pressure-pad for windscreen, 50 mm long 17.5 mm wide, 36 mm high. From September 1956.	2	DS 961-163	Pressure pad for side of rear window (glass 4 mm thick) (R.VI).	2	DS 932-76	Lining for rear squab of front seat.	2
DS 961-189	Reinforcement for windscreen frame, on scuttle dome.	1	DS 961-185	Washer, fibre, 7.2 i/d 15.1 o/d 1.5 thick, for screw securing centre pressure pad (R.VI).	1	DS 932-84	Spring case for cushion of front seat, padded.	2
485-S 30	Screw, hex. head, 7 x 20, for securing adjustable lateral support. June 1956 to September 1956.	4	DS 961.184	Screw, hex. head, 7 dia. 7 long, for securing centre pressure pad.	1	DS 932-90	Spring case for rear squab of front seat, padded.	2
	REAR WINDOW			FRONT SEATS		DS 932-99b	Finishing casing, nylon, for front seat pivoting mechanism L.H. (R.VI).	2
D 961-27	Rubber sealing strip at top of rear window glass, 2 m long.	1		(a) Except on de-luxe equipment		DS 932-99c	Finishing casing, nylon, for front seat pivoting mechanism R.H. (R.VI).	2
			DM 912-113	Spring case for front seat, padded.	2	DS 932-82	Thrust-pad for locking front seat pivoting mechanism (R.VI).	4
			D 912-10	Knob on lever locking front seat (R.VI).	2	D 912-4	Lever for locking front seat.	2
			D 912-80	Stop for front seat.	2	D 912-85	Return spring for locking lever of front seat.	2
			DS 932-64	Packing piece rear for front seat.	2	D 912-78	Support for front seat R.H.	2
			DS 932-66	Packing piece front for front seat.	2	D 912-79	Support for front seat L.H.	2
			D 912-4	Lever for locking front seat.	2	2.492-S	Screw, slotted head, 4 x 10, for securing finishing casing for seat pivoting mechanism (R.VI).	2
			D 912-85	Return spring for locking lever of front seat.	2	2.756-S	Screw, hex. head, 3.5 dia. 9.5 long, for securing finishing casing on spring case for seat (R.VI).	2

REAR CUSHION — REAR SQUAB — CARPETS — AND FRONT & REAR DOORS — 153

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	REAR CUSHION			CARPETS		DM 981-67	Lining (felt) on L.H. wheel arch.	1
	(a) Except on de-luxe equipment			(a) Except on de-luxe equipment		DM 981-67a	Lining (felt) on R.H. wheel arch.	1
D 923-90a	Ring, flexible, for positioning rear cushion (R.VI).	2	DM 981-74	Lining for floor under rear carpet.	1			
DM 923-10	Case for rear cushion, padded.	1	DM 981-76	Lining for floor under front carpet.	1			
135-S	Screw, round head, 5 dia. 40 long, for securing rear cushion (R.III).	2	DM 981-1	Carpet, front (rubber).	1			
	(b) De-luxe equipment		DM 981-2	Carpet, rear (felt).	1		FITTINGS FOR FRONT AND REAR DOORS	
D 923-90a	Ring, flexible, for positioning rear cushion (R.VI).	2	613.159	Stud for fastener securing carpet (R.VI).	1	619.766	Clip for securing panel (R.VI).	40
DS 923-10	Case for rear cushion, padded.	1	DM 981-74	Lining for floor under rear carpet.	1	619.778	Clip for securing panel (R.VI).	4
135-S	Screw, round head, 5 dia. 40 long, for securing rear cushion (R.III).	2	DM 981-76	Lining for floor under front carpet.	1	DS 983-81	Plug for sealing clip securing panel (R.VI).	44
	REAR SQUAB		DM 981-1a	Carpet, front, moquette.	1	DM 986-95	Trim, lower, for L.H. centre pillar (R.VI).	1
DM 923-5	Case for rear squab, padded (except de-luxe equipment).	1	D 981-2a	Carpet, rear, moquette.	1	DM 986-95a	Trim, lower, for R.H. centre pillar (R.VI).	1
DS 941-82	Arm rest, central, for rear squab, with padding (de-luxe equipment).	1		LINING FOR REAR BOOT		D 983-59	Panel (only) for L.H. front door.	1
DS 923-5	Case for rear squab, padded (de-luxe equipment).	1	DM 989-1	Lining (felt) for bottom of boot.	1	DM 983-71	Panel (only) for L.H. rear door.	1
						DM 983-74	Panel (only) for R.H. rear door.	1
						DM 983-78	Panel (only) for R.H. front door.	1

PARTS SPECIAL TO RIGHT HAND DRIVE

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 33-01	Gearbox unit complete.	1						
DM 142-30	Accelerator cable.	1						
DM 142-139	Accelerator cable casing.	1						
DM 314-39	Clutch cable.	1						
DM 331-03	Gearbox cover complete.	1						
DM 334-184	Cable for gear change.	1						
DM 334-267	Lock assembly - levers and forks.	1						
DM 442-010	Steering casing.	1						
DM 442-011	Steering assembly complete.	1						
DM 442-6	Steering rack.	1						
DM 442-13	Steering pinion.	1						
DM 451-04c	Brake cradle assembly R.H.	1						
DM 451-08a	Brake cradle assembly L.H.	1						
DM 453-019a	Brake master cylinder complete.	1						
DM 454-34a	Brake cable.	1						
DM 522-02a	Light and horn switch.	1						

CORRECTIVE No.176 Dated 28th April 1958

CATALOGUE ID 19 - Vol.12 - No.470

(February 1958 Edition)

CITROEN CARS LTD.,
TRADING ESTATE,
SLOUGH, BUCKS.
GT. BRITAIN.

In the case of the 'NEW PARTS' to be added to the catalogue we have printed the text on one side of the sheet only so that the individual items may be cut out and glued in position on the appropriate pages.

In the case of the 'MISCELLANEOUS CORRECTIONS' these relate to items which must be corrected by hand in the original catalogue. They have therefore been printed on both sides of the sheet.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
				NEW PARTS				
	<i>Page 2</i>							
DM 1-03	Engine same specification as DM 1-03a, but cast iron cylinder head. "NORMALE".	1	DM 142-163c	Housing for return spring and end piece of accelerator control cable on pedal (R.VI). From February 1958.	1	DM 212-6	Cable for sparking plug, from distributor to No.2 cylinder, 340 mm long. "NORMALE".	1
	<i>Page 5</i>							
88.625	Washer, 7.5 x 20 x 1.5, under nuts securing cylinder head cover (R.I).	2	DM 142-166a	Thrust block (nylon) for sleeve of control cable (accelerator side) 17 mm long (R.VI). From February 1958.	1	DM 212-12	Cable for sparking plug, from distributor to No.3 or No.4 cylinder, 220 mm long, "NORMALE".	2
	<i>Page 9</i>							
DM 141-13	Inlet casing, bolted, with cover plate.	1	DM 142-168	Thrust block (nylon) for sleeve of control cable (pedal side) 30 mm long (R.VI). From February 1958.	1	456.074	<i>Page 29</i> Sparking plug Marchal (CR 35) (R.VI). "NORMALE".	4
	<i>Page 13</i>							
D 124-5	Push-rod for rocker (total length 245.8 mm) "NORMALE".	8	D 175-17	Sealing piece for lid covering filler cap.	1	D 224-1	<i>Page 30</i> Oil pipe for valve rockers (208 mm between centres) "NORMALE".	1
451.513	Tappet cup for push-rod, 26 mm dia. spherical dia. 12 mm (R.I). "NORMALE".	8	DM 182-1	Exhaust pipe, front, 675 long (without expansion chamber). "NORMALE"	1		<i>Page 33</i>	
620.011	Bearing, front, on driving shaft, 20 x 47 x 14 (R.VI). "NORMALE".	1				DM 231-04b	Water pump, complete, but without pulley, cover or thermostat (body without threaded hole) "NORMALE".	1
	<i>Page 18</i>							
DM 142-1a	Accelerator pedal.	1	DM 211-14	Suction pipe, 3 x 4 (Rilsan) 900 mm long (R.VI). "NORMALE".	1	DM 231-1	Body for water pump, bushed (without threaded hole) "NORMALE".	1
DM 142-160a	End thrust block, flexible, for accelerator control cable (average length 15 mm). From February 1958.	1	DM 211-54	Connection piece, 3.8 x 11 x 38, rubber, for suction pipe. "NORMALE".	1		<i>Page 38</i>	
			DM 212-5	Cable for sparking plug, from distributor to No.1 cylinder, 370 mm long. "NORMALE".	1	A 381-96	Lock washer for speedometer cable, 2.5 mm thick. From March 1958.	1
						DM 331-1a	Housing for gearbox and clutch, assembled, (lubricator for bearing and water pump spindle on clutch housing discontinued). From March 1958.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 381-2	Speedometer drive pinion socket with small drilling for return oil. From March 1958. <i>Page 54</i>	1	DM 454-11b	Push rod, adjustable, male, for L.H. control unit, 16 mm dia., on 13.25 mm length.	1		<i>Page 89</i>	
D 372-5	Driving sleeve, female, for transmission. "NORMALE".	2	DM 454-11c	Push rod, adjustable, male, for R.H. control unit, 16 mm dia., on 13.25 mm length.	1	DM 314-95a	Bush for control lever for clutch push rod 7.2 x 20 x 6.2. From February 1958.	1
502/S	Screw, hex. head, 7 x 18 for female driving sleeve. "NORMALE". <i>Page 61</i>	16	DM 451-32a	Segment carrying lining (with brake lining, quality 623). From March 1958.	4	D 391-99	Circlip securing retaining cap for spring of master cylinder distribution slide valve. From February 1958.	1
DM 422-01b	Rear link arm, L.H., complete with brake and bearing assembly (with brake lining fitted), round headed fixed pin. Markings on brake cylinder. From November 1957.	1	DM 451-32b	Segment carrying lining FERODO (with brake lining, quality 623). Until February 1958. <i>Page 73</i>	2	DS 444-63	Ring seal 27.7 x 33.1 x 2.7, between distributor and body of master cylinder (R.VI). From February 1958.	1
DM 422-01c	Rear link arm, R.H., complete (same details as DM 422-01b). From November 1957. <i>Page 62</i>	1	DM 454-89a	Circlip securing male push rod, 1.5 mm wire. From February 1958. <i>Page 74</i>	2	DM 453-03a	Master cylinder complete with distributor From February 1958.	1
DS 451-5	Brake drum, rear, two external fins. From November 1957. <i>Page 69</i>	2	DM 453-20	Wheel cylinder, only, inner dia. 16.5 mm.	2	DM 453-6	Body of master cylinder, outer dia. 30 mm. Until February 1958.	1
D 443-83	Cap for relay housing. <i>Page 70</i>	2	DM 453-21	Piston for wheel cylinder, outer dia. 16.5 mm.	2	DM 453-6a	Body of master cylinder (3 holes 7.5 for fitting distributor). From February 1958.	1
	FROM FEBRUARY 1958 (RETURN SPRINGS FOR MOVING CARRIER DISCONTINUED).		DM 453-118	Circlip locking wheel cylinder, 1 mm. wire. <i>Page 77</i>	2	DM 453-7	Joint, rubber, for master cylinder valve, 4.6 x 17.2 x 3 (R.VI).	1
DM 451-04b	Brake control unit, L.H., complete.	1	DM 393-02a	Reservoir supplying suspension pump (1 return tube from brakes to upper part) (R.VI). From February 1958. <i>Page 81</i>	1	DM 453-8	Body of master cylinder valve (R.VI).	1
DM 451-04c	Brake control unit, R.H., complete.	1	DS 436-07a	Valve assembly for front shock absorber, comprising 1 disc and 2 valves (R.VI). <i>Page 86</i>	2	DM 453-10	Main cup for master cylinder, outside dia. 20 mm (R.VI).	1
DM 451-24b	Cradle, L.H., with bearings.	1	DM 454-27a	Release handle for hand brake (with reinforcement). From March 1957.	1	DM 453-11	Spring for master cylinder with end piece. Until February 1958.	1
DM 451-24c	Cradle, R.H., with bearings.	1				DM 453-11a	Spring for master cylinder with end piece (1 conical end piece only). From February 1958.	1
DM 453-45a	Moving segment carrier.	2				DM 453-12	Piston for master cylinder, 54 mm long.	1
						DM 453-13	Secondary cup for master cylinder, exterior dia. 21.5 mm (R.VI).	1
						DM 453-14	Thrust washer for master cylinder piston, 14 x 21 x 2.6.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 89 (continued)</i>			<i>Page 90</i>				
DM 453-15	Circlip locking master cylinder piston, 1.8 mm wire.	1	DM 435-21a	Pipe supplying front suspension (assembly for master cylinder with distributor). From February 1958.	1	614.007	Tightening collar for rubber tube connecting reservoir to master cylinder, 190 mm long (R.VI).	2
DM 453-54	Outlet union for master cylinder, interior dia. 14 mm threaded 9 dia. 125 pitch. Until February 1958.	1	DM 435-30a	Pipe supplying L.H. front suspension and master cylinder (2 pipes, 1, 4-way union). From February 1958.	1		<i>Page 98</i>	
DM 453-62	Diaphragm, conical, for master cylinder valve, 8 mm dia. 7 mm long (R.VI).	1		<i>Page 94</i>		DM 531-92b	Frame for securing battery, with 3 securing clips for piping (R.VI) LUXE. From February 1958.	1
DM 453-77	Screw for connecting master cylinder, threaded 14 dia. 150 pitch, length 44 mm. Until February 1958.	1	D 434-62a	Protection sleeve under tightening collar for piping between reservoir and connection pipe to master cylinder. Interior dia. 11.5 mm.	2	DM 531-92c	Frame for securing battery, with 3 securing clips for piping (R.VI) "NORMALE".	1
DM 453-233	Distributor body with slide valve, for master cylinder. From February 1958.	1	DM 453-27a	Pipe with unions, supplying front brakes (between master cylinder and L.H. front brake unit).	1		<i>Page 101</i>	
DM 453-235	Spring for distributor slide valve for master cylinder, interior dia. 9.2 mm. From February 1958.	1	DM 453-32a	Pipe, 4.5, with unions, connecting master cylinder and general rear piping. (1 rubber protector).	1	DM 564-07	WINDSCREEN WASHER	
DM 453-236	Cap retaining spring for master cylinder distributor slide valve, 8.65 x 9.75 x 13 x 2.2. From February 1958.	1	DM 453-105a	Inlet union for master cylinder, threaded 16 dia. 150 pitch and 12 dia. 125 pitch.	1	DS 564-67a	Windscreen washer, complete (R.VI).	1
DM 453-237	Plug for master cylinder distributor. Threaded 18 dia. 150 pitch. From February 1958.	1	DM 453-195a	Pipe, 6.35 mm, with union, connecting master cylinder to reservoir (1 union, threaded 12 dia. 125 pitch).	1	DS 564-72a	Cover with joint (R.VI).	1
485/S	Screw, hex. head, 7 dia. 20 long, for securing distributor on master cylinder (R.III). From February 1958.	3	DM 453-238	Piping, Rilsan, 5 x 6, for return from brakes to reservoir (R.VI).	1		Reservoir without cover or collar (R.VI).	1
2.459/S	Joint, copper, 14.3 x 19 x 1 for master cylinder outlet union (R.VI). Until February 1958.	2	DM 453-241	Sleeve, rubber, for Rilsan return piping from brakes to reservoir, 5 x 11 x 15 x 50.	2		<i>Page 102</i>	
4.929/S	Ring seal, 18.7 x 22.5 x 1.9 for plug for master cylinder distributor (R.VI). From February 1958.	1	DM 453-242	Tube, rubber, 5 x 11 x 65 between reservoir and connecting pipe to master cylinder.	1	D 535-98	Bracket securing regulator.	1
							<i>Page 105</i>	
						D 535-98	Bracket securing regulator.	1
							<i>Page 106</i>	
							BENDIX STARTER DRIVE (Shock absorbing type)	
						DS 533-6	Return spring for pinion (R.VI). From September 1957.	1
						DS 533-88	Nut for pinion spring thrust block (R.VI) From September 1957.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 533-89	Distance washer retaining pinion spring (R.VI). From September 1957.	1	2.756/S	Screw, round head, 3.5 dia. 9.5 long, for screwing rear trim (R.III).	10			
	<i>Page 109</i>			<i>Page 134</i>			<i>Page 152</i>	
DS 533-6	Return spring for pinion (R.VI). From September 1957.	1	DM 854-75a	Finishing strip, upper, R.H., rear, for roof. "NORMALE".	1	DM 922-12	Lever for locking front seat.	1
DS 533-88	Nut for pinion spring thrust block. From September 1957.	1	DM 854-76a	Finishing strip, upper, L.H., rear, for roof. "NORMALE".	1	DM 922-13	Locking pin.	1
DS 533-89	Distance washer retaining pinion spring (R.VI). From September 1957.	1	DM 854-82b	Finishing strip, upper, for L.H. front pillar. "NORMALE".	1	DM 922-62	Frame for front seat, upholstered.	1
	<i>Page 112</i>		DM 854-82c	Finishing strip, upper, for R.H. front pillar. "NORMALE".	1	DM 922-114	Control bar for locking pin.	1
DS 541-03	Bracket for Cibie headlamp (R.VI).	2		<i>Page 150</i>		DM 922-118	Support, L.H.	1
DS 541-03a	Bracket for Marchal headlamp (R.VI).	2	DM 822-7a	Finishing strip, lower (bare), on scuttle shelf. "NORMALE".	1	DM 922-118a	Support, centre and R.H.	2
	<i>Page 126</i>		DM 822-65b	Finishing strip on facia panel (R.VI) "NORMALE".	1	DM 922-119	Stop for seat.	1
DM 8-05a	Body, bare, without side doors, boot lid, roof bonnet, front and rear wings, "NORMALE".	1	DM 822-75	Rubber for lower finishing strip. "LUXE".	1			
DM 741-7	Cross member, front, without side stops. "NORMALE".	1	DM 822-138	Finishing rim for lower strip (R.VI) "NORMALE".	1			
D 822-3	Top panel for scuttle.	1	2.665/S	Screw, round head, 5 dia. 16 long, for securing upper facia panel (R.VI).	3			
	<i>Page 129</i>		2.741/S	Screw, round head, 4.85 dia. 9 long, for securing lower strip (R.VI).	3			
D 623-61	Gusset plate with support tube for change wheel stand, L.H. rear.	1	2.756/S	Screw, round head, 3.5 dia. 9 long, for securing cover on centre facia panel (R.III).	3			
D 623-61a	Gusset plate with support tube for change wheel stand, R.H. rear.	1	89.274	Screw, hex. head, 5 dia. 13 long, for securing centre facia panel (R.III).	5			
	<i>Page 130</i>		89.332	Screw, hex. head, 5 dia. 9 long, for securing centre strap on facia panel (R.VI).	1			
DS 982-68a	Packing, rubber, for R.H. wing valance (rear part) (R.VI).	1						
DS 982-69a	Packing, rubber, for R.H. wing valance (front part) (R.VI).	1						

CYLINDER HEAD — VALVE ROCKER ASSEMBLY — VALVE COVER ID 19 "NORMALE" 6 A

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 124-6	Rocker shaft, 16 mm dia., 417 mm long.	1	2.372-S	Nut, hexagonal, 9 dia. 125 pitch, 6 mm high (R.III), for securing:- - bracket for rocker shaft - cylinder head	2	457.359	Valve guide, exhaust (13.25 mm dia. 53.5 mm long, 2nd possibility) (R.I).	4
451.504	Core plug, 30 mm dia., 1st possibility (R.I).	3			2	451.323	Joint for valve cover (R.VI).	1
451-505	Core plug, 25 mm dia., 1st possibility (R.I).	3	D 124-86	Distance piece, intermediate, for rockers (16.5 x 20 x 3.5).	4	453.105	Gasket for cylinder head, metal-plastic, (R.VI).	1
457.254	Core plug, 31 mm dia., 2nd possibility (R.I).	3	D 124-87	Distance piece for centre rockers (16.5 x 20 x 18.5).	2	452.342	Locating dowel for inlet manifold *(6 x 10) (R.I).	2
457.255	Core plug, 26 mm dia., 2nd possibility (R.I).	3	D 124-99	Distance piece (open) for locking rocker shaft bracket (R.VI).	4	D 124-83	Locking plate for rocker shaft, 9.5 mm hole (R.VI).	2
452.762	Oil filler cap (R.VI).	1	461.776	Distance piece (sheet metal) for valve springs (R.I).	8	D 124-01	Valve rocker assembly, height of brackets 56 mm (R.I).	1
613.009	Plug, slotted, 7 x 100, for grease hole for rocker assembly (R.I).	1	D 124-88a	Stud, 9 dia. 112 long (threads 10 and 70) for securing rocker shaft bracket and valve cover.	2	D 124-98	Springs between rockers, internal dia. 16.5 mm (R.I).	4
D 112-01	Cylinder head, bare.	1	818-S	Stud, 8 dia. 39 long (threads 12 and 18) for securing exhaust manifold (R.III).	1	452.914	Valve spring, outer (R.I).	8
D 124-2	Rocker, L.H., hole 16 mm.	4	820-S	Stud, 8 dia. 44 long (threads 12 and 18) (R.III) for securing:- - manifolds - carburettor	4	461.896	Valve spring, inner (R.I).	8
D 124-2a	Rocker, R.H., hole 16 mm.	4			2	D 124-85	Washer for rockers (16.5 x 20 x 0.9) (R.I).	10
461.698	Lock-nut with collar, hexagonal, 7 dia. 100 pitch, for tappet adjusting screw (R.I).	8	825-S	Stud, 8 dia. 57 long (threads 12 and 18) for securing exhaust manifold (R.III).	2	456.998	Sealing ring for inlet valve stem, 7 x 11 x 2.5 (R.I).	4
D 132-2	Valve cover, only, without oil filler tubes, with collar, interior dia. 98 mm.	1	453.033	Valve guide, inlet, (13 mm dia. 55 mm long, 1st possibility).	4	613.007	Washer, expanding, 12 mm for rocker shaft (R.I).	2
457.182	Cup for split exhaust valve cotter, tapered hole, 4.5 mm thick (R.I).	4	457.304	Valve guide, inlet, (13.25 mm dia. 55 mm long, 2nd possibility) (R.I).	4	619.042	Washer, 9.25 x 16.1, under nuts securing valve cover (R.VI).	2
457.183	Retaining cup for exhaust valve springs, cylindrical hole, 9.5 mm high (R.I).	4	457.358	Valve guide, exhaust, (13 mm dia. 53.5 mm long, 1st possibility) (R.I).	4	461.113	Adjusting screw for tappets (R.I).	8
461.777	Retaining cup for inlet valve springs, tapered hole, 10 mm high (R.I).	4						

6 B CYLINDER HEAD — VALVE ROCKER ASSEMBLY — VALVE COVER ID 19 "NORMALE"

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
451.397/02	Split cotter for inlet valve, 8 mm high, (2 parts) (R.I).	4	D 124-17	Bracket for rocker shaft (with grease hole) 56 mm high.	1	D 181-1	Exhaust manifold.	1
457.184/02	Split cotter for exhaust valve, 5.65 mm high (2 parts) (R.I).	4	D 124-17a	Bracket for rocker shaft (without grease hole) 56 mm high.	4	DM 141-02	Inlet manifold.	1
D 124-7	Inlet valve, valve head dia. 37 mm length 108.5 mm, cotter seat 11 mm long.	4	D 112-96	Water pipe for cylinder head (18.5 x 20 x 422).	1	D 112-4	Screw, hex. head, with collar, 10 x 102 x 25 for securing cylinder head.	13
D 124-8a	Exhaust valve, stellite faced, valve head dia. 33.8 mm, length 113.5 mm, cotter seat 8.65 mm long.	4				537-S	Screw, hex. head, 9 dia. 65 long, for securing rocker shaft bracket (R.III).	3

MANIFOLDS — CARBURETTOR — AIR FILTER ID 19 "NORMALE" 8 A

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 142-28	Shield for carburettor (R.VI).	1	457.665	Gasket, metal-plastic, between manifolds and cylinder head (R.VI).	2	DS 141-99	Petrol drain tube (3 x 4.5 x 60).	1
DM 181-6	Shield for exhaust manifold (R.VI).	1	481.716	Joint between shield and carburettor, thickness 6 (R.VI).	1	481-S	Screw, hex. head, 7 dia. 10 long, (R.III), for securing:- - manifold shield to carburettor shield - air filter	1 2
2.321-S	Nut, hexagonal, 5 dia. 75 pitch, for securing shield for exhaust manifold to front bracket (R.III).	1	481.717	Joint between manifold and carburettor shield, thickness 0.6 (R.VI).	1	668-S	Screw, hex. head, 8 dia. 27.5 long, for mounting inlet and exhaust manifolds (R.III).	1
2.552-S	Nut, hexagonal, 8 dia. 125 pitch, for securing carburettor (R.III).	1	DM 181-8	Retaining clip, front, for exhaust manifold shield.	1	770-S	Screw, hex. head, 8 dia. 65 long, for mounting inlet and exhaust manifolds (R.III).	2
452.565	Nut, hexagonal, 8 dia. 125 pitch (0.8 high) for securing manifolds (R.I).	7	1.561-S	Union, bi-conical, 4.5, for petrol drain tube (R.III).	1	1.381-S	Union, threaded, 10 dia. 100 pitch, 12 mm long, for securing petrol drain tube (R.III).	1
451.331	Clamp, for securing manifolds, 28 mm long (R.I).	4	DM 181-87	Closing plate, rear, for exhaust manifold shield.	1	89.274	Screw, slotted hex. head, 5 dia. 13 long, for securing manifold shield on front support bracket (R.III).	1
452.908	Clamp, centre, for securing exhaust manifold, 42 mm long (R.I).	1	DM 141-02	Inlet manifold with studs.	1			
DM 171-0a	Air filter MIOM (R.VI).	1	D 181-1	Exhaust manifold.	1			
453.095	Joint, triangular, between inlet and exhaust manifolds (R.VI).	1	DS 141-88	Petrol drain tube, rubber. (4 x 11 x 400).	1			

REAR BRAKES — BACK PLATES — BRAKE SHOES 74 A

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
FROM NOVEMBER 1957								
A 451-3	Pin, hex. head (machined part 15.4 mm 9 mm dia.) for brake adjustment cam.	4				DS 451-91a	Oil drain ring for brake, with drain tube, 85 x 134 dia.	2
A 451-16	Brake shoe adjustment cam, 32 mm wide.	4	DS 451-19	Brake shoe, front, L.H., lining 245 mm long.	1	D 451-110	Screw, 7 dia. 23 long, for securing back plate.	12
A 451-83	Guide pin for brake shoe support spring, total length 35 mm.	4	DS 451-20	Brake shoe, rear, L.H., lining 132 mm long.	1	DM 453-05	Brake cylinder, complete.	2
A 451-85	Support spring for brake shoe, 18 mm dia. (R.VI).	4	D 451-21a	Return spring for brake shoes, 14 mm exterior dia.	2	DM 453-20	Cylinder for wheel, bare, 16.5 mm internal dia.	2
A 451-86	Distance piece for brake shoe adjustment cam, 9 mm dia. 10 mm high.	4	DS 451-43	Brake shoe, rear, R.H., lining 132 mm long.	1	DM 453-21	Piston for wheel cylinder, exterior dia. 16.5 mm.	2
A 453-26	Bleed screw for brake cylinder.	2	DS 451-44	Brake shoe, front, R.H., lining 245 mm long.	1	D 453-24	Dust cap, rubber, for cylinder, 9.5 x 27.	4
A 453-28	Rubber cap for cylinder bleed screw (R.VI).	2	DS 451-61	Rubber plate for back plate of brake, 31 x 45.	2	DM 453-118	Circlip locking rear wheel cylinder, 1 mm wire.	2
DS 334-181	Ring seal, 12.1 x 17.5 x 2.7, for cylinder (R.VI).	4	DS 451-87	Guide pin for brake shoe.	8	482-S	Screw, hex. head, 7 dia. 12.5 long, for securing cylinder (R.III).	4
DS 451-03	Back plate for brake, 303 mm dia., with fixed pins.	2	DS 451-90	Lockwasher, double, 10.5 mm holes between centres 40 mm for eccentrics for brake adjustment.	2	2.372-S	Nut, hexagonal, 9 dia. 125 pitch, for brake adjustment eccentrics (R.III).	4
DS 451-2	Fixed pins for brake, 12 mm dia. 26 mm long.	2				438.157	Retainer for brake shoe support spring, internal dia. 19 mm (R.II).	4
DS 451-15	Eccentric for brake shoe adjustment, 7 mm thick.	4				619.051	Belleville washer, 9.5 x 27, for brake shoe adjustment cam (R.VI).	8

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
PARTS WHICH HAVE BEEN DELETED FROM THE LIST OR REPLACED, AND MISCELLANEOUS CORRECTIONS			
	<i>Page 2</i>		<i>Page 30</i>
DM 1-03a	Engine - add: Aluminium cylinder head Luxe.	A 225-86	Screw - add: Luxe.
	<i>Pages 4, 5, 6, 7</i>	A 225-87	Joint - add: Luxe.
	Cylinder Head - Rocker Assembly - Valve Cover, add: Luxe.	DM 244-1	Pipe - add: Luxe.
	<i>Pages 4 (Illustration) and 5 (Text)</i>	1.099	Joint - add: Luxe No. off 2, Normale No. off 4.
DM 112-87	Read: Plate instead of Joint.	88.963	Screw - add: Luxe No. off 1, Normale No. off 2.
DM 112-88	Read: Joint instead of Plate.		<i>Page 33</i>
	<i>Page 6</i>	DM 231-04	Pump - add; (body with threaded hole) Luxe.
619.062	Washer - replaced by 88.625.	DM 231-1a	Body - add: (threaded hole 14 x 150 for water outlet union) Luxe.
	<i>Pages 8 (Illustration) and 9 (Text)</i>		<i>Page 38</i>
	Manifolds, Carburettors, Filter - add: Luxe.	DM 331-1	Gearbox and clutch bell-housing - read: October 1957 - March 1958.
	<i>Page 9</i>	DM 331-1b	Gearbox and clutch bell-housing - replaced by: DM 331-1, order in addition: 1 - D 331-3b 1 - D 331-13b 1 - D 331-2a (R.VI) 1 - D 332-95c 1 - D 332-95d 2 - 620.088 (R.I) 1 - 4.925-S (R.VI)
DM 141-10	Housing - replaced by DM 141-13.		Or
	<i>Page 11 (Illustration)</i>		
DS 113-18a	Read: DM 113-18		
	<i>Page 13</i>		
DS 124-1	Tappet cup - add: Luxe.	D 381-2a	Socket - add: Until March 1958.
DS 124-5b	Push rod - add: Luxe.	308-S 20	Screw - add: Until March 1958.
DS 124-5c	Push rod - add: Luxe.		<i>Page 54</i>
4.739-S	Greaser - add: Until March 1958.	D 376-1	Drive - add: Luxe.
89.475	Bearing - add: Until March 1958.	600-S	Screw - add: Luxe.
	<i>Page 14</i>		<i>Page 61</i>
611.011	Double lock washer 9.5 read: 611.018 Double lock washer 10.3.	DM 422-01	Link arm - add: Until November 1957.
	<i>Page 18</i>	DM 422-01a	Link arm - add: Until November 1957.
DM 142-1b	Pedal - replaced by DM 142-1a.		<i>Page 62</i>
DM 142-160b	Thrust block - add: (average length 13 mm) Until February 1958.	D 451-5a	Brake drum - add: Until November 1957.
DM 142-163b	Housing - add: Until February 1958.		<i>Page 69</i>
DM 142-166	Thrust block - add: Steel, 20 mm long. Until February 1958.	489-S	Screw - add: for cover of relay housing No. off 4.
	<i>Page 21</i>		<i>Page 70</i>
DM 175-53	Packing - read: length 47 mm instead of 298 mm and No. off 4 instead of 2.	DM 451-04	Brake control unit)
	<i>Page 25</i>	DM 451-04a	Brake control unit) - add: Until February 1958
DS 182-1b	Expansion chamber - add: Luxe.	DM 451-24	Cradle)
DS 182-54	Exhaust pipe - add: Length, with expansion chamber, 623 mm, Luxe.	DM 451-24a	Cradle)
	<i>Page 26</i>	D 451-32	Segment - add: February 1958 - March 1958 No. off 4.
DM 211-14a	Pipe - add: Luxe.		Replaced by: 2 - DM 451-32a, order in addition:- 2 - DM 451-32b for cars delivered before February 1958 or
DM 211-55	Union - read: Luxe No. off 2, Normale No. off 1.		Replaced by: 4 - DM 451-32a for cars delivered after February 1958.
DM 212-5a	Cable - add: Luxe.	DM 451-32	Segment)
DM 212-6a	Cable - add: Luxe.	DM 451-107	Pin) - add: Until February 1958
DS 212-7	Sparking plug - add: Luxe.	DM 451-113	Spring)
DM 212-12a	Cable - add: Luxe.	DM 453-22	Spring)
DM 212-13a	Cable - add: Luxe.		

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
	<i>Page 70 (continued)</i>		<i>Page 114</i>
DM 453-45	Carrier - add: 2 threaded holes, 4 x 75. Until February 1958.	D 565-57	Thrust block - delete No.
D 453-104	Pin	D 565-118	Thrust block - delete No.
D 453-127	Bush	D 565-115	Washer - add: (R.VI)-
D 453-128	Screw - add: Until February 1958		<i>Page 126</i>
DM 454-11	Push rod	DM 8-05	Body - add: Luxe.
DM 454-11a	Push rod	D 741-7	Cross member - add: Luxe.
	<i>Page 73</i>	DM 822-3	Top panel - replaced by: D 822-3.
DM 454-89	Circlip - add: Until February 1958.	621.022	Screw - read: 621.062 Screw, hex. head, etc.
2.323-S	Nut - add: From February 1958. No. off 4, for segment carrying lining.		<i>Page 130</i>
621.048	Screw - add: From February 1958, No. off 4.	DM 443-68	Nut - read: Shield.
	<i>Page 74</i>	DM 443-69	Nut - read: Shield.
	Add to heading: Until November 1957.	DS 982-68	Rubber packing - add: L.H. No. off 1.
	<i>Page 77</i>	DS 982-69	Rubber packing - add: L.H. No. off 1.
DM 393-02	Reservoir - add: Until February 1958.		<i>Page 134</i>
	<i>Page 78</i>	2.668-S	Screw - replaced by: 2.756-S.
355.874	Joint - delete: R.VI.		<i>Page 137</i>
	<i>Page 86</i>	DM 854-71	Finishing strip.
DM 454-27	Release handle - add: Until March 1957.	DS 854-73	Clip.
	<i>Page 89</i>	DM 854-75	Finishing strip.
DM 314-95	Bush - add: Until February 1958.	DM 854-76	Finishing strip.
DM 453-03	Master cylinder - add: Until February 1958.	DM 854-82	Finishing strip.
89.744	Washer - add: (R.II).	DM 854-82a	Finishing strip.
	<i>Page 90</i>	DM 854-83	Finishing strip.
D 391-105	Bush - delete: (R.VI).	DM 854-83a	Finishing strip.
D 391-108	Bush - delete: (R.VI).	DM 854-91	Cover strip.
DM 435-21	Pipe - add: Until February 1958.	DM 854-93	Finishing moulding.
DM 435-30	Pipe - add: Until February 1958.	DM 854-93a	Finishing moulding.
	<i>Page 94</i>	DM 854-94	Finishing moulding.
DM 453-27	Pipe - add: Until February 1958.	DM 854-94a	Finishing moulding.
DM 453-32	Pipe - add: 2 rubber protectors. Until February 1958.		<i>Page 138</i>
DM 453-105	Union - add: Until February 1958.	D 841-53	Plate
DM 453-195	Pipe - add: Until February 1958.	D 841-53a	Plate
550.887	Plug - delete.	D 841-55	Plate
	<i>Page 97</i>	D 841-55a	Plate
DM 437-118	Collar - read: DM 437-118a.		<i>Page 141</i>
	<i>Page 98</i>	D 842-100	Plate
D 861-13a	Locking barrels, set of 5 - read: set of 4.	D 842-100a	Plate
DM 531-92	Frame - add: with 2 brackets. Until January 1958.		<i>Page 145</i>
	<i>Page 99 (Illustration)</i>	DS 961-30	Sealing strip - replaced by: DS 961-30a
DS 651-91	Thrust block - read: DM 651-91.	DS 961-31	Sealing strip - replaced by: DS 961-31a or DS 961-31b
DM 522-12a	Switch - read: D 522-12a.		<i>Page 150</i>
	<i>Pages 106 and 109</i>	DM 822-03	Strip
701.316	Bush - add: Until September 1957.	DM 822-65	Finishing strip
701.828	Spring - add: Until September 1957.	DM 822-65a	Finishing strip

CITROEN CARS LTD.,
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In the case of the 'NEW PARTS' to be added to the catalogue we have printed the text on one side of the sheet only so that the individual items may be cut out and glued in position on the appropriate pages.

In the case of the 'MISCELLANEOUS CORRECTIONS' these relate to items which must be corrected by hand in the original catalogue. They have therefore been printed on both sides of the sheet.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
NEW PARTS								
	<i>Page 9</i>		2.312-S	Washer 5.5 x 12 under screw securing shaft for clutch withdrawal fork. (RIII). From March 1958.	1		<i>Page 66</i>	
DS 181-4b	Front bracket for exhaust shield with welded-on screw. From December 1957.	1	2.322-S	Nut, hex. 5 dia. 75 pitch, height 3.5, for locking shaft for clutch withdrawal fork. (RIII). From March 1958.	1	DS 442-300	Washer for adjusting bearing on rack pinion 12 x 18	as nec.
DS 181-5b	Rear bracket for exhaust shield with welded-on screw. From December 1957.	1		<i>Page 46</i>		DS 442-301	3.35 to 3.37 thick	
DS 181-8	Front retaining clip for exhaust manifold shield. From July 1957.	1	DM 335-70d	Ball carrier for synchromesh rings, length 22 mm.		DS 442-302	3.37 to 3.39 thick	
	<i>Page 25</i>		DM 335-70e	Thickness 5.25 marked blue.	as nec.	DS 442-303	3.41 to 3.43 thick	
D 182-80	Rubber strap 90 x 30 x 8 for securing exhaust pipes beneath body; 2 holes 10.2 mm dia. 62 mm between centres (without distance piece).	5	DM 335-70f	Thickness 5.35 marked white.	as nec.	DS 442-304	3.43 to 3.45 thick	
	<i>Page 34</i>		DM 334-2a	Thickness 5.45 marked yellow.	as nec.	DS 442-305	3.45 to 3.47 thick	
DM 235-11a	Rubber connection tube 40 x 50 between feed pipe and radiator (length of elbow bends 20 x 30). From May 1958.	1		<i>Page 53</i>		DS 442-306	3.47 to 3.49 thick	
	<i>Page 37</i>		A 451-80	Gear lever knob (RVI).	1	DS 442-307	3.49 to 3.51 thick	
DS 314-28a	Screw, hex. head 5 dia. x 23 long, for securing shaft for clutch withdrawal fork.	1		<i>Page 54</i>		DS 442-308	3.51 to 3.53 thick	
			D 412-84 l	Flexible pipe 5 x 7 x 185 for draining oil from differential shaft bearing housing (RVI). From April 1958.	2	DS 442-309	3.53 to 3.55 thick	
			D 412-84 m	<i>Page 57</i>		DS 442-310	3.55 to 3.57 thick	
				ADD:		DS 442-311	3.57 to 3.59 thick	
				6.8 mm thick		DS 442-312	3.59 to 3.61 thick	
				7 mm thick		DS 442-313	3.61 to 3.63 thick	
						DS 442-314	3.63 to 3.65 thick	
						DS 442-315	3.65 to 3.67 thick	
						DS 442-316	3.67 to 3.69 thick	
						DS 442-317	3.69 to 3.71 thick	
						DS 442-318	3.71 to 3.73 thick	
						DS 442-319	3.73 to 3.75 thick	
						DS 442-320	3.75 to 3.77 thick	
						DS 442-321	3.77 to 3.79 thick	
						DS 442-322	3.79 to 3.81 thick	
						DS 442-323	3.81 to 3.83 thick	

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 66 (continued)</i>							
DS 442-324	3.83 to 3.85 thick		DS 442-358	4.51 to 4.53 thick		D 454-35	Locking pin. From May 1958.	2
DS 442-325	3.85 to 3.87 thick		DS 442-359	4.53 to 4.55 thick			<i>Page 77</i>	
DS 442-326	3.87 to 3.89 thick		DS 442-360	4.55 to 4.57 thick		D 393-69	Plunger for distribution unit 5 x 8.5	2
DS 442-327	3.89 to 3.91 thick		DS 442-361	4.57 to 4.59 thick		D 393-92	Spring for distribution unit int. diam. 7.2 mm.	2
DS 442-328	3.91 to 3.93 thick		DS 442-362	4.59 to 4.61 thick		D 393-93	Plug for distribution unit, threaded 16 dia. x 150 pitch.	2
DS 442-329	3.93 to 3.95 thick		DS 442-363	4.61 to 4.63 thick				
DS 442-330	3.95 to 3.97 thick		DS 442-364	4.63 to 4.65 thick				
DS 442-331	3.97 to 3.99 thick			<i>Page 69</i>				
DS 442-332	3.99 to 4.01 thick		DS 443-71	Washer 22 x 43 x 6 for bolt securing steering relay housing. From May 1958.	2	DS 444-63	Ring seal 27.7 x 33.1 x 2.7 between the seating and lining of high pressure pump (RVI).	1
DS 442-333	4.01 to 4.03 thick							
DS 442-334	4.03 to 4.05 thick		DS 443-88	Bolt for securing bottom of steering relay housing, length 122 mm. From May 1958.	2	2.714-S	Ball 9.52 mm dia. for distribution unit.	2
DS 442-335	4.05 to 4.07 thick							
DS 442-336	4.07 to 4.09 thick			<i>Page 70</i>			<i>Page 81</i>	
DS 442-337	4.09 to 4.11 thick		DS 451-103	Screw hex. head 9 dia. x 25 long (one hole in head) for securing rear support. From April 1958.	3	DS 434-04	Nut 54 dia. x 150 pitch with cup and sealing ring for suspension cylinder.	2
DS 442-338	4.11 to 4.13 thick							
DS 442-339	4.13 to 4.15 thick		DS 451-103a	Screw hex. head 12 dia. x 39 long (one hole in head) for securing rear support. From April 1958.	1	DS 434-57	Rubber sealing washer for shield for suspension mechanism 20 x 44 x 13.	2
DS 442-340	4.15 to 4.17 thick					D 435-20	Diaphragm for corrector ext. diam. 54 mm.	2
DS 442-341	4.17 to 4.19 thick		DS 451-103b	Screw hex. head 12 dia. x 54 long (one hole in head) for securing rear support. From April 1958.	1	DS 435-39a	Left hand anti-noise spring for anti-roll bar. From May 1958.	1
DS 442-342	4.19 to 4.21 thick							
DS 442-343	4.21 to 4.23 thick					DS 435-40a	Right hand anti-noise spring for anti-roll bar. From May 1958.	1
DS 442-344	4.23 to 4.25 thick		D 454-22	Adjustment wheel left hand. From May 1958.	1	D 435-80a	Corrector cup diam. 5.5 x 37, 5.5 mm thick.	2
DS 442-345	4.25 to 4.27 thick		D 454-22a	Adjustment wheel right hand. From May 1958.	1	D 435-82	Corrector cup diam. 32 x 58.5, 12.5 mm thick.	2
DS 442-346	4.27 to 4.29 thick							
DS 442-347	4.29 to 4.31 thick		D 454-33	Pawl on brake control unit left hand (RVI). From May 1958.	1	D 435-96	Corrector cup diam. 5 x 36, 1.5 mm thick.	2
DS 442-348	4.31 to 4.33 thick							
DS 442-349	4.33 to 4.35 thick		D 454-33a	Pawl on brake control unit right hand (RVI). From May 1958.	1			
DS 442-350	4.35 to 4.37 thick							
DS 442-351	4.37 to 4.39 thick							
DS 442-352	4.39 to 4.41 thick							
DS 442-353	4.41 to 4.43 thick							
DS 442-354	4.43 to 4.45 thick							
DS 442-355	4.45 to 4.47 thick							
DS 442-356	4.47 to 4.49 thick							
DS 442-357	4.49 to 4.51 thick							

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 81 (continued)</i>		DM 525-2	Choke control 470 mm long (RVI). 'NORMALE'	1	DM 564-105	Rubber protection for tubes, two holes, 6 mm (RVI).	1
DS 435-172	Lateral buffer, rubber for anti-noise spring 5.5 x 27 x 12. From May 1958.	2						
DS 435-174	Pressure pad, nylon for anti-noise spring 65 mm long (RVI). From May 1958.	2	D 652-78	<i>Page 101</i> Plate for securing rear ashtray. (RVI). 'CONFORT'	1	DS 535-1a	<i>Page 102</i> Regulator Ducellier 6 volts (8184A) (RVI).	1
129-S	Screw, round head 5 dia. x 25 long for securing lateral buffer for anti-noise spring (R111).	2				DS 535-1a	<i>Page 105</i> Regulator Ducellier 6 volts (8184A) (RVI).	1
	<i>Page 82</i>			WINDSCREEN WASHER WITH TWO NOZZLES (Equipment 'Confort')				
2.321-S	Nut, hex. 5 dia. x 75 pitch for securing lateral buffer of anti-roll bar anti- noise spring. (R111). From May 1958.	2		<i>Since September 1958</i>		DM 511-3c	<i>Page 110</i> Rear harness (parking light mounting on centre pillar). From September 1958.	
39.827	Washer 5.2 x 20 x 2 for anti-noise spring lateral buffer (RVI). From May 1958.	2	DS 564-03a	Reservoir complete (RVI).	1	DM 511-9f	Front harness (parking light mounting on centre pillar). From September 1958.	
	<i>Page 85</i>		DS 564-07b	Windscreen washer complete (RVI).	1		<i>Page 111</i>	
D 434-04	Nut 54 dia. x 150 pitch with cup and sealing ring for suspension cylinder.	2	DS 564-8c	Nozzle with double connection right hand (RVI).	1		DIRECTION INDICATORS	
	<i>Page 86</i>		DS 564-8d	Nozzle with single connection left hand (RVI).	1	DS 575-68a	Clip securing direction indicator, right hand on hinge of boot 50 mm long. From February 1958.	1
DM 454-24a	Bracket for thrust and adjustment for sheath and hand brake quadrant (with frame retaining trimming) 'NORMALE'	1	DM 564-9	Pump with two connections for 6 mm piping (RVI).	1	DS 575-69a	Clip securing direction indicator, left hand on hinge of boot 50 mm long. From February 1958.	1
	<i>Page 89</i>		DS 564-54a	Nozzle seal (RVI).	2		PARKING LIGHTS ON CENTRE PILLAR	
DM 453-0a	Pedal complete with stop lamp contact (with frame retaining trimming) 'NORMALE'	1	DS 564-55b	4 mm dia. delivery tube from right hand nozzle to left hand nozzle, 690 mm long (RVI).	1			
DM 453-3a	Bracket for pedals, with bush (with frame retaining trimming) 'NORMALE'	1	DS 564-67a	Cover with washer (RVI).	1	DM 522-9	Switch for parking lights on instrument panel (RVI). From September 1958.	1
	<i>Page 98</i>		DS 564-72a	Reservoir without cover or clip (RVI).	1	D 544-04a	Parking lamp (without bulb). (RVI). From September 1958.	2
DM 521-102	Instrument panel glass ED (Veglia) (RVI).	1	DM 564-103	6 mm delivery tube from pump to reservoir and suction tube to right nozzle 1 metre long (RVI).	2	706.616	Bulb 6 volts, 1.5 watts for parking lights (RVI). From September 1958.	2

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 111 (continued)</i>		486-S 30	Screw, hex. head, pointed 7 dia. 22.5 long for securing steel support on extreme left and right of bumpers (R111). From September 1958.	4	D 851-124	Sealing strip upper, for left hand rear wing on wheel arch, 838 mm long.	1
	REAR REFLECTORS					D 851-124a	Sealing strip, upper, for right hand rear wing on wheel arch, 670 mm long.	1
DM 579-1e	Rear reflector rectangular "SEIMA" (RVI). From September 1958.	2	1.020-S	Screw, hex. head 12 dia. x 22 long for securing supports on body to bumper support (R111). From September 1958.	2		<i>Page 130</i>	
DM 579-3a	Seal for rear reflector, rectangular (RVI). From September 1958.	2	2.669-S	Nut, hex. 12 dia. x 175 pitch for securing supports on body to supports for bumpers (R111). From September 1958.	2	DS 851-60	Front wing left hand, securing of adjustable centring socket by central screw. From May 1958.	1
	<i>Page 113</i>					DS 851-60a	Front wing right hand, securing of adjustable centring socket by central screw. From May 1958.	1
DM 551-3	Rear view mirror complete (painted) (RVI) except 'CONFORT'.	1				DS 851-62	Adjustable centring socket for front wing with rubber sleeve. From May 1958.	4
	<i>Page 117</i>		DM 579-1e	Rear reflector, rectangular "SEIMA" (RVI). From September 1958.	2	DS 851-63a	Spring for spigot in wing external dia. 44 mm (4 coils). From May 1958.	4
486-S 30	Screw, hex. head, pointed 7 dia. 22.5 long for securing rubber block to lower bumpers (R111). Up to September 1958.	2	DM 579-3a	Seal, rubber, for rear reflector, rectangular (RVI). From September 1958.	2	DS 851-86	Screw securing adjustable socket on front wing, length below head 20 mm. From May 1958.	4
	BUMPERS FRONT					DS 851-149	Adjustable centring socket (bare) for spigot. From May 1958.	4
			DS 622-7	Stand for changing wheel with tool for removing embellisher. From November 1957.	1	DS 851-151	Locking washer for adjustable socket on front wing. From May 1958.	4
DM 615-17	Support left hand, without rubber buffer sleeve. From September 1958.	1	DS 622-55	Tool, for stand and for removing embellisher. From November 1957.	1		<i>Page 133</i>	
DM 615-17a	Support right hand, without rubber buffer sleeve. From September 1958.	1				DS 853-81	Rubber sealing strip, between wing and rear door. From July 1958.	2
DM 615-55	Support, steel, securing extreme left of bumpers. From September 1958.	1	DM 8-98	Instrument panel, upper, with scuttle shelf and cross member.	1		<i>Page 134</i>	
DM 615-55a	Support, steel, securing extreme right of bumpers. From September 1958.	1				D 852-116	Rubber sealing strip, rear, U-shaped, 1.5 metres long.	1
DM 615-98	Support, left hand, without shaft on body. From September 1958.	1	D 623-61	Gusset with jack barrel, rear left hand.	1	D 852-117	Clip for securing rear rubber strip.	2
DM 615-98a	Support, right hand, without shaft on body. From September 1958.	1	D 623-61a	Gusset with jack barrel, rear right hand.	1	613.014	Sealing plug for windscreen washer holes (RVI).	2
			D 844-52	Sealing strip upper for panel of rear window shelf, 600 mm long.	1			

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 137</i>						<i>Page 150</i>	
D 854-83b	Finishing strip, for centre pillar 'LUXE'. From September 1958.	1				DM 822-54a	Facia panel centre part. From September 1958	1
D 854-83c	Finishing strip for centre pillar 'LUXE'. From September 1958.	1	DS 575-68a	<i>Page 149</i> Bracket for direction indicator on right hand hinge 50 mm long. From February 1958.	1	DM 822-65c	Finishing strip, for facia panel (RVI). ('EQUIPEMENT CONFORT'). From September 1958.	1
DM 854-100	Interior finishing strip for upper part of centre pillar, left hand.	1	DS 575-69a	Bracket for direction indicator on left hand hinge 50 mm long. From February 1958.	1	DM 822-65d	Finishing strip, for facia panel (RVI). (except on 'EQUIPEMENT CONFORT') From September 1958.	1
	<i>Page 141</i>							
DS 853-81	Rubber sealing strip for door 'LUXE'. From May 1958.	4				DM 822-65e	Finishing strip for facia panel (RVI). 'NORMALE'. From September 1958.	1

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
PARTS DELETED OR REPLACED AND MISCELLANEOUS CORRECTIONS			
D 121-2c	<i>Page 10</i> Bush - add: RVI.	DS 451-44	<i>Page 74 A (continued)</i> Brake shoe - read: 175 mm long.
457.318	<i>Page 13</i> Deflector - add: Up till March 1958.	4908-S	<i>Page 78</i> Seal - replaced by: DS 444-63.
620.011	Ball bearing - read: 620.110	DM 454-24	<i>Page 86</i> Bracket - add: 'LUXE'.
D 133-84	<i>Page 14</i> Buffer - cancel (RVI).	DM 314-95	<i>Page 89</i> Bush - replaced by: DM 314-95a.
DM 142-166	<i>Page 18</i> Sleeve - replaced by: DM 142-166a.	DM 453-0	Pedal - add: 'LUXE'.
D 182-84	<i>Page 25</i> Plate - add: (RVI).	DM 453-3	Bracket - add: 'LUXE'.
DM 235-11	<i>Page 34</i> Connection tube - add: (elbows 10 x 31 long). Up to May 1958.	DM 525-2a	<i>Page 98</i> Control - add: 'LUXE'.
482-S	<i>Page 37</i> Screw - read: 483-S Screw 7 dia. x 15 long.	DM 652-2	<i>Page 101</i> Ash-tray, front - read Front 'LUXE'. No. off 1 front and rear 'CONFORT' No. off 2.
621.052	Screw - add: Up to March 1958.	DM 652-78	Plate - add: (RVI).
DM 331-1b	<i>Page 38</i> Gearbox casing - read: Replaced by DM 331-3a, add: also order 1-620.110 (RVI).	DM 564-103	Under chapter on WINDSCREEN WASHER - add: WITH ONE NOZZLE. Up to September 1958.
DM 334-2	<i>Page 53</i> Knob - replaced by: DM 334-2a.	DM 535-1	Tube - read: 1 metre long.
D 371-97	<i>Page 54</i> Extension - add: Up to April 1958.	DM 511-3a	<i>Page 102 and 105</i> Regulator - replaced by: DS 535-1a.
D 412-81 to D 412-81p	<i>Page 57</i> Washer - add: Up to April 1958.	DM 511-9a	<i>Page 110</i> Rear wiring - add: Up to September 1958.
621.037	<i>Page 58</i> Screw - read: 89 mm long instead of 86 mm.	DM 511-70	Front wiring - add: Up to September 1958.
D 443-88	<i>Page 69</i> Spindle - add: Up to May 1958.	DM 511-99	Bush - delete.
DM 451-32	<i>Page 70</i> Segment - replaced by: 2 - DM 451-32b, also order 2 - DM 451-32a.	DM 511-99	Bush - delete.
D 451-65	Lock washer)	DS 575-68	<i>Page 111</i> Chapter DIRECTION INDICATORS Add: PARKING
D 451-65a	Lock washer)	DS 575-69	Clip - add: 65 mm long - Up to February 1958.
D 451-103	Screw) Add:	DM 579-1a	Clip - add: 65 mm long - Up to February 1958.
D 451-103a	Screw) Up to April 1958	DM 579-1b	Rear reflector - add: round - Up to September 1958.
D 451-103b	Screw)	DM 579-3	Rear reflector - add: round - Up to September 1958.
DM 454-22	Adjustment wheel)	DM 579-3	Joint - add: round - Up to September 1958.
DM 454-22a	Adjustment wheel)	DM 551-3a	<i>Page 113</i> Rear view mirror - add: 'CONFORT'.
DM 454-33	Pawl) Add:	D 615-1	<i>Page 117</i> Support - add: Up to September 1958.
DM 454-33a	Pawl) Up to May 1958	D 615-1a	Support - add: Up to September 1958.
DM 454-35	Locking pin)	D 615-55	Fitting - add: Up to September 1958.
4.017	<i>Page 73</i> Washer - add: Up to May 1958.	D 615-55a	Fitting - add: Up to September 1958.
DS 451-91a	<i>Page 74 A</i> Drain - read: D 451-91a.	D 615-60	Screw - replaced by: 486-S 30.
DS 451-19	Brake shoe - read: 175 mm long.		

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
	<i>Page 117 (continued)</i>		<i>Page 130</i>
D 615-61	Distance piece - add: Up to September 1958.	D 851-60	Wing)
D 615-62	Block - add: Up to September 1958.	D 851-60c	Wing)
D 615-62a	Block - add: Up to September 1958.	D 851-62	Plate)
D 615-75	Washer - add: Up to September 1958.	D 851-63	Spring) Add: Up to May 1958
1 352	Washer - add: Up to September 1958.	D 851-64	Socket)
614.203	Nut - add: Up to September 1958.	621 050	Screw)
	<i>Page 118</i>		<i>Page 133</i>
DM 579-1a	Rear reflector, add: round - Up to September 1958.	D 853-81	Rubber - add: Up to July 1958.
DM 579-1b	Rear reflector, add: round - Up to September 1958.		<i>Page 134</i>
DM 579-3	Joint - add: Up to September 1958.	621.035	Screw - read 5 dia. x 25 long.
	<i>Page 125</i>		<i>Page 137</i>
D 622-7	Stand - add: Up to November 1957 - replaced by: DS 622-7	DM 854-83	Finishing strip)
D 622-55	Spanner - add: Up to November 1957 - replaced by: DS 622-55.	DM 854-83a	Finishing strip) Add: Up to September 1958.
	<i>Page 126</i>		<i>Page 149</i>
DM 8-05	Body - add: assembled before May 1958; also order - 2 DS 443-88, 2 DS 443-71.	DS 575-68	Bracket)
DM 741-04	Unit front - add: assembled before May 1958, also order: 2 DS 443-88, 2 DS 443-71.	DS 575-69	Bracket) Add: 65 mm long. Up to February 1958
			<i>Page 150</i>
		DM 822-54	Facia panel.)
		DM 822-65	Finishing plate)
		DM 822-65a	Finishing plate) Add: Up to September 1958.
		DM 822-65b	Finishing plate)

- 9. APR. 1960

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In the case of the "MISCELLA
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*With the Compliments
of
Citroen Cars Limited*

*Trading Estate,
Slough,
Bucks.*

P.M. 168.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. O
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Page V Type symbols

Add

Types ID 19 - BREAKS - LUXE and CONFORT

(BREAK LUXE is equivalent to Slough built "SAFARI

ID 19 - COMMERCIAL

Since September 1959

Same specifications as Type ID 19 LUXE or CONFORT excep

Special parts, description of which indicates: BREAK - COM

NEW PARTS

Page 2 FITTED ON BREAK - COMMERCIAL			Page 13 FITTED ON BREAK - COMMERCIAL			Page 22 FITTED ON BREAK - COMMERCIAL		
DF 114-85	Gasket for cover plate of hole for H. P. pump on cylinder block (R. VI).	1	DF 141-13	Inlet casing studded with closing plate (threading for water outlet 20 dia. x 150 pitch).	1	DF 133-5	Flexible suspension block, rear with bolt, dia. 16 mm (mark: grey colour).	2
DF 114-86	Cover plate for hole for H. P. pump on cylinder block.	1	DF 141-98	Water outlet union, threading 20 dia. x 150 pitch, external dia. 19 mm.	1		Page 25 ACCELERATOR CONTROL BREAK - COMMERCIAL	
486-S	Screw, hex. head 7 dia. x 22.5 long for securing cover plate (R. III).	2	DF 142-25	Flexible tube for carburetter heating, internal dia. 18 mm.	1	DF 142-1	Accelerator pedal, overall length 185 mm, height of arch 18 mm.	1
	Page 6 FITTED ON BREAK - COMMERCIAL		619.047	Joint for water outlet union (20.5 x 26 x 1.5 to 2) (R. VI).	1	DF 142-5	Return spring for accelerator pedal.	1
457.468	Closing plate for rear of cylinder head.	1		Page 18 FITTED ON BREAK - COMMERCIAL		DS 142-6	Bushed tube for accelerator pedal shaft.	1
457.469	Gasket for closing plate for rear of cylinder head.	1	DF 231-5	Pulley driving water pump, dynamo, and suspension pump.	1	DS 142-7a	Lever on pedal shaft.	1
						DF 142-56	Bracket (sheet steel) for accelerator control on scuttle.	1

In the case of the "NEW PARTS" to be added to the catalogue, we have printed the text on one side of the sheet only so that the individual items may be cut out and glued in position on the appropriate pages.

In the case of the "MISCELLANEOUS CORRECTIONS" these relate to items which must be corrected by hand in the original catalogue. They have therefore been printed on both sides of the sheet.

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
<p><i>Page V</i> Type symbols <i>Add</i> Types ID 19 - BREAKS - LUXE and CONFORT (BREAK LUXE is equivalent to Slough built "SAFARI") ID 19 - COMMERCIAL <i>Since September 1959</i> Same specifications as Type ID 19 LUXE or CONFORT except : Special parts, description of which indicates: BREAK - COMMERCIAL</p>								
<p>NEW PARTS</p>								
	<i>Page 2</i> FITTED ON BREAK - COMMERCIAL			<i>Page 13</i> FITTED ON BREAK - COMMERCIAL			<i>Page 22</i> FITTED ON BREAK - COMMERCIAL	
DF 114-85	Gasket for cover plate of hole for H.P. pump on cylinder block (R. VI).	1	DF 141-13	Inlet casing studded with closing plate (threading for water outlet 20 dia. x 150 pitch).	1	DF 133-5	Flexible suspension block, rear with bolt, dia. 16 mm (mark: grey colour).	2
DF 114-86	Cover plate for hole for H.P. pump on cylinder block.	1	DF 141-98	Water outlet union, threading 20 dia. x 150 pitch, external dia. 19 mm.	1		<i>Page 25</i> ACCELERATOR CONTROL BREAK - COMMERCIAL	
486-S	Screw, hex. head 7 dia. x 22.5 long for securing cover plate (R. III).	2	DF 142-25	Flexible tube for carburettor heating, internal dia. 18 mm.	1	DF 142-1	Accelerator pedal, overall length 185 mm, height of arch 18 mm.	1
	<i>Page 6</i> FITTED ON BREAK - COMMERCIAL		619.047	Joint for water outlet union (20.5 x 26 x 1.5 to 2) (R. VI).	1	DF 142-5	Return spring for accelerator pedal.	1
457.468	Closing plate for rear of cylinder head.	1		<i>Page 18</i> FITTED ON BREAK - COMMERCIAL		DS 142-6	Bushed tube for accelerator pedal shaft.	1
457.469	Gasket for closing plate for rear of cylinder head.	1	DF 231-5	Pulley driving water pump, dynamo, and suspension pump.	1	DS 142-7a	Lever on pedal shaft.	1
						DF 142-56	Bracket (sheet steel) for accelerator control on scuttle.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 142-80	<i>Page 25 (Contd.)</i> Control rod, length 507 mm, dia. 4 mm on 50 mm length.	1	H 173-0c	<i>Page 26</i> Petrol pump "GUIOT" (R. VI) U. S. A. Since October 1959.	1	DS 212-73	<i>Page 33 (Contd.)</i> Support bracket for coil.	1
DS142-90	Sealing sleeve for pedal shaft.	1		FITTED ON BREAK - COMMERCIAL		DF 511-19	Lead cable from coil to switch, length 450 mm.	1
DF 142-99	Intermediate control rod assembly.	1	DB 175-4	Filler tube for petrol tank (non-developed length 920 mm (R. VI).	1	602.062	Screw, hex. head, 5 dia. x 14 mm long, for securing coil support bracket (R. III).	2
DS142-109	Ball pin for intermediate control rod assembly 10 mm dia. 75 mm length.	1	DB 175-84	Air vent tube from tank to atmosphere (R. VI).	1	710.005	Rubber ring, for assembling sparking plug leads. (R. III).	1
DS142-112a	Nut, hex. shouldered, 4 mm dia. x 75 pitch, total length for control rod adjustment 15 mm.	1		<i>Page 33</i> FITTED ON BREAK - COMMERCIAL			<i>Page 38</i> FITTED ON BREAK - COMMERCIAL	
DS142-115	Lug for anchoring return spring of control rod.	1	DF 211-05	Distributor "DUCELLIER" complete (R. VI).	1	DF 141-98	Union for water outlet thread, 20 dia. x 150 pitch, external dia. 19 mm.	1
DS142-116a	Felt washer, anti-rattle, on pedal shaft (10.5 x 16 x 4).	1	DF 211-05a	Distributor "S. E. V." complete (R. VI).	1	DF 231-04	Water pump complete without pulley, cover or thermostat (body with threaded hole 20 dia. x 150 pitch).	1
DS142-118	Rubber bush, anti-rattle, for control rod connection pin (11 x 16 x 11).	2	DF 211-14	Suction pipe, dia. 3 x 4 (Rilsan), length 300 mm (R. VI).	1	DF 231-1	Body for water pump, bushed, (threaded hole for outlet union 20 dia. x 150 pitch).	1
123-S	Screw, round head, 5 dia. x 10 long, for securing pedal shaft support to floor (R. III).	2	DF 212-5	Lead for sparking plug from distributor to 1st cylinder, length 460 mm.	1	619.047	Joint for water outlet union, 20.5 x 26 x 1.5 to 2 mm (R. VI).	1
483-S	Screw, hex. head, 7 dia. x 15 long, for securing lever on pedal shaft (R. III).	1	DF 212-6	Lead for sparking plug from distributor to 2nd cylinder, length 400 mm.	1		<i>Page 45</i>	
2.271-S	Nut, hex. 4 dia. x 75 pitch (R. III): - for control rod adjustment. - for securing control rod to lever.	1 2	DF 212-9	Lead from distributor to coil, length 400 mm.	1	DS 231-100	Gasket between clutch housing and cylinder block at passage of water pump driving shaft (40 x 50 x 0.1) (R. VI) - Since October 1959.	1
2.491-S	Nut, hex. 7 dia. x 100 pitch for securing (R. III): - bracket for accelerator control. - ball pin for intermediate control rod assembly. - lever on pedal shaft.	2 2 1	DF 212-12	Lead for sparking plug from distributor to 3rd cylinder, length 290 mm.	1		FITTED ON BREAK - COMMERCIAL	
619.092	Thrust washer, 10.5 x 16 x 1 for felt washer on pedal shaft (R. I).	1	DF 212-13	Lead for sparking plug from distributor to 4th cylinder, length 290 mm.	1	DF 33-0	Gearbox, complete. L.H. steering.	1
			DF 212-52	Reinforcement plate for coil support bracket.	1	DF 331-1	Gearbox casing and clutch bell-housing, assembled.	1
			DM212-08b	Ignition coil "DUCELLIER" 12 volts (R. VI). BREAK - COMMERCIAL and U. S. A.	1		<i>Page 54</i>	
			DM212-08c	Ignition coil "S. E. V." 12 volts (R. VI).	1	DS 344-01	Crown wheel and pinion 8 x 31 teeth with roller, rear bearing - Since September 1959.	1

NUMBER	DESCRIPTION	No. OFF
DS 344-01	<i>Page 57</i> Crown wheel and pinion, 8 x 31 teeth assembled with rear roller bearing. Since September 1959.	1
DS 412-86	<i>Page 62</i> <i>SINCE OCTOBER 59</i> Screw, round head, splined, 14 dia. x 150 pitch, length 98 mm for securing lower end of rear part of front link arms bracket.	2
DS 413-03	Ball pin assembly, upper, for swivel (with 2 seats).	2
DS 413-07	Swivel L.H. (with coupling lever, securing flange thickness 22 mm).	1
DS 413-07a	Swivel R.H. (with coupling lever, securing flange thickness 22 mm).	1
DS 413-4	Coupling lever, on swivel with ball pin securing flange thickness 22 mm).	2
DS 413-85	Rubber buffer on cup of upper swivel ball pin, thickness 10.5 mm, internal dia. 21.5 mm.	2
DS 413-87	Cup for upper swivel ball pin, thickness 9 mm (R. VI).	2
	Adjusting washer for upper and lower swivel ball pins, 9.5 x 14.5 mm :	As req'd.
DS 413-300	1.23 mm thick.	
DS 413-301	1.27 mm thick.	
DS 413-302	1.31 mm thick.	
DS 413-303	1.35 mm thick.	
DS 413-304	1.39 mm thick.	
DS 413-305	1.43 mm thick.	
DS 413-306	1.47 mm thick.	
DS 413-307	1.51 mm thick.	
DS 413-308	1.55 mm thick.	
DS 413-309	1.59 mm thick.	
DS 413-310	1.63 mm thick.	
DS 413-311	1.67 mm thick.	
DS 413-312	1.71 mm thick.	

NUMBER	DESCRIPTION	No. OFF
DS 413-313	<i>Page 62 (Contd.)</i> 1.75 mm thick.	
DS 413-314	1.79 mm thick.	
DS 413-315	1.83 mm thick.	
DS 413-316	1.87 mm thick.	
DS 413-317	1.91 mm thick.	
DS 413-318	1.95 mm thick.	
DS 413-319	1.99 mm thick.	
DS 413-320	2.03 mm thick.	
DS 413-321	2.07 mm thick.	
DS 413-322	2.11 mm thick.	
DS 413-323	2.15 mm thick.	
DS 413-324	2.19 mm thick.	
DS 413-325	2.23 mm thick.	
DS 413-326	2.27 mm thick.	
DS 413-327	2.31 mm thick.	
	FITTED ON BREAK - COMMERCIAL	
DF 41-03	Half axle, front L.H. (without swivel or drive shafts).	1
DF 41-03a	Half axle, front R.H. (without swivel or drive shafts).	1
DS 412-06	Upper link arm, front L.H. journal for bearing, 40 mm.	1
DS 412-06a	Upper link arm, front R.H. journal for bearing, 40 mm.	1
DF 412-3	Bracket for front link arms L.H. (one hole 12.5 mm dia. for rubber buffer).	1
DF 412-3a	Bracket for front link arms R.H. (one hole 12.5 mm dia. for rubber buffer).	1
DS 412-4	Nut, hex. 27 dia. x 150 pitch, 46 mm on flats, for locking front upper link arm).	2
	<i>Page 65</i>	
DS 416-89	Washer (thrust) 23.5 x 44 x 6.4 mm for wheel fixing screw (R. VI). Since October 1959.	2
D 422-80b	Cup for oil seal ring on link arm.	2

NUMBER	DESCRIPTION	No. OFF
	FITTED ON BREAK - COMMERCIAL	
DF 434-4	Control lever for front suspension L.H. (without rubber buffer).	1
DF 434-4a	Control lever for front suspension R.H. (without rubber buffer).	1
DS 434-71	Distance piece for front suspension lever on upper link arm 38 x 54 x 10.25 (R. VI).	2
DF 437-3	Rubber buffer for front link arm with bolt, 12.5 mm dia. thickness of rubber 33 mm,	2
DF 437-10	Rubber buffer for front link arm with bolt, 12.5 mm dia. thickness of rubber 27 mm.	2
DF 437-139	Clip for securing rubber buffer, lower for front link arms - wire dia. 2.8 mm.	2
DF 437-140	Clip for securing rubber buffer, upper for front link arms (with fastener).	2
620.115	Bearing for upper link arm (40 x 72 x 21.25 mm) (R. VI).	2
	<i>Page 66</i>	
DS 416-89	Washer (thrust) 23.5 x 44 x 6.4 mm for wheel fixing screw (R. VI). Since October 1959.	2
D 422-80b	Cup for oil seal ring on link arm.	2
	FITTED ON BREAK - COMMERCIAL	
DF 422-01	Link arm, rear L.H. complete with brake and swivel bearing assembly.	1
DF 422-01a	Link arm, rear R.H. complete with brake and swivel bearing assembly.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 422-1	<i>Page 66 (Contd.)</i> Link arm only, rear L.H. (with buffer plates).	1	DF 451-83	<i>Page 86 (Contd.)</i> Guide pin for shoe thrust spring, total length 38 mm (R. VI).	4	DF 393-02	<i>Page 89 (Contd.)</i> Reservoir, complete for suspension pump supply.	1
DF 422-1a	Link arm only, rear R.H. (with buffer plates).	1	DS 453-05a	Brake cylinder, rear, complete (piston 20 mm).	2		<i>Page 90</i> FITTED ON BREAK - COMMERCIAL	
DF 426-3	Nut, hex. 25 dia. x 150 pitch, for securing rear stub axle, thickness 10.5 mm.	2	DS 453-20a	Brake cylinder only, internal dia. 20 mm.	2	4.104-S	Ball 8.5 mm for brake accumulator (R. VI).	1
	<i>Page 69</i> FITTED ON BREAK - COMMERCIAL		DS 453-21	Piston for brake cylinder, dia. 20 mm.	4		<i>Page 93</i> FITTED ON BREAK - COMMERCIAL	
DF 437-1	Rubber buffer 54 x 54 mm, 2 studs 40 mm between centres.	4	DS 453-118	Circlip for brake cylinder, external dia. 22 mm.	2	DS 434-02	Suspension cylinder, L.H.	1
DF 451-5	Brake drums with cooling fins, rear, external dia. 305 mm.	2	4.906-S	Ring seal, 15.1 x 20.5 x 2.7 for brake cylinder (R. VI).	4		<i>Page 97</i> FITTED ON BREAK - COMMERCIAL	
2.491-S	Nut, hex. 7 dia. x 100 pitch, for securing rubber buffer (R. III).	4		<i>Page 89</i> FITTED ON BREAK - COMMERCIAL		DF 433-02a	Sphere, pneumatic for suspension (without damper).	2
DM 453-24	<i>Page 86</i> Dust cap, rubber, for brake cylinder 8 x 27. Since October 1959.	4	DS 391-03	Pressure regulator (mark: black cap).	1	DF 434-02	Suspension cylinder.	2
	FITTED ON BREAK - COMMERCIAL		DF 392-04	Brake accumulator (1 hole tapped 9 dia. x 125 pitch).	1	DF 434-3	Rod for suspension (cylinder) piston, 255 mm long.	2
DF 451-03	Brake back plate, rear, with fixed pins, dia. 313 mm.	2	D 392-3	Spring for brake accumulator (external dia. 8 mm).	1	DF 434-74	Dust cover, rubber, for suspension cylinder, internal dia. 54 and 57 mm.	2
DF 451-19	Brake shoe, front L.H. width: 41 mm, length of lining: 175 mm.	1	DF 392-81	Stay for securing brake accumulator, length 74 mm, thread 5 dia. x 75 pitch.	2	D 434-76	Sealing washer, felt, for suspension cylinder 39.5 x 47.5 x 6.5.	2
DF 451-20	Brake shoe, rear L.H. width: 41 mm, length of lining: 132 mm.	1	DF 392-82	Stay for securing brake accumulator, length 65 mm, thread 5 dia. x 75 pitch.	2	D 434-79	Cup for suspension cylinder, external dia. 64.3 mm (R. VI).	2
DF 451-43	Brake shoe, rear R.H. width: 41 mm, length of lining: 132 mm.	1	D 392-88	Washer, thrust, for brake accumulator, 10 x 12 x 2.7.	1	D 434-94	Sealing ring for cylinder 39 x 53.	2
DF 451-44	Brake shoe, front R.H. width: 41 mm, length of lining: 175 mm.	1	DF 392-91	Clamp for securing brake accumulator, distance between centres of holes 80 and 94.	1	DF 435-142	Protection plate for height corrector, rear, 230 mm long.	1
			D 392-97	Screw, thrust, for spring of brake accumulator thread, 14 dia. x 150 pitch.	1	DF 436-06	Damper, rear (mark: rear 2).	2
						DF 436-07	Valve assembly for rear damper (2 washers and 3 valves) (R. VI).	2
						4.108-S	Ball, 15.875 mm dia. for cylinder piston rod (R. VI).	2

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
614.010	<i>Page 97 (Contd.)</i> Clip, securing, for cylinder dust cover, 504 mm long. (R. VI).	2	DF 435-43	<i>Page 105 (Contd.)</i> Return pipe from front and rear correctors to 4-way union, 2 union screws.	1	DF 453-168	<i>Page 109 (Contd.)</i> Shield, protecting swivelling piping for rear L.H. brake.	1
DM 314-86a	<i>Page 101</i> Gaiter, rubber, for sealing pedal gear, external dia. of slanting section 44 mm. Since October 1959.	1	DF 435-44	Feed pipe for rear corrector, 1 2-way union, 1 union screw.	1	DF 453-168a	Shield, protecting swivelling piping for rear R.H. brake.	1
DF 391-43	<i>Page 105</i> FITTED ON BREAK - COMMERCIAL Union 4-way for suspension (3 tubes).	1	DF 435-130	Feed pipe for rear suspension R.H. 2 union screws.	1	DF 453-199	Feed pipe for rear brakes - 2 union screws.	2
DF 391-84	Connecting tube, complete between pump and pressure regulator.	1	DF 435-146	Feed pipe for front suspension R.H. 2 union screws.	1		<i>Page 113</i> FITTED ON BREAK - COMMERCIAL	
DF 391-100	Connecting tube, rubber, between pressure regulator and 4-way union, 430 mm long.	1		<i>Page 109</i> FITTED ON BREAK - COMMERCIAL		DB 521-02a	Instrument panel ED (Veglia) 12 volts, 2 lights (without clock) (R. VI). BREAK, LUXE, COMMERCIAL.	1
DF 391-102	Connecting tube between pressure regulator and distribution unit (pressure regulator side).	1	DF 392-76	Feed pipe for rear brake, 1 3-way union, 1 union screw.	1	DB 521-02c	Instrument panel ED (Veglia) 12 volts, 2 lights (with clock) (R. VI). BREAK, CONFORT.	1
DF 391-122	Tube, rubber, 7 x 14 mm, 870 mm long, between 4-way union and reservoir.	1	DF 392-78	Connecting pipe between brake accumulator and pedal gear (accumulator side) 2 union screws.	1	DM 521-12a	Petrol gauge ED (Veglia) 12 volts (R. VI).	1
DF 435-21	Feed pipe for front suspension R.H. and L.H. - 2 union screws.	1	DF 392-85	Feed pipe to brake accumulator, 1 2-way union, 1 union screw.	1	DM 522-05b	Switch for direction indicator "AXO" 12 volts (R. VI).	1
DF 435-25	Connecting pipe from pressure regulator to distribution unit (distribution unit side) 2-way union - 1 union screw.	1	DF 453-08	Swivelling piping, complete for rear L.H. brake.	1	DF 614-02	Brake pressure switch (R. VI).	1
DF 435-30	Piping assembly for feeding front suspension L.H. 1 4-way union - 2 union screws.	1	DF 453-08a	Swivelling piping, complete for rear R.H. brake.	1	706.704	Bulb, 12 volts, 3 watts, "tell-tale" for brake on instrument panel.	1
DF 435-41	Piping assembly return from front and rear correctors, 1 3-way union, 1 2-way union, 1 union screw.	1	DF 453-16	Piping assembly between accumulator and pedal gear, 1 flange, 2 union screws, 2 2-way unions.	1	706.715	Bulb, 24 volts, 3 watts, (R. VI): - "tell-tale" for battery charge. - "tell-tale" for head light on instrument board.	1 1
DF 435-42	Return pipe from rear corrector (rear part), 1 2-way union, 1 union screw.	1	DF 453-27	Feed pipe for front brakes, 1 2-way union, 1 union screw.	1	706.722	Bulb, 12 volts, 2 watts for instrument board lighting.	2
			DF 453-41	Piping, general, for rear circuit (rear part) 8 union screws.	1		BATTERY	
			DF 453-49	Piping, general, for brake circuit and suspension (front part), 1 flange, 2 union screws.	1	DM 531-92d	Frame for securing battery with regulator support (R. VI). BREAK, COMMERCIAL and U. S. A.	1
			DF 453-50	Piping for front brakes, 2 union screws.	1		<i>Page 114</i>	
						DM 564-55a	Tube, (delivery), 6 mm dia. from pump to nozzle R.H. 1,080 mm. long (R. VI). BREAK, CONFORT.	1

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	<i>Page 117</i> FITTED ON BREAK - COMMERCIAL and U. S. A.		DF 511-26	Wiring, for rear lights in rear L. H. wing.	1		<i>Page 132 (Contd.)</i>	
DF 532-0	Dynamo complete, 12 volts, "DUCELLIER" (R. VI).	1	DF 511-26a	Wiring, for rear lights in rear R. H. wing.	1	2.321-S	Nut, hex. 5 dia. x 75 pitch for screws, for reinforcement piece and sheet metal piece for bumper (R. III).	11
DS 532-32	Belt adjuster.	1		FITTED ON BREAK - COMMERCIAL and U. S. A.		2.491-S	Nut, hex. 7 dia. x 100 pitch for screws securing rear bumper (R. III).	3
DM 535-1d	Regulator 12 volts "DUCELLIER" (R. VI),	1	DM 511-8c	Cable, from negative terminal of battery to "ground" on water pump, 590 mm long.	1	621.011	Screw, hex. head, 7 dia. x 30 mm for securing rear bumper (R. III).	3
DM 535-89	Rubber stop for regulator.	1		<i>Page 126</i>		621.072	Screw, hex. head, 5 dia. x 16 mm for securing reinforcement piece and sheet metal piece for rear bumper (R. III).	11
	<i>Page 118</i> FITTED ON BREAK - COMMERCIAL		706.671	Bulb, 12 volts, 45 watts for head- lights (R. VI).	2		REAR REFLECTOR	
DF 532-0a	Dynamo, complete, 12 volts, "Paris-Rhone" (R. VI).	1	707.194	Bulb, 12 volts, 4 watts, 2 contacts for headlights (R. VI).	2	DF 579-1	Rear reflector. (R. VI).	2
DS 532-32	Belt adjuster.	1		<i>Page 132</i> REAR BUMPERS		63-S	Screw, round head, 4 dia. x 10 long, for securing rear reflector (R. III).	4
DM 535-1d	Regulator 12 volts "DUCELLIER" (R. VI).	1		FITTED ON BREAK - COMMERCIAL			<i>Page 135</i> FITTED ON BREAK - COMMERCIAL	
DM 535-89	Rubber stop for regulator.	1	DF 615-3a	Rear Bumper, complete.	1	DM 642-9b	Intake for heating on cylinder head, length of tube 35 mm.	1
	<i>Page 121</i> FITTED ON BREAK - COMMERCIAL and U. S. A.		DF 615-22	Rubber buffer for side, rear.	2	DM 642-86a	Tube, flexible for feeding radiator, length; non-developed 325 mm.	1
DM 524-01b	Solenoid switch "Gelbon" for starter, 12 volts (R. VI).	1	DF 615-71	Support bracket for rear bumper on lower door of rear panel.	1		<i>Page 140</i>	
DM 524-98b	Clamp retaining starter solenoid switch.	2	DF 615-80a	Reinforcement piece for rear bumper.	3	D 622-8	Locating clip for stand.	2
DM 533-01	Starter, complete, 12 volts, "DUCELLIER" (R. VI).	1	DF 615-90a	Leaf for rear bumper.	1	DM 741-04b	Front unit of caisson with bracket for gear change control, lower rear distance piece for front pillar, dia. 14 mm at driven-in end, smooth length: 22 mm. SALOON - Since October 1959.	1
	<i>Page 124</i>		DF 615-109	Support bracket, upper, for securing buffer.	2	DM 811-2	Sidemember L. H. for bottom part of body. Since September 1959.	1
DM 511-23a	Wiring, front, 12 volts. U. S. A.	1	DF 615-110	Support bracket, lower, for securing buffer.	2	DM 814-95	Gusset for connecting front L. H. and rear R. H. of sidemember for bottom part of body.	2
	FITTED ON BREAK - COMMERCIAL		DF 615-116	Sheet metal piece, lower for rear bumper.	1			
DF 511-4	Wiring for rear light in rear hinged panel.	1	485-S 30	Screw, hex. head, 7 dia. x 20 mm, pointed, for securing support bracket on lower door (R. III).	4			
DF 511-23	Wiring, front.	1	538-S 30	Screw, hex. head, 9 dia. x 25 mm, pointed, for securing buffer support bracket. (R. III).	4			
DB 511-24	Wiring, rear.	1						

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 814-95a	<i>Page 140 (Contd.)</i> Gusset for connecting front R.H. and rear L.H. of sidemember of bottom part of body.	2	DM 821-104g	<i>Page 152 (Contd.)</i> Panel for rear quarter (aluminium, fluted), R.H., one fixing lug on upper part (width of flutes 3 mm) - Since November 1959.	1		<i>Page 156</i> FITTED ON BREAK - COMMERCIAL	
DM 822-2b	Side panel for scuttle L.H. - R.H. steering.	1	DS 854-83	Finishing strip for central L.H. pillar (aluminium, fluted), without hole for parking light (width of flutes: 6 mm) - U.S.A. Since September 1959.	1	DF 842-78	Link for door check strap, distance between centres of holes 137 mm.	2
DM 822-2c	Side panel for scuttle R.H. - R.H. steering.	1	DS 854-83a	Finishing strip for central R.H. pillar (aluminium, fluted), without hole for parking light (width of flutes: 6 mm) - U.S.A. Since September 1959.	1	DF 842-79	Securing strip, upper, for sealing strip of rear door entrances (roof rail).	2
	FITTED ON BREAK - COMMERCIAL					DF 842-88	Sealing strip for L.H. door entrance.	1
DB 8-05	Body only, without front and rear doors, roof, bonnet or front and rear wings.	1	DM 854-83d	Finishing strip for central L.H. pillar (aluminium, fluted), width of flutes: 3 mm - Since November 1959.	1	DF 842-88a	Sealing strip for R.H. door entrance.	1
DF 741-04	Caisson, front end unit, with bracket for gear change control.	1	DM 854-83e	Finishing strip for central R.H. pillar (aluminium, fluted), width of flutes: 3 mm - Since November 1959.	1	DF 842-105	Reinforcement of securing strip for sealing strip, L.H.	1
DM 811-2	<i>Page 144</i> Sidemember, L.H. for bottom of body. Since September 1959.	1	DS 854-84d	Finishing strip, upper, for rear L.H. pillar (chrome plated) - U.S.A. Since September 1959.	1	DF 842-105a	Reinforcement of securing strip for sealing strip, R.H.	1
DS 852-126	<i>Page 151</i> Strip for securing sealing strip at rear of bonnet, length 1390 mm. Since September 1959.	1	DS 854-84e	Finishing strip, upper, for rear R.H. pillar (chrome plated) - U.S.A. Since September 1959.	1	D 854-4	<i>Page 164</i> Chevron for door - U.S.A.	2
DS 821-9f	<i>Page 152</i> Panel for rear quarter (aluminium, fluted) L.H., one fixing lug on upper part, (width of flutes: 6 mm) - U.S.A. Since September 1959.	1					<i>Page 169</i> LINING FOR REAR BOOT	
DS 821-9g	Panel R.H., for rear quarter (aluminium, fluted), one fixing lug on upper part (width of flutes: 6 mm) - U.S.A. Since September 1959.	1				DM 826-50	Partition between rear seat and boot, R.H. steering.	1
DM 821-104f	Panel for rear quarter (aluminium, fluted) L.H., one fixing lug on upper part (width of flutes: 3 mm) - Since November 1959.	1				DM 826-53	Sealing strip, upper and lower, for partition, length: 1030 mm. R.H. steering (R. VI).	2
						DM 826-54	Sealing strip, R.H. and L.H. sides of partition, length: 530 mm. R.H. steering (R. VI).	2
						DM 826-55	Sealing strip between front cross-member and partition (900 x 20 x 8 mm). R.H. steering (R. VI).	1
			DF 842-73	Securing strip for sealing strip for L.H. rear door entrance - rear pillar.	1			
			DF 842-73a	Securing strip for sealing strip for R.H. rear door entrance - rear pillar.	1			

SUSPENSION PUMP BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 391-01	Suspension pump, complete.	1	D 391-82	Ball for locking pin, internal dia. 7 mm, thickness: 9 mm.	1	D 443-74	Screw, 9 dia. x 50 long for securing pump.	1
D 391-07a	Pump shaft with bearing.	1	D 391-83	Locking pin, dia. 7 mm, length: 84.5 mm.	1	DS 444-63	Ring seal 27.7 x 33.1 x 2.7 between bearing plate and body of pump (R. VI).	1
DS 391-020	Assembly comprising: 7 sleeves with pump body and joint.	1	DF 391-85	Adjusting stay for pump, length: 173 mm.	1	DS 444-65	Ring seal 21.3 x 28.5 x 3.6 on carrier ring between bearing and pump body.	1
D 391-3a	Valve spring, external dia. 8 mm.	7	DS 391-86	Bracket for locking adjusting stay for pump (flat type).	1	484-S	Screw, hex. head, 7 dia. x 17.5 long for securing adjusting stay for pump (R. III).	1
D 391-4a	Return spring for piston, external dia. 21 mm.	7	DS 391-88	Bearing plate for adjusting stay for pump, 15 x 15 x 3.	2	2.372-S	Nut, hex. 9 dia. x 125 pitch for securing pump (R. III).	1
D 391-5	Pump valve, 1.2 mm thick, dia. 13 mm.	7	D 391-90a	Distance piece for sleeve, internal dia. 8 mm, external dia. 21 mm.	7	2.491-S	Nut, hex. 7 dia. x 100 pitch for securing adjusting stay for pump (R. III).	1
DF 391-13	Pulley for pump, 2 grooves, external dia. 106 mm (without 5 holes).	1	D 391-98	Cup for piston spring, internal dia. 8.5 mm, external dia. 21 mm.	7	4.151-S	"Woodruff" key 3 x 3.7 x 10 for pump pulley (R. III).	1
DS 391-15b	Pump body, internal dia. 33 mm.	1	D 391-99	Circlip (wire dia. 1 mm).	7	4.905-S	Ring seal 12.1 x 17.5 x 2.7 between deflector and pump shaft (R. VI).	1
DS 391-16b	End plate - bearing housing.	1	DS 391-131a	Screw, hex. head, 8 dia. x 25 long, for securing end plate.	4	4.929-S	Ring seal 18.7 x 22.5 x 1.9 for sleeve (R. VI).	7
DF 391-18	Belt for pump (R. VI).	2	DS 391-132a	Screw, hex. head, 8 dia. x 23 long, for securing end plate.	2	4.930-S	Ring seal 15.7 x 21.1 x 2.7 for pump (R. VI).	7
D 391-20	Pump cover.	1	DS 391-133a	Nut, hex. 8 dia. x 100 pitch, for securing end plate.	1	620.073	Ball bearing 12 x 50 x 16 (R. VI).	1
D 391-21	Needle bearing 17.6 x 28 x 15 (R. VI).	1		Piston rod for suspension pump :	7			
D 391-53	Sealing cup 21.5 x 55.5.	1	D 391-512	28.8 mm long.				
D 391-54	Pump deflector 12.1 x 44 x 5.4.	1	D 391-513	28.9 mm long.				
D 391-55	Retaining spring for seal carrier ring, external dia. 22.5.	1	D 391-514	29 mm long.				
D 391-56	Seal carrier ring for pump 18 x 27 x 9.	1	D 391-515	29.1 mm long.				
D 391-67	Sealing joint, rubber between body and cover 80 x 84.5 x 3.4.	1	D 391-516	29.2 mm long.				
D 391-76	Nut, hex. 12 dia. x 125 pitch for securing pump pulley.	1	D 391-517	29.3 mm long.				
D 391-77	Lockwasher, 12.2 for pump pulley securing nut.	1	D 391-518	29.4 mm long.				
			D 391-519	29.5 mm long.				
			D 391-520	29.6 mm long.				
			D 391-521	29.7 mm long.				
			D 391-522	29.8 mm long.				
			D 391-523	29.9 mm long.				
			D 391-524	30 mm long.				
			D 391-525	30.1 mm long.				
			D 391-526	30.2 mm long.				
			D 391-527	30.3 mm long.				
			D 391-528	30.4 mm long.				
			D 391-529	30.5 mm long.				

PEDAL GEAR BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 314-015	Pedal gear, complete with clutch pedal.	1	DF 314-51	Return spring for clutch pedal, R.H. coiling, dia. of wire: 3.3 mm.	1	DF 314-180	Lining, rubber for clutch control cable 14 x 58 x 1.5.	1
DF 314-2a	Cable for clutch, length: 587 mm (R. VI).	1	DM 314-88	Thrust washer 7.2 x 22 x 2 for clutch adjustable push-rod control lever.	1	2.321-S	Nut, hex. 5 dia. x 75 pitch, for securing L.H. bearing (R, III).	2
DF 314-3	Clutch pedal.	1	DM 314-95a	Bush for clutch adjustable push-rod control lever 7.2 x 20 x 6.2.	1	2.491-S	Nut, hex. 7 dia. x 100 pitch, for securing (R. III):	
D 314-17	Nut, hex. 7 dia. x 100 pitch, for adjusting clutch fork.	1	DF 314-158	Bracket for clutch pedal.	1		- taper cotter for clutch pedal.	1
DM 314-21	Push-rod, adjustable for clutch, thread 7 dia. x 100 pitch, length: 136 mm.	1	DF 314-177	Stop screw for clutch pedal, length: 41 mm, thread: 7 dia. x 100 pitch (R. VI).	1		- stop screw for clutch pedal.	1
DM 314-33	Lever controlling adjustable push-rod for clutch.	1	DF 314-178	Anchoring pin for clutch control cable, dia. 5 mm, length: 12 mm.	1	543.335	Cotter (taper), thread: 7 dia. x 100 pitch, length: 44 mm for clutch pedal (R. II).	1
DF 314-34	Shaft for clutch pedal with lever, length: 114 mm.	1	DF 314-179	Lug for securing clutch control cable.	1	614.201	Nut, hex. 16 x 150 pitch, for tightening adjustable stop (R. II).	1
DF 314-49	L.H. bearing with bush for clutch pedal bracket, distance between hole centres 44 mm.	1						

CONTROL FOR HYDRAULIC BRAKE

BREAK - COMMERCIAL

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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DS 142-95	Ring seal, 5.7 x 9.1 x 1.7 for pressure compensator plug (R. VI).	1	D 453-69	Sealing ring, rubber, for hydraulic brake control valve, 6 x 17.5 x 3.5 (R. VI).	2	D 456-4	Trolley for brake compensator.	1
DS 453-021a	Brake control body with valves.	1	D 453-70	Plug for brake control, threaded: 24 dia. x 150 pitch.	2	DS 456-50	Thrust washer 7 x 11.25 x 1 for brake compensator spring.	1
D 453-1a	Brake pedal, pad shank 9 mm (without pedal pad).	1		Rubber washer for taking up play on pedal pad shank 10 x 36 :	As req'd.	D 456-92	Retaining plate for brake compensator plate.	1
DF 453-9	Piping assembly for brake operation, 2 flanges, 2 union screws.	1	D 453-91c	1 mm thick.		D 456-93	Compensator plate 25 x 34.	1
D 453-15	Circlip for valve controlling hydraulic brake.	2	D 453-91d	3 mm thick.		D 456-96	Connecting pin for control rod of brake compensator 9 mm x 32 mm.	1
D 453-36a	Bush, rubber, protecting brake pedal pad shank, internal dia: 14 x 20, external dia: 36 mm.	1	D 453-91e	5 mm thick.		DF 456-98	Spring for brake compensator control rod, wire dia. 2.4 mm.	1
D 453-51	Return spring for brake control valve internal dia: 8.5 mm.	2	D 453-97	Cover for brake pedal pad, internal dia. 27 mm.	1	D 456-99	Rubber joint 16 x 20.4 x 4 for brake compensator.	1
D 453-52	Rubber joint, 20 x 24 x 3.5 for hydraulic brake control.	2	D 453-98	Pad for brake pedal, threaded: 9 dia. x 125 pitch.	1	DF 831-01	Floor for pedal with brake control.	1
D 453-53	Thrust washer, 6.4 x 8.4 x 14.65 x 7, for brake control valve return spring.	2	D 453-115	Articulating pin for brake pedal 7 x 16.	2	155-S 30	Screw, pointed, 5 dia. x 15 long, for securing brake control (R. III).	2
DS453-54a	Sealing plate for flange on brake control piping assembly, 6 holes 7.6 mm for pipes, 3 holes for securing, dia: 6 mm (R. VI).	1	D 453-158	Screw countersunk head, 4 dia. x 11 pitch, securing brake pedal pad.	1	321-S	Screw, hex. head, 6 dia. x 30 long, for securing brake control flange (R. III).	1
D 453-63	Thrust cup for brake control valve joint, 6.45 x 20 x 4.	2	DS 453-211	Spacing washer, split rubber, between sleeve and sealing joint for hydraulic brake control valve, 6.9 x 9.5 x 2.4.	2	480-S	Screw, hex. head, 7 dia. x 14 long, for securing brake control (R. III).	2
			DF 456-0	Brake compensator.	1	4.922-S	Seal ring, 4.2 x 8 x 1.9 for sealing plate (R. VI).	6
			D 456-1	Body for brake compensator.	1	621.055	Screw, hex. head, 5 dia. x 11 long, for securing compensator (R. I).	2
			D 456-2	Guiding cap, for brake compensator threaded: 16 dia. x 150 pitch.	1			
			DF 456-3	Control rod for brake compensator, length 78 mm, dia. 635 mm.	1			

LIGHTING - DIRECTION INDICATOR LIGHTS - REAR LAMP - STOP LIGHT

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	BREAK - COMMERCIAL		D 575-1a	Direction indicator light, front R.H. (without bulb) (R. VI).	1	63-S	Screw, round head, 3 dia. x 10 long, for securing reflector (R. III).	4
	INTERIOR LIGHTING		DF 575-4	Direction indicator light, rear R.H. and L.H. (without bulb) (R. VI).	2	2.243-S	Screw, round head, 4 dia. x 12 long, (cruciform) for securing rear lamp on bracket (R. VI).	4
DM 522-10	Switch for interior lighting on instrument panel (R. VI).	1	2.244-S	Screw, round head, 4 dia. x 16 mm (cruciform) for securing rear direction indicator lights on bracket (R. VI).	4	2.244-S	Screw, round head, 4 dia. x 16 long, (cruciform) for securing rear light on bracket (R. VI).	8
DM 545-2	Lighting unit for interior on central pillar, without bulb (R. VI).	1	2.652-S	Screw "Parker" (self-tapping) 5 dia. x 15 long for securing front direction indicator light (R. VI).	4	2.271-S	Nut, hex. 4 dia. x 75 pitch, for securing screws (R. III): - for rear light on bracket. 8 - for rear lamp on bracket. 4	
DF 545-2a	Roof light, rear (R. VI).	1	615.710	Clip with 5 mm threaded hole for securing front direction indicator lights (R. VI).	4	2.746-3	Screw, round head, 4.85 (cruciform) for securing (R. VI): - rear registration plate. 4 - bracket for rear lamp. 4	
DM 545-4	Glass for lighting unit (R. VI).	1	706.604	Bulb 12 volts, 15 watts, for front and rear direction indicator lights (R. VI).	4	615.712	Clip with 4.85 threaded hole for securing screws (R. VI): - rear registration plate. 4 - bracket for rear lamp. 4	
706.067	Bulb, 12 volts, 7 watts, sphere 19 mm, for lighting unit on central pillar (R. VI).	1	706.639	Bulb 12 volts, 1.5 watts, for parking light (R. VI).	2	621.062	Screws, hex. head, 5 dia. x 14 long, for securing brackets for rear lights on wings. (R. III).	6
706.717	Bulb, 12 volts, 7 watts, 2 contacts, for roof light (R. VI).	1		REAR LAMP - STOP LAMP - REFLECTORS - REAR LIGHTS		706.604	Bulb, 12 volts, 15 watts, for rear stop light.	2
2.756-S	Screw, round head, 3.5 x 9.5 mm for securing lighting unit on central pillar and roof light (R. VI).	1				706.609	Bulb, 12 volts, 4 watts, for rear light (R. VI).	2
	LIGHTS FOR :					707.194	Bulb, 12 volts, 4 watts, 2 contacts, for rear lamp (R. VI).	2
	- direction indicators							
	- parking		DF 544-011	Rear lamp for registration plate (without bulb) (R. VI).	2			
DM 522-05b	Switch, 12 volts, for direction indicator lights (R. VI).	1	DF 544-3	Bracket for rear lights on wing.	2			
DM 522-9	Switch for parking lights on instrument panel.	1	DF 544-6	Rear light, stop light (without bulb) (R. VI).	4			
D 544-04a	Parking light (without bulb) (R. VI).	2	DP 544-93	Bracket for rear lamp.	2			
DF 544-3	Bracket for rear direction indicator light on wing.	2	DM 576-02	Switch for stop light (R. VI).	1			
D 575-1	Direction indicator light, front L.H. (without bulb) (R. VI).	1	DM 576-98	Control rod for stop light switch.	1			
			DF 578-2	Registration plate, rear.	1			
			DF 579-1	Reflector, rear (R. VI).	2			

BODY UNITS (REAR)

BREAK AND COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DB 175-16	Cover for access to petrol tank filler.	1	DF 743-95a	Reinforcement, outer, for R.H. sidemember.	1	D 814-97	Reinforcement, lower, for L.H. centre pillar.	1
DB 742-01	Unit, rear, for caisson (rear part).	1	D 743-98	Closing plate, removable, for centre unit sidemember (954 mm long).	4	D 814-97a	Reinforcement, lower, for R.H. centre pillar.	1
D 742-97	Floor panel of boot.	1	DM 811-2	Sidemember L.H. for bottom of body.	1	DF 821-74	Panel for wheel arch, L.H. rear.	1
DM 743-1	Sidemember, L.H. for centre pillar unit, with gusset.	1	D 811-2a	Sidemember R.H. for bottom of body.	1	DF 821-74a	Panel for wheel arch, R.H. rear.	1
DM 743-1a	Sidemember, R.H. for centre pillar unit, with gusset.	1	D 812-1	Centre pillar of body, L.H.	1	DF 961-32	Glass for rear quarter. (R. VI).	2
D 743-87	Lining for centre pillar unit sidemember, L.H.	1	D 812-1a	Centre pillar of body, R.H.	1	DF 961-33	Sealing strip, rubber, for rear quarter glass.	2
D 743-87a	Lining for centre pillar unit sidemember, R.H.	1	DF 812-2	Rear pillar of body, L.H.	1	DB 982-48	Closing strip for cross-brace on rear unit.	1
D 743-90	Rubber strip retaining sheet metal closing plate of sidemember (1860 mm long).	2	DF 812-2a	Rear pillar of body, R.H.	1	2.664-S	Screw, round head, 3.5 x 20 mm for securing closing strip on sidemember of central unit (R. III).	12
D 743-91	Rubber strip for sheet metal closing plate of sidemember of centre unit, (950 mm long) (R. VI).	4	D 813-3	Crossmember of body, lower, rear.	1	88.616	Washer, 4.2 x 12 x 0.8 for securing screws for closing strip on sidemember of central unit (R. III).	12
DF 743-94	Reinforcement, inner, for L.H. sidemember.	1	DF 813-9	Crossmember of body, upper, rear.	1	615.715	Clips, threaded for screw 3.5 for securing closing strip on sidemember of central unit (R. VI).	12
DF 743-94a	Reinforcement, inner, for R.H. sidemember.	1	DF 813-50	Crossmember of body, lower, rear.	1			
DF 743-95	Reinforcement, outer, for L.H. sidemember.	1	DF 813-101	Closing plate (sheet steel) for lower, rear crossmember of body.	1			
			DF 813-102	Side closing plate, sheet steel, for lower crossmember of body, L.H.	1			
			DF 813-102a	Side closing plate, sheet steel, for lower crossmember of body, R.H.	1			

REAR WINGS BREAK AND COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 175-2a	Cover for access to petrol tank filler.	1	D 851-72	Rubber pad, 31 x 35 x 40 for positioning wing on centring spigots.	4	DF 854-51	Finishing moulding on wing, 490 mm long (R. VI).	2
DS 175-86	Spring for cover of petrol tank filler.	1	D 851-78	Spigots, centring, for positioning wing.	2	126-S 30	Screw, round head, 5 dia. x 18 long, for securing cover giving access to petrol tank filler (R. III).	2
D 175-92	Rubber stop for cover of petrol tank filler, (14 mm long).	2	DF 851-81	Sealing strip, rubber.	2	125-S 30	Screw, round head, 5 dia. x 15 long, for securing bracket for positioning wing on centring spigots (R. III).	8
DF 851-48	Mudflap for L. H. rear wing.	1	DF 851-94	Plate for securing wing.	2	530-S 30	Screw, hex. head, 9 dia. x 22 long, for securing brackets for wing (R. III).	6
DF 851-48a	Mudflap for R. H. rear wing.	1	D 851-122	Plate for securing centring spigot for wing.	2	89,274	Screw, hex. head, 5 dia. x 13 long, for securing centring spigot for wing (R. III).	8
DF 851-51	Sealing strip, rubber, for upper part of wing at wheel arch, 795 mm long.	2	DF 851-127	Mudflap, front, for rear wing.	2	621.062	Screw, hex. head, 5 dia. x 14 long, for securing wing mudflap (R. III).	6
DF 851-67	Rear wing, L. H.	1	DF 851-128	Strip, sheet steel, for securing front mudflap.	2			
DF 851-67a	Rear wing, R. H.	1	DF 851-144	Plate for retaining front mudflap.	2			
D 851-68	Sealing strip, rubber, for sheet steel closing panel at front of wing.	2	DF 851-158	Support bracket for rear, for securing, 85 mm long, 40 mm wide.	2			
D 851-70	Bracket for rubber pad for positioning wing on centring spigots, (attached to wing).	4	DS 853-81	Sealing strip, rubber, between rear wing and door, 690 mm long.	2			

ROOF BREAK AND COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 521-96	Bush, rubber, 8 x 22 x 20 on L.H. roof cant rail.	1	DF 854-71	Finishing plate, internal, for upper, part of central pillar, R.H.	1	D 961-53	Sheet metal surround, upper part, for windscreen.	1
D 811-67	Cant rail for roof, R.H.	1	DS 854-73	Lug, securing, for cover strip for joint of finishing moulding for roof panel.	1	D 961-115	Reinforcement for central surround, upper, for windscreen, (external part).	1
DF 811-75	Extension for cant rail, L.H.	1	DM 854-82	Finishing strip, upper, for L.H. front pillar.	1	D 961-147	Reinforcement for central surround, upper, for windscreen, (internal part).	1
DF 811-75a	Extension for cant rail, R.H.	1	DM 854-82a	Finishing strip, upper, for R.H. front pillar.	1	DF 988-1	Finishing strip, rubber, internal, for roof panel, 5,470 mm long (R. VI).	1
D 811-94	Cant rail for roof, front part.	1	DF 854-85	Finishing moulding for rear of roof panel.	1	DF 988-2	Packing for sound deadening, for roof panel (R. VI).	1
D 811-99	Cant rail for roof, L.H.	1	DM 854-91	Cover strip for joint of edges of front finishing moulding for roof panel.	1	2.482-S	Washer 7.5 x 14 for screws securing roof panel (R. III).	17
DF 825-3	Roof panel with securing moulding not painted.	1	DM 854-93	Finishing moulding for L.H. front of roof panel.	1	2.491-S	Nut, hex. 7 dia. x 100 pitch, for locking screws securing roof panel (R. III).	17
DF 825-67	Sealing strip, rubber, rear, 1,200 mm long (R. VI).	1	DM 854-93a	Finishing moulding for R.H. front of roof panel.	1	2.499-S	Screw, countersunk, raised head, 3.52 x 9.5 for securing finishing plate on central pillar (R. VI).	6
D 825-90	Washer, with one flat 7.5 x 20 mm for securing roof panel.	19	DF 854-94	Finishing moulding, lateral for L.H. cant rail for roof.	1	2.514-S	Washer, shake-proof, 7.3 x 12 mm for screws securing roof panel (R. VI).	17
DF 825-91	Sealing strip, rubber, 5,600 mm long.	1	DF 854-94a	Finishing moulding, lateral for R.H. cant rail for roof.	1			
D 825-92a	Screw, round head, slotted with flat 7 dia. x 25 long, for securing roof panel.	5	DF 854-100	Finishing plate, internal, for upper part of central pillar L.H.	1			

FACIA PANEL - SCUTTLE TRIMMING

BREAK AND COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DM 651-3	Cover for glove box.	1	DM 853-69a	Finishing strip between windscreen and facia panel (without support).	1	615.712	Clip with threaded hole for securing (R. VI):	
DM 822-03	Protection panel, lower on scuttle shelf.	1	DM 853-78	Finishing panel under facia panel, 1,157 mm long.	1		- upper facia panel.	3
DM 822-04	Cover for bracket for electrical and mechanical controls (R. VI).	1	DF 981-70	Trimming for brake pedal flooring.	1	615.714	Clip with threaded hole for securing cover on centre of facia panel (R. VI).	2
DM 822-05	Escutcheon for speedometer (R. VI).	1	DF 981-78	Trimming under facia panel, lower L.H. part.	1	615.715	Clip with threaded hole for securing cover of bracket for electrical and mechanical controls (R. VI).	2
DM 822-6	Facia panel, upper.	1	DM 981-81	Trimming under facia panel, lower R.H. part.	1	2.312-S	Washer, flat 5.5 x 12 for securing (R. III):	
DM 822-52	Rubber bearing pad for facia panel.	1	DB 981-83	Trimming piece for L.H. sidemember for central pillar and sidemember for bottom of body - BREAK, (LUXE) and COMMERCIAL	1		- central facia panel.	3
DM 822-53	Cover for centre of facia panel.	1	DB 981-83a	Trimming for R.H. sidemember for central pillar and sidemember for bottom of body - BREAK, (LUXE) and COMMERCIAL.	1		- upper facia panel.	3
DM 822-54e	Facia panel (Central part).	1	DM 981-83	Trimming for L.H. sidemember for central pillar and sidemember for bottom of body - BREAK - CONFORT.	1	2.334-S	Washer, shake-proof, 5.2 x 9.4 for securing centre mounting lug (R. VI).	5
DC 822-65	Finishing plate for facia panel (R. VI) BREAK and COMMERCIAL.	1	DM 981-83a	Trimming for R.H. sidemember for central pillar and sidemember for bottom of body - BREAK - CONFORT.	1	619.022	Washer, flat, for securing screw of rubber bearing pad (R. VI).	1
DB 822-65	Finishing plate for facia panel (R. VI) BREAK - CONFORT.	1	DM 985-86	Trimming for facia panel, upper R.H. part.	1	2.499-S	Screw, self-tapping, for securing cover of electrical and mechanical controls bracket (R. VI).	2
DM 822-67	Finishing lining for passage of gear change lever.	1	DF 985-98	Trimming, central part, for engine housing.	1	2.508-S	Screw, countersunk, raised head, 4.85 x 16 mm for securing escutcheon for speedometer (R. VI).	2
DM 822-75	Rubber strip on lower protection panel.	1	DF 985-99	Trimming for facia panel, upper L.H. part.	1			
DM 822-76b	Bracket for electrical and mechanical controls (under steering column).	1						
DM 822-87	Mounting lug, upper L.H. for facia panel (central part).	1						
				BOLTS, SCREWS ETC. FOR SECURING				
			2.323-S	Nut, hex. 5 dia. x 75 pitch, for securing buffer (R. III).	1			

WINDSCREEN - FRONT SEATS (BENCH TYPE) - FRONT SEATS

BREAK AND COMMERCIAL

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NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	WINDSCREEN							
DS 565-117a	Rubber stop for windscreen wiper arm, on lower part of surround.	2	DF 988-88a	Finishing panel on lining of R.H. rear quarter panel.	1	DS 932-9a	Knob for tightening articulation of front seat (R. VI).	4
DM 961-17	Rubber sealing strip at bottom of windscreen.	1	DF 988-89	Finishing strip (plastic) for rear upper crossmember.	1	D 912-80	Stop for front seat.	2
D 961-98	Rubber sealing strip for top of windscreen, 2,160 mm long (R. VI).	1	2.756-S	Screw for securing finishing panel (R. VI).	2	DS 932-64	Packing piece, rear, for front seat.	2
DS 961-146	Rubber sealing strip for bottom of windscreen, 1,550 mm long.	1	619.796	Clip for securing trimming on crossmember (R. VI).	11	DS 932-66	Packing piece, front, for front seat.	2
DS 961-161b	Surround, lower part, for windscreen glass, with central securing lug.	1		FRONT SEAT - (BENCH TYPE) BREAK, LUXE and COMMERCIAL		DS 932-76	Trimming leatherette for rear squab.	2
DS 961-3a	Glass only, for windscreen, "LUXRIT" (R. VI).	1	DB 922-62	Spring case for front seat (bench type) padded.	1	DS 932-84	Spring case for front seat cushion, padded.	2
DS 961-56	Pressure pad, lateral, for windscreen, 50 mm long, 17.5 mm wide, 36 mm high.	2	DM 922-13	Locking pin.	1	DS 932-90	Spring case for squab of front seat, padded.	2
DS 961-189	Reinforcement, central, for windscreen frame on scuttle dome.	1	D 922-10	Knob for locking lever.	1	DS 932-99b	Finishing casing for front seat articulation, L.H. (R. VI).	2
485-S 30	Screw, hex. head, 7 dia. x 20 long, for securing adjustable lateral bracket.	4	DM 922-119	Seat stop.	1	DS 932-99c	Finishing casing for front seat articulation, R.H. (R. VI).	2
	TRIMMING FOR REAR UPPER CROSSMEMBER		DM 922-12	Locking lever.	1	DS 932-82	Thrust block for locking front seat articulation (R. VI).	4
DF 988-3	Trimming for rear upper crossmember for panel.	1	D 912-85	Return spring for locking lever.	1	D 912-4	Lever for locking front seat.	2
DF 988-88	Finishing panel on lining of L.H. rear quarter panel.	1	DM 922-118	Support, L.H.	1	D 912-85	Return spring for front seat locking lever.	2
			DM 922-118a	Support, centre and R.H.	2	D 912-78	Support for front seat R.H.	2
			DM 922-114	Control rod, for locking pin.	1	D 912-79	Support for front seat L.H.	2
				BREAK - CONFORT.		2.492-S	Screw, countersunk, raised head, 4 dia. x 10 long, for securing finishing casing on articulation pin (R. III).	2
			DS 932-81a	Articulation pin for front seat.	4	2.756-S	Screw, round head, 3.5 x 9.5 mm for securing finishing casing on seat frame (R. VI).	2
			D 912-10	Knob for locking lever for front seat (R. VI).	2			

**REAR CUSHION - REAR SQUAB - CARPET - TRIMMING FOR REAR BOOT
AND FRONT AND REAR DOORS BREAK AND COMMERCIAL**

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
	REAR CUSHION BREAK - COMMERCIAL			BREAK - CONFORT.				
D 923-90a	Flexible ring for positioning rear cushion (R. VI).	2	613.159	Ball catch for securing carpet (R. VI).	1	DM 983-74	Panel (only), for R.H. rear door.	1
DB 923-10	Spring case for rear cushion, padded.	1	DM 982-58	Lining for floor, beneath rear carpet.	1	DM 983-78	Panel (only), for R.H. front door.	1
135-S	Screw, round head, 5 dia. x 40 long, for securing rear cushion (R. III).	2	DF 982-81	Lining for floor, beneath front carpet.	1	DB 941-3a	Trimming for arm-rest on rear panel (leatherette: Rio and grey).	2
	BREAK - CONFORT		DB 981-1	Front carpet, moquette.	1	DM 941-1	Arm-rest (sheet steel) on rear panel.	2
D 923-90a	Flexible ring for positioning rear cushion (R. VI).	2	D 981-2a	Rear carpet, moquette.	1		BREAK - CONFORT	
DB 923-10	Spring case for rear cushion, padded.	1		LINING FOR BOOT		D 841-57	Edging for protection of bottom of front L.H. door, 523 mm long.	1
135-S	Screw, round head, 5 dia. x 40 long, for securing rear cushion (R. III).	2	DB 989-1	Lining, felt, for bottom of boot.	1	D 841-57a	Edging for protection of bottom of front R.H. door, 523 mm long.	1
	REAR SQUAB		DB 989-50	Lining, felt, on wheel arch L.H.	1	D 842-56	Edging for protection of bottom of rear L.H. door, 350 mm long.	1
DB 923-5	Spring case for rear squab, padded (BREAK and COMMERCIAL).	1	DB 989-50a	Lining, felt, on wheel arch, R.H.	1	D 842-56a	Edging for protection of bottom of rear R.H. door, 350 mm long.	1
DS 941-82	Arm-rest, central, for rear seat, padded (BREAK - CONFORT).	1	DB 935-1	Occasional seat complete (BREAK).	1	DS 983-10	Finish moulding for front L.H. panel (R. VI).	1
DS 923-5	Spring case for rear squab, padded (BREAK - CONFORT).	1		FITTINGS FOR FRONT AND REAR SIDE DOORS		DS 983-10a	Finish moulding for front R.H. panel (R. VI).	1
	CARPETS			BREAK, LUXE and COMMERCIAL		DS 983-11	Finish moulding for rear L.H. panel (R. VI).	1
DM 982-58	Lining for floor, beneath rear carpet.	1	619.766	Clip for securing trim panel on door (R. VI).	40	DS 983-11a	Finish moulding for rear R.H. panel (R. VI).	1
DF 982-81	Lining for floor, beneath front carpet.	1	619.778	Clip for securing trim panel on door (R. VI).	4	D 941-2	Padding for arm-rest on front and rear L.H. doors (R. VI).	2
DF 981-1	Front carpet (rubber).	1	DS 983-81	Sealing plug for clip securing trim panel (R. VI).	44	D 941-2a	Padding for arm-rest on front and rear R.H. doors (R. VI).	2
DM 981-2	Rear carpet (felt).	1	DM 986-95	Trimming, lower, for L.H. central pillar (R. VI).	1	D 983-59	Panel (only), without arm-rest for front L.H. door.	1
			DM 986-95a	Trimming, lower, for R.H. central pillar (R. VI).	1	D 983-71	Panel (only), with arm-rest for rear L.H. door.	1
			D 983-59	Panel only, for L.H. front door.	1	D 983-71a	Panel (only), with arm-rest for rear R.H. door.	1
			DM 983-71	Panel only, for L.H. rear door.	1	D 983-75	Panel (only), with arm-rest for front R.H. door.	1
						2.499-S	Screw, self-tapping, 3.5 x 9.5 mm for securing edging at bottom of door. (R. VI).	As req'd.

ROOF RACK BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 661-87	Sound deadening for front arched rail, 460 mm long (R. VI).	2	DF 661-93	Support, intermediate, for arched rail (R. VI).	6	486-S	Screw, hex. head 7 dia. x 22.5 long, for securing roof rack on roof (R. III).	2
DF 661-88	Spring, retaining, for roof rack rod (R. VI).	16	DF 661-94	Support, curved, front and rear for arched rail (R. VI).	4	491-S	Screw, hex. head, 7 dia. x 30 long, for securing roof rack on roof (R. III).	10
DF 661-89	Rubber pad for sound proofing roof rack arched rail (412 x 15 x 4).	4	DF 661-95	Rail for roof rack, 10 mm dia. x 1213 mm long (R. VI).	8	615.800	Domed nut, 7 dia. x 100 pitch, (13 mm high), for securing roof rack on roof.	10
DF 661-90	Rubber pad for sound proofing, for roof rack cross rail (38 x 38 x 5).	4	DF 661-96	Arched side rail for roof rack, 14 mm dia. x 1180 mm long. (R. VI).	2	615.801	Domed nut, 7 dia. x 100 pitch, (12 mm high), (smooth bearing surface 7 mm) for securing roof rack on roof.	2
DF 661-91	Sealing washer for roof rack on roof (R. VI).	12	DF 661-97	Arched rail, front and rear for roof rack, 14 mm dia. x 946 mm long. (R. VI).	2	619.066	Washer, flat, 7.5 x 30 x 1 for roof rack on roof (R. IV).	12
DF 661-92	Sole plate for front and rear crossmembers, 940 mm long. (R. VI).	2	DF 661-98	Intermediate cross rail, for roof rack, 1124 mm long (R. VI).	2	619.069	Washer, flat, 7.5 x 20 x 1 for roof rack on roof (R. IV).	12
DF 661-92a	Rubber strip from intermediate cross rail, 960 mm long (R. VI).	2	DF 661-99	Cross rail, front and rear for roof rack, 1064 mm long (R. VI).	2			

FLOORS, REAR BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
H 844-93a	Stop for hinge of rear squab. (BREAK and COMMERCIAL).	1	DB 744-104	Retaining spring for removable floor panel for rear squab (BREAK and COMMERCIAL) (R. VI).	1	2.322-S	Nut, hex. 5 dia. x 75 pitch, for hinge stop securing screw (R. III).	1
H 844-101	Hinge, female, for removable bottom panel of rear cushion (BREAK and COMMERCIAL).	2	DB 744-139	Hinge, female, for rear removable floor (BREAK and CONFORT).	2	2.508-S	Screw, countersunk, raised head, 4.85 x 16 mm for securing support of buffer stop (BREAK and COMMERCIAL) (R. III).	8
DC 744-34	Floor, rear, 829 mm long, 959 mm wide (COMMERCIAL).	1	DB 744-166	Finishing panel, for removable floor for rear seat squab L. H. (BREAK and COMMERCIAL).	1	2.510-S	Screw, countersunk, raised head, 5 dia. x 20 long, for securing floors for rear squab and cushion (R. VI).	17
DB 744-35	Support for secured floor. (BREAK and CONFORT).	2	DB 744-166a	Finishing panel, for removable floor for rear seat squab R. H. (BREAK and COMMERCIAL).	1	2.548-S 30	Screw, round head, 5 dia. x 16.5 long, for securing stop retaining spring (BREAK and COMMERCIAL (R. VI).	1
DB 744-36	Floor, rear, 415 mm long. (BREAK and CONFORT).	2	DB 744-176	Rubber sound proofing of rear removable floor, 370 mm long. (BREAK and CONFORT).	2	3.234-S	Washer, shakeproof, 5.2 x 9.4 mm for securing floor for rear squab and cushion (BREAK and COMMERCIAL) - (R. VI).	17
DB 744-37	Floor, secured, rear, 415 mm long, 392 mm wide. (BREAK and CONFORT).	2	DB 744-179	Rubber stop for rear floor (BREAK and CONFORT) (R. VI).	4	233.400	Rubber stop for support of buffer (BREAK and COMMERCIAL)	2
DB 744-38	Buffer, stop, for rear cushion bottom board (BREAK and COMMERCIAL) (R. VI).	2	DB 863-12	Latch, for rear seat squab (BREAK and COMMERCIAL).	2	613.164	Button, with anchoring groove for securing removable floor on wheel arch (R. VI).	2
DB 744-39	Cross support, rear, for hinge of removable floor (BREAK and COMMERCIAL).	1	DB 863-61	Adjusting shim, for latch, 1 mm thick (BREAK and COMMERCIAL).	As req'd.	619.067	Washer, 7.5 x 30 x 2 mm, for securing supports for rear floor on sidemembers (R. IV).	4
DB 744-40	Crossmember for intermediate floor panel (between rear seat and occasional seat).	1	DB 863-61a	Adjusting shim, for latch, 2 mm thick (BREAK and COMMERCIAL).	As req'd.	619.133	Washer, 5.25 x 15 x 1.5 mm (R. IV) for: - intermediate floor and squab. - latch for rear squab.	10 4
DB 744-41	Intermediate floor panel (between rear seat and occasional seat) (BREAK and COMMERCIAL).	1	DS 983-81	Sealing plug on floor. (COMMERCIAL).	2	621.062	Screw, hex. head, 5 dia. x 14 long, for securing cross supports for hinge of removable floor (R. IV).	6
DB 744-41a	Intermediate floor panel (between rear seat and occasional seat) (CONFORT).	1	DB 989-97	Felt lining, for rear removable floor (BREAK and CONFORT).	2			
DB 744-47	Stop for retaining spring of removable floor panel for rear squab (BREAK and COMMERCIAL) (R. VI).	1	124-S 30	Screw, round head, 5 dia. x 12.5 long, for securing stop for hinge (R. III).	1			
DB 744-48	Removable floor panel for rear cushion (BREAK and COMMERCIAL).	1	155-S 30	Screw, countersunk head, 5 dia. x 15 long, for securing hinge on removable floor for rear cushion (R. III).	4			
DB 744-49	Removable floor panel for rear seat squab (BREAK and COMMERCIAL).	1						

REAR DOORS - UPPER AND LOWER

BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
D 175-92	Rubber stop for closing plate of lock.	1	DF 844-84	Distance piece 7.5 x 25 x 4, for securing hinge on rear upper door.	4	DM 854-4	Chevron, for door.	2
DF 844-07	Hinge for upper rear door, L.H.	1	DF 844-90	Washer, 7.5 x 26 x 4, for securing upper hinge.	6	DF 854-50	Moulding, lower, for rear upper door.	1
DF 844-07a	Hinge for upper rear door, R.H.	1	DF 844-98	Hinge, lower, for lower rear door, 1080 mm long (R. VI).	1	DF 854-52	Finishing plate, on upper hinge L.H.	1
DF 844-27	Stay, female, (tubular), part for rear upper door (R. VI).	1	DF 844-102	Support for hinge of upper door.	2	DF 854-52a	Finishing plate, on upper hinge R.H.	1
DF 844-28	Anchoring catch for stay (R. VI).	1	DF 844-103	Articulation pin for upper rear door, 10 mm dia. x 18.5 mm long.	1	DF 854-67	Rubber strip, between roof and upper rear door, 1064 mm long.	1
DF 844-45	Upper door (only), rear.	1	DF 844-128	Sealing pad for rear upper door.	2	DS 854-77	Sealing washer, for chevron.	4
DF 844-48	Folding stay for supporting rear lower door L.H. (R. VI).	1	DF 844-138	Articulation pin for anchoring catch for stay (R. VI).	1	DF 854-85	Finishing strip for trimming of roof and rear upper door.	1
DF 844-48a	Folding stay for supporting rear lower door R.H. (R. VI).	1	DF 844-139	Spring for anchoring catch for stay (R. VI).	1	DS 861-13	Push-button (R. VI).	1
DF 844-49	Bracket with securing pin for stay on body (R. VI).	1	DF 844-142	Rubber stop, 10 x 10.5 x 4, for securing stay (R. VI).	1	DS 861-21	Return spring for push-button.	1
DF 844-52	Sealing strip, lower, for upper rear door, 1150 mm long.	1	DF 844-143	Distance piece 7.5 x 17 x 10, for securing stay (R. VI).	1	DF 861-22	Lock bolt. (R. VI).	1
DF 844-53	Sealing strip, upper, for rear door, 3300 mm long.	1	DF 844-158	Lower door (only), rear.	1	DS 861-33	Circlip for lock barrel. (R. VI).	1
DF 844-56	Stay, male part, for rear upper door (R. VI).	1	DF 844-159	Spindle for hinge of (rear) lower door, 1080 mm long (R. VI).	1	D 861-34	Return spring for lock bolt, 26 mm long.	1
DF 844-60	Hinge, upper, for rear lower door, 1080 mm long (R. VI).	1	DF 844-160	Rubber washer, 6.5 x 20 x 4, for securing stay on body (R. VI).	1	D 861-51	Rubber washer, 30 x 36 x 2 for push-button sleeve.	1
DF 844-82	Stop for securing folding stay on rear panel.	2				D 861-53	Articulation pin with head 6 mm, length under head: 25.5 mm for lock bolt.	1
						D 861-59	Sleeve for push-button, length: 32 mm.	1

REAR DOORS - UPPER AND LOWER

BREAK - COMMERCIAL

NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF	NUMBER	DESCRIPTION	No. OFF
DF 861-79	Escutcheon for rear door lock (R. VI).	3	D 961-80	Closing plug for lower panel of rear upper door.	4	2502-S 30	Screw, round head, 5 dia. x 12 long, for striking plate support, for lower rear door (R. VI).	2
D 861-98a	Screw, adjusting, length under head: 51 mm.	1	DF 989-89	Sealing pad for rear upper door.	1	2.514-S	Washer, shakeproof, 7.3 x 12 mm, for securing lock (R. VI).	4
D 861-104	Lockwasher, 28 mm x 40 mm for push-button sleeve nut.	1	106-S 30	Screw, countersunk, raised head, 4 dia. x 17 long for securing finishing strip for rear upper door (R. III).	5	2.547-S 30	Screw, countersunk, raised head, 5 dia. x 12.5 long, for securing closing plate (sheet steel) for lock (R. VI).	3
D 861-105	Nut, hex. 30 dia. x 150 pitch, for securing push-button sleeve.	1	480-S	Screw, hex. head, 7 dia. x 14 long, (R. III) for securing upper hinge.	10	2.548-S 30	Screw, round head, 6 dia. x 16.5 long, for securing lock housing.	3
DF 861-107	Lock housing. (R. VI).	1	486-S 30	Screw, hex. head, 7 dia. x 22.5 long, for securing lock for lower door (R. III).	4	89.840	Washer, flat, 8.5 x 15 x 1.5 mm, for securing folding stay (R. II).	2
DF 861-133	Support for lock bolt for lower rear door (R. VI).	1	487-S 30	Screw, hex. head, 7 dia. x 25 long, for securing hinge for upper rear door (R. III).	4	233.400	Rubber stop for folding stay (R. IV).	2
DF 861-169	Lever for lock bolt for lower rear door (R. VI).	2	489-S 30	Screw, hex. head, 7 dia. x 30 long, for securing stay on upper rear door (R. III).	1	295.502	Rubber stop for folding stay (R. IV).	2
DF 861-170	Articulation pin, 6 x 90 for lock bolt of lower rear door (R. VI).	1	2.262-S	Washer, flat, 4.25 x 10 mm, for finishing strip for roof (R. III).	5	619.069	Washer, 7.5 x 20 x 1 mm, for stay stop on body (R. II).	1
DF 861-180	Support for striking plate for rear upper door.	1	2.271-S	Nut, hex. 4 dia. x 75 pitch (R. III) for securing: - finishing strip for roof. - lower moulding.	10 5	619.086	Washer, flat, 10 x 18 x 1 mm, for articulation pin (R. IV).	2
DF 861-181	Housing for lock bolt of rear upper door.	1	2.338-S	Screw, hex. head, 5 dia. x 20 long, for securing folding stay on rear panel (R. III).	6	619.133	Washer, flat, 5.5 x 15 x 1.5 mm, for securing (R. IV): - striking plate. - folding stay.	2 4
DF 861-182	Closing plate, sheet steel, for lock of rear upper door.	1	2.482-S	Washer, flat, 7.5 x 14 mm, for securing lower hinge (R. III).	5	624.001	Washer, flexible, hole: 4 mm, for securing chevron (R. VI).	4
DF 961-7	Glass for rear upper door (R. VI).	1				624.029	Washer, flexible, 8.4 x 17 x 2 mm, for securing folding stay on lower rear door (R. VI).	2
DF 961-61	Rubber sealing strip for glass of rear upper door.	1						

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
PARTS DELETED OR REPLACED AND MISCELLANEOUS CORRECTIONS			
DM 112-87	<i>Page 5</i> Plate, read: Saloon - No. off = 2. Break - Commercial - No. off = 1.	DM 453-45a	<i>Page 81</i> Carrier, replaced by: DM 453-45b, order in addition: 2-DM 453-108.
483-S	Screw, add: for rear closure plate, Break - Commercial - No. off = 4.	DS 453-119	Ring seal, read: February 1959 - July 1959.
DM 142-25	<i>Page 13</i> Tube, add: internal diameter 11.25 mm.	D 453-24	<i>Page 86</i> Cap, add: Until October 1959.
461.494	<i>Page 17</i> Nut, add: (R. VI).	DM 391-01	<i>Page 89</i> Pump, replaced by: DM 391-01b, order in addition: 1-DM 391-84a, 1-D 392-90, 1-DS 391-161.
D 231-8a	<i>Page 18</i> Shaft, replaced by: DS 231-8, order in addition: 1-DS 231-61, 1-DM 231-91.	2.321-S	<i>Page 90</i> Nut, hex. add: for securing accumulator for brake on BREAK - COMMERCIAL No. off = 4.
DS 133-5	<i>Page 22</i> Block, flexible add: (mark: black colour).	DM 435-51	<i>Page 93</i> Rod, replaced by: DM 435-51b.
DM 142-29a	<i>Page 25</i> Cable, control, replaced by: DM 142-29c (cut to required length).	D 435-152	Bearing, replaced by: D 435-111, order in addition: 1-D 435-111a.
DM 142-29b	Cable control, replaced by: DM 142-29d (cut to required length).	D 454-76	<i>Page 98</i> End sleeve, delete: (R. VI).
DM 173-0b	<i>Page 26</i> Pump, "GUIOT", add: U. S. A. - Until October 1959.	DM 454-163	Thrust block, replaced by: DS 454-32.
D 174-67	Plate, replaced by: DS 174-67.	DM 314-86	<i>Page 101</i> Sleeve, rubber, add: Until October 1959.
DM 231-04	<i>Page 38</i> Pump, add: threaded hole 14 dia. x 150 pitch.	2.490-S	Nut, hex. replaced by: 2.491-S.
D 412-86a	<i>Page 62</i> Screw, add: Until October 1959.	D 391-111	<i>Page 106</i> Plug, rubber, read: internal diameter 53.5 mm.
D 413-03	Assembly, add: Until October 1959.	DM 453-238	<i>Page 109</i> Tubing, replaced by: DM 453-024.
D 413-07b	Swivel, add: Until October 1959.	DM 453-246	Tubing, delete: (R. VI).
D 413-07c	Swivel, add: Until October, 1959.	DM 521-13	<i>Page 113</i> Clock, add: BREAK and CONFORT.
D 413-4	Lever, add: Until October, 1959.	DM 531-7	Support, add: BREAK - COMMERCIAL.
D 413-10 to D 413-10e	Washer, add: Until October, 1959.	DM 531-8	Tray, add: BREAK - COMMERCIAL.
D 413-85	Rubber buffer, add: lower. Since October 1959 - No. off = 2.	DM 571-3	<i>Page 126</i> Horn, add: BREAK - COMMERCIAL.
D 413-87	Cup, add: lower. Since October 1959. No. off = 2.	DM 571-4	Horn, add: BREAK - COMMERCIAL.
D 416-89	<i>Page 65</i> Washer, add: Until October 1959.	D 561-01a	<i>Page 128</i> Motor, add: BREAK - COMMERCIAL.
D 416-89	<i>Page 66</i> Washer, add: Until October 1959.	DM 741-04	<i>Page 140</i> Front unit, read: replaced by: DM 741- 04b, order in addition: 2-DS 412-86.
D 451-5a	<i>Page 69</i> Drum, read: internal diameter = 255 mm.	DM 741-04a	Front unit, add: distance piece, lower rear for pillar, dia: 14 mm at driven- in end, smooth length: 26 mm - SALOON - May 1959 to October 1959 - replaced by: DM 741-04b, order in addition: 2-DS 412-86.
DM 442-05	<i>Page 73</i> Steering box, replaced by: DM 442-05a, order in addition: 1-DM 443-9a, 1-DM 442-95, 1-2.493/S (R. III).	D 741-7	Crossmember, delete: LUXE.
DM 443-9	<i>Page 74</i> Lever, replaced by: DM 443-9a, order in addition: 1-DM 442-95, 1-2.493/S (R. III).	D 811-2	Sidemember, add: Until September 1959.
		D 811-2	<i>Page 144</i> Sidemember, add: Until September 1959.

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
D 844-52	<p><i>Page 144 (Contd.)</i> Moulding, read: 118 mm.</p>		<p><i>Page 105</i> D 391-100, DM 391-102, DM 391-122, DM 435-21a, DM 435-25, DM 435-27, DM 435-30, DM 435-32, DM 435-130, DM 435-146.</p>
D 852-117	<p><i>Page 151</i> Bracket, delete.</p>		<p><i>Page 109</i> DM 453-08, D 453-015, DM 453-16, DM 453-27, D 453-168, D 453-170, DM 453-199.</p>
D 852-120	<p>Strip, add: Until September 1959.</p>		<p><i>Page 113</i> DM 521-02b, DM 521-02d, DM 521-1c, DM 521-2, DM 522-05a, D 522-12a, 706.542, 706.616, 706.639, DM 531-2, DM 531-3, DM 531-92c.</p>
D 852-121	<p>Strip, add: Until September 1959.</p>		<p><i>Page 117</i> to section "DUCELLIER" DYNAMO.</p>
DM 821-104d	<p><i>Page 152</i> Panel, read: September 1959 - November 1959.</p>		<p><i>Page 118</i> to section "PARIS-RHONE" DYNAMO.</p>
DM 821-104e	<p>Panel, read: September 1959 - November 1959.</p>		<p><i>Page 121</i> to section "DUCELLIER" STARTER.</p>
DM 854-83b	<p>Finishing strip, read: September 1959 - November 1959.</p>		<p><i>Page 122</i> to section "PARIS-RHONE" STARTER.</p>
DM 854-83c	<p>Finishing strip, read: September 1959 - November 1959.</p>		<p><i>Page 124</i> DM 511-8a, DM 511-9f.</p>
485-S 30	<p><i>Page 156</i> Screw, hex. head, read: 487-S 30, screw 7 x 25 mm.</p>		<p><i>Page 125</i> to section LIGHTING - DIRECTION INDICATORS - LIGHTS, etc.</p>
DM 822-65	<p><i>Page 168</i> Finishing plate, replaced by: DM 822- 65d, Add: "SALOON" to the following numbers: <i>Page 13</i> DM 141-13, DM 141-98, DM 141-25, 619.046.</p>		<p><i>Page 126</i> 706.670, 707.193, DM 571-1, DM 571-2.</p>
	<p><i>Page 18</i> DM 231-5.</p>		<p><i>Page 128</i> D 561-2.</p>
	<p><i>Page 22</i> DS 133-5.</p>		<p><i>Page 132</i> to section REAR BUMPERS.</p>
	<p><i>Page 25</i> to section "Accelerator Control".</p>		<p>to section REAR REFLECTORS.</p>
	<p><i>Page 26</i> D 175-4a, DS 175-84.</p>		<p><i>Page 135</i> DM 642-9a, DM 642-86.</p>
	<p><i>Page 33</i> DM 211-05, DM 211-05a, DM 211-14a, DM 211-18, DM 212-5a, DM 212-6a, DM 212-9b, DM 212-12a, DM 212-13a,</p>		<p><i>Page 140</i> DM 8-05, DM 8-05a, DM 8-05b, DM 741-04, DM 741-04c.</p>
	<p><i>Page 34</i> 709.398, 709.400, 709.819.</p>		<p><i>Page 144</i> to section BODY UNITS.</p>
	<p><i>Page 38</i> DM 141-98, DM 231-04, DM 231-1a, 619.046.</p>		<p><i>Page 148</i> to section REAR WINGS.</p>
	<p><i>Page 45</i> DM 33-0, DM 33-01, DM 331-1c.</p>		<p><i>Page 152</i> to section ROOF.</p>
	<p><i>Page 62</i> D 41-03d, D 41-03e, D 412-06, D 412- 06a, D 412-3d, D 412-3e, D 412-4.</p>		<p><i>Page 155</i> D 842-73, D 842-73a.</p>
	<p><i>Page 65</i> DS 434-4, DS 434-4a, D 437-3.</p>		<p><i>Page 156</i> D 842-78, D 842-79, D 842-88, D 842-88a.</p>
	<p><i>Page 66</i> DM 422-01b, DM 422-01c, DS 422-1, DS 422-1a, D 426-3.</p>		<p><i>Page 164</i> to section REAR BOOT DOOR.</p>
	<p><i>Page 69</i> D 437-1, DS 451-5.</p>		<p><i>Page 167</i> to section FACIA.</p>
	<p><i>Page 86</i> A 451-83, DS 334-181, DS 451-03, DS 451-19, DS 451-20, DS 451-43, DS 451-44, DM 453-05, DM 453-20, DM 453-21, DM 453-118.</p>		<p><i>Page 168</i> to section WINDSCREEN, REAR WINDOW, FRONT SEATS.</p>
	<p>In the section PUMP : DM 393-02a.</p>		<p><i>Page 169</i> to section FRONT SEAT (BENCH TYPE), etc.</p>
	<p><i>Page 93</i> DM 434-02.</p>		
	<p><i>Page 97</i> DS 433-02c, D 434-02b, D 434-3b, D 434-74a, D 434-76a, D 434-94a, DM 435-142, DS 436-06c, DS 436-07, 4.106-S, 614.000.</p>		
	<p><i>Page 101</i> to section "PEDAL GEAR".</p>		
	<p><i>Page 102</i> to section "MASTER-CYLINDER".</p>		